

T&L MACHINE DETAIL for 07-12-2021 4:00 am to 07-13-2021 5:00 am

			--- per job in---		-suggested corrections		
JOB			RUN MACHINE		EFF	RUN MACHINE EFF WORK	
****	Special Assembly - Attn to: Cline Brown				****		
H04	!!!!	NO DATA		!!!!			
H06	!!!!	NO DATA		!!!!			
H08	!!!!	NO DATA		!!!!			
H10	!!!!	NO DATA		!!!!			
H20	!!!!	NO DATA		!!!!			
H12	!!!!	NO DATA		!!!!			
H14	!!!!	NO DATA		!!!!			
H22	!!!!	NO DATA		!!!!			

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		--- per job in---				-suggested corrections			
JOB		RUN MACHINE		EFF	RUN MACHINE		EFF	WORK	
****	C-N-C - Attn to: Wayne Brown ****								
L04	!!!!	NO DATA !!!!							
L06	!!!!	NO DATA !!!!							
L08	DOWN	RP - Repair	24.0 hrs	BROWN,WAYNE C					
L10	!!!!	NO DATA !!!!		(680070174 3994 2108)					
L12	6007	GLENN DAVIS	9.5	920 D 1.08	24 trv	10.0	920 D 1.02	015590	
			229041191	3860	2013				
L14	!!!!	NO DATA !!!!		(678090253 2019 416 Closed)					
L16	!!!!	NO DATA !!!!							
L17	!!!!	NO DATA !!!!		(001041260 2037 544)					
L18	DOWN	RP - Repair	24.0 hrs	BROWN,WAYNE C					
			(001041120	2046	1014)				
L20	6028	HOANG HO	10.4	1624 D 1.68	1 trv	10.0	1624 D 1.75	018980	
		KEVIN STOKELIN	9.8	1519 N 1.66	1 trv	10.0	1519 N 1.63		
			830041192	4000	3447				
L22	6010	JOSE RIVERA	10.5	804 D 1.10	2 trv	10.0	804 D 1.15	016260	
		MICHAEL LAMB	10.2	779 N 1.10	2 trv	10.0	779 N 1.11		
			996051171	625	913 *** Closed No Tag				
L24	6010	JOSE RIVERA	0.0	D -.--				016260	
			996051172	625	463				
L26	6010	JOSE RIVERA	10.4	704 D .96	2 trv	10.0	704 D 1.01	016260	
		MICHAEL LAMB	10.2	707 N 1.00	2 trv	10.0	707 N 1.01		
			996051172	625	463				
L30	!!!!	NO DATA !!!!							
L32	!!!!	NO DATA !!!!							
L34	!!!!	NO DATA !!!!							
L36	!!!!	NO DATA !!!!		(005021010 1997 1706 Closed No Tag)					
L38	!!!!	NO DATA !!!!							

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
C-N-C	1.23 D	1.25 N	1.24 C	40.0 D	30.0 N	0.0 S

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		--- per job in---				-suggested corrections				
JOB		RUN MACHINE		EFF	RUN MACHINE		EFF	WORK		
****	CHARGING VALVE - Attn to: Tom Jackson & Birol Bozaci ****									
C58	!!!!	NO DATA	!!!!	(	622011250	2017	2385	* Closed No Tag)		
C60	!!!!	NO DATA	!!!!	(	111051200	1774	2099	* Closed No Tag)		
C62	0456	BIROL BOZACI	10.0S	D			10.0S	D	018920	
			?		?	0				
C64	0317	LARRY P RODWELL	10.1	7000 N	.54	8 trv	10.0	7000 N	.54	009050
			738061140	872	1484	170%	Closed No Tag			
C66	0302	LARRY P RODWELL	10.1	6350 N	.56	9 trv	10.0	6350 N	.56	018620
			660061210	2019	1931					
C68	!!!!	NO DATA	!!!!	(	603041121	2100	841	)		
C70	0404	PATRICK KELLY	5.7	3100 N	.47	5 trv	5.5	3100 N	.49	018530
			020031150	2029	1781					
C72	!!!!	NO DATA	!!!!	(	001110160	2142	1552	)		
C74	!!!!	NO DATA	!!!!	(	005021010	1997	1706	Closed No Tag)		
							C76 2.5hrs 2nd shift			
C76	0433	DAMON P HASTINGS	9.0	5000 D	.49	10 trv	10.0	5000 D	.44	018860
		PATRICK KELLY	2.8	850 N	.27	6 trv	4.5	850 N	.17	low Efficiency
			653061070	1952	2545	**	Closed No Tag			
Low EFF for Job 0433 rated 1125/hr for PRIM										
C30	0200	DAMON P HASTINGS	9.0	5800 D	.50	6 trv	10.0	5800 D	.45	012630
		PATRICK KELLY	8.5	6200 N	.57	8 trv	10.0	6200 N	.48	
			731041120	2301	3220	**				
C32	!!!!	NO DATA	!!!!	(	282050180	2022	2204	* Closed	)	
C34	!!!!	NO DATA	!!!!	(	097080180	2045	37	)		

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
CHARGING VALVE	.45 D	.48 N	.47 C	20.0 D	40.0 N	10.0 S

T&L MACHINE DETAIL for 07-12-2021 4:00 am to 07-13-2021 5:00 am

JOB		--- per job in---						-suggested corrections			
		RUN MACHINE		EFF				RUN MACHINE		EFF	WORK
****	MISC #2 - Attn to: Steve Sawdey ****										
C40	0121	STEVEN G SAWDEY	10.5	6400 D	.54	10	trv	10.0	6400 D	.57	019260
			349061140	1955		1828					
C42	0247	STEVEN G SAWDEY	10.1	6400 D	.56	10	trv	9.5	6400 D	.60	019780
		EDWIN PAYNE	10.4	5200 N	.45	8	trv	10.0	5200 N	.46	
			348061210	2050		1211					
								C44 4hrs. 2nd shift			
C44	0314	STEVEN G SAWDEY	0.4	D	---	4	TRV	0.5	D	---	020850
		GORDON CURLEY	10.0	5100 D	.51	10	trv	9.5	5100 D	.54	
		EDWIN PAYNE	10.4	2000 N	.19	4	trv	10.0	2000 N	.20	
			660061211	2019		0					
C46	0075	CASEY KAYE	9.8	6600 N	.79	7	trv	9.5	6600 N	.81	019200
			001041120	2046		1014					
C48	!!!!	NO DATA !!!!	(	658061141	2015	2238	* Closed No Tag)				
C50	!!!!	NO DATA !!!!	(	020031150	2029	1781	)				
C52	0069	GORDON CURLEY	10.0	6920 D	.46	9	trv	10.0	6920 D	.46	015710
		CASEY KAYE	0.0	150 N	*. **	NO	TRV	0.5	150 N	.20	
			738061140	872	1484	170%	Closed No Tag				
C54	0037	CASEY KAYE	9.8	5200 N	.43	7	trv	9.5	5200 N	.44	015250
			622011250	2017	2385	*	Closed No Tag				
C56	!!!!	NO DATA !!!!	(	738061141	1071	1452	** Closed)				

PROPOSED CORRECTIONS:

		EFFICIENCY			HOURS		
MISC #2		.53 D	.47 N	.50 C	39.5 D	39.5 N	0.0 S

T&L MACHINE DETAIL for 07-12-2021 4:00 am to 07-13-2021 5:00 am

JOB		--- per job in---				-suggested corrections					
		RUN MACHINE		EFF		RUN MACHINE		EFF WORK			
****	ACME NUT - Attn to: Kevin Rhone ****										
C02	!!!!	NO DATA !!!!									
C04	!!!!	NO DATA !!!! (769041190 4028 1577)									
C06	!!!!	NO DATA !!!! (921050220 808 809 * Closed)									
C08	0700	RAYMOND E WOLF		4.0	2852 D	.93	8 trv	8.0	2852 D	.47	018220
				001115170		1953233485		11955%			
C10	0825	RAYMOND E WOLF		4.0	3064 D	1.00	6 trv	8.0	3064 D	.50	018570
		GERALD D DAVIS		10.3	3550 N	.45	8 trv	10.0	3550 N	.46	
				001115170		1953233485		11955%			
C12	0757	ERIC D STANEK		7.6	2600 D	.57	7 trv	7.0	2600 D	.62	020020 DEP 4 2.1 hr
		GERALD D DAVIS		10.3	2950 N	.48	11 trv	10.0	2950 N	.49	
				060061280		1708 788					
C14	!!!!	NO DATA !!!!									
C16	0758	ERIC D STANEK		7.6	1150 D	.25	6 trv	7.0	1150 D	.27	020340 DEP 4 2.1 hr
				059061210		2023 2450		** Closed No Tag			

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
ACME NUT	.47 D	.48 N	.47 C	30.0 D	20.0 N	0.0 S

T&L MACHINE DETAIL for 07-12-2021 4:00 am to 07-13-2021 5:00 am

				--- per job in---		-suggested corrections		
JOB		RUN MACHINE		EFF		RUN MACHINE		EFF WORK
****	ACME FITTING - Attn to: Kevin Rhone			****				
C18	!!!!	NO DATA	!!!!	(701031185	2678	1713	)	
C20	!!!!	NO DATA	!!!!	(700031189	2424	0	)	
C22	!!!!	NO DATA	!!!!	(001110020	2027	663	)	
C24	!!!!	NO DATA	!!!!	(700031188	2424	812	)	
C26	!!!!	NO DATA	!!!!	(002041121	871	2420	278% Closed No Tag)	

T&L MACHINE DETAIL for 07-12-2021 4:00 am to 07-13-2021 5:00 am

		--- per job in---				-suggested corrections			
JOB		RUN MACHINE		EFF		RUN MACHINE		EFF WORK	
****	MISC #1	- Attn to: Kevin Rhone				****			
B02	!!!!	NO DATA	!!!!	(738061143	938	597			
B04	!!!!	NO DATA	!!!!	(334031151	2031	214			
B06	!!!!	NO DATA	!!!!	(720020041	1695	1935	* Closed No Tag)		
B08	!!!!	NO DATA	!!!!	(354051030	2006	2075	* Closed No Tag)		
B10	0451	JAMIE FELMLEE		2.5	D -.--	4 TRV	2.5	D -.--	013650
				911061020	2004	760			
B12	!!!!	NO DATA	!!!!	(001058230	2086	995			
B14	0300	JAMIE FELMLEE		9.8	9300 D .74	12 trv	10.0	9300 D .72	020150
		ROBERT DURRANT		9.6	9300 N .76	11 trv	9.5	9300 N .76	
				744061281	2014	861			
B16	0465	ROBERT DURRANT		3.4	2500 N .45	3 trv	3.5	2500 N .44	014720
				001061071	1921	1829			
B18	0463	JAMIE FELMLEE		1.1	D -.--	2 TRV	B18 6.5hrs 1st shift		020380
				6.2	3000 D .52	6 trv	7.5	3000 D .43	
		ROBERT DURRANT		6.2	2600 N .46	6 trv	6.0	2600 N .47	
	DOWN	PM - Poor Machinability 2.5 hrs FELMLEE, JAMIE							
				114071010	928	151			
B20	!!!!	NO DATA	!!!!	(738061142	864	2088	242%)		
A50	!!!!	NO DATA	!!!!	(917048116	1283	1734	** Closed No Tag)		
A52	DOWN	TS - Tooling Shortage 24.0 hrs DURRANT, ROBERT							
				(004061030	420	614	*** Closed No Tag)		
A54	!!!!	NO DATA	!!!!	(083110090	2162	1559			

B18 6.5hrs 1st shift

PROPOSED CORRECTIONS:

		EFFICIENCY			HOURS		
MISC #1		.52 D	.61 N	.57 C	20.0 D	19.0 N	0.0 S

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				--- per job in---		-suggested corrections		
JOB				RUN MACHINE		EFF		
**** ACME MISC - Attn to: Ray Wolf ****							RUN MACHINE	EFF WORK
A40	!!!!	NO DATA	!!!!					
A42	!!!!	NO DATA	!!!!	(	641080261	920	2779	302% Closed No Tag)
A44	!!!!	NO DATA	!!!!	(	650100050	1082	431	)
A46	!!!!	NO DATA	!!!!	(	471110190	2214	754	)
A48	!!!!	NO DATA	!!!!					

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--- per job in---										-suggested corrections														
JOB					RUN MACHINE EFF					RUN MACHINE EFF					WORK									
**** FITTING - Attn to: Kevin Rhone ****																				A86 6hrs. 1st shift				
A86	0129	KEVIN RHONE	0.4S	100 D		1	trv			0.5S	100 D				007910	DEP 6	2.2	hr						
		CAMERON BUDZISZEWS	6.1	3300 D	.53	5	trv			8.5	3300 D	.38												
		ROOSEVELT KING JR	9.9	7425 N	.73	9	trv			9.5	7425 N	.76												
			008051100	2031		1018																		
A74	!!!!	NO DATA !!!!	(	708061070	1843	1542	)			A76 6hrs.														
A76	0343	CAMERON BUDZISZEWS	6.0	3200 D	.53	5	trv			10.5	3200 D	.30			016250									
			708061070	1843		1542																		
A24	!!!!	NO DATA !!!!																						
A25	!!!!	NO DATA !!!!																						
A26	!!!!	NO DATA !!!!																						
A27	!!!!	NO DATA !!!!																						

PROPOSED CORRECTIONS:

EFFICIENCY					HOURS				
FITTING	.34 D	.76 N	.48 C		19.0 D	9.5 N	0.5 S		

T&L MACHINE DETAIL for 07-12-2021 4:00 am to 07-13-2021 5:00 am

JOB		--- per job in---		-suggested corrections	
		RUN MACHINE	EFF	RUN MACHINE	EFF WORK
****	HYDROMAT BLOCK CELL - Attn to: Chad Sommerfeldt	****			
A10	!!!! NO DATA !!!!	(241061242	1013	1187	*)
A12	!!!! NO DATA !!!!	(002041191	1042	605	)
A14	0573 KOSTA TILA	9.9 5200 D 1.17	4 trv	10.0 5200 D 1.16	019800
		006051170 1994	2218	*	

PROPOSED CORRECTIONS:

	EFFICIENCY		HOURS		
HYDROMAT BLOCK CELL	1.16 D	.00 N 1.16 C	10.0 D	0.0 N	0.0 S

T&L MACHINE DETAIL for 07-12-2021 4:00 am to 07-13-2021 5:00 am

JOB										--- per job in---				-suggested corrections						
BLOCK CELL - Attn to: Chad Sommerfeldt										RUN MACHINE EFF				RUN MACHINE EFF WORK						
*****										*****										
I26	0644	KOSTAQ	MIZAKU	8.3	3160	D	1.20	NO	TRV	10.0	3160	D	1.00	017740						
I27	0534	GERSON	JAMES	1.1		D	-.--			I27 8.5hrs.				016390						
				0.0	2316	D	*. **	4	trv	10.0	2316	D	.51							
I40	!!!!	NO DATA !!!!																		
I41	!!!!	NO DATA !!!!																		
I42	!!!!	NO DATA !!!!																		
I43	0659	LOUIS	HOLT	0.2	2751	N	45.35	3	trv	9.5	2751	N	1.03	019050	>>	TRAINING	<<			
I44	0588	HERMAN	LEWIS	10.5	4000	D	1.09	10	trv	10.0	4000	D	1.15	020920						
		CHARLES	SCRIBNER	9.9	3516	N	1.03	6	trv	9.5	3516	N	1.07							
I45	0691	SAMIL	CANTERO	0.0		D	-.--	1	TRV	4.0		D	-.--	020180						
		LEELAND	FULLER	0.0	5300	D	*. **	11	trv	6.5	5300	D	1.63	>> TRAINING <<						
		DONNELL	LESANE	7.6	4600	N	1.21	10	trv	9.5	4600	N	.97	>> TRAINING <<						
I46	0696	9906	Alfonzo Johns	10.1	3926	D	.78	4	trv	9.5	3926	D	.83	020080	>>	TRAINING	<<			
										I47 9hrs. 1st shift										
I47	0672	SAMIL	CANTERO	0.0		D	-.--	6	TRV	3.0		D	-.--	019700	>>	TRAINING	<<			
		HANSEL	MAIQUEZ-HER	0.0	5576	D	*. **	5	trv	4.5	5576	D	2.48	HI Efficiency						
		JASON	PATTON	9.9	5704	N	1.15	11	trv	9.5	5704	N	1.20	>> TRAINING <<						
										I48 9hrs. 2nd shift										
I48	0587	ZACHARY	FELMLEE	10.2	3472	D	.98	9	trv	9.5	3472	D	1.05	020910						
		DAMION	HAMILTON	0.0	2668	N	*. **	6	trv	9.5	2668	N	.81							
I49	!!!!	NO DATA !!!!																		
I50	!!!!	NO DATA !!!!																		
A87	0672	AVI	CANTERO	11.6	12330	D	.89	25	trv	11.5	12330	D	.89	019700						
				621061100	1384			2345	169%											
A88	0587	AVI	CANTERO	0.6		D	-.--	35	TRV	1.0		D	-.--	020910						
	0588	AVI	CANTERO	2.8	14006	D	2.26	30	trv	10.5	14006	D	.61	020920						
				421061020	1661			2017	**											

PROPOSED CORRECTIONS:

BLOCK CELL		EFFICIENCY			HOURS		
		.92	D	1.02	N	.95	C
		90.0	D	47.5	N	0.0	S