

T&L MACHINE DETAIL for 07-01-2021 4:00 am to 07-02-2021 5:00 am

			--- per job in---		-suggested corrections				
JOB			RUN	MACHINE	EFF	RUN	MACHINE	EFF	WORK
****	Special Assembly - Attn to: Cline Brown				****				
H04	!!!!	NO DATA		!!!!					
H06	!!!!	NO DATA		!!!!					
H08	!!!!	NO DATA		!!!!					
H10	!!!!	NO DATA		!!!!					
H20	!!!!	NO DATA		!!!!					
H12	!!!!	NO DATA		!!!!					
H14	!!!!	NO DATA		!!!!					
H22	!!!!	NO DATA		!!!!					

T&L MACHINE DETAIL for 07-01-2021 4:00 am to 07-02-2021 5:00 am

		--- per job in---				-suggested corrections			
JOB		RUN MACHINE		EFF	RUN MACHINE		EFF	WORK	
****	C-N-C - Attn to: Wayne Brown ****								
L04	!!!!	NO DATA !!!!							
L06	!!!!	NO DATA !!!!							
L08	DOWN	RP - Repair 24.0 hrs BROWN,WAYNE C							
L10	!!!!	NO DATA !!!!		(680070174 3994 2108)					
L12	!!!!	NO DATA !!!!		(229041191 3860 1270)					
L14	!!!!	NO DATA !!!!		(678090253 2019 416 Closed)					
L16	!!!!	NO DATA !!!!							
L17	!!!!	NO DATA !!!!		(001041260 2037 544)					
L18		DOWN	RP - Repair 19.8 hrs BROWN,WAYNE C		(001041120 2046 816)				
L20	6028	WAYNE C BROWN		2.0 353 D 1.95	NO TRV	2.0 353 D 1.90	018980 DEP 23 1.1 hr		
		HOANG HO		7.7 1206 D 1.68	1 trv	7.0 1206 D 1.85			
				830041192 4000	2681				
L22	6010	JOSE RIVERA		10.4 782 D 1.07	3 trv	10.0 782 D 1.12	016260		
				996051171 625	704 * Closed No Tag				
L24	6010	JOSE RIVERA		10.4 677 D .93	2 trv	10.0 677 D .97	016260		
				996051172 625	277				
L26	!!!!	NO DATA !!!!		(996051172 625 277)					
L30	!!!!	NO DATA !!!!							
L32	!!!!	NO DATA !!!!							
L34	!!!!	NO DATA !!!!							
L36	0432	GLENN DAVIS		10.3 428 D .64	2 trv	10.0 428 D .66	018780		
				005021010 1997	1706 Closed No Tag				
L38	0594	GLENN DAVIS		10.3 161 D .08	1 trv	10.0 161 D .08	015830 >> TRAINING << low QUANTITY		
Low EFF for Job 0594 rated 190/hr for SECO									

PROPOSED CORRECTIONS:

		EFFICIENCY			HOURS		
C-N-C		.92 D	.00 N	.92 C	49.0 D	0.0 N	0.0 S

T&L MACHINE DETAIL for 07-01-2021 4:00 am to 07-02-2021 5:00 am

JOB		--- per job in---				-suggested corrections						
*****	CHARGING VALVE - Attn to: Tom Jackson & Birol Bozaci	RUN MACHINE		EFF	RUN MACHINE		EFF	WORK				
C58	!!!! NO DATA !!!!	(	622011250	2017	2229	*	Closed	No Tag	)			
C60	!!!! NO DATA !!!!	(	111051200	1774	2099	*	Closed	No Tag	)			
C62	0474 BIROL BOZACI	6.2	3700	D	.65	6	trv	10.0	3700	D	.40	014540
	PATRICK KELLY	7.4	4200	N	.61	7	trv	7.5	4200	N	.61	
		588061280	2173		624							
C64	0317 BIROL BOZACI	9.9	7100	D	.56	8	trv	10.0	7100	D	.55	009050
	PATRICK KELLY	7.4	6000	N	.63	7	trv	7.5	6000	N	.62	
		738061140	872	1138	**	Closed	No Tag					
C66	0302 BRYANT MAHON	1.4	1400	D	.90	2	trv	10.0	1400	D	.12	018620 low Efficiency
	GERARDO NEGRON	10.1	6395	N	.56	10	trv	10.0	6395	N	.57	
		660061210	2019	1563								
	Low EFF for Job 0302 rated 1125/hr for PRIM											
C68	!!!! NO DATA !!!!	(	603041121	2100	841	)						
C70	0404 BRYANT MAHON	5.8	3100	D	.46	5	trv	10.0	3100	D	.27	018530
	GERARDO NEGRON	10.1	7590	N	.65	12	trv	10.0	7590	N	.65	
		020031150	2029	1666								
C72	!!!! NO DATA !!!!	(	001110160	2142	1552	)						
C74	!!!! NO DATA !!!!	(	005021010	1997	1706	Closed	No Tag	)				
C76	0433 DAMON P HASTINGS	5.9	2500	D	.37	5	trv	10.0	2500	D	.22	018860
		653061070	1952	2136	*	Closed	No Tag					
C30	0200 DAMON P HASTINGS	6.0	2200	D	.29	3	trv	10.0	2200	D	.17	012630 low Efficiency
		731041120	2301	2912	**							
	Low EFF for Job 0200 rated 1285/hr for PRIM											
C32	!!!! NO DATA !!!!	(	282050180	2022	2204	*	Closed	)				
C34	!!!! NO DATA !!!!	(	097080180	2045	37	)						

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
CHARGING VALVE	.29 D	.61 N	.41 C	60.0 D	35.0 N	0.0 S

T&L MACHINE DETAIL for 07-01-2021 4:00 am to 07-02-2021 5:00 am

JOB			--- per job in---				-suggested corrections				
			RUN MACHINE		EFF	RUN MACHINE		EFF	WORK		
****	MISC #2 - Attn to: Steve Sawdey					****					
C40	0121	STEVEN G SAWDEY	10.3	5700 D	.49	9 trv	10.0	5700 D	.51	019260	
		EDWIN PAYNE	7.7	3800 N	.44	6 trv	7.5	3800 N	.45		
			349061140	1955	1559						
C42	0247	STEVEN G SAWDEY	10.3	4400 D	.38	7 trv	10.0	4400 D	.39	019780	
		EDWIN PAYNE	7.7	2600 N	.30	8 trv	7.5	2600 N	.31		
			348061210	2050	747						
C44	0314	CASEY KAYE	3.6	3500 N	.99	6 trv	7.5	3500 N	.47	020850	
			660061211	2019	0						
C46	!!!!	NO DATA !!!!	(	001041120	2046	816)					
C48	0126	CASEY KAYE	3.6	1000 N	.25	2 trv	7.5	1000 N	.12	018480 low Efficiency	
			658061141	2015	2238						
										* Closed No Tag	
			Low EFF for Job 0126 rated 1125/hr for PRIM								
C50	!!!!	NO DATA !!!!	(	020031150	2029	1666)					
C52	!!!!	NO DATA !!!!	(	738061140	872	1138	**	Closed No Tag	)		
C54	0037	GORDON CURLEY	10.3	7110 D	.56	9 trv	10.0	7110 D	.57	015250	
			622011250	2017	2229					* Closed No Tag	
C56	0381	GORDON CURLEY	10.3	6190 D	.47	8 trv	10.0	6190 D	.48	011790	
			738061141	1071	1452	**	Closed				

PROPOSED CORRECTIONS:

		EFFICIENCY			H O U R S		
MISC #2		.49 D	.34 N	.42 C	40.0 D	30.0 N	0.0 S

T&L MACHINE DETAIL for 07-01-2021 4:00 am to 07-02-2021 5:00 am

		--- per job in---				-suggested corrections					
JOB		RUN MACHINE		EFF		RUN MACHINE		EFF WORK			
****	ACME NUT - Attn to: Kevin Rhone				****						
C02	!!!!	NO DATA		!!!!							
C04	!!!!	NO DATA		!!!!		(769041190 4028 1577)					
C06	!!!!	NO DATA		!!!!		(921050220 808 809 * Closed)					
C08	!!!!	NO DATA		!!!!		(0011115170 1953232980 11929%)					
C10	0825	ERIC D STANEK		8.4	2500 D	.39	6 trv	8.0	2500 D	.41	018570 DEP 4 1.2 hr
						0011115170	1953232980	11929%			
C12	0757	ERIC D STANEK		8.4	2500 D	.49	8 trv	8.0	2500 D	.52	020020 DEP 4 1.2 hr
					059061210	2023	2254	* Closed No Tag			
C14	!!!!	NO DATA		!!!!							
C16	!!!!	NO DATA		!!!!		(059061210 2023 2254 * Closed No Tag)					

PROPOSED CORRECTIONS:

		EFFICIENCY			HOURS		
ACME NUT		.46 D	.00 N	.46 C	16.0 D	0.0 N	0.0 S

T&L MACHINE DETAIL for 07-01-2021 4:00 am to 07-02-2021 5:00 am

				--- per job in---		-suggested corrections		
JOB		RUN MACHINE		EFF		RUN MACHINE		EFF WORK
****	ACME FITTING - Attn to: Kevin Rhone			****				
C18	!!!!	NO DATA	!!!!	(701031185	2678	1713		
C20	!!!!	NO DATA	!!!!	(700031189	2424	0		
C22	!!!!	NO DATA	!!!!	(001110020	2027	663		
C24	!!!!	NO DATA	!!!!	(700031188	2424	812		
C26	!!!!	NO DATA	!!!!	(002041121	871	2420	278% Closed No Tag)	

T&L MACHINE DETAIL for 07-01-2021 4:00 am to 07-02-2021 5:00 am

		--- per job in---					-suggested corrections				
JOB		RUN MACHINE EFF					RUN MACHINE EFF WORK				
****	MISC #1 - Attn to: Kevin Rhone	****									
B02	!!!! NO DATA	!!!!	(	738061143	938	597	)				
B04	!!!! NO DATA	!!!!	(	334031151	2031	214	)				
B06	!!!! NO DATA	!!!!	(	720020041	1695	1935	* Closed No Tag)				
B08	!!!! NO DATA	!!!!	(	354051030	2006	2075	* Closed No Tag)				
B10	!!!! NO DATA	!!!!	(	911061020	2004	760	)				
B12	!!!! NO DATA	!!!!	(	001058230	2086	995	)				
B14	0300 JAMIE FELMLEE ROBERT DURRANT	8.4	6000 D	.55	7	trv	10.0	6000 D	.47	020150	
		8.3	8500 N	.79	11	trv	9.5	8500 N	.70		
		744061281	2014	377							
B16	0465 JAMIE FELMLEE ROBERT DURRANT	8.0	10000 D	.76	8	trv	9.5	10000 D	.64	014720	
		7.9	8750 N	.68	7	trv	7.5	8750 N	.71		
		001061071	1921	1761							
B18	!!!! NO DATA	!!!!	(	114051261	751	865	* Closed No Tag)				
B20	!!!! NO DATA	!!!!	(	738061142	864	2088	242%)				
A50	!!!! NO DATA	!!!!	(	917048116	1283	1734	** Closed No Tag)				
A52	0448 ROBERT DURRANT DOWN TS - Tooling Shortage	0.2	N	---			2.0	N	---	013540	
		10.2	hrs	DURRANT,ROBERT							
		004061030	420	614	*** Closed No Tag						
A54	!!!! NO DATA	!!!!	(	083110090	2162	1559	)				

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
MISC #1	.55 D	.63 N	.59 C	19.5 D	19.0 N	0.0 S

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				--- per job in---		-suggested corrections		
JOB				RUN MACHINE		EFF		
**** ACME MISC - Attn to: Ray Wolf ****							RUN MACHINE	EFF WORK
A40	!!!!	NO DATA	!!!!					
A42	!!!!	NO DATA	!!!!	(	641080261	920	2779	302% Closed No Tag)
A44	!!!!	NO DATA	!!!!	(	650100050	1082	431	)
A46	!!!!	NO DATA	!!!!	(	471110190	2214	754	)
A48	!!!!	NO DATA	!!!!					

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				---	per job in---				-suggested corrections
JOB				RUN MACHINE		EFF			
*****	FITTING	-	Attn to: Kevin Rhone	*****			RUN MACHINE	EFF	WORK
A86	!!!!	NO DATA	!!!!	(	008051100	2031	559	)	
A74	!!!!	NO DATA	!!!!	(	708061070	1843	1426	)	
A76	!!!!	NO DATA	!!!!	(	708061070	1843	1426	)	
A24	!!!!	NO DATA	!!!!						
A25	!!!!	NO DATA	!!!!						
A26	!!!!	NO DATA	!!!!						
A27	!!!!	NO DATA	!!!!						

T&L MACHINE DETAIL for 07-01-2021 4:00 am to 07-02-2021 5:00 am

JOB		--- per job in---			-suggested corrections		
		RUN	MACHINE	EFF			
***** HYDROMAT BLOCK CELL - Attn to: Chad Sommerfeldt *****					RUN	MACHINE	EFF WORK
A10	0560 KOSTA TILA	10.2	4100 D	.90	NO TRV	10.0	4100 D .91 019970
		911061181	398	586	***	Closed No Tag	
A12	!!!! NO DATA !!!!	(	002041191	1042	605	)	
A14	0573 DAMION HAMILTON	0.0	3003 N	*.**	3 trv	7.0 3003 N .95 019800 >> TRAINING <<	
		006051170	1994	1948			

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
HYDROMAT BLOCK CELL	.91 D	.95 N	.93 C	10.0 D	7.0 N	0.0 S

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JOB			--- per job in---					-suggested corrections					
			RUN		MACHINE		EFF	RUN		MACHINE		EFF	WORK
***** BLOCK CELL - Attn to: Chad Sommerfeldt *****													
I26	0644	KOSTAQ MIZAKU	7.4	3400	D	1.46	9 trv	10.0	3400	D	1.08	017740	
		JASON PATTON	0.0	660	N	*.**	NO TRV	2.0	660	N	1.05		>> TRAINING <<
		DENNIS COOPER	0.0	1104	N	*.**	3 trv	4.5	1104	N	.78		>> TRAINING <<
I27	0534	GERSON JAMES	0.0	1468	D	*.**	NO TRV	5.5	1468	D	.59	016390	
I40	!!!!	NO DATA !!!!											
I41	0622	JEREMY RHONE	0.0		D	-.--	3 TRV					018160	DEP 23 8.5 hr
		LEELAND FULLER	0.2	1164	D	15.87	NO TRV	3.0	1164	D	.97		>> TRAINING <<
		CHARLES SCRIBNER	0.0	624	N	*.**	1 trv	5.0	624	N	.31		
I42	!!!!	NO DATA !!!!											
I43	0659	HANSEL MAIQUEZ-HER	10.1	2922	D	1.03	5 trv	9.5	2922	D	1.10	019050	
		LOUIS HOLT	0.0	2271	N	*.**	2 trv	7.5	2271	N	1.08		>> TRAINING <<
I44	0587	CHAD M SOMMERFELDT	0.0S	100	D		NO TRV	5.0S	100	D		020910	
		GERSON JAMES	4.4	1348	D	.88	NO TRV	4.5	1348	D	.86		
I45	0691	SAMIL CANTERO	0.0		D	-.--						020180	
			0.0		D	-.--	1 TRV	6.0		D	-.--		
I46	0696	HERMAN LEWIS	10.3	6000	D	1.17	5 trv	10.0	6000	D	1.20	020080	>> TRAINING <<
I47	0672	ZACHARY FELMLEE	10.1	4720	D	.94	9 trv	9.5	4720	D	.99	019700	
		DONNELL LESANE	3.3	4320	N	2.64	8 trv	7.5	4320	N	1.15		>> TRAINING <<
I48	0687	LEELAND FULLER	0.0	1000	D	*.**	NO TRV	3.0	1000	D	.83	019510	>> TRAINING <<
I49	!!!!	NO DATA !!!!											
I50	!!!!	NO DATA !!!!											
A87	0644	AVI CANTERO	11.4	11688	D	.32	25 trv	11.0	11688	D	.33	017740	
			221041290	1647			1240 Closed						
A88	0588	AVI CANTERO	6.2	7750	D	.57	16 trv	6.0	7750	D	.59	020920	
	0672	AVI CANTERO	5.3	8140	D	.48	20 trv	5.5	8140	D	.46	019700	
			881071010	1146			1058						

PROPOSED CORRECTIONS:

		EFFICIENCY			H O U R S		
BLOCK CELL		.78 D	.90 N	.81 C	83.5 D	26.5 N	5.0 S