

T&L MACHINE DETAIL for 06-30-2021 4:00 am to 07-01-2021 5:00 am

	JOB	--- per job in---	-suggested corrections
		RUN MACHINE EFF	RUN MACHINE EFF WORK
****	Special Assembly - Attn to: Cline Brown	****	

H04	!!!!	NO DATA	!!!!
H06	!!!!	NO DATA	!!!!
H08	!!!!	NO DATA	!!!!
H10	!!!!	NO DATA	!!!!
H20	!!!!	NO DATA	!!!!
H12	!!!!	NO DATA	!!!!
H14	!!!!	NO DATA	!!!!
H22	!!!!	NO DATA	!!!!

T&L MACHINE DETAIL for 06-30-2021 4:00 am to 07-01-2021 5:00 am

		--- per job in---				-suggested corrections				
JOB		RUN MACHINE		EFF		RUN MACHINE		EFF WORK		
****	C-N-C - Attn to: Wayne Brown ****									
L04	!!!!	NO DATA !!!!								
L06	!!!!	NO DATA !!!!								
L08	DOWN	RP - Repair 24.0 hrs BROWN,WAYNE C								
L10	!!!!	NO DATA !!!!		(680070174 3994 2108)						
L12	!!!!	NO DATA !!!!		(229041191 3860 1270)						
L14	!!!!	NO DATA !!!!		(678090253 2019 416 Closed)						
L16	!!!!	NO DATA !!!!								
L17	!!!!	NO DATA !!!!		(001041260 2037 544)						
L18	0101	KEVIN STOKELIN		5.8	114 N .02	NO TRV		5.5	114 N .02	020730 low QUANTITY
				001041120 2046 816						
Low EFF for Job 0101 rated 1000/hr for PRIM										
L20	6028	HOANG HO		10.5	1667 D 1.71	2 trv		10.0	1667 D 1.79	018980
		KEVIN STOKELIN		10.3	1603 N 1.68	1 trv		10.0	1603 N 1.72	
				830041192 4000 2386						
L22	6010	MICHAEL LAMB		10.1	799 N 1.13	2 trv		10.0	799 N 1.14	016260
				996051171 625 600						
L24	6010	JOSE RIVERA		10.6	713 D .96	2 trv		10.0	713 D 1.02	016260
				521079222 550 971 177% Closed No Tag						
L26	6010	JOSE RIVERA		10.6	702 D .95	2 trv		10.0	702 D 1.00	016260
		MICHAEL LAMB		10.1	718 N 1.02	2 trv		10.0	718 N 1.03	
				996051172 625 187						
L30	!!!!	NO DATA !!!!								
L32	!!!!	NO DATA !!!!								
L34	!!!!	NO DATA !!!!								
L36	0432	GLENN DAVIS		0.0	432 D *.**	NO TRV		10.0	432 D .66	018780
				005021010 1997 1689 Closed No Tag						
L38	0594	GLENN DAVIS		9.7	162 D .09	1 trv		10.0	162 D .09	015830 >> TRAINING << low QUANTITY
Low EFF for Job 0594 rated 190/hr for SECO										

PROPOSED CORRECTIONS:

		EFFICIENCY		HOURS	
C-N-C		.91 D 1.10 N .99 C		50.0 D 35.5 N 0.0 S	

T&L MACHINE DETAIL for 06-30-2021 4:00 am to 07-01-2021 5:00 am

--- per job in---													
-suggested corrections													
JOB		RUN MACHINE		EFF		RUN MACHINE		EFF		WORK			
****	****												
C58	!!!!	NO DATA	!!!!	(	622011250	2017	2016	Closed	No Tag	)			
C60	!!!!	NO DATA	!!!!	(	111051200	1774	2099	*	Closed	No Tag	)		
C62	0474	THOMAS A JACKSON	9.4	1834	D	.21	5	trv	9.0	1834	D	.22	014540 DEP 19 1.3 hr
		LARRY P RODWELL	0.0	5	N	*. **	NO TRV						
			10.0	3650	N	.40	5	trv	10.0	3655	N	.40	
			588061280	2173			197						
C64	0317	LARRY P RODWELL	10.0	7300	N	.57	11	trv	10.0	7300	N	.57	009050
			738061140	872			813						
C66	0302	THOMAS A JACKSON	1.0	1000	D	.89	2	trv	9.0	1000	D	.10	018620 DEP 19 1.3 hr
													low QUANTITY
			660061210	2019			1111						
	Low EFF for Job 0302 rated 1125/hr for PRIM												
C68	!!!!	NO DATA	!!!!	(	603041121	2100	841	)					
C70	0404	GERARDO NEGRON	10.1	5400	N	.46	9	trv	10.0	5400	N	.47	018530
			020031150	2029			1271						
C72	!!!!	NO DATA	!!!!	(	001110160	2142	1552	)					
C74	!!!!	NO DATA	!!!!	(	005021010	1997	1689	Closed	No Tag	)			
C76	0433	DAMON P HASTINGS	7.5	4700	D	.56	9	trv	10.0	4700	D	.42	018860
		GERARDO NEGRON	10.1	3100	N	.27	9	trv	10.0	3100	N	.28	
			653061070	1952			1961	*					
C30	0200	DAMON P HASTINGS	1.7	700	D	.32	2	trv	10.0	700	D	.05	012630 low QUANTITY
			731041120	2301			2855	**					
	Low EFF for Job 0200 rated 1285/hr for PRIM												
C32	!!!!	NO DATA	!!!!	(	282050180	2022	2204	*	Closed	)			
C34	!!!!	NO DATA	!!!!	(	097080180	2045	37	)					

PROPOSED CORRECTIONS:

		EFFICIENCY			HOURS		
CHARGING VALVE		.20	D	.43	N	.32	C 38.0 D 40.0 N 0.0 S

T&L MACHINE DETAIL for 06-30-2021 4:00 am to 07-01-2021 5:00 am

JOB			--- per job in---				-suggested corrections							
			RUN		MACHINE	EFF	RUN		MACHINE	EFF	WORK			
****	MISC #2 - Attn to: Steve Sawdey										****			
C40	0121	STEVEN G SAWDEY	10.2	5800 D	.51	9 trv	9.5	5800 D	.54	019260	DEP 9	9.5 hr		
		EDWIN PAYNE	10.1	5100 N	.45	8 trv	10.0	5100 N	.45					
			349061140	1955		1160								
C42	0247	BIROL BOZACI	6.8S	150 D		4 trv	6.5S	150 D		019780				
			3.4	2600 D	.69	4 trv	3.5	2600 D	.66					
		EDWIN PAYNE	10.1	2700 N	.24	4 trv	10.0	2700 N	.24					
			348061210	2050		467								
C44	0314	STEVEN G SAWDEY	0.7		D -.--	1 TRV	0.5		D -.--	020850	DEP 9	9.5 hr		
		CASEY KAYE	10.2	5300 N	.52	9 trv	10.0	5300 N	.53					
			660061211	2019		0								
C46	!!!!	NO DATA !!!!	(	001041120	2046	816)								
C48	0126	BIROL BOZACI	2.5	1850 D	.65	3 trv	3.5	1850 D	.47	018480				
			658061141	2015		2176	* Closed No Tag							
C50	0022	CASEY KAYE	10.2	5400 N	.50	9 trv	10.0	5400 N	.51	015240				
			020031150	2029		1271								
C52	0069	GORDON CURLEY	10.1	5700 D	.38	8 trv	10.0	5700 D	.38	015710				
			738061140	872		813								
C54	0037	PATRICK KELLY	4.3	6600 N	1.24	9 trv	10.0	6600 N	.53	015250				
			622011250	2017		2016	Closed No Tag							
C56	0381	GORDON CURLEY	10.1	7100 D	.55	10 trv	10.0	7100 D	.55	011790				
		PATRICK KELLY	4.3	7800 N	1.41	10 trv	10.0	7800 N	.61					
			738061141	1071		1297	**							

PROPOSED CORRECTIONS:

		EFFICIENCY			HOURS		
MISC #2		.50 D	.48 N	.49 C	37.0 D	60.0 N	6.5 S

T&L MACHINE DETAIL for 06-30-2021 4:00 am to 07-01-2021 5:00 am

		--- per job in---				-suggested corrections					
JOB		RUN MACHINE		EFF		RUN MACHINE		EFF WORK			
****	ACME NUT - Attn to: Kevin Rhone ****										
C02	!!!!	NO DATA !!!!									
C04	!!!!	NO DATA !!!!		(769041190 4028 1577)							
C06	!!!!	NO DATA !!!!		(921050220 808 809 * Closed)							
C08	0700	RAYMOND E WOLF		6.0	2780 D	.61	6 trv	9.0	2780 D	.40	018220
				001115170		1953232867		11924%			
C10	0825	RAYMOND E WOLF		6.0	3262 D	.71	6 trv	9.0	3262 D	.47	018570
				001115170		1953232867		11924%			
C12	0757	ERIC D STANEK		9.3	2700 D	.48	8 trv	9.0	2700 D	.50	020020
				059061210		2023 1899					
C14	!!!!	NO DATA !!!!									
C16	0758	ERIC D STANEK		9.3	1500 D	.27	4 trv	9.0	1500 D	.28	020340
				059061210		2023 1899					

PROPOSED CORRECTIONS:

		EFFICIENCY			HOURS		
ACME NUT		.41 D	.00 N	.41 C	36.0 D	0.0 N	0.0 S

T&L MACHINE DETAIL for 06-30-2021 4:00 am to 07-01-2021 5:00 am

				--- per job in---		-suggested corrections		
JOB		RUN MACHINE		EFF		RUN MACHINE		EFF WORK
****	ACME	FITTING -	Attn to: Kevin Rhone	****				
C18	!!!!	NO DATA	!!!!	(701031185	2678	1713	)	
C20	!!!!	NO DATA	!!!!	(700031189	2424	0	)	
C22	!!!!	NO DATA	!!!!	(001110020	2027	663	)	
C24	!!!!	NO DATA	!!!!	(700031188	2424	812	)	
C26	!!!!	NO DATA	!!!!	(002041121	871	2420	278%)	

T&L MACHINE DETAIL for 06-30-2021 4:00 am to 07-01-2021 5:00 am

JOB			--- per job in---				-suggested corrections			
			RUN MACHINE		EFF	RUN MACHINE		EFF	WORK	
****	MISC #1 - Attn to: Kevin Rhone				****					
B02	0460	ROBERT DURRANT	9.0	8450 N	.73	10 trv	9.5	8450 N	.69	014030 DEP 6 2.0 hr
			738061143	938	597					
B04	!!!!	NO DATA !!!!	(	334031151	2031	214)				
B06	!!!!	NO DATA !!!!	(	720020041	1695	1935	* Closed No Tag)			
B08	!!!!	NO DATA !!!!	(	354051030	2006	2075	* Closed No Tag)			
B10	0451	ROBERT DURRANT	3.0	N	-.--	6 TRV				013650
			3.9	7200 N	1.22	1 trv	7.5	7200 N	.64	DEP 6 2.0 hr
	DOWN	RP - Repair	2.0	hrs	DURRANT,ROBERT					
			911061020	2004	760					
B12	!!!!	NO DATA !!!!	(	001058230	2086	995)				
B14	!!!!	NO DATA !!!!	(	738061142	864	2088	242% Closed No Tag)			
B16	0465	JAMIE FELMLEE	7.6	6200 D	.50	8 trv	10.0	6200 D	.38	014720
			001061071	1921	1234					
B18	!!!!	NO DATA !!!!	(	114051261	751	865	* Closed No Tag)			
B20	!!!!	NO DATA !!!!	(	738061142	864	2088	242% Closed No Tag)			
A50	!!!!	NO DATA !!!!	(	917048116	1283	1734	** Closed No Tag)			
A52	0448	JAMIE FELMLEE	8.4	1800 D	.42	4 trv	10.0	1800 D	.36	013540
			004061030	420	614	***				
A54	!!!!	NO DATA !!!!	(	083110090	2162	1559)				

PROPOSED CORRECTIONS:

		EFFICIENCY			HOURS		
MISC #1		.37 D	.67 N	.51 C	20.0 D	17.0 N	0.0 S

T&L MACHINE DETAIL for 06-30-2021 4:00 am to 07-01-2021 5:00 am

				--- per job in---		-suggested corrections		
JOB				RUN MACHINE		EFF	RUN MACHINE	
***** ACME MISC - Attn to: Ray Wolf *****							EFF	WORK
A40	!!!!	NO DATA	!!!!					
A42	!!!!	NO DATA	!!!!	(	641080261	920	2779	302% Closed No Tag)
A44	!!!!	NO DATA	!!!!	(	650100050	1082	431	)
A46	!!!!	NO DATA	!!!!	(	471110190	2214	754	)
A48	!!!!	NO DATA	!!!!					

T&L MACHINE DETAIL for 06-30-2021 4:00 am to 07-01-2021 5:00 am

JOB		--- per job in---				-suggested corrections					
		RUN MACHINE		EFF		RUN MACHINE		EFF	WORK		
****	FITTING - Attn to: Kevin Rhone								****		
A86	0093	ROOSEVELT	KING JR	9.6	6400 N	.65	8 trv	9.5	6400 N	.66	016190
				008051100	2031	559					
A74	!!!!	NO DATA !!!!		(708061070		1843	1426)				
A76	0343	ROOSEVELT	KING JR	9.6	4400 N	.46	5 trv	9.5	4400 N	.46	016250
				708061070	1843	1426					
A24	!!!!	NO DATA !!!!									
A25	!!!!	NO DATA !!!!									
A26	!!!!	NO DATA !!!!									
A27	!!!!	NO DATA !!!!									

PROPOSED CORRECTIONS:

EFFICIENCY		HOURS		
FITTING	.00 D .56 N .56 C	0.0 D	19.0 N	0.0 S

T&L MACHINE DETAIL for 06-30-2021 4:00 am to 07-01-2021 5:00 am

JOB		--- per job in---			-suggested corrections			
		RUN	MACHINE	EFF	RUN	MACHINE	EFF	WORK
****	HYDROMAT BLOCK CELL - Attn to: Chad Sommerfeldt	****						
A10	0560 KOSTA TILA	0.6	4100 D14.77	24 trv	10.0	4100 D	.91	019970
		911061181	398	586 ***				
A12	!!!! NO DATA !!!!!	(	002041191	1042	605	)		
A14	0573 ZACHARY FELMLEE	10.4	4319 D .93	5 trv	10.0	4319 D	.96	019800 >> TRAINING <<
	DAMION HAMILTON	0.5	1447 N 6.43	2 trv	10.0	1447 N	.32	>> TRAINING <<
		006051170	1994	1792				

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
HYDROMAT BLOCK CELL	.94 D	.32 N	.73 C	20.0 D	10.0 N	0.0 S

T&L MACHINE DETAIL for 06-30-2021 4:00 am to 07-01-2021 5:00 am

--- per job in---										-suggested corrections			
JOB			RUN MACHINE		EFF		RUN MACHINE		EFF		WORK		
****	BLOCK CELL - Attn to:		Chad Sommerfeldt		****								
I26	0644	KOSTAQ MIZAKU	7.6	3260	D	1.37	9	trv	10.0	3260	D	1.03	017740
		JASON PATTON	0.0	3000	N	*.**	8	trv	9.5	3000	N	1.00	>> TRAINING <<
I27	0534	GERSON JAMES	10.5	2420	D	.51	6	trv	10.0	2420	D	.54	016390
I40	!!!!	NO DATA !!!!											
I41	0622	SAMIL CANTERO	0.0		D	-.--	1	TRV	1.0		D	-.--	018160
I42	!!!!	NO DATA !!!!											
I43	0659	DONNELL LESANE	0.5	2799	N	20.68	2	trv	9.5	2799	N	1.05	019050 >> TRAINING <<
I44	!!!!	NO DATA !!!!											
I45	0691	HANSEL MAIQUEZ-HER	8.9	4128	D	.93	8	trv	8.5	4128	D	.97	020180
I46	!!!!	NO DATA !!!!											
I47	0695	HERMAN LEWIS	10.1	6000	D	1.59	13	trv	9.5	6000	D	1.68	019830 >> TRAINING <<
I48	0687	LEELAND FULLER	0.2	3400	D	56.67	7	trv	10.0	3400	D	.85	019510 >> TRAINING <<
		LOUIS HOLT	0.0	3264	N	*.**	6	trv	9.5	3264	N	.86	>> TRAINING <<
I49	!!!!	NO DATA !!!!											
I50	!!!!	NO DATA !!!!											
A87	0644	AVI CANTERO	10.3	9461	D	.29	30	trv	10.0	9461	D	.30	017740
			121051200	1030			725						
A88	0644	AVI CANTERO	6.6S	15666	D		30	trv	6.5	15666	D	.75	017740
	0588	AVI CANTERO	0.0	4000	D	*.**	15	trv	3.5	4000	D	.52	020920
			631061241	1543			576						

PROPOSED CORRECTIONS:

EFFICIENCY		H O U R S		
BLOCK CELL	.84 D .97 N .88 C	69.0 D	28.5 N	0.0 S