

# T&L MACHINE DETAIL for 06-25-2021 4:00 am to 06-28-2021 5:00 am

|      |                                              | ----- per job in--- |             |     | -suggested corrections |     |      |
|------|----------------------------------------------|---------------------|-------------|-----|------------------------|-----|------|
| JOB  |                                              | c/i                 | RUN MACHINE | EFF | RUN MACHINE            | EFF | WORK |
| **** | Special Assembly - Attn to: Cline Brown **** |                     |             |     |                        |     |      |
| H04  | !!!!                                         | NO DATA !!!!        |             |     |                        |     |      |
| H06  | !!!!                                         | NO DATA !!!!        |             |     |                        |     |      |
| H08  | !!!!                                         | NO DATA !!!!        |             |     |                        |     |      |
| H10  | !!!!                                         | NO DATA !!!!        |             |     |                        |     |      |
| H20  | !!!!                                         | NO DATA !!!!        |             |     |                        |     |      |
| H12  | !!!!                                         | NO DATA !!!!        |             |     |                        |     |      |
| H14  | !!!!                                         | NO DATA !!!!        |             |     |                        |     |      |
| H22  | !!!!                                         | NO DATA !!!!        |             |     |                        |     |      |

# T&L MACHINE DETAIL for 06-25-2021 4:00 am to 06-28-2021 5:00 am

|      |                              | ----- per job in--- |          |                                       | -suggested corrections |     |                  |
|------|------------------------------|---------------------|----------|---------------------------------------|------------------------|-----|------------------|
| JOB  |                              | c/i                 | RUN      | MACHINE                               | EFF                    | RUN | MACHINE EFF WORK |
| **** | C-N-C - Attn to: Wayne Brown | ****                |          |                                       |                        |     |                  |
| L04  | !!!!                         | NO DATA             | !!!!     |                                       |                        |     |                  |
| L06  | !!!!                         | NO DATA             | !!!!     |                                       |                        |     |                  |
| L08  | DOWN                         | RP - Repair         | 72.0 hrs | BROWN,WAYNE C                         |                        |     |                  |
| L10  | !!!!                         | NO DATA             | !!!!     | ( 680070174 3994 2108 )               |                        |     |                  |
| L12  | !!!!                         | NO DATA             | !!!!     | ( 229041191 3860 1270 )               |                        |     |                  |
| L14  | !!!!                         | NO DATA             | !!!!     | ( 678090253 2019 416 Closed )         |                        |     |                  |
| L16  | !!!!                         | NO DATA             | !!!!     |                                       |                        |     |                  |
| L17  | !!!!                         | NO DATA             | !!!!     | ( 001041260 2037 338 )                |                        |     |                  |
| L18  | !!!!                         | NO DATA             | !!!!     | ( 001041120 2046 816 )                |                        |     |                  |
| L20  | !!!!                         | NO DATA             | !!!!     | ( 830041190 4000 2041 Closed )        |                        |     |                  |
| L22  | !!!!                         | NO DATA             | !!!!     | ( 996051171 625 168 )                 |                        |     |                  |
| L24  | !!!!                         | NO DATA             | !!!!     | ( 997051171 625 657 * Closed No Tag ) |                        |     |                  |
| L26  | !!!!                         | NO DATA             | !!!!     | ( 997051171 625 657 * Closed No Tag ) |                        |     |                  |
| L30  | !!!!                         | NO DATA             | !!!!     |                                       |                        |     |                  |
| L32  | !!!!                         | NO DATA             | !!!!     |                                       |                        |     |                  |
| L34  | !!!!                         | NO DATA             | !!!!     |                                       |                        |     |                  |
| L36  | !!!!                         | NO DATA             | !!!!     | ( 005021010 1997 1671 )               |                        |     |                  |
| L38  | !!!!                         | NO DATA             | !!!!     |                                       |                        |     |                  |

# T&L MACHINE DETAIL for 06-25-2021 4:00 am to 06-28-2021 5:00 am

|      |                       | ----- per job in---            |             |     |           | -suggested corrections |      |           |                                     |
|------|-----------------------|--------------------------------|-------------|-----|-----------|------------------------|------|-----------|-------------------------------------|
| JOB  |                       | c/i                            | RUN MACHINE |     | EFF       | RUN MACHINE            |      | EFF       | WORK                                |
| **** | CHARGING VALVE - Attn | to: Tom Jackson & Birol Bozaci |             |     |           | ****                   |      |           |                                     |
| C58  | !!!!                  | NO DATA                        | !!!!        | (   | 622011250 | 2017                   | 1342 | Closed    | )                                   |
| C60  | !!!!                  | NO DATA                        | !!!!        | (   | 111051200 | 1774                   | 2099 | * Closed  | No Tag )                            |
| C62  | !!!!                  | NO DATA                        | !!!!        | (   | 589051240 | 2021                   | 2171 | * Closed  | No Tag )                            |
| C64  | 0317                  | CLINE BROWN                    |             | Fri | 8.3       | 6700 D                 | .63  | 9 trv     | 8.0 6700 D .65 009050 >> TRAINING < |
|      |                       |                                |             |     | 738061142 | 864                    | 1362 | 158%      |                                     |
| C66  | 0479                  | CLINE BROWN                    |             | Fri | 0.0       | D                      | -.-- |           | 016970 >> TRAINING <                |
|      | 0302                  | CLINE BROWN                    |             |     | 8.3       | 6700 D                 | .72  | 10 trv    | 8.0 6700 D .74 018620 >> TRAINING < |
|      |                       |                                |             |     | 660061210 | 2019                   | 389  |           |                                     |
| C68  | !!!!                  | NO DATA                        | !!!!        | (   | 603041121 | 2100                   | 841  |           | )                                   |
| C70  | !!!!                  | NO DATA                        | !!!!        | (   | 020031150 | 2029                   | 537  |           | )                                   |
| C72  | !!!!                  | NO DATA                        | !!!!        | (   | 603041050 | 2006                   | 1208 |           | )                                   |
| C74  | !!!!                  | NO DATA                        | !!!!        | (   | 005021010 | 1997                   | 1671 |           | )                                   |
| C76  | !!!!                  | NO DATA                        | !!!!        | (   | 653061070 | 1952                   | 904  |           | )                                   |
| C30  | !!!!                  | NO DATA                        | !!!!        | (   | 731041120 | 2301                   | 2837 | ** Closed | )                                   |
| C32  | !!!!                  | NO DATA                        | !!!!        | (   | 282050180 | 2022                   | 2204 | * Closed  | )                                   |
| C34  | !!!!                  | NO DATA                        | !!!!        | (   | 097080180 | 2045                   | 37   |           | )                                   |

## PROPOSED CORRECTIONS:

|                |  | EFFICIENCY |       |       | H O U R S |       |       |
|----------------|--|------------|-------|-------|-----------|-------|-------|
| CHARGING VALVE |  | .70 D      | .00 N | .70 C | 16.0 D    | 0.0 N | 0.0 S |

# T&L MACHINE DETAIL for 06-25-2021 4:00 am to 06-28-2021 5:00 am

|       |      |         |                         | ----- per job in--- |           |         | -suggested corrections |               |                  |
|-------|------|---------|-------------------------|---------------------|-----------|---------|------------------------|---------------|------------------|
| JOB   |      |         |                         | c/i                 | RUN       | MACHINE | EFF                    |               |                  |
| ***** | MISC | #2      | - Attn to: Steve Sawdey | *****               |           |         |                        | RUN           | MACHINE EFF WORK |
| C40   | !!!! | NO DATA | !!!!                    | (                   | 349061140 | 1955    | 107                    | )             |                  |
| C42   | !!!! | NO DATA | !!!!                    | (                   | 345061070 | 2036    | 1955                   | )             |                  |
| C44   | !!!! | NO DATA | !!!!                    | (                   | 660061211 | 2019    | 0                      | )             |                  |
| C46   | !!!! | NO DATA | !!!!                    | (                   | 001041120 | 2046    | 816                    | )             |                  |
| C48   | !!!! | NO DATA | !!!!                    | (                   | 658061141 | 2015    | 1913                   | Closed No Tag | )                |
| C50   | !!!! | NO DATA | !!!!                    | (                   | 020031150 | 2029    | 537                    | )             |                  |
| C52   | !!!! | NO DATA | !!!!                    | (                   | 738061140 | 872     | 325                    | )             |                  |
| C54   | !!!! | NO DATA | !!!!                    | (                   | 622011250 | 2017    | 1342                   | Closed        | )                |
| C56   | !!!! | NO DATA | !!!!                    | (                   | 738061141 | 1071    | 538                    | )             |                  |

# T&L MACHINE DETAIL for 06-25-2021 4:00 am to 06-28-2021 5:00 am

|      |                                 | ----- per job in--- |      |             | -suggested corrections |        |              |
|------|---------------------------------|---------------------|------|-------------|------------------------|--------|--------------|
| JOB  |                                 | c/i                 | RUN  | MACHINE     | EFF                    | RUN    | MACHINE      |
|      |                                 |                     |      |             |                        | EFF    | WORK         |
| **** | ACME NUT - Attn to: Kevin Rhone |                     |      |             |                        |        |              |
| C02  | !!!!                            | NO DATA             | !!!! |             |                        |        |              |
| C04  | !!!!                            | NO DATA             | !!!! | ( 769041190 | 4028                   | 1577   | )            |
| C06  | !!!!                            | NO DATA             | !!!! | ( 921050220 | 808                    | 809    | * Closed )   |
| C08  | !!!!                            | NO DATA             | !!!! | ( 001115170 | 1953232051             | 11882% | )            |
| C10  | !!!!                            | NO DATA             | !!!! | ( 001115170 | 1953232051             | 11882% | )            |
| C12  | !!!!                            | NO DATA             | !!!! | ( 059061210 | 2023                   | 724    | )            |
| C14  | !!!!                            | NO DATA             | !!!! |             |                        |        |              |
| C16  | !!!!                            | NO DATA             | !!!! | ( 061051240 | 2023                   | 2851   | *** Closed ) |

# T&L MACHINE DETAIL for 06-25-2021 4:00 am to 06-28-2021 5:00 am

|                                                 |      |         |      | ----- per job in--- |           |         | -suggested corrections |      |         |
|-------------------------------------------------|------|---------|------|---------------------|-----------|---------|------------------------|------|---------|
| JOB                                             |      |         |      | c/i                 | RUN       | MACHINE | EFF                    | RUN  | MACHINE |
| ***** ACME FITTING - Attn to: Kevin Rhone ***** |      |         |      |                     |           |         |                        | EFF  | WORK    |
| C18                                             | !!!! | NO DATA | !!!! | (                   | 701031185 | 2678    | 1713                   | )    |         |
| C20                                             | !!!! | NO DATA | !!!! | (                   | 700031189 | 2424    | 0                      | )    |         |
| C22                                             | !!!! | NO DATA | !!!! | (                   | 001110020 | 2027    | 663                    | )    |         |
| C24                                             | !!!! | NO DATA | !!!! | (                   | 700031188 | 2424    | 267                    | )    |         |
| C26                                             | !!!! | NO DATA | !!!! | (                   | 002041121 | 871     | 2000                   | 230% | )       |

# T&L MACHINE DETAIL for 06-25-2021 4:00 am to 06-28-2021 5:00 am

|      |                                | ----- per job in--- |             |      | -suggested corrections |                    |  |
|------|--------------------------------|---------------------|-------------|------|------------------------|--------------------|--|
| JOB  |                                | c/i RUN MACHINE EFF |             |      | RUN MACHINE EFF WORK   |                    |  |
| **** | MISC #1 - Attn to: Kevin Rhone | ****                |             |      |                        |                    |  |
| B02  | !!!! NO DATA                   | !!!!                | ( 738061143 | 938  | 156                    | )                  |  |
| B04  | !!!! NO DATA                   | !!!!                | ( 334031151 | 2031 | 214                    | )                  |  |
| B06  | !!!! NO DATA                   | !!!!                | ( 720020041 | 1695 | 1935                   | * Closed No Tag )  |  |
| B08  | !!!! NO DATA                   | !!!!                | ( 354051030 | 2006 | 2075                   | * Closed No Tag )  |  |
| B10  | !!!! NO DATA                   | !!!!                | ( 911061020 | 2004 | 0                      | )                  |  |
| B12  | !!!! NO DATA                   | !!!!                | ( 001058230 | 2086 | 995                    | )                  |  |
| B14  | !!!! NO DATA                   | !!!!                | ( 738061142 | 864  | 1362                   | 158% )             |  |
| B16  | !!!! NO DATA                   | !!!!                | ( 001061071 | 1921 | 256                    | )                  |  |
| B18  | !!!! NO DATA                   | !!!!                | ( 114051261 | 751  | 562                    | )                  |  |
| B20  | !!!! NO DATA                   | !!!!                | ( 738061142 | 864  | 1362                   | 158% )             |  |
| A50  | !!!! NO DATA                   | !!!!                | ( 917048116 | 1283 | 1734                   | ** Closed No Tag ) |  |
| A52  | !!!! NO DATA                   | !!!!                | ( 004061030 | 420  | 537                    | ** )               |  |
| A54  | !!!! NO DATA                   | !!!!                | ( 083110090 | 2162 | 1559                   | )                  |  |

# T&L MACHINE DETAIL for 06-25-2021 4:00 am to 06-28-2021 5:00 am

|      | JOB                           | ----- per job in--- | -suggested corrections |
|------|-------------------------------|---------------------|------------------------|
|      |                               | c/i RUN MACHINE EFF | RUN MACHINE EFF WORK   |
| **** | ACME MISC - Attn to: Ray Wolf | ****                |                        |

A40 !!!!! NO DATA !!!!!

A42 !!!!! NO DATA !!!!! ( 641080261 920 2779 302% Closed No Tag )

A44 !!!!! NO DATA !!!!! ( 650100050 1082 431 )

A46 !!!!! NO DATA !!!!! ( 471110190 2214 754 )

A48 !!!!! NO DATA !!!!!



# T&L MACHINE DETAIL for 06-25-2021 4:00 am to 06-28-2021 5:00 am

|                                            |      | ----- per job in--- |      |             | -suggested corrections |      |             |
|--------------------------------------------|------|---------------------|------|-------------|------------------------|------|-------------|
| JOB                                        |      | c/i                 | RUN  | MACHINE     | EFF                    | RUN  | MACHINE     |
| ***** FITTING - Attn to: Kevin Rhone ***** |      |                     |      |             |                        | EFF  | WORK        |
| A86                                        | !!!! | NO DATA             | !!!! | ( 582021080 | 1792                   | 2176 | ** Closed ) |
| A74                                        | !!!! | NO DATA             | !!!! | ( 708061070 | 1843                   | 1268 | )           |
| A76                                        | !!!! | NO DATA             | !!!! | ( 911041220 | 1609                   | 1139 | )           |
| A24                                        | !!!! | NO DATA             | !!!! |             |                        |      |             |
| A25                                        | !!!! | NO DATA             | !!!! |             |                        |      |             |
| A26                                        | !!!! | NO DATA             | !!!! |             |                        |      |             |
| A27                                        | !!!! | NO DATA             | !!!! |             |                        |      |             |

# T&L MACHINE DETAIL for 06-25-2021 4:00 am to 06-28-2021 5:00 am

|      | JOB                 |         | ----- per job in---       |             | -suggested corrections |                      |
|------|---------------------|---------|---------------------------|-------------|------------------------|----------------------|
|      |                     |         | c/i                       | RUN MACHINE | EFF                    | RUN MACHINE EFF WORK |
| **** | HYDROMAT BLOCK CELL | -       | Attn to: Chad Sommerfeldt | ****        |                        |                      |
| A10  | !!!!                | NO DATA | !!!!                      | ( 911061170 | 1447                   | 622 )                |
| A12  | !!!!                | NO DATA | !!!!                      | ( 002041191 | 1042                   | 605 )                |
| A14  | !!!!                | NO DATA | !!!!                      | ( 006051170 | 1994                   | 1080 )               |

# T&L MACHINE DETAIL for 06-25-2021 4:00 am to 06-28-2021 5:00 am

|      |                                        | ----- per job in---         |                        | -suggested corrections |                                              |        |               |
|------|----------------------------------------|-----------------------------|------------------------|------------------------|----------------------------------------------|--------|---------------|
| JOB  |                                        | c/i                         | RUN MACHINE            | EFF                    | RUN MACHINE                                  | EFF    | WORK          |
| **** | BLOCK CELL - Attn to: Chad Sommerfeldt | ****                        |                        |                        |                                              |        |               |
| I26  | !!!! NO DATA !!!!                      |                             |                        |                        |                                              |        |               |
| I27  | !!!! NO DATA !!!!                      |                             |                        |                        |                                              |        |               |
| I40  | !!!! NO DATA !!!!                      |                             |                        |                        |                                              |        |               |
| I41  | !!!! NO DATA !!!!                      |                             |                        |                        |                                              |        |               |
| I42  | !!!! NO DATA !!!!                      |                             |                        |                        |                                              |        |               |
| I43  | !!!! NO DATA !!!!                      |                             |                        |                        |                                              |        |               |
| I44  | !!!! NO DATA !!!!                      |                             |                        |                        |                                              |        |               |
| I45  | !!!! NO DATA !!!!                      |                             |                        |                        |                                              |        |               |
| I46  | !!!! NO DATA !!!!                      |                             |                        |                        |                                              |        |               |
| I47  | 0695 LOUIS HOLT                        | Thu                         | 0.4 5000 N32.00        | 12 trv                 | Thursday Night<br><del>9.5 5000 N 1.40</del> | 019830 | >> TRAINING < |
| I48  | !!!! NO DATA !!!!                      |                             |                        |                        |                                              |        |               |
| I49  | !!!! NO DATA !!!!                      |                             |                        |                        |                                              |        |               |
| I50  | !!!! NO DATA !!!!                      |                             |                        |                        |                                              |        |               |
| A87  | !!!! NO DATA !!!!                      | ( 121011221 575 1077 187% ) |                        |                        |                                              |        |               |
| A88  | 0534 AVI CANTERO                       | Fri                         | 5.9 15420 D .82 20 trv |                        | 5.5 15420 D .88                              | 016390 |               |
|      |                                        |                             | 231061241 2101 1010    |                        |                                              |        |               |

## PROPOSED CORRECTIONS:

| EFFICIENCY |                     | HOURS       |       |
|------------|---------------------|-------------|-------|
| BLOCK CELL | .88 D 1.40 N 1.21 C | 5.5 D 9.5 N | 0.0 S |