

T&L MACHINE DETAIL for 07-13-2021 4:00 am to 07-14-2021 5:00 am

			--- per job in---		-suggested corrections				
JOB			RUN	MACHINE	EFF	RUN	MACHINE	EFF	WORK
****	Special Assembly - Attn to: Cline Brown				****				
H04	!!!!	NO DATA		!!!!					
H06	!!!!	NO DATA		!!!!					
H08	!!!!	NO DATA		!!!!					
H10	!!!!	NO DATA		!!!!					
H20	!!!!	NO DATA		!!!!					
H12	!!!!	NO DATA		!!!!					
H14	!!!!	NO DATA		!!!!					
H22	!!!!	NO DATA		!!!!					

T&L MACHINE DETAIL for 07-13-2021 4:00 am to 07-14-2021 5:00 am

		--- per job in---				-suggested corrections			
JOB		RUN MACHINE		EFF	RUN MACHINE		EFF	WORK	
****	C-N-C - Attn to: Wayne Brown ****								
L04	!!!!	NO DATA !!!!							
L06	!!!!	NO DATA !!!!							
L08	DOWN	RP - Repair	24.0 hrs	BROWN,WAYNE C					
L10	!!!!	NO DATA !!!!		(680070174 3994 2108)					
L12	6007	GLENN DAVIS	9.9	960 D 1.08	24 trv	10.0	960 D 1.07	015590	
			229041191	3860	2787				
L14	!!!!	NO DATA !!!!		(678090253 2019 416 Closed)					
L16	!!!!	NO DATA !!!!							
L17	!!!!	NO DATA !!!!		(001041260 2037 544)					
L18	DOWN	RP - Repair	24.0 hrs	BROWN,WAYNE C					
			(001041120	2046	1197)				
L20	6028	HOANG HO	10.5	1680 D 1.73	1 trv	10.0	1680 D 1.81	018980	
		KEVIN STOKELIN	10.1	1635 N 1.73	1 trv	9.5	1635 N 1.85		
			830041191	4000	399				
L22	6010	JOSE RIVERA	10.5	819 D 1.11	3 trv	10.0	819 D 1.17	016260	
		MICHAEL LAMB	10.0	808 N 1.16	2 trv	10.0	808 N 1.15		
			996051171	625	1127 180% Closed No Tag				
L24	!!!!	NO DATA !!!!		(996051172 625 650 *)					
L26	6010	JOSE RIVERA	10.5	700 D .95	3 trv	10.0	700 D 1.00	016260	
		MICHAEL LAMB	10.0	715 N 1.02	2 trv	10.0	715 N 1.02		
			996051172	625	650 *				
L30	!!!!	NO DATA !!!!							
L32	!!!!	NO DATA !!!!							
L34	!!!!	NO DATA !!!!							
L36	!!!!	NO DATA !!!!		(005021010 1997 1706 Closed No Tag)					
L38	!!!!	NO DATA !!!!							

PROPOSED CORRECTIONS:

	EFFICIENCY		HOURS	
C-N-C	1.26 D	1.33 N	1.29 C	40.0 D 29.5 N 0.0 S

T&L MACHINE DETAIL for 07-13-2021 4:00 am to 07-14-2021 5:00 am

JOB			--- per job in---				-suggested corrections			
*****	CHARGING VALVE	- Attn to: Tom Jackson & Birol Bozaci	RUN	MACHINE	EFF	RUN	MACHINE	EFF	WORK	
C58	!!!!	NO DATA !!!!	(	622011250	2017	2385	*	Closed No Tag	)	
C60	0327	CASEY KAYE	9.1	6300 N	.81	6 trv	10.0	6300 N	.74	018040
			111051200	1774		2320	**	Closed No Tag		
C62	0456	BIROL BOZACI	8.2S	150 D		3 trv	7.5S	150 D		018920
			2.0	1100 D	.54	2 trv	2.0	1100 D	.55	
			589051240	2021		2640	**			
C64	0317	BIROL BOZACI	2.0	1700 D	.65	2 trv	2.0	1700 D	.66	009050
		LARRY P RODWELL	10.1	6930 N	.54	8 trv	10.0	6930 N	.54	
			738061140	872	1698	195%	Closed No Tag			
C66	0302	DAMON P HASTINGS	9.4	6600 D	.63	10 trv	10.0	6600 D	.59	018620
		LARRY P RODWELL	10.1	5400 N	.48	8 trv	10.0	5400 N	.48	
			6640711060	2057		505				
C68	0470	DAMON P HASTINGS	9.4	5000 D	.53	10 trv	10.0	5000 D	.50	014450
		CASEY KAYE	9.1	5200 N	.57	8 trv	10.0	5200 N	.52	
			603041121	2100		1382				
C70	0404	PATRICK KELLY	8.2	6200 N	.66	10 trv	10.0	6200 N	.53	018530
			020031150	2029		2010				
C72	!!!!	NO DATA !!!!	(	001110160	2142	1552	)			
C74	!!!!	NO DATA !!!!	(	005021010	1997	1706	Closed No Tag	)		
C76	!!!!	NO DATA !!!!	(	653061070	1952	2545	**	Closed No Tag	)	
C30	0200	PATRICK KELLY	8.2	6200 N	.59	9 trv	10.0	6200 N	.48	012630
			731041120	2301		3380	***			
C32	!!!!	NO DATA !!!!	(	282050180	2022	2204	*	Closed	)	
C34	!!!!	NO DATA !!!!	(	097080180	2045	37	)			

PROPOSED CORRECTIONS:

	EFFICIENCY			H O U R S		
CHARGING VALVE	.55 D	.55 N	.55 C	24.0 D	60.0 N	7.5 S

T&L MACHINE DETAIL for 07-13-2021 4:00 am to 07-14-2021 5:00 am

JOB			--- per job in---				-suggested corrections				
			RUN MACHINE		EFF		RUN MACHINE		EFF	WORK	
****	MISC #2 - Attn to: Steve Sawdey						****				
C40	0121	STEVEN G SAWDEY	10.4	6400 D	.55	10 trv	10.0	6400 D	.57	019260	
			347071120	2127		54					
C42	0247	STEVEN G SAWDEY	10.4	6400 D	.55	10 trv	10.0	6400 D	.57	019780	
		EDWIN PAYNE	10.3	5100 N	.44	8 trv	10.0	5100 N	.45		
			348061210	2050		1671					
C44	0314	GORDON CURLEY	10.1	5850 D	.58	10 trv	10.0	5850 D	.59	020850 DEP 9 1.9 hr	
			664071061	2057		0					
C46	0075	EDWIN PAYNE	10.3	6100 N	.69	5 trv	10.0	6100 N	.71	019200	
			001041120	2046		1197					
C48	0126	GORDON CURLEY	6.8	D -	--	6 TRV				018480	
			1.4	4650 D	2.99	2 trv	8.0	4650 D	.52	DEP 9 1.9 hr	
			658061141	2015		2526	** Closed No Tag				
C50	!!!!	NO DATA !!!!	(	020031150	2029	2010)					
C52	!!!!	NO DATA !!!!	(	738061140	872	1698	195% Closed No Tag)				
C54	!!!!	NO DATA !!!!	(	622011250	2017	2385	* Closed No Tag)				
C56	!!!!	NO DATA !!!!	(	738061141	1071	1452	** Closed)				

PROPOSED CORRECTIONS:

		EFFICIENCY			HOURS		
MISC #2		.56 D	.58 N	.57 C	38.0 D	20.0 N	0.0 S

T&L MACHINE DETAIL for 07-13-2021 4:00 am to 07-14-2021 5:00 am

		--- per job in---				-suggested corrections			
JOB		RUN MACHINE EFF				RUN MACHINE EFF WORK			
**** ACME NUT - Attn to: Kevin Rhone ****									
C02	!!!!	NO DATA !!!!							
C04	!!!!	NO DATA !!!! (769041190 4028 1577)							
C06	!!!!	NO DATA !!!! (921050220 808 809 * C08 2.5hrs. 2nd shift							
C08	0700	RAYMOND E WOLF	6.8	2876 D	.55	6 trv	9.0	2876 D	.42 018220
		GERALD D DAVIS	6.3	850 N	.18	3 trv	6.0	850 N	.19 low Efficiency
001115170 1953233980 11981%									
Low EFF for Job 0700 rated 765/hr for PRIM									
C10	0825	RAYMOND E WOLF	6.8	3803 D	.73	6 trv	9.0	3803 D	.55 018570
		GERALD D DAVIS	3.6	1150 N	.42	8 trv	4.0	1150 N	.38
001115170 1953233980 11981%									
C12	0757	ERIC D STANEK	4.0	2100 D	.88	7 trv	4.0	2100 D	.88 020020 DEP 4 5.5 hr
		GERALD D DAVIS	9.9	2750 N	.46	9 trv	10.0	2750 N	.46
060061280 1708 1477									
C14	!!!!	NO DATA !!!!							
C16	!!!!	NO DATA !!!! (059061210 2023 2450 ** Closed No Tag)							

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
ACME NUT	.56 D	.36 N	.46 C	22.0 D	20.0 N	0.0 S

T&L MACHINE DETAIL for 07-13-2021 4:00 am to 07-14-2021 5:00 am

JOB				--- per job in---			-suggested corrections			
				RUN MACHINE		EFF	RUN MACHINE		EFF	WORK
**** ACME FITTING - Attn to: Kevin Rhone ****										
C18	0747	ERIC D STANEK		4.0	900 D	.41	5 trv	4.0	900 D	.41
				701031185	2678	1898			017100	DEP 4 5.5 hr
C20	!!!!	NO DATA !!!!		(	700031189	2424	0)			
C22	!!!!	NO DATA !!!!		(	001110020	2027	663)			
C24	!!!!	NO DATA !!!!		(	700031188	2424	812)			
C26	!!!!	NO DATA !!!!		(	002041121	871	2420 278% Closed No Tag)			

PROPOSED CORRECTIONS:

EFFICIENCY			HOURS		
ACME FITTING	.41 D	.00 N .41 C	4.0 D	0.0 N	0.0 S

T&L MACHINE DETAIL for 07-13-2021 4:00 am to 07-14-2021 5:00 am

		--- per job in---							-suggested corrections			
JOB		RUN MACHINE EFF							RUN MACHINE EFF WORK			
**** MISC #1 - Attn to: Kevin Rhone ****									B02 8hrs. 1st shift			
B02	0460	CAMERON BUDZISZEWS	8.0	7600	D	.74	9	trv	9.5	7600	D	.62 014030
		ROBERT DURRANT	9.4	9300	N	.77	12	trv	10.0	9300	N	.72
			738061143	938	1036	*						
B04	!!!!	NO DATA !!!!	(	334031151	2031	214	)					
B06	!!!!	NO DATA !!!!	(	720020041	1695	1935	*	Closed No Tag)				
B08	0060	CAMERON BUDZISZEWS	8.0	2000	D	.51	5	trv	9.5	2000	D	.43 015370
		ROBERT DURRANT	9.4	2250	N	.48	6	trv	10.0	2250	N	.46
			354051030	2006	2504	**	Closed No Tag					
B10	0451	JAMIE FELMLEE	3.2	4500	D	.94	4	trv	4.5	4500	D	.67 013650
			911061020	2004	917							
B12	!!!!	NO DATA !!!!	(	001058230	2086	995	)					
B14	0300	JAMIE FELMLEE	10.3	9100	D	.69	12	trv	10.0	9100	D	.71 020150
			744061281	2014	1097							
B16	!!!!	NO DATA !!!!	(	001061071	1921	1829	)					
B18	!!!!	NO DATA !!!!	(	114071010	928	151	)					
B20	!!!!	NO DATA !!!!	(	738061142	864	2088	242%	)				
A50	!!!!	NO DATA !!!!	(	917048116	1283	1734	**	Closed No Tag)				
A52	DOWN	TS - Tooling Shortage	24.0	hrs	DURRANT,ROBERT							
			(	004061030	420	614	***	Closed No Tag)				
A54	!!!!	NO DATA !!!!	(	083110090	2162	1559	)					

PROPOSED CORRECTIONS:

		EFFICIENCY			HOURS		
MISC #1		.60	D	.59	N	.60	C 33.5 D 20.0 N 0.0 S

T&L MACHINE DETAIL for 07-13-2021 4:00 am to 07-14-2021 5:00 am

				--- per job in---		-suggested corrections		
JOB				RUN MACHINE		EFF		
***** ACME MISC - Attn to: Ray Wolf *****							RUN MACHINE	EFF WORK
A40	!!!!	NO DATA	!!!!					
A42	!!!!	NO DATA	!!!!	(	641080261	920	2779	302% Closed No Tag)
A44	!!!!	NO DATA	!!!!	(	650100050	1082	431	)
A46	!!!!	NO DATA	!!!!	(	471110190	2214	754	)
A48	!!!!	NO DATA	!!!!					

T&L MACHINE DETAIL for 07-13-2021 4:00 am to 07-14-2021 5:00 am

		--- per job in---		-suggested corrections			
JOB		RUN MACHINE		EFF	RUN MACHINE		EFF WORK
**** FITTING - Attn to: Kevin Rhone ****							
A86	0129 ROOSEVELT KING JR	9.9	7425 N	.73	9 trv	9.5	7425 N .76 007910
		008051100	2031	1333			
A74	!!!! NO DATA !!!!	(	708061070	1843	1700)		
A76	0343 ROOSEVELT KING JR	9.9	4400 N	.44	5 trv	9.5	4400 N .46 016250
		708061070	1843	1700			
A24	!!!! NO DATA !!!!						
A25	!!!! NO DATA !!!!						
A26	!!!! NO DATA !!!!						
A27	!!!! NO DATA !!!!						

PROPOSED CORRECTIONS:

		EFFICIENCY		HOURS	
FITTING		.00 D	.61 N .61 C	0.0 D 19.0 N	0.0 S

T&L MACHINE DETAIL for 07-13-2021 4:00 am to 07-14-2021 5:00 am

JOB		--- per job in---				-suggested corrections			
		RUN MACHINE		EFF		RUN MACHINE		EFF WORK	
****	HYDROMAT BLOCK CELL -	Attn to: Chad Sommerfeldt				****			
A10	0560 ANTHONY BEARD	10.3	4260 N	.92	26 trv	10.0	4260 N	.95	019970
		221071012	1447		47				
A12	!!!! NO DATA !!!!	(	002041191	1042	605)				
A14	0573 KOSTA TILA	10.2	5270 D	1.15	4 trv	10.0	5270 D	1.17	019800
		010071060	2042		274				

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
HYDROMAT BLOCK CELL	1.17 D	.95 N	1.06 C	10.0 D	10.0 N	0.0 S

T&L MACHINE DETAIL for 07-13-2021 4:00 am to 07-14-2021 5:00 am

--- per job in---								-suggested corrections			
JOB		RUN MACHINE		EFF		RUN MACHINE		EFF		WORK	
***** BLOCK CELL - Attn to: Chad Sommerfeldt *****								I26 5.5hrs. 1st shift 8hrs. 2nd shift			
I26	0642	GERSON JAMES	0.0	1380	D *.**	1	trv	8.0	1380	D .72	018120
		DONNELL LESANE	8.1	2022	N 1.05	5	trv	9.5	2022	N .89	>> TRAINING <<
I27	!!!!	NO DATA !!!!									
I40	!!!!	NO DATA !!!!									
I41	0622	GERSON JAMES	1.8	204	D .28	NO TRV		I41 1hr.			
								2.0	204	D .26	018160
I42	!!!!	NO DATA !!!!									
I43	!!!!	NO DATA !!!!									
I44	0588	HERMAN LEWIS	10.6	7000	D 1.90	9	trv	I44 9hrs. count 3700			
								10.0	7000	D 2.02	020920 HI Efficiency
I45	0691	SAMIL CANTERO	0.0		D -.--	2 TRV		6.0		D -.--	020180
		LOUIS HOLT	0.1	3200	N *.**	7	trv	5.5	3200	N 1.16	>> TRAINING <<
I46	!!!!	NO DATA !!!!									
I47	0672	HANSEL MAIQUEZ-HER	10.1	5600	D 1.11	11	trv	9.5	5600	D 1.18	019700
		CHARLES SCRIBNER	0.0	5544	N *.**	11	trv	9.5	5544	N 1.17	>> TRAINING <<
I48	0587	ZACHARY FELMLEE	10.2	3452	D .98	9	trv	9.5	3452	D 1.05	020910
I49	0685	LEELAND FULLER	0.0	4000	D *.**	8	trv	10.0	4000	D .80	019730 >> TRAINING <<
I50	!!!!	NO DATA !!!!									
A87	0672	AVI CANTERO	11.3	12548	D .93	40	trv	11.5	12548	D .91	019700
		DAMION HAMILTON	7.5	7671	N .86	24	trv	9.0	7671	N .71	
				241051060	1384	1423	*				
A88	0588	AVI CANTERO	11.3	14460	D .58	40	trv	11.5	14460	D .57	020920
	0691	AVI CANTERO	0.0		D -.--						020180
		DAMION HAMILTON	7.5	13923	N .85	52	trv	9.0	13923	N .70	
			141071080		1392	2311	166%				

PROPOSED CORRECTIONS:

BLOCK CELL		EFFICIENCY			HOURS		
		.93	D	.91	N	.92	C 78.0 D 42.5 N 0.0 S