

T&L MACHINE DETAIL for 06-29-2021 4:00 am to 06-30-2021 5:00 am

	JOB	--- per job in---	-suggested corrections
		RUN MACHINE EFF	RUN MACHINE EFF WORK
****	Special Assembly - Attn to: Cline Brown	****	

H04	!!!!	NO DATA	!!!!
H06	!!!!	NO DATA	!!!!
H08	!!!!	NO DATA	!!!!
H10	!!!!	NO DATA	!!!!
H20	!!!!	NO DATA	!!!!
H12	!!!!	NO DATA	!!!!
H14	!!!!	NO DATA	!!!!
H22	!!!!	NO DATA	!!!!

T&L MACHINE DETAIL for 06-29-2021 4:00 am to 06-30-2021 5:00 am

JOB		--- per job in---				-suggested corrections			
****	C-N-C	- Attn to: Wayne Brown	****	RUN MACHINE	EFF	RUN MACHINE	EFF	WORK	
L04	!!!!	NO DATA !!!!							
L06	!!!!	NO DATA !!!!							
L08	DOWN	RP - Repair 24.0 hrs BROWN,WAYNE C							
L10	!!!!	NO DATA !!!!		(680070174 3994 2108)					
L12	!!!!	NO DATA !!!!		(229041191 3860 1270)					
L14	!!!!	NO DATA !!!!		(678090253 2019 416 Closed)					
L16	!!!!	NO DATA !!!!							
L17	6035	HOANG HO	10.3	652 D 1.27	1 trv	10.0	652 D 1.30	018640	
			001041260	2037	544				
L18	!!!!	NO DATA !!!!		(001041120 2046 816)					
L20	6028	HOANG HO	10.3	1657 D 1.74	1 trv	10.0	1657 D 1.78	018980	
		KEVIN STOKELIN	0.3	1527 N51.85	1 trv	10.0	1527 N 1.64		
			830041192	4000	1588				
L22	6010	JOSE RIVERA	10.5	818 D 1.11	3 trv	10.0	818 D 1.17	016260	
			996051171	625	495				
L24	6010	MICHAEL LAMB	10.0	675 N .96	2 trv	10.0	675 N .96	016260	
			521079222	550	877 159%				
L26	6010	JOSE RIVERA	10.5	709 D .96	NO TRV	10.0	709 D 1.01	016260	
		MICHAEL LAMB	10.0	718 N 1.03	5 trv	10.0	718 N 1.03		
			521079222	550	877 159%				
L30	!!!!	NO DATA !!!!							
L32	!!!!	NO DATA !!!!							
L34	!!!!	NO DATA !!!!							
L36	0432	GLENN DAVIS	9.9	427 D .66	NO TRV	10.0	427 D .66	018780	
			005021010	1997	1689				
L38	0594	GLENN DAVIS	9.9	145 D .08	NO TRV	10.0	145 D .08	015830 >> TRAINING << low QUANTITY	
Low EFF for Job 0594 rated 190/hr for SECO									

PROPOSED CORRECTIONS:

	EFFICIENCY			H O U R S		
C-N-C	1.00	D 1.21	N 1.07	C 60.0	D 30.0	N 0.0
					S	

T&L MACHINE DETAIL for 06-29-2021 4:00 am to 06-30-2021 5:00 am

												--- per job in---		-suggested corrections	
JOB				RUN MACHINE		EFF		RUN MACHINE		EFF		WORK			
*****	CHARGING VALVE - Attn to: Tom Jackson & Birol Bozaci												*****		
C58	!!!!	NO DATA !!!!		(		622011250	2017	1818		)					
C60	!!!!	NO DATA !!!!		(		111051200	1774	2099		* Closed No Tag)					
C62	0474	GERARDO NEGRON		10.2	4665 N	.50	9 trv	10.0		4665 N	.51	014540			
					589051240	2021	2466	** Closed No Tag							
C64	0317	THOMAS A JACKSON		6.8	440 D	.05	5 trv	6.5		440 D	.05	009050	DEP 19 3.8 hr		
		GERARDO NEGRON		10.2	6600 N	.51	9 trv	10.0		6600 N	.51	low QUANTITY			
					738061140	872	489								
Low EFF for Job 0317 rated 1285/hr for PRIM															
C66	0302	THOMAS A JACKSON		6.8	700 D	.09	5 trv	6.5		700 D	.10	018620	DEP 19 3.8 hr		
												low QUANTITY			
					660061210	2019	1053								
Low EFF for Job 0302 rated 1125/hr for PRIM															
C68	!!!!	NO DATA !!!!		(		603041121	2100	841		)					
C70	0404	DAMON P HASTINGS		3.8	2800 D	.63	5 trv	4.5		2800 D	.54	018530			
					020031150	2029	866								
C72	!!!!	NO DATA !!!!		(		001110160	2142	1552		)					
C74	!!!!	NO DATA !!!!		(		005021010	1997	1689		)					
C76	0433	DAMON P HASTINGS		3.8	2600 D	.61	5 trv	4.5		2600 D	.51	018860			
					653061070	1952	1415								
C30	!!!!	NO DATA !!!!		(		731041120	2301	2837		** Closed)					
C32	!!!!	NO DATA !!!!		(		282050180	2022	2204		* Closed)					
C34	!!!!	NO DATA !!!!		(		097080180	2045	37		)					

PROPOSED CORRECTIONS:

		EFFICIENCY			HOURS		
CHARGING VALVE		.26 D	.51 N	.38 C	22.0 D	20.0 N	0.0 S

T&L MACHINE DETAIL for 06-29-2021 4:00 am to 06-30-2021 5:00 am

		--- per job in---				-suggested corrections				
JOB		RUN MACHINE		EFF		RUN MACHINE		EFF WORK		
****	MISC #2 - Attn to: Steve Sawdey					****				
C40	0121	STEVEN G SAWDEY	7.3S	200 D	4 trv	7.5S	200 D		019260	
			2.1	2500 D	1.08	4 trv	2.0	2500 D	1.11	
		CASEY KAYE	7.7	5100 N	.59	8 trv	10.0	5100 N	.45	
			349061140	1955	703					
C42	0247	BIROL BOZACI	9.5S	D		10.0S	D		019780	
			?		?	0				
C44	0314	CASEY KAYE	3.1	1600 N	.52	3 trv	5.5	1600 N	.29	
			660061211	2019	0				020850	
C46	!!!!	NO DATA !!!!	(	001041120	2046	816)				
C48	0126	CASEY KAYE	4.6	2400 N	.47	4 trv	4.5	2400 N	.47	
			658061141	2015	2061	* Closed No Tag				
C50	!!!!	NO DATA !!!!	(	020031150	2029	866)				
C52	!!!!	NO DATA !!!!	(	738061140	872	489)				
C54	0037	GORDON CURLEY	9.8	7110 D	.58	9 trv	10.0	7110 D	.57	
		LARRY P RODWELL	9.7	6150 N	.51	8 trv	10.0	6150 N	.50	
			622011250	2017	1818					
C56	0381	GORDON CURLEY	9.8	7000 D	.55	10 trv	10.0	7000 D	.54	
		LARRY P RODWELL	9.8	6450 N	.51	9 trv	10.0	6450 N	.50	
			738061141	1071	924					

PROPOSED CORRECTIONS:

		EFFICIENCY			H O U R S		
MISC #2		.61 D	.46 N	.51 C	22.0 D	40.0 N	17.5 S

T&L MACHINE DETAIL for 06-29-2021 4:00 am to 06-30-2021 5:00 am

		--- per job in---				-suggested corrections				
JOB		RUN MACHINE		EFF		RUN MACHINE		EFF WORK		
****	ACME NUT - Attn to: Kevin Rhone				****					
C02	!!!!	NO DATA		!!!!						
C04	!!!!	NO DATA		!!!!		(769041190 4028 1577)				
C06	!!!!	NO DATA		!!!!		(921050220 808 809 * Closed)				
C08	0700	RAYMOND E WOLF		6.0	2203 D	.48	6 trv	8.5	2203 D .34 018220	
				001115170		1953232492		11904%		
C10	!!!!	NO DATA		!!!!		(001115170 1953232492 11904%)				
C12	0757	RAYMOND E WOLF		6.0	2145 D	.60	4 trv	8.5	2145 D .42 020020	
				059061210		2023 1316				
C14	!!!!	NO DATA		!!!!						
C16	!!!!	NO DATA		!!!!		(061051240 2023 2851 *** Closed)				

PROPOSED CORRECTIONS:

		EFFICIENCY			HOURS		
ACME NUT		.38 D	.00 N	.38 C	17.0 D	0.0 N	0.0 S

T&L MACHINE DETAIL for 06-29-2021 4:00 am to 06-30-2021 5:00 am

			--- per job in---			-suggested corrections			
JOB			RUN MACHINE		EFF	RUN MACHINE		EFF	WORK
****	ACME	FITTING - Attn to: Kevin Rhone	****						
C18	!!!!	NO DATA !!!!	(	701031185	2678	1713	)		
C20	!!!!	NO DATA !!!!	(	700031189	2424	0	)		
C22	!!!!	NO DATA !!!!	(	001110020	2027	663	)		
C24	0755	ERIC D STANEK	9.5	2600 D	.45	5 trv		9.0	2600 D .47 018650
				700031188	2424	765			
C26	0837	ERIC D STANEK	9.5	2100 D	.36	7 trv		9.0	2100 D .38 020770
			002041121	871	2371	272%			

PROPOSED CORRECTIONS:

		EFFICIENCY			HOURS		
ACME	FITTING	.42 D	.00 N	.42 C	18.0 D	0.0 N	0.0 S

T&L MACHINE DETAIL for 06-29-2021 4:00 am to 06-30-2021 5:00 am

JOB			--- per job in---				-suggested corrections				
****	MISC	#1 - Attn to: Kevin Rhone	****	RUN	MACHINE	EFF		RUN	MACHINE	EFF	WORK
B02	0460	JAMIE FELMLEE		8.9	8500 D	.74	8 trv	9.5	8500 D	.70	014030
				738061143		938	377				
B04	!!!!	NO DATA !!!!		(	334031151	2031	214)				
B06	!!!!	NO DATA !!!!		(	720020041	1695	1935	*	Closed No Tag	)	
B08	!!!!	NO DATA !!!!		(	354051030	2006	2075	*	Closed No Tag	)	
B10	0451	JAMIE FELMLEE		8.9	8500 D	.64	8 trv	9.5	8500 D	.60	013650
				911061020		2004	508				
B12	!!!!	NO DATA !!!!		(	001058230	2086	995)				
B14	0300	CAMERON BUDZISZEWS		7.4	6700 D	.70	10 trv	10.0	6700 D	.52	020150
		ROBERT DURRANT		9.3	8600 N	.72	10 trv	9.0	8600 N	.74	
				738061142		864	2088	242%			
B16	0465	ROBERT DURRANT		9.3	10000 N	.66	8 trv	9.0	10000 N	.68	014720
				001061071		1921	1066				
B18	0463	CAMERON BUDZISZEWS		7.7	4200 D	.59	9 trv	10.0	4200 D	.46	020380
				114051261		751	865 *				
B20	!!!!	NO DATA !!!!		(	738061142	864	2088	242%	)		
A50	!!!!	NO DATA !!!!		(	917048116	1283	1734	**	Closed No Tag	)	
A52	!!!!	NO DATA !!!!		(	004061030	420	537	**	)		
A54	!!!!	NO DATA !!!!		(	083110090	2162	1559	)			

PROPOSED CORRECTIONS:

		EFFICIENCY			HOURS		
MISC #1		.57 D	.71 N	.61 C	39.0 D	18.0 N	0.0 S

T&L MACHINE DETAIL for 06-29-2021 4:00 am to 06-30-2021 5:00 am

				--- per job in---		-suggested corrections		
JOB				RUN MACHINE		EFF	RUN MACHINE	
***** ACME MISC - Attn to: Ray Wolf *****							EFF	WORK
A40	!!!!	NO DATA	!!!!					
A42	!!!!	NO DATA	!!!!	(	641080261	920	2779	302% Closed No Tag)
A44	!!!!	NO DATA	!!!!	(	650100050	1082	431	)
A46	!!!!	NO DATA	!!!!	(	471110190	2214	754	)
A48	!!!!	NO DATA	!!!!					

T&L MACHINE DETAIL for 06-29-2021 4:00 am to 06-30-2021 5:00 am

JOB			--- per job in---				-suggested corrections				
			RUN MACHINE		EFF	RUN MACHINE		EFF	WORK		
****	FITTING - Attn to: Kevin Rhone				****						
A86	0093	ROOSEVELT KING JR	9.8	6900 N	.69	9	trv	10.0	6900 N	.67	016190
			008051100	2031	290						
A74	!!!!	NO DATA	!!!!	(	708061070	1843	1268	)			
A76	!!!!	NO DATA	!!!!	(	911041220	1609	1139	)			
A24	!!!!	NO DATA	!!!!								
A25	!!!!	NO DATA	!!!!								
A26	!!!!	NO DATA	!!!!								
A27	!!!!	NO DATA	!!!!								

PROPOSED CORRECTIONS:

		EFFICIENCY			HOURS		
FITTING		.00 D	.67 N	.67 C	0.0 D	10.0 N	0.0 S

T&L MACHINE DETAIL for 06-29-2021 4:00 am to 06-30-2021 5:00 am

		--- per job in---						-suggested corrections			
JOB		RUN MACHINE		EFF				RUN MACHINE		EFF WORK	
****	HYDROMAT BLOCK CELL - Attn to: Chad Sommerfeldt ****										
A10	0560	KOSTA TILA	9.3	4400 D	1.05	24	trv	10.0	4400 D	.98	019970
		ANTHONY BEARD	4.2	1862 N	.99	12	trv	4.5	1862 N	.92	
			911061170	1447		2147	***				
A12	!!!!	NO DATA !!!!	(	002041191	1042	605	)				
A14	0573	ZACHARY FELMLEE	10.4	4159 D	.89	4	trv	10.0	4159 D	.92	019800 >> TRAINING <<
			006051170	1994		1492					

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
HYDROMAT BLOCK CELL	.95 D	.92 N	.95 C	20.0 D	4.5 N	0.0 S

T&L MACHINE DETAIL for 06-29-2021 4:00 am to 06-30-2021 5:00 am

			--- per job in---					-suggested corrections				
JOB			RUN MACHINE		EFF			RUN MACHINE		EFF		WORK
****	BLOCK CELL - Attn to: Chad Sommerfeldt				****							
I26	0644	GERSON JAMES	2.4	968	D	1.27	2 trv	2.5	968	D	1.23	017740
		JASON PATTON	0.0	3000	N	*.**	NO TRV	10.0	3000	N	.95	>> TRAINING <<
I27	0534	GERSON JAMES	7.9	2096	D	.59	5 trv	7.5	2096	D	.62	016390
I40	!!!!	NO DATA !!!!										
I41	0622	CHAD M SOMMERFELDT	4.9S	100	D		NO TRV	5.5S	100	D		018160
		SAMIL CANTERO	0.0		D	-.--	1 TRV	3.5		D	-.--	
		DAMION HAMILTON	0.0	292	N	*.**	NO TRV	1.0 9.5	292	N	.08	low QUANTITY
Low EFF for Job 0622 rated 400/hr for SECO												
I42	!!!!	NO DATA !!!!										
I43	0659	HANSEL MAIQUEZ-HER	10.2	2913	D	1.02	7 trv	9.5	2913	D	1.10	019050
		LOUIS HOLT	0.0	819	N	*.**	1 trv	3.5	819	N	.84	>> TRAINING <<
I44	!!!!	NO DATA !!!!										
I45	0691	9906 Alfonzo Johns	5.1		D	-.--	2 TRV	5.5		D	-.--	020180 >> TRAINING <<
I46	0673	LEELAND FULLER	2.5	750	D	.51	NO TRV					019680 >> TRAINING <<
			0.0	1011	D	*.**	NO TRV	9.0	1761	D	.33	
I47	0695	HERMAN LEWIS	10.2	6000	D	1.57	NO TRV	9.5	6000	D	1.68	019830 >> TRAINING <<
		CHARLES SCRIBNER	0.0	5320	N	*.**	10 trv	9.5	5320	N	1.49	>> TRAINING <<
I48	0687	DAMION HAMILTON	0.0	2300	N	*.**	5 trv	8.0 0.0	2300	N	*.**	019510
I49	!!!!	NO DATA !!!!										
I50	!!!!	NO DATA !!!!										
A87	0659	AVI CANTERO	9.1	12368	D	.98	NO TRV	10.0 11.0	12368	D	.80	019050
	0644	AVI CANTERO	0.0		D	-.--						017740
		DONNELL LESANE	4.7	9435	N	.63	20 trv	9.5	9435	N	.31	
			121051201	883			1085 **					
A88	0695	AVI CANTERO	9.1	13170	D	.66	3 trv					019830
			0.0		D	-.--	10 TRV					
			0.3		D	-.--	35 TRV	11.5	13170	D	.52	
		DONNELL LESANE	3.6	10164	N	1.29	27 trv	8.5	10164	N	.54	
	0644	DONNELL LESANE	0.7S	1074	N		NO TRV	1.0	1074	N	.34	017740
			?			?	0					

PROPOSED CORRECTIONS:

		EFFICIENCY			H O U R S		
BLOCK CELL		.75	D	.80	N	.77	C 69.5 D 51.5 N 5.5 S