

T&L MACHINE DETAIL for 07-06-2021 4:00 am to 07-07-2021 5:00 am

	JOB	--- per job in---	-suggested corrections
		RUN MACHINE EFF	RUN MACHINE EFF WORK
****	Special Assembly - Attn to: Cline Brown	****	

H04	!!!!	NO DATA	!!!!
H06	!!!!	NO DATA	!!!!
H08	!!!!	NO DATA	!!!!
H10	!!!!	NO DATA	!!!!
H20	!!!!	NO DATA	!!!!
H12	!!!!	NO DATA	!!!!
H14	!!!!	NO DATA	!!!!
H22	!!!!	NO DATA	!!!!

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JOB		RUN	MACHINE	EFF	RUN MACHINE EFF WORK	
****	C-N-C - Attn to: Wayne Brown	****				
L04	!!!!	NO DATA	!!!!			
L06	!!!!	NO DATA	!!!!			
L08	DOWN	RP - Repair	24.0 hrs	BROWN,WAYNE C		
L10	!!!!	NO DATA	!!!!	(680070174 3994 2108)		
L12	!!!!	NO DATA	!!!!	(229041191 3860 1270)		
L14	!!!!	NO DATA	!!!!	(678090253 2019 416 Closed)		
L16	!!!!	NO DATA	!!!!			
L17	!!!!	NO DATA	!!!!	(001041260 2037 544)		
L18	DOWN	RP - Repair	24.0 hrs	BROWN,WAYNE C		
				(001041120 2046 816)		
L20	!!!!	NO DATA	!!!!	(830041192 4000 2681)		
L22	!!!!	NO DATA	!!!!	(996051171 625 704 * Closed No Tag)		
L24	!!!!	NO DATA	!!!!	(996051172 625 277)		
L26	!!!!	NO DATA	!!!!	(996051172 625 277)		
L30	!!!!	NO DATA	!!!!			
L32	!!!!	NO DATA	!!!!			
L34	!!!!	NO DATA	!!!!			
L36	!!!!	NO DATA	!!!!	(005021010 1997 1706 Closed No Tag)		
L38	!!!!	NO DATA	!!!!			

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JOB		RUN MACHINE		EFF	RUN MACHINE		EFF WORK
****	CHARGING VALVE - Attn to: Tom Jackson & Birol Bozaci						****
C58	!!!! NO DATA !!!!	(622011250	2017	2229	* Closed No Tag)		
C60	!!!! NO DATA !!!!	(111051200	1774	2099	* Closed No Tag)		
C62	!!!! NO DATA !!!!	(588061280	2173	624			
C64	!!!! NO DATA !!!!	(738061140	872	1138	** Closed No Tag)		
C66	!!!! NO DATA !!!!	(660061210	2019	1563			
C68	!!!! NO DATA !!!!	(603041121	2100	841			
C70	!!!! NO DATA !!!!	(020031150	2029	1666			
C72	!!!! NO DATA !!!!	(001110160	2142	1552			
C74	!!!! NO DATA !!!!	(005021010	1997	1706	Closed No Tag)		
C76	!!!! NO DATA !!!!	(653061070	1952	2136	* Closed No Tag)		
C30	!!!! NO DATA !!!!	(731041120	2301	2912	**)		
C32	!!!! NO DATA !!!!	(282050180	2022	2204	* Closed)		
C34	!!!! NO DATA !!!!	(097080180	2045	37			

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JOB		RUN MACHINE		EFF	RUN MACHINE	
***** MISC #2 - Attn to: Steve Sawdey *****				EFF	WORK	
C40	!!!!	NO DATA	!!!!	(349061140 1955	1559	)
C42	!!!!	NO DATA	!!!!	(348061210 2050	747	)
C44	!!!!	NO DATA	!!!!	(660061211 2019	0	)
C46	!!!!	NO DATA	!!!!	(001041120 2046	816	)
C48	!!!!	NO DATA	!!!!	(658061141 2015	2238	* Closed No Tag)
C50	!!!!	NO DATA	!!!!	(020031150 2029	1666	)
C52	!!!!	NO DATA	!!!!	(738061140 872	1138	** Closed No Tag)
C54	!!!!	NO DATA	!!!!	(622011250 2017	2229	* Closed No Tag)
C56	!!!!	NO DATA	!!!!	(738061141 1071	1452	** Closed)

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JOB			RUN MACHINE		EFF	RUN MACHINE		EFF	WORK
****	ACME NUT - Attn to: Kevin Rhone				****				
C02	!!!!	NO DATA	!!!!						
C04	!!!!	NO DATA	!!!!	(	769041190	4028	1577	)	
C06	!!!!	NO DATA	!!!!	(	921050220	808	809	* Closed	)
C08	!!!!	NO DATA	!!!!	(	001115170	1953232980	11929%	)	
C10	!!!!	NO DATA	!!!!	(	001115170	1953232980	11929%	)	
C12	!!!!	NO DATA	!!!!	(	059061210	2023	2254	* Closed No Tag	)
C14	!!!!	NO DATA	!!!!						
C16	!!!!	NO DATA	!!!!	(	059061210	2023	2254	* Closed No Tag	)

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				---	per job in---					-suggested corrections
JOB				RUN MACHINE		EFF				
***** ACME FITTING - Attn to: Kevin Rhone *****				RUN MACHINE		EFF	WORK			
C18	!!!!	NO DATA	!!!!	(	701031185	2678	1713	)		
C20	!!!!	NO DATA	!!!!	(	700031189	2424	0	)		
C22	!!!!	NO DATA	!!!!	(	001110020	2027	663	)		
C24	!!!!	NO DATA	!!!!	(	700031188	2424	812	)		
C26	!!!!	NO DATA	!!!!	(	002041121	871	2420	278% Closed No Tag		

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JOB		RUN MACHINE EFF			RUN MACHINE EFF WORK		
****	MISC #1 - Attn to: Kevin Rhone	****					
B02	!!!!	NO DATA	!!!!	(738061143 938 597)			
B04	!!!!	NO DATA	!!!!	(334031151 2031 214)			
B06	!!!!	NO DATA	!!!!	(720020041 1695 1935	* Closed No Tag)		
B08	!!!!	NO DATA	!!!!	(354051030 2006 2075	* Closed No Tag)		
B10	!!!!	NO DATA	!!!!	(911061020 2004 760)			
B12	!!!!	NO DATA	!!!!	(001058230 2086 995)			
B14	!!!!	NO DATA	!!!!	(744061281 2014 377)			
B16	!!!!	NO DATA	!!!!	(001061071 1921 1761)			
B18	!!!!	NO DATA	!!!!	(114051261 751 865	* Closed No Tag)		
B20	!!!!	NO DATA	!!!!	(738061142 864 2088	242%)		
A50	!!!!	NO DATA	!!!!	(917048116 1283 1734	** Closed No Tag)		
A52	DOWN	TS - Tooling Shortage 24.0 hrs DURRANT,ROBERT					
		(004061030 420 614			*** Closed No Tag)		
A54	!!!!	NO DATA	!!!!	(083110090 2162 1559)			

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JOB				RUN MACHINE		EFF	RUN MACHINE EFF WORK	
****	ACME MISC	- Attn to:	Ray Wolf	****				
A40	!!!!	NO DATA	!!!!					
A42	!!!!	NO DATA	!!!!	(	641080261	920	2779	302% Closed No Tag)
A44	!!!!	NO DATA	!!!!	(	650100050	1082	431	)
A46	!!!!	NO DATA	!!!!	(	471110190	2214	754	)
A48	!!!!	NO DATA	!!!!					

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JOB			RUN MACHINE		EFF	RUN MACHINE		EFF	WORK
****	FITTING - Attn to: Kevin Rhone					****			
A86	!!!!	NO DATA	!!!!	(008051100	2031	559	)		
A74	!!!!	NO DATA	!!!!	(708061070	1843	1426	)		
A76	!!!!	NO DATA	!!!!	(708061070	1843	1426	)		
A24	!!!!	NO DATA	!!!!						
A25	!!!!	NO DATA	!!!!						
A26	!!!!	NO DATA	!!!!						
A27	!!!!	NO DATA	!!!!						

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JOB		--- per job in---			-suggested corrections			
		RUN	MACHINE	EFF	RUN	MACHINE	EFF	WORK
****	HYDROMAT BLOCK CELL - Attn to: Chad Sommerfeldt				****			
A10	0560 KOSTA TILA	9.8	4000 D	.91 22 trv	10.0	4000 D	.89	019970
		241061242	1013	572				
A12	!!!! NO DATA !!!!	(	002041191	1042 605)				
A14	!!!! NO DATA !!!!	(	006051170	1994 1948)				

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
HYDROMAT BLOCK CELL	.89 D	.00 N	.89 C	10.0 D	0.0 N	0.0 S

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JOB		RUN MACHINE		EFF				RUN MACHINE	EFF	WORK		
****	BLOCK CELL - Attn to: Chad Sommerfeldt											****
I26	0644	SAMIL CANTERO	0.0		D	-.--	9 TRV	10.5		D	-.--	017740
		CHARLES SCRIBNER	0.0	3880	D	*.***	NO TRV	0.0	3880	D	*.***	
I27	!!!!	NO DATA !!!!										
I40	!!!!	NO DATA !!!!										
I41	!!!!	NO DATA !!!!										
I42	!!!!	NO DATA !!!!										
I43	0659	GERSON JAMES	10.0	2745	D	.98	4 trv	9.5	2745	D	1.03	019050
I44	0587	ZACHARY FELMLEE	1.9		D	-.--		2.0		D	-.--	020910
	0588	ZACHARY FELMLEE	1.8	2696	D	4.40	9 trv	7.5	2696	D	1.04	020920
I45	!!!!	NO DATA !!!!										
I46	!!!!	NO DATA !!!!										
I47	0672	9906 Alfonzo Johns	10.3	4172	D	.81	9 trv	12.0	4172	D	.70	019700 >> TRAINING <<
I48	0687	ZACHARY FELMLEE	0.0		D	-.--						019510
I49	!!!!	NO DATA !!!!										
I50	!!!!	NO DATA !!!!										
A87	0644	AVI CANTERO	3.9	2243	D	.18	NO TRV	5.0	2243	D	.14	017740 low Efficiency
	0672	AVI CANTERO	4.3	7000	D	1.37	10 trv	4.5	7000	D	1.30	019700
			621061102 1384 1418 *									
Low EFF for Job 0644 rated 3200/hr for PRIM												
A88	0672	AVI CANTERO	3.9	4620	D	.37	12 trv	5.0	4620	D	.29	019700
	0587	AVI CANTERO	4.3	5430	D	.58	15 trv	4.5	5430	D	.55	020910
			611061241 1801 1155									

PROPOSED CORRECTIONS:

		EFFICIENCY			HOURS		
BLOCK CELL		.80 D	.00 N	.80 C	60.5 D	0.0 N	0.0 S