

T&L MACHINE DETAIL for 06-24-2021 4:00 am to 06-25-2021 5:00 am

	JOB	--- per job in---	-suggested corrections
		RUN MACHINE EFF	RUN MACHINE EFF WORK
****	Special Assembly - Attn to: Cline Brown	****	

H04	!!!!	NO DATA	!!!!
H06	!!!!	NO DATA	!!!!
H08	!!!!	NO DATA	!!!!
H10	!!!!	NO DATA	!!!!
H20	!!!!	NO DATA	!!!!
H12	!!!!	NO DATA	!!!!
H14	!!!!	NO DATA	!!!!
H22	!!!!	NO DATA	!!!!

T&L MACHINE DETAIL for 06-24-2021 4:00 am to 06-25-2021 5:00 am

		--- per job in---				-suggested corrections			
JOB		RUN MACHINE		EFF	RUN MACHINE		EFF	WORK	
****	C-N-C - Attn to: Wayne Brown ****								
L04	!!!!	NO DATA !!!!							
L06	!!!!	NO DATA !!!!							
L08	DOWN	RP - Repair	24.0 hrs BROWN,WAYNE C						
L10	!!!!	NO DATA !!!!	(680070174 3994 2108)						
L12	!!!!	NO DATA !!!!	(229041191 3860 1270)						
L14	!!!!	NO DATA !!!!	(678090253 2019 416 Closed)						
L16	!!!!	NO DATA !!!!							
L17	6035	HOANG HO	4.9	323 D 1.31	1 trv	5.0	323 D 1.29	018640	
			001041260	2037	338				
L18	!!!!	NO DATA !!!!	(001041120 2046 816)						
L20	6028	HOANG HO	4.9	787 D 1.72	NO TRV	5.0	787 D 1.69	018980	
			830041190	4000	2041 Closed				
L22	6010	JOSE RIVERA	8.6	648 D 1.07	2 trv	8.0	648 D 1.16	016260	
			996051171	625	168				
L24	6010	JOSE RIVERA	8.6	549 D .91	2 trv	8.0	549 D .98	016260	
			997051171	625	657 * Closed No Tag				
L26	!!!!	NO DATA !!!!	(997051171 625 657 * Closed No Tag)						
L30	!!!!	NO DATA !!!!							
L32	!!!!	NO DATA !!!!							
L34	!!!!	NO DATA !!!!							
L36	0432	GLENN DAVIS	0.5	D -.--		1.0	D -.--	018780	
		WAYNE C BROWN	2.8	118 D .65	NO TRV	3.0	118 D .61	DEP 23 3.7 hr	
		KEVIN STOKELIN	8.7	357 N .63	1 trv	8.0	357 N .69		
			005021010	1997	1671				
L38	0594	WAYNE C BROWN	2.0	40 D .10	3 trv	5.0	40 D .04	015830	
								DEP 23 3.7 hr	
								>> TRAINING <<	
								low QUANTITY	
		KEVIN STOKELIN	8.7	119 N .07	NO TRV	8.0	119 N .08	>> TRAINING <<	
								low QUANTITY	
Low EFF for Job 0594 rated 190/hr for SECO									

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
C-N-C	.97 D	.38 N	.79 C	35.0 D	16.0 N	0.0 S

T&L MACHINE DETAIL for 06-24-2021 4:00 am to 06-25-2021 5:00 am

JOB			--- per job in---			-suggested corrections					
****	CHARGING VALVE	- Attn	to: Tom Jackson & Birol Bozaci	RUN	MACHINE	EFF	RUN	MACHINE	EFF	WORK	
C58	!!!!	NO DATA	!!!!	(	622011250	2017	1342	Closed	)		
C60	0327	CLINE BROWN		7.2	6300 D	1.03	7	trv		6.5	6300 D 1.13
										018040	DEP 14 2.3 hr
										>>	TRAINING <<
					111051200	1774	2099	*	Closed	No	Tag
C62	0474	CLINE BROWN		7.2	4600 D	.70	8	trv		6.5	4600 D .77
										014540	DEP 14 2.3 hr
										>>	TRAINING <<
					589051240	2021	2171	*	Closed	No	Tag
C64	0317	THOMAS A JACKSON		0.0	2000 D	*.**	2	trv		0.0	2000 D *.*
		GERARDO NEGRON		10.1	8000 N	.62	10	trv		10.0	8000 N .62
					738061142	864	1196	**			
C66	!!!!	NO DATA	!!!!	(	001110160	2142	1441	)			
C68	!!!!	NO DATA	!!!!	(	603041121	2100	841	)			
C70	0404	GERARDO NEGRON		10.1	6660 N	.57	13	trv		10.0	6660 N .57
					020031150	2029	537			018530	
C72	!!!!	NO DATA	!!!!	(	603041050	2006	1208	)			
C74	!!!!	NO DATA	!!!!	(	005021010	1997	1671	)			
C76	!!!!	NO DATA	!!!!	(	653061070	1952	904	)			
C30	!!!!	NO DATA	!!!!	(	731041120	2301	2837	**	Closed	)	
C32	!!!!	NO DATA	!!!!	(	282050180	2022	2204	*	Closed	)	
C34	!!!!	NO DATA	!!!!	(	097080180	2045	37	)			

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
CHARGING VALVE	1.07 D	.60 N	.78 C	13.0 D	20.0 N	0.0 S

T&L MACHINE DETAIL for 06-24-2021 4:00 am to 06-25-2021 5:00 am

			--- per job in---				-suggested corrections				
JOB			RUN MACHINE		EFF			RUN MACHINE		EFF	WORK
****	MISC #2 - Attn to: Steve Sawdey										****
C40	0146	STEVEN G SAWDEY	10.3	5100 D	.44	8 trv		10.0	5100 D	.45	019290
		CASEY KAYE	2.8	1900 N	.60	3 trv		3.0	1900 N	.56	
			349061140	1955		107					
C42	0138	STEVEN G SAWDEY	10.3	6000 D	.50	9 trv		10.0	6000 D	.52	019340
		CASEY KAYE	2.8	2000 N	.61	3 trv		3.0	2000 N	.57	
			345061070	2036		1955					
C44	!!!!	NO DATA !!!!	(	660061211	2019	0)					
C46	!!!!	NO DATA !!!!	(	001041120	2046	816)					
C48	!!!!	NO DATA !!!!	(	658061141	2015	1913 Closed No Tag)					
C50	!!!!	NO DATA !!!!	(	020031150	2029	537)					
C52	0069	BRYANT MAHON	10.5	4000 D	.25	6 trv		10.0	4000 D	.27	015710
			738061140	872		325					
C54	0016	BRYANT MAHON	0.0		D -.--	4 TRV					017810
			9.2	4700 D	.55	6 trv		9.0	4700 D	.57	
			622011250	2017		1342 Closed					
C56	0381	BRYANT MAHON	1.3		D -.--	4 TRV		1.5		D -.--	011790
			738061141	1071		538					

PROPOSED CORRECTIONS:

		EFFICIENCY			HOURS		
MISC #2		.43 D	.57 N	.45 C	40.5 D	6.0 N	0.0 S

T&L MACHINE DETAIL for 06-24-2021 4:00 am to 06-25-2021 5:00 am

		--- per job in---				-suggested corrections					
JOB		RUN MACHINE		EFF		RUN MACHINE		EFF WORK			
****	ACME NUT - Attn to: Kevin Rhone				****						
C02	!!!!	NO DATA		!!!!							
C04	!!!!	NO DATA		!!!!		(769041190 4028 1577)					
C06	!!!!	NO DATA		!!!!		(921050220 808 809 * Closed)					
C08	0700	ERIC D STANEK		9.3	2400 D	.34	7 trv	9.0	2400 D	.35	018220
				001115170		1953232051		11882%			
C10	!!!!	NO DATA		!!!!		(001115170 1953232051 11882%)					
C12	0757	ERIC D STANEK		9.3	2400 D	.43	7 trv	9.0	2400 D	.44	020020
				059061210		2023 724					
C14	!!!!	NO DATA		!!!!							
C16	!!!!	NO DATA		!!!!		(061051240 2023 2851 *** Closed)					

PROPOSED CORRECTIONS:

		EFFICIENCY			HOURS		
ACME NUT		.40 D	.00 N	.40 C	18.0 D	0.0 N	0.0 S

T&L MACHINE DETAIL for 06-24-2021 4:00 am to 06-25-2021 5:00 am

				--- per job in---		-suggested corrections		
JOB				RUN MACHINE		EFF	RUN MACHINE	
ACME FITTING - Attn to: Kevin Rhone							EFF	WORK

C18	!!!!	NO DATA	!!!!	(	701031185	2678	1713	)
C20	!!!!	NO DATA	!!!!	(	700031189	2424	0	)
C22	!!!!	NO DATA	!!!!	(	001110020	2027	663	)
C24	!!!!	NO DATA	!!!!	(	700031188	2424	267	)
C26	!!!!	NO DATA	!!!!	(	002041121	871	2000	230%)

T&L MACHINE DETAIL for 06-24-2021 4:00 am to 06-25-2021 5:00 am

JOB			--- per job in---			-suggested corrections			
****	MISC #1	- Attn to: Kevin Rhone	****	RUN MACHINE	EFF	RUN MACHINE	EFF	WORK	
B02	!!!!	NO DATA	!!!!	(738061143	938	156			
B04	!!!!	NO DATA	!!!!	(334031151	2031	214			
B06	0235	GORDON CURLEY		10.2 4570 D	.35	8 trv	10.0 4570 D	.36	014700
				720020041	1695	1935	* Closed No Tag		
B08	!!!!	NO DATA	!!!!	(354051030	2006	2075	* Closed No Tag)		
B10	!!!!	NO DATA	!!!!	(911061020	2004	0			
B12	!!!!	NO DATA	!!!!	(001058230	2086	995			
B14	0300	GORDON CURLEY		10.2 8265 D	.63	10 trv	10.0 8265 D	.64	020150
				738061142	864	1196	**		
B16	!!!!	NO DATA	!!!!	(001061071	1921	256			
B18	0463	JAMIE FELMLEE		9.8 2800 D	.31	4 trv	10.0 2800 D	.30	020380
		ROBERT DURRANT		2.9 1800 N	.66	4 trv	9.5 1800 N	.21	
				114051261	751	562			
B20	0467	JAMIE FELMLEE		9.8 2500 D	.30	8 trv	10.0 2500 D	.29	019610
		ROBERT DURRANT		2.9 700 N	.28	2 trv	9.5 700 N	.09	low QUANTITY
				738061142	864	1196	**		
Low EFF for Job 0467 rated 857/hr for PRIM									
A50	!!!!	NO DATA	!!!!	(917048116	1283	1734	** Closed No Tag)		
A52	!!!!	NO DATA	!!!!	(004061030	420	537	**)		
A54	!!!!	NO DATA	!!!!	(083110090	2162	1559			

PROPOSED CORRECTIONS:

		EFFICIENCY			HOURS		
MISC #1		.40 D	.15 N	.32 C	40.0 D	19.0 N	0.0 S

T&L MACHINE DETAIL for 06-24-2021 4:00 am to 06-25-2021 5:00 am

				--- per job in---		-suggested corrections		
JOB				RUN MACHINE		EFF		
**** ACME MISC - Attn to: Ray Wolf ****							RUN MACHINE	EFF WORK
A40	!!!!	NO DATA	!!!!					
A42	!!!!	NO DATA	!!!!	(	641080261	920	2779	302% Closed No Tag)
A44	!!!!	NO DATA	!!!!	(	650100050	1082	431	)
A46	!!!!	NO DATA	!!!!	(	471110190	2214	754	)
A48	!!!!	NO DATA	!!!!					

T&L MACHINE DETAIL for 06-24-2021 4:00 am to 06-25-2021 5:00 am

--- per job in---														-suggested corrections			
JOB				RUN MACHINE		EFF		RUN MACHINE		EFF		WORK					
***** FITTING - Attn to: Kevin Rhone *****																	
A86	0093	ROOSEVELT KING JR	1.3		N	-.--		1.5		N	-.--	016190					
			582021080	1792	2176	**	Closed										
A74	0403	ROOSEVELT KING JR	9.9	5100	N	.56	6 trv	9.5	5100	N	.58	020600					
			708061070	1843	1268												
A76	0142	ROOSEVELT KING JR	7.6	1400	N	.12	5 trv	7.0	1400	N	.13	018660	low Efficiency				
			911041220	1609	1139												
Low EFF for Job 0142 rated 1500/hr for PRIM																	
A24	!!!!	NO DATA !!!!															
A25	!!!!	NO DATA !!!!															
A26	!!!!	NO DATA !!!!															
A27	!!!!	NO DATA !!!!															

PROPOSED CORRECTIONS:

		EFFICIENCY			HOURS		
FITTING		.00 D	.36 N	.36 C	0.0 D	18.0 N	0.0 S

T&L MACHINE DETAIL for 06-24-2021 4:00 am to 06-25-2021 5:00 am

JOB		--- per job in---			-suggested corrections			
		RUN	MACHINE	EFF	RUN	MACHINE	EFF	WORK
****	HYDROMAT BLOCK CELL -	Attn to: Chad Sommerfeldt			****			
A10	0560 KOSTA TILA	10.1	4350 D	.95	24	trv	10.0	4350 D .97 019970
		911061170	1447	622				
A12	!!!! NO DATA !!!!	(	002041191	1042	605	)		
A14	!!!! NO DATA !!!!	(	006051170	1994	1080	)		

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
HYDROMAT BLOCK CELL	.97 D	.00 N	.97 C	10.0 D	0.0 N	0.0 S

T&L MACHINE DETAIL for 06-24-2021 4:00 am to 06-25-2021 5:00 am

--- per job in---								-suggested corrections						
JOB		RUN MACHINE		EFF		RUN MACHINE		EFF		WORK				
****	BLOCK CELL - Attn to: Chad Sommerfeldt						****							
I26	0651	HANSEL MAIQUEZ-HER	10.1	2379	D	.90	13	trv	9.5	2379	D	.96	018790	
		ANTHONY BEARD	10.5	3000	N	1.10	8	trv	10.0	3000	N	1.15		
I27	!!!!	NO DATA !!!!												
I40	!!!!	NO DATA !!!!												
I41	!!!!	NO DATA !!!!												
I42	0613	KOSTAQ MIZAKU	0.0	2100	D	*.**	4	trv	9.5	2100	D	1.11	017030	
		CHARLES SCRIBNER	10.0	1803	N	.90	3	trv	9.5	1803	N	.95		
I43	0659	DONNELL LESANE	2.1	1275	N	2.22	1	trv	5.0	1275	N	.91	019050 >> TRAINING <<	
I44	!!!!	NO DATA !!!!												
I45	0691	GERSON JAMES	10.3	4976	D	.97	9	trv	10.0	4976	D	1.00	020180	
		DONNELL LESANE	4.7	1952	N	.84	4	trv	4.5	1952	N	.87	>> TRAINING <<	
I46	0673	LEELAND FULLER	1.5	3900	D	4.24	5	trv	7.0	3900	D	.93	019680 >> TRAINING <<	
I47	0695	9906 Alfonzo Johns	0.6		D	-.--							019830 >> TRAINING <<	
			1.3	4776	D	9.92	12	trv	10.0	2.0	4776	D	6.37	DEP 17 8.3 hr
		LOUIS HOLT	0.4	5000	N	32.00	12	trv	9.5	5000	N	1.40	HI Efficiency >> TRAINING <<	
I48	!!!!	NO DATA !!!!												
I49	0685	ZACHARY FELMLEE	1.0	296	D	.62	NO TRV						019730	
		GLENN DAVIS	7.4	2864	D	.78	2	trv	7.0	2864	D	.82	>> TRAINING <<	
		ZACHARY FELMLEE	1.7	504	D	.58	5	trv	3.0	800	D	.53		
I50	!!!!	NO DATA !!!!												
A87	0651	AVI CANTERO	5.0	3188	D	.29	5	trv	5.0	7.0	3188	D	.21	018790
	0696	AVI CANTERO	0.1	7980	D	*.**	10	trv	5.0	0.0	7980	D	*.**	020080
			121011221	575	1077	187%								
A88	0695	AVI CANTERO	6.7	11292	D	.77	30	trv	6.5	8.5	11292	D	.60	019830
	0594	AVI CANTERO	1.9	1196	D	.19	10	trv	1.5	2.0	1196	D	.18	015830 low Efficiency
	0534	AVI CANTERO	2.7	9537	D	1.09	10	trv	2.0	2.5	9537	D	1.19	016390
			231061240	2101	1249									

AVI worked 13.5 hours not 10

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
BLOCK CELL	1.06 D	1.10 N	1.07 C	68.0 D	38.5 N	0.0 S