

T&L MACHINE DETAIL for 07-14-2021 4:00 am to 07-15-2021 5:00 am

	JOB	--- per job in---	-suggested corrections
		RUN MACHINE EFF	RUN MACHINE EFF WORK
****	Special Assembly - Attn to: Cline Brown	****	

H04	!!!!	NO DATA	!!!!
H06	!!!!	NO DATA	!!!!
H08	!!!!	NO DATA	!!!!
H10	!!!!	NO DATA	!!!!
H20	!!!!	NO DATA	!!!!
H12	!!!!	NO DATA	!!!!
H14	!!!!	NO DATA	!!!!
H22	!!!!	NO DATA	!!!!

T&L MACHINE DETAIL for 07-14-2021 4:00 am to 07-15-2021 5:00 am

--- per job in---						-suggested corrections			
JOB		RUN MACHINE		EFF	RUN MACHINE		EFF	WORK	
*****	C-N-C - Attn to: Wayne Brown				*****				
L04	!!!!	NO DATA !!!!							
L06	!!!!	NO DATA !!!!							
L08	DOWN	RP - Repair	24.0 hrs	BROWN,WAYNE C					
L10	!!!!	NO DATA !!!!		(680070174	3994	2108	)		
L12	6007	GLENN DAVIS	10.2	920 D 1.00	24 trv	10.0	920 D 1.02	015590	
			229041191	3860	3530				
L14	!!!!	NO DATA !!!!		(678090253	2019	416	Closed)		
L16	!!!!	NO DATA !!!!							
L17	!!!!	NO DATA !!!!		(001041260	2037	544	)		
L18	DOWN	RP - Repair	24.0 hrs	BROWN,WAYNE C					
			(001041120	2046	1347	)			
L20	6028	JOSE RIVERA	10.5	1700 D 1.74	1 trv	10.0	1700 D 1.83	018980	
		MICHAEL LAMB	10.3	1771 N 1.85	2 trv	10.0	1771 N 1.90		
			830041191	4000	1246				
						L22 9hrs.			
L22	6010	HOANG HO	8.9	644 D 1.03	6 trv	9.5	644 D .97	016260	
			344129160	787	85				
L24	!!!!	NO DATA !!!!		(996051172	625	726	* Closed No Tag)		
						L26 9hrs.			
L26	6010	HOANG HO	8.9	578 D .92	1 trv	9.5	578 D .87	016260	
			996051172	625	726	* Closed No Tag			
L30	!!!!	NO DATA !!!!							
L32	!!!!	NO DATA !!!!							
L34	!!!!	NO DATA !!!!							
L36	!!!!	NO DATA !!!!		(005021010	1997	1706	Closed No Tag)		
L38	!!!!	NO DATA !!!!							

PROPOSED CORRECTIONS:

	EFFICIENCY		HOURS	
C-N-C	1.18 D	1.90 N	1.33 C	39.0 D 10.0 N 0.0 S

T&L MACHINE DETAIL for 07-14-2021 4:00 am to 07-15-2021 5:00 am

		--- per job in---				-suggested corrections			
JOB		RUN MACHINE		EFF	RUN MACHINE		EFF	WORK	
****	CHARGING VALVE - Attn to: Tom Jackson & Birol Bozaci ****								
C58	!!!!	NO DATA	!!!!	(	622011250	2017	2385	* Closed)	
								C60 8hrs.	
C60	0327	GORDON CURLEY	10.2	4400 D	.51	6 trv	10.0	4400 D .51	018040
			111051200	1774	2474	**	Closed		
								C62 8hrs.	
C62	0456	BIROL BOZACI	10.4	4000 D	.39	7 trv	10.0	4000 D .40	018920
			589051240	2021	2880	***	Closed No Tag		
								C64 8hrs. 1st shift	
C64	0317	BIROL BOZACI	8.1	6100 D	.58	7 trv	10.0	6100 D .47	009050
		LARRY P RODWELL	10.2	7200 N	.55	9 trv	10.0	7200 N .56	
			745071120	1871	404				
C66	0302	CAMERON BUDZISZEWS	10.5	6300 D	.53	10 trv	10.5	6300 D .53	018620
		LARRY P RODWELL	10.2	5000 N	.44	8 trv	10.0	5000 N .44	
			664071060	2057	1370				
C68	!!!!	NO DATA	!!!!	(	603041121	2100	1382	)	
C70	!!!!	NO DATA	!!!!	(	020031150	2029	2010	Closed)	
								C72 10hrs.	
C72	0478	CAMERON BUDZISZEWS	10.5	5500 D	.57	10 trv	10.5	5500 D .57	014590
			001110160	2142	1876				
C74	!!!!	NO DATA	!!!!	(	005021010	1997	1706	Closed No Tag)	
C76	0433	PATRICK KELLY	9.6	3000 N	.28	6 trv	10.0	3000 N .27	018860
			664071060	2057	1370				
C30	0200	PATRICK KELLY	9.6	5400 N	.44	8 trv	10.0	5400 N .42	012630
			745071120	1871	404				
C32	!!!!	NO DATA	!!!!	(	282050180	2022	2204	* Closed)	
C34	!!!!	NO DATA	!!!!	(	097080180	2045	37	)	

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
CHARGING VALVE	.50 D	.42 N	.47 C	51.0 D	40.0 N	0.0 S

T&L MACHINE DETAIL for 07-14-2021 4:00 am to 07-15-2021 5:00 am

		--- per job in---					-suggested corrections				
JOB		RUN MACHINE		EFF		RUN MACHINE		EFF		WORK	
****	MISC #2 - Attn to: Steve Sawdey										****
C40	0121	EDWIN PAYNE	10.4	4500 N	.38	7 trv	10.0	4500 N	.40	019260	
			347071120	2127	243		C42 2hrs. 1st shift 4hrs. 2nd shift				
C42	0247	STEVEN G SAWDEY	2.2	1000 D	.40	2 trv	10.0	1000 D	.09	019780 low QUANTITY	
		EDWIN PAYNE	10.4	2000 N	.17	4 trv	10.0	2000 N	.18	low Efficiency	
			348061210	2050	1791						
Low EFF for Job 0247 rated 1125/hr for PRIM											
C44	!!!!	NO DATA !!!!	(	664071061	2057	0)					
C46	0075	CASEY KAYE	7.1	5000 N	.83	5 trv	10.0	5000 N	.58	019200	
			001041120	2046	1347		C48 5.5hrs 1st shift				
C48	0126	STEVEN G SAWDEY	5.5	3200 D	.51	6 trv	8.0	3200 D	.36	018480	
		CASEY KAYE	7.0	3700 N	.47	6 trv	6.5	3700 N	.51		
			658061140	2014	428						
C50	!!!!	NO DATA !!!!	(	020031150	2029	2010 Closed)					
C52	!!!!	NO DATA !!!!	(	738061140	872	1763 202% Closed)					
C54	!!!!	NO DATA !!!!	(	622011250	2017	2385 * Closed)					
C56	0381	GORDON CURLEY	10.2	5500 D	.42	7 trv	10.0	5500 D	.43	011790	
		CASEY KAYE	0.0	N -.--			3.5	N -.--			
			744061280	2013	20						

PROPOSED CORRECTIONS:

		EFFICIENCY			H O U R S		
MISC #2		.29 D	.37 N	.34 C	28.0 D	40.0 N	0.0 S

T&L MACHINE DETAIL for 07-14-2021 4:00 am to 07-15-2021 5:00 am

		--- per job in---				-suggested corrections					
JOB		RUN MACHINE		EFF		RUN MACHINE		EFF WORK			
****	ACME NUT - Attn to: Kevin Rhone				****						
C02	!!!!	NO DATA		!!!!							
C04	!!!!	NO DATA		!!!!		(769041190 4028 1577)					
C06	!!!!	NO DATA		!!!!		(921050220 808 809 * Closed)					
C08	0700	RAYMOND E WOLF		4.1	2851 D	.91	5 trv	9.0	2851 D	.41	018220
		GERALD D DAVIS		10.1	3800 N	.49	11 trv	10.0	3800 N	.50	
001115170 1953234828 12024%											
C10	0825	RAYMOND E WOLF		4.1	3846 D	1.23	6 trv	9.0	3846 D	.56	018570
		GERALD D DAVIS		10.1	4200 N	.54	9 trv	10.0	4200 N	.55	
001115170 1953234828 12024%											
C12	!!!!	NO DATA		!!!!		(060061280 1708 1519 Closed No Tag)					
C14	!!!!	NO DATA		!!!!							
C16	!!!!	NO DATA		!!!!		(059061210 2023 2450 ** Closed No Tag)					

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
ACME NUT	.49 D	.52 N	.51 C	18.0 D	20.0 N	0.0 S

T&L MACHINE DETAIL for 07-14-2021 4:00 am to 07-15-2021 5:00 am

JOB			--- per job in---				-suggested corrections			
			RUN MACHINE		EFF	RUN MACHINE		EFF	WORK	
****	ACME FITTING - Attn to: Kevin Rhone				****					
C18	0747	ERIC D STANEK	9.4	1400 D	.27	6 trv	9.0	1400 D	.28	017100
			701031185	2678	2261					
C20	!!!!	NO DATA !!!!	(	700031189	2424	0)				
C22	!!!!	NO DATA !!!!	(	001110020	2027	663)				
C24	0755	ERIC D STANEK	9.5	2500 D	.43	6 trv	9.0	2500 D	.45	018650
			700031188	2424	1034					
C26	!!!!	NO DATA !!!!	(	002041121	871	2420	278% Closed No Tag)			

PROPOSED CORRECTIONS:

EFFICIENCY			HOURS		
ACME FITTING	.37 D	.00 N .37 C	18.0 D	0.0 N	0.0 S

T&L MACHINE DETAIL for 07-14-2021 4:00 am to 07-15-2021 5:00 am

--- per job in---										-suggested corrections			
JOB		RUN MACHINE		EFF		RUN MACHINE		EFF		WORK			
****	MISC #1 - Attn to: Kevin Rhone										****		
B02	!!!!	NO DATA		!!!!	(	738061143	938	1036	* Closed No Tag)				
B04	!!!!	NO DATA		!!!!	(	334031151	2031	214	)				
B06	!!!!	NO DATA		!!!!	(	720020041	1695	1935	* Closed No Tag)				
B08	!!!!	NO DATA		!!!!	(	354051030	2006	2504	** Closed No Tag)				
B10	!!!!	NO DATA		!!!!	(	911061020	2004	917	)				
B12	!!!!	NO DATA		!!!!	(	001058230	2086	995	)				
B14 9hrs. 1st shift count 7700													
B14	0300	JAMIE FELMLEE	10.4	7500 D	.56	10	trv	10.0	7500 D	.58	020150		
		ROBERT DURRANT	9.3	8500 N	.71	11	trv	9.5	8500 N	.70			
			744061281	2014	1513								
B16	0465	ROBERT DURRANT	6.9	7450 N	.66	6	trv	6.5	7450 N	.70	014720		
			001061071	1921	2030	*							
B18	0463	JAMIE FELMLEE	5.6	D	-.--	2	TRV	10.0	D	-.--	020380		
		ROBERT DURRANT	2.5	N	-.--			3.0	N	-.--			
			114071010	928	151								
B20	!!!!	NO DATA		!!!!	(	738061142	864	2139	248% Closed No Tag)				
A50	!!!!	NO DATA		!!!!	(	917048116	1283	1734	** Closed No Tag)				
A52	DOWN	TS - Tooling Shortage		24.0	hrs	DURRANT,ROBERT							
				(	004061030	420	614	*** Closed No Tag)					
A54	!!!!	NO DATA		!!!!	(	083110090	2162	1559	)				

PROPOSED CORRECTIONS:

EFFICIENCY		HOURS		
MISC #1	.29 D .59 N .44 C	20.0 D	19.0 N	0.0 S

T&L MACHINE DETAIL for 07-14-2021 4:00 am to 07-15-2021 5:00 am

				--- per job in---		-suggested corrections		
JOB				RUN MACHINE		EFF		
**** ACME MISC - Attn to: Ray Wolf ****							RUN MACHINE	EFF WORK
A40	!!!!	NO DATA	!!!!					
A42	!!!!	NO DATA	!!!!	(	641080261	920	2779	302% Closed No Tag)
A44	!!!!	NO DATA	!!!!	(	650100050	1082	431	)
A46	!!!!	NO DATA	!!!!	(	471110190	2214	754	)
A48	!!!!	NO DATA	!!!!					

T&L MACHINE DETAIL for 07-14-2021 4:00 am to 07-15-2021 5:00 am

		--- per job in---				-suggested corrections				
JOB		RUN MACHINE		EFF		RUN MACHINE		EFF WORK		
****	FITTING - Attn to: Kevin Rhone					****				
A86	!!!!	NO DATA		!!!!	(008051100 2031		1333)			
A74	!!!!	NO DATA		!!!!	(708061070 1843		1700 Closed No Tag)			
A76	!!!!	NO DATA		!!!!	(708061070 1843		1700 Closed No Tag)			
A24	!!!!	NO DATA		!!!!						
A25	0456	KEVIN RHONE		0.0S	150 D	1 trv	0.0S	150 D	018920 DEP 6 6.6 hr	
		HERMAN LEWIS		4.1	2550 D .44	5 trv	4.0	2550 D .44		
A26	!!!!	NO DATA		!!!!						
A27	!!!!	NO DATA		!!!!						

PROPOSED CORRECTIONS:

		EFFICIENCY			HOURS		
FITTING		.44 D	.00 N	.44 C	4.0 D	0.0 N	0.0 S

T&L MACHINE DETAIL for 07-14-2021 4:00 am to 07-15-2021 5:00 am

JOB			--- per job in---					-suggested corrections				
			RUN MACHINE		EFF			RUN MACHINE		EFF		WORK
****	HYDROMAT BLOCK CELL - Attn to: Chad Sommerfeldt						****					
A10	0560	KOSTA TILA	9.9	4230 D	.95	24	trv	10.0	4230 D	.94	019970	
		ANTHONY BEARD	10.4	4359 N	.93	26	trv	10.0	4359 N	.97		
			221071013	1447		48						
A12	!!!!	NO DATA !!!!	(	002041191	1042	605	)					
A14	!!!!	NO DATA !!!!	(	010071060	2042	274	)					

PROPOSED CORRECTIONS:

			EFFICIENCY			H O U R S		
HYDROMAT BLOCK CELL			.94 D	.97 N	.95 C	10.0 D	10.0 N	0.0 S

T&L MACHINE DETAIL for 07-14-2021 4:00 am to 07-15-2021 5:00 am

		--- per job in---							-suggested corrections					
JOB		RUN		MACHINE	EFF				RUN	MACHINE	EFF	WORK		
****	BLOCK CELL - Attn to: Chad Sommerfeldt		****		I26 8.5hrs. 1st shift 8hrs. 2nd shift									
I26	0642	KOSTAQ MIZAKU	8.7	2100	D	1.01	6	trv	10.0	2100	D	.88	018120	
		DONNELL LESANE	1.1	2042	N	8.10	5	trv	10.0	2042	N	.85	>> TRAINING <<	
I27	0534	GERSON JAMES	6.3	1620	D	.57	4	trv					016390	
			1.7	336	D	.43	NO	TRV	7.5	1956	D	.58		
I40	!!!!	NO DATA !!!!												
I41	!!!!	NO DATA !!!!												
I42	!!!!	NO DATA !!!!												
									I43 9hrs. 1st shift					
I43	0660	LEELAND FULLER	0.0	2500	D	*. **	3	trv	9.5	2500	D	.94	019060 >> TRAINING <<	
		KEVIN STOKELIN	0.2	2616	N	46.71	3	trv	9.0	2616	N	1.04		
									I44 Gerson 1hr.					
I44	0588	HERMAN LEWIS	6.3	2088	D	.95	5	trv	6.0	2088	D	1.00	020920	
		GERSON JAMES	2.1	408	D	.55	NO	TRV	2.0	408	D	.59		
I45	0691	SAMIL CANTERO	0.0		D	-.--	1	TRV	1.5		D	-.--	020180	
		LOUIS HOLT	0.0	5064	N	*. **	10	trv	9.5	5064	N	1.07	>> TRAINING <<	
		CHAD M SOMMERFELDT	0.0S		D				3.0S		D			
I46	0696	ZACHARY FELMLEE	2.2	792	D	.74	NO	TRV	I46 2hrs. 1st shift					020080
			1.2	536	D	.89	NO	TRV	3.5	1328	D	.76		
		JASON PATTON	10.5	6840	N	1.30	NO	TRV	10.0	6840	N	1.37	>> TRAINING <<	
I47	0672	HANSEL MAIQUEZ-HER	10.2	5472	D	1.07	11	trv	9.5	5472	D	1.15	019700	
		CHARLES SCRIBNER	0.0	5400	N	*. **	11	trv	9.0	5400	N	1.20	>> TRAINING <<	
I48	0587	ZACHARY FELMLEE	7.0	1616	D	.67	4	trv	6.5	1616	D	.72	020910	
I49	0685	SAMIL CANTERO	0.0		D	-.--	4	TRV	5.0		D	-.--	019730 >> TRAINING <<	
I50	!!!!	NO DATA !!!!												
A87	0672	AVI CANTERO	0.0	1607	D	*. **	NO	TRV	3.5	1607	D	.38	019700	
	0642	AVI CANTERO	8.4	9744	D	.53	23	trv	8.0	9744	D	.55	018120	
		DAMION HAMILTON	9.3	6571	N	.32	40	trv	9.0	6571	N	.33		
		031021112 1366 2088 153%												
A88	0691	AVI CANTERO	0.0		D	-.--			3.5		D	-.--	020180	
	0690	AVI CANTERO	8.4	12610	D	.68	28	trv	8.0	12610	D	.72	020170	
		DAMION HAMILTON	9.3	12616	N	.62	60	trv	9.0	12616	N	.64		
		261061240 1359 698												

PROPOSED CORRECTIONS:

		EFFICIENCY			HOURS		
BLOCK CELL		.70	D	.93	N	.80	C 84.0 D 65.5 N 3.0 S