

T&L MACHINE DETAIL for 07-07-2021 4:00 am to 07-08-2021 5:00 am

			--- per job in---		-suggested corrections		
JOB			RUN MACHINE		EFF	RUN MACHINE EFF WORK	
****	Special Assembly - Attn to: Cline Brown				****		
H04	!!!!	NO DATA		!!!!			
H06	!!!!	NO DATA		!!!!			
H08	!!!!	NO DATA		!!!!			
H10	!!!!	NO DATA		!!!!			
H20	!!!!	NO DATA		!!!!			
H12	!!!!	NO DATA		!!!!			
H14	!!!!	NO DATA		!!!!			
H22	!!!!	NO DATA		!!!!			

T&L MACHINE DETAIL for 07-07-2021 4:00 am to 07-08-2021 5:00 am

		--- per job in---		-suggested corrections		
JOB		RUN MACHINE		EFF	RUN MACHINE	
C-N-C - Attn to: Wayne Brown		*****		EFF	WORK	
L04	!!!!	NO DATA !!!!				
L06	!!!!	NO DATA !!!!				
L08	DOWN	RP - Repair	24.0 hrs	BROWN,WAYNE C		
L10	!!!!	NO DATA !!!!	(680070174	3994	2108	)
L12	!!!!	NO DATA !!!!	(229041191	3860	1270	)
L14	!!!!	NO DATA !!!!	(678090253	2019	416	Closed)
L16	!!!!	NO DATA !!!!				
L17	!!!!	NO DATA !!!!	(001041260	2037	544	)
L18	DOWN	RP - Repair	24.0 hrs	BROWN,WAYNE C		
			(001041120	2046	816	)
L20	!!!!	NO DATA !!!!	(830041192	4000	2681	)
L22	!!!!	NO DATA !!!!	(996051171	625	704	* Closed No Tag)
L24	!!!!	NO DATA !!!!	(996051172	625	277	)
L26	!!!!	NO DATA !!!!	(996051172	625	277	)
L30	!!!!	NO DATA !!!!				
L32	!!!!	NO DATA !!!!				
L34	!!!!	NO DATA !!!!				
L36	!!!!	NO DATA !!!!	(005021010	1997	1706	Closed No Tag)
L38	!!!!	NO DATA !!!!				

T&L MACHINE DETAIL for 07-07-2021 4:00 am to 07-08-2021 5:00 am

				--- per job in---			-suggested corrections			
JOB				RUN MACHINE		EFF	RUN MACHINE		EFF	WORK
****	CHARGING VALVE - Attn			to: Tom Jackson & Birol Bozaci			****			
C58	!!!!	NO DATA	!!!!	(	622011250	2017 2229	*	Closed No Tag	)	
C60	!!!!	NO DATA	!!!!	(	111051200	1774 2099	*	Closed No Tag	)	
C62	!!!!	NO DATA	!!!!	(	588061280	2173 624			)	
C64	!!!!	NO DATA	!!!!	(	738061140	872 1138	**	Closed No Tag	)	
C66	!!!!	NO DATA	!!!!	(	660061210	2019 1563			)	
C68	!!!!	NO DATA	!!!!	(	603041121	2100 841			)	
C70	!!!!	NO DATA	!!!!	(	020031150	2029 1666			)	
C72	!!!!	NO DATA	!!!!	(	001110160	2142 1552			)	
C74	!!!!	NO DATA	!!!!	(	005021010	1997 1706		Closed No Tag	)	
C76	!!!!	NO DATA	!!!!	(	653061070	1952 2136	*	Closed No Tag	)	
C30	!!!!	NO DATA	!!!!	(	731041120	2301 2912	**		)	
C32	!!!!	NO DATA	!!!!	(	282050180	2022 2204	*	Closed	)	
C34	!!!!	NO DATA	!!!!	(	097080180	2045 37			)	

T&L MACHINE DETAIL for 07-07-2021 4:00 am to 07-08-2021 5:00 am

		--- per job in---		-suggested corrections		
JOB		RUN MACHINE		EFF	RUN MACHINE	
***** MISC #2 - Attn to: Steve Sawdey *****				EFF	WORK	
C40	!!!!	NO DATA	!!!!	(349061140 1955	1559	)
C42	!!!!	NO DATA	!!!!	(348061210 2050	747	)
C44	!!!!	NO DATA	!!!!	(660061211 2019	0	)
C46	!!!!	NO DATA	!!!!	(001041120 2046	816	)
C48	!!!!	NO DATA	!!!!	(658061141 2015	2238	* Closed No Tag)
C50	!!!!	NO DATA	!!!!	(020031150 2029	1666	)
C52	!!!!	NO DATA	!!!!	(738061140 872	1138	** Closed No Tag)
C54	!!!!	NO DATA	!!!!	(622011250 2017	2229	* Closed No Tag)
C56	!!!!	NO DATA	!!!!	(738061141 1071	1452	** Closed)

T&L MACHINE DETAIL for 07-07-2021 4:00 am to 07-08-2021 5:00 am

			--- per job in---			-suggested corrections		
JOB			RUN MACHINE		EFF	RUN MACHINE	EFF	WORK
****	ACME NUT	- Attn to: Kevin Rhone	****					
C02	!!!!	NO DATA	!!!!					
C04	!!!!	NO DATA	!!!!	(769041190	4028	1577	)	
C06	!!!!	NO DATA	!!!!	(921050220	808	809	* Closed)	
C08	!!!!	NO DATA	!!!!	(001115170	1953232980	11929%	)	
C10	!!!!	NO DATA	!!!!	(001115170	1953232980	11929%	)	
C12	!!!!	NO DATA	!!!!	(059061210	2023	2254	* Closed No Tag)	
C14	!!!!	NO DATA	!!!!					
C16	!!!!	NO DATA	!!!!	(059061210	2023	2254	* Closed No Tag)	

T&L MACHINE DETAIL for 07-07-2021 4:00 am to 07-08-2021 5:00 am

				--- per job in---		-suggested corrections		
JOB				RUN MACHINE		EFF	RUN MACHINE	
ACME FITTING - Attn to: Kevin Rhone							EFF	WORK
****	ACME	FITTING	- Attn to: Kevin Rhone	****				
C18	!!!!	NO DATA	!!!!	(	701031185	2678	1713	)
C20	!!!!	NO DATA	!!!!	(	700031189	2424	0	)
C22	!!!!	NO DATA	!!!!	(	001110020	2027	663	)
C24	!!!!	NO DATA	!!!!	(	700031188	2424	812	)
C26	!!!!	NO DATA	!!!!	(	002041121	871	2420	278% Closed No Tag)

T&L MACHINE DETAIL for 07-07-2021 4:00 am to 07-08-2021 5:00 am

		--- per job in---			-suggested corrections		
JOB		RUN MACHINE EFF			RUN MACHINE EFF WORK		
****	MISC #1 - Attn to: Kevin Rhone	****					
B02	!!!!	NO DATA	!!!!	(738061143 938 597)			
B04	!!!!	NO DATA	!!!!	(334031151 2031 214)			
B06	!!!!	NO DATA	!!!!	(720020041 1695 1935	* Closed No Tag)		
B08	!!!!	NO DATA	!!!!	(354051030 2006 2075	* Closed No Tag)		
B10	!!!!	NO DATA	!!!!	(911061020 2004 760)			
B12	!!!!	NO DATA	!!!!	(001058230 2086 995)			
B14	!!!!	NO DATA	!!!!	(744061281 2014 377)			
B16	!!!!	NO DATA	!!!!	(001061071 1921 1761)			
B18	!!!!	NO DATA	!!!!	(114051261 751 865	* Closed No Tag)		
B20	!!!!	NO DATA	!!!!	(738061142 864 2088 242%	)		
A50	!!!!	NO DATA	!!!!	(917048116 1283 1734	** Closed No Tag)		
A52	DOWN	TS - Tooling Shortage 24.0 hrs DURRANT,ROBERT					
		(004061030 420 614			*** Closed No Tag)		
A54	!!!!	NO DATA	!!!!	(083110090 2162 1559)			

T&L MACHINE DETAIL for 07-07-2021 4:00 am to 07-08-2021 5:00 am

				--- per job in---		-suggested corrections		
JOB				RUN MACHINE		EFF	RUN MACHINE	
***** ACME MISC - Attn to: Ray Wolf *****							EFF	WORK
A40	!!!!	NO DATA	!!!!					
A42	!!!!	NO DATA	!!!!	(	641080261	920	2779	302% Closed No Tag)
A44	!!!!	NO DATA	!!!!	(	650100050	1082	431	)
A46	!!!!	NO DATA	!!!!	(	471110190	2214	754	)
A48	!!!!	NO DATA	!!!!					

T&L MACHINE DETAIL for 07-07-2021 4:00 am to 07-08-2021 5:00 am

			--- per job in---			-suggested corrections			
JOB			RUN MACHINE		EFF	RUN MACHINE		EFF	WORK
****	FITTING - Attn to: Kevin Rhone					****			
A86	!!!!	NO DATA	!!!!	(008051100	2031	559	)		
A74	!!!!	NO DATA	!!!!	(708061070	1843	1426	)		
A76	!!!!	NO DATA	!!!!	(708061070	1843	1426	)		
A24	!!!!	NO DATA	!!!!						
A25	!!!!	NO DATA	!!!!						
A26	!!!!	NO DATA	!!!!						
A27	!!!!	NO DATA	!!!!						

T&L MACHINE DETAIL for 07-07-2021 4:00 am to 07-08-2021 5:00 am

JOB		--- per job in---			-suggested corrections			
		RUN	MACHINE	EFF	RUN	MACHINE	EFF	WORK
****	HYDROMAT BLOCK CELL - Attn to: Chad Sommerfeldt							****
A10	0560	KOSTA TILA	0.8	4300 D	11.70	24 trv	10.0	4300 D .96 019970
			241061242	1013	1187	*		
A12	!!!!	NO DATA !!!!	(	002041191	1042	605	)	
A14	!!!!	NO DATA !!!!	(	006051170	1994	1948	)	

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
HYDROMAT BLOCK CELL	.96 D	.00 N	.96 C	10.0 D	0.0 N	0.0 S

T&L MACHINE DETAIL for 07-07-2021 4:00 am to 07-08-2021 5:00 am

		JOB		--- per job in---				-suggested corrections						
				RUN MACHINE		EFF		RUN MACHINE		EFF		WORK		
****		BLOCK CELL - Attn to:		Chad Sommerfeldt		****								
I26	0644	CHARLES SCRIBNER		10.1	3560	D	1.12	9	trv	9.5	3560	D	1.19	017740
I27	!!!!	NO DATA		!!!!										
I40	!!!!	NO DATA		!!!!										
I41	!!!!	NO DATA		!!!!										
I42	!!!!	NO DATA		!!!!										
I43	0659	GERSON JAMES		0.1		D	-.--							019050
		ZACHARY FELMLEE		2.0		D	-.--			2.0		D	-.--	
I44	!!!!	NO DATA		!!!!										
I45	0691	GERSON JAMES		9.9	5280	D	1.06	13	trv	9.5	5280	D	1.11	020180
I46	!!!!	NO DATA		!!!!										
I47	0672	9906 Alfonzo Johns		9.9	5108	D	1.04	8	trv	9.5	5108	D	1.08	019700 >> TRAINING <<
I48	0587	ZACHARY FELMLEE		0.0	1464	D	*.**	NO TRV						020910
				3.1	900	D	.84	6	trv	7.5	2364	D	.91	
I49	!!!!	NO DATA		!!!!										
I50	!!!!	NO DATA		!!!!										
A87	0672	AVI CANTERO		10.5	10940	D	.87	15	trv	10.5	10940	D	.87	019700
				621061101	1384		1174							
A88	0587	AVI CANTERO		10.5	12120	D	.53	40	trv	10.5	12120	D	.52	020910
				611061241	1801		3369	187%						

PROPOSED CORRECTIONS:

		EFFICIENCY			HOURS		
BLOCK CELL		.91	D	.00	N	.91	C 59.0 D 0.0 N 0.0 S