

T&L MACHINE DETAIL for 06-23-2021 4:00 am to 06-24-2021 5:00 am

			--- per job in---		-suggested corrections				
JOB			RUN	MACHINE	EFF	RUN	MACHINE	EFF	WORK
****	Special Assembly - Attn to: Cline Brown				****				
H04	!!!!	NO DATA		!!!!					
H06	!!!!	NO DATA		!!!!					
H08	!!!!	NO DATA		!!!!					
H10	!!!!	NO DATA		!!!!					
H20	!!!!	NO DATA		!!!!					
H12	!!!!	NO DATA		!!!!					
H14	!!!!	NO DATA		!!!!					
H22	!!!!	NO DATA		!!!!					

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		--- per job in---				-suggested corrections				
JOB		RUN MACHINE		EFF		RUN MACHINE		EFF WORK		
****	C-N-C - Attn to: Wayne Brown ****									
L04	!!!!	NO DATA !!!!								
L06	!!!!	NO DATA !!!!								
L08	DOWN	RP - Repair 24.0 hrs BROWN,WAYNE C								
L10	!!!!	NO DATA !!!!		(680070174 3994 2108)						
L12	!!!!	NO DATA !!!!		(229041191 3860 1270)						
L14	!!!!	NO DATA !!!!		(678090253 2019 416 Closed)						
L16	!!!!	NO DATA !!!!								
L17	6035	HOANG HO	11.4	752 D	1.32	1 trv	11.0	752 D	1.37	018640
			001041260	2037		304				
L18	!!!!	NO DATA !!!!		(001041120 2046 816)						
L20	6028	HOANG HO	11.4	1832 D	1.72	1 trv	11.0	1832 D	1.79	018980
			830041190	4000		2041				
L22	6010	MICHAEL LAMB	7.7	626 N	1.17	2 trv	8.0	626 N	1.12	016260
			996051171	625		83				
L24	6010	JOSE RIVERA	8.5	549 D	.92	2 trv	8.0	549 D	.98	016260
		MICHAEL LAMB	7.7	544 N	1.02	1 trv	8.0	544 N	.97	
			997051171	625		584				
L26	6010	JOSE RIVERA	8.5	558 D	.93	2 trv	8.0	558 D	1.00	016260
			997051171	625		584				
L30	!!!!	NO DATA !!!!								
L32	!!!!	NO DATA !!!!								
L34	!!!!	NO DATA !!!!								
L36	0432	GLENN DAVIS	7.4	347 D	.72	NO TRV	8.0	347 D	.67	018780
		KEVIN STOKELIN	8.0	331 N	.64	1 trv	7.5	331 N	.68	
			005021010	1997		1657				
L38	0610	GLENN DAVIS	7.4	312 D	.22	3 trv	8.0	312 D	.20	020220 >> TRAINING << low Efficiency
		KEVIN STOKELIN	8.0	272 N	.17	NO TRV	7.5	272 N	.19	>> TRAINING << low Efficiency

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
C-N-C	1.06 D	.75 N	.95 C	54.0 D	31.0 N	0.0 S

T&L MACHINE DETAIL for 06-23-2021 4:00 am to 06-24-2021 5:00 am

JOB		--- per job in---				-suggested corrections			
*****	CHARGING VALVE - Attn to: Tom Jackson & Birol Bozaci	RUN	MACHINE	EFF	RUN	MACHINE	EFF	WORK	
C58	!!!! NO DATA !!!! (622011250 2017 1201 Closed)								
C60	0327 LARRY P RODWELL	4.0	5100 N 1.51	4 trv	4.0 6.0	5100 N 1.49	018040		
	111051200 1774 1879 * Closed No Tag								
C62	0474 LARRY P RODWELL	6.4	700 N .12	4 trv	6.0 4.0	700 N .13	014540 low Efficiency		
	589051240 2021 1923 Closed No Tag								
Low EFF for Job 0474 rated 923/hr for PRIM									
C64	0317 DAMON P HASTINGS	8.3	6450 D .60	8 trv	10.0	6450 D .50	009050		
	LARRY P RODWELL	10.3	6550 N .49	7 trv	10.0	6550 N .51			
	738061142 864 624								
C66	!!!! NO DATA !!!! (001110160 2142 1441)								
C68	0470 DAMON P HASTINGS	8.3	4700 D .56	8 trv	10.0	4700 D .47	014450		
	603041121 2100 841								
C70	!!!! NO DATA !!!! (020031150 2029 290)								
C72	!!!! NO DATA !!!! (603041050 2006 1208)								
C74	!!!! NO DATA !!!! (005021010 1997 1657)								
C76	0433 BIROL BOZACI	6.7	4750 D .63	6 trv	6.0	4750 D .70	018860 DEP 19 3.6 hr		
	GERARDO NEGRON	10.2	5260 N .46	9 trv	10.0	5260 N .47			
	653061070 1952 904								
C30	0200 BIROL BOZACI	6.7	3050 D .36	11 trv	6.0	3050 D .40	012630 DEP 19 3.6 hr		
	GERARDO NEGRON	10.2	6200 N .47	9 trv	10.0	6200 N .48			
	731041120 2301 2837 ** Closed								
C32	!!!! NO DATA !!!! (282050180 2022 2204 * Closed)								
C34	!!!! NO DATA !!!! (097080180 2045 37)								

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
CHARGING VALVE	.51 D	.53 N	.52 C	32.0 D	40.0 N	0.0 S

T&L MACHINE DETAIL for 06-23-2021 4:00 am to 06-24-2021 5:00 am

			--- per job in---				-suggested corrections			
JOB			RUN MACHINE		EFF	RUN MACHINE		EFF	WORK	
****	MISC #2 - Attn to: Steve Sawdey					****				
C40	0146	BRYANT MAHON	10.2	7000 D	.61	11 trv	9.5	7000 D	.65	019290
		EDWIN PAYNE	6.9	2600 N	.34	4 trv	6.5	2600 N	.36	
			046051240	1998	2458	** Closed No Tag				
C42	0138	STEVEN G SAWDEY	9.4S	200 D		2 trv	9.0S	200 D		019340
			0.9	400 D	.39	1 trv	1.0	400 D	.34	
		EDWIN PAYNE	6.9	3400 N	.43	5 trv	6.5	3400 N	.45	
			345061070	2036	1627					
C44	0314	BRYANT MAHON	10.3	7100 D	.69	12 trv	10.0	7100 D	.71	020850
		CASEY KAYE	8.2	6000 N	.74	10 trv	7.5	6000 N	.80	
			660061211	2019	0					
C46	!!!!	NO DATA !!!!	(	001041120	2046	816)				
C48	0126	CASEY KAYE	8.2	610 N	.07	10 trv	7.5	610 N	.07	018480 low QUANTITY
			658061141	2015	1913	Closed No Tag				
Low EFF for Job 0126 rated 1125/hr for PRIM										
C50	0022	PATRICK KELLY	9.6	5500 N	.54	9 trv	10.0	5500 N	.52	015240
			020031150	2029	290					
C52	0069	PATRICK KELLY	9.6	8200 N	.57	10 trv	9.0	8200 N	.61	015710
			738061140	872	225					
C54	0016	GORDON CURLEY	10.3	7800 D	.82	10 trv	10.0	7800 D	.85	017810
			622011250	2017	1201	Closed				
C56	0381	GORDON CURLEY	10.3	7525 D	.57	10 trv	10.0	7525 D	.59	011790
			738061141	1071	538					

PROPOSED CORRECTIONS:

		EFFICIENCY			HOURS		
MISC #2		.69 D	.48 N	.58 C	40.5 D	47.0 N	9.0 S

T&L MACHINE DETAIL for 06-23-2021 4:00 am to 06-24-2021 5:00 am

		--- per job in---				-suggested corrections				
JOB		RUN MACHINE		EFF		RUN MACHINE		EFF WORK		
****	ACME NUT - Attn to: Kevin Rhone				****					
C02	!!!!	NO DATA		!!!!						
C04	!!!!	NO DATA		!!!!		(769041190 4028 1577)				
C06	!!!!	NO DATA		!!!!		(921050220 808 809 * Closed)				
C08	0700	RAYMOND E WOLF		5.3	2302 D	.57	6 trv	10.0	2302 D .30 018220	
		GERALD D DAVIS		10.4	2600 N	.33	8 trv	10.0	2600 N .34	
				001115170		1953231875		11873%		
C10	!!!!	NO DATA		!!!!		(001115170 1953231875 11873%)				
C12	0757	GERALD D DAVIS		10.4	2700 N	.43	9 trv	10.0	2700 N .45 020020	
				059061210	2023		383			
C14	!!!!	NO DATA		!!!!						
C16	!!!!	NO DATA		!!!!		(061051240 2023 2851 *** Closed)				

PROPOSED CORRECTIONS:

		EFFICIENCY			H O U R S		
ACME NUT		.30 D	.39 N	.36 C	10.0 D	20.0 N	0.0 S

T&L MACHINE DETAIL for 06-23-2021 4:00 am to 06-24-2021 5:00 am

		--- per job in---					-suggested corrections					
JOB		RUN MACHINE		EFF			RUN MACHINE		EFF		WORK	
****	ACME FITTING - Attn to: Kevin Rhone										****	
C18	0747	ERIC D STANEK		9.0	1700 D	.34	12 trv	8.5	1700 D	.36	017100	DEP 4 0.7 hr
				701031185	2678	1713						
C20	!!!!	NO DATA !!!!		(	700031189	2424	0)					
C22	!!!!	NO DATA !!!!		(	001110020	2027	663)					
C24	0755	ERIC D STANEK		9.0	3000 D	.54	6 trv	8.5	3000 D	.57	018650	DEP 4 0.7 hr
				700031188	2424	267						
C26	!!!!	NO DATA !!!!		(	002041121	871	2000 230%)					

PROPOSED CORRECTIONS:

		EFFICIENCY			HOURS		
ACME FITTING		.47 D	.00 N	.47 C	17.0 D	0.0 N	0.0 S

T&L MACHINE DETAIL for 06-23-2021 4:00 am to 06-24-2021 5:00 am

		--- per job in---				-suggested corrections				
JOB		RUN MACHINE		EFF		RUN MACHINE		EFF WORK		
****	MISC #1 - Attn to: Kevin Rhone ****									
B02	!!!!	NO DATA	!!!!	(738061143	938	156	)			
B04	!!!!	NO DATA	!!!!	(334031151	2031	214	)			
B06	!!!!	NO DATA	!!!!	(720020041	1695	1661	Closed No Tag)			
B08	!!!!	NO DATA	!!!!	(354051030	2006	2075	* Closed No Tag)			
B10	0451	PATRICK KELLY		1.2	N ---	6 TRV	1.0	N ---	013650	
				911061020	2004	0				
B12	!!!!	NO DATA	!!!!	(001058230	2086	995	)			
B14	0300	ROBERT DURRANT		8.4	5000 N .46	6 trv	10.5	5000 N .37	020150	
				738061142	864	624				
B16	!!!!	NO DATA	!!!!	(001061071	1921	256	)			
B18	0463	KEVIN RHONE		0.0S	125 D	1 trv	0.0S	125 D	020380 DEP 6 7.2 hr	
		ROBERT DURRANT		2.2S	N	7 TRV	4.5S	N		
				6.2	4000 N .70	8 trv	5.5	4000 N .79		
				114051261	751	437				
B20	0467	JAMIE FELMLEE		10.0	2700 D .31	4 trv	10.0	2700 D .32	019610	
				737051240	2058	2599	** Closed			
A50	!!!!	NO DATA	!!!!	(917048116	1283	1734	** Closed No Tag)			
A52	0448	JAMIE FELMLEE		10.0	2880 D .57	4 trv	10.0	2880 D .57	013540	
				004061030	420	537	**			
A54	!!!!	NO DATA	!!!!	(083110090	2162	1559	)			

Travelers for existing parts ?

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
MISC #1	.44 D	.48 N	.46 C	20.0 D	17.0 N	4.5 S

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				--- per job in---		-suggested corrections		
JOB				RUN MACHINE		EFF	RUN MACHINE EFF WORK	
****	ACME	MISC	- Attn to: Ray Wolf	****				
A40	!!!!	NO DATA	!!!!					
A42	!!!!	NO DATA	!!!!	(	641080261	920	2779	302% Closed No Tag)
A44	!!!!	NO DATA	!!!!	(	650100050	1082	431	)
A46	!!!!	NO DATA	!!!!	(	471110190	2214	754	)
A48	!!!!	NO DATA	!!!!					

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		--- per job in---				-suggested corrections			
JOB		RUN MACHINE		EFF		RUN MACHINE		EFF WORK	
****	FITTING - Attn to: Kevin Rhone				****				
A86	!!!!	NO DATA !!!!		(582021080 1792		2176	** Closed)		
A74	0403	ROOSEVELT KING JR		9.9	5100 N .56	6 trv	9.5	5100 N .58	020600
				708061070	1843	1013			
A76	0142	ROOSEVELT KING JR		6.8	N -.--		6.5	N -.--	018660
				911041220	1609	1096			
A24	!!!!	NO DATA !!!!							
A25	!!!!	NO DATA !!!!							
A26	!!!!	NO DATA !!!!							
A27	!!!!	NO DATA !!!!							

PROPOSED CORRECTIONS:

		EFFICIENCY			H O U R S		
FITTING		.00 D	.35 N	.35 C	0.0 D	16.0 N	0.0 S

T&L MACHINE DETAIL for 06-23-2021 4:00 am to 06-24-2021 5:00 am

JOB		--- per job in---				-suggested corrections				
		RUN MACHINE		EFF		RUN MACHINE		EFF WORK		
****	HYDROMAT BLOCK CELL - Attn to: Chad Sommerfeldt ****									
A10	0560	KOSTA TILA	8.9	4350 D	1.09	27 trv	10.0	4350 D	.97	019970
			911061171	398	622	156%				
A12	!!!!	NO DATA !!!!	(	002041191	1042	605)				
A14	!!!!	NO DATA !!!!	(	006051170	1994	1080)				

PROPOSED CORRECTIONS:

	EFFICIENCY			H O U R S		
HYDROMAT BLOCK CELL	.97 D	.00 N	.97 C	10.0 D	0.0 N	0.0 S

T&L MACHINE DETAIL for 06-23-2021 4:00 am to 06-24-2021 5:00 am

		--- per job in---						-suggested corrections							
JOB		RUN		MACHINE		EFF		RUN		MACHINE		EFF		WORK	
**** BLOCK CELL - Attn to:		Chad Sommerfeldt						****							
I26	0651	CHAD M SOMMERFELDT	7.7S	50	D			NO TRV	9.5S	50	D			018790	
I27	!!!!	NO DATA !!!!													
I40	!!!!	NO DATA !!!!													
I41	!!!!	NO DATA !!!!													
I42	0613	KOSTAQ MIZAKU	9.7	2310	D	1.19	7	trv	10.0	2310	D	1.16		017030	
		CHARLES SCRIBNER	0.0	1953	N	*.**	2	trv	9.5	1953	N	1.03			
I43	0660	HERMAN LEWIS	10.4	2961	D	1.02	8	trv	10.0	2961	D	1.06		019060	
		LOUIS HOLT	0.0	2283	N	*.**	3	trv	9.5	2283	N	.86			>> TRAINING <<
I44	0688	9906 Alfonzo Johns	3.1	796	D	.64	2	trv	3.0	796	D	.66		019520	>> TRAINING <<
		ZACHARY FELMLEE	6.2	1620	D	.66	4	trv	5.5	1620	D	.74			
I45	0691	GERSON JAMES	10.1	4776	D	.94	12	trv	9.5	4776	D	1.01		020180	
		DONNELL LESANE	0.4	5172	N	23.87	13	trv	10.0	5172	N	1.03			>> TRAINING <<
I46	0673	LEELAND FULLER	7.3	5112	D	1.17	11	trv	10.0	5112	D	.85		019680	>> TRAINING <<
I47	0671	9906 Alfonzo Johns	7.2	4040	D	1.12	8	trv	6.5	4040	D	1.24		019690	>> TRAINING <<
I48	0686	ZACHARY FELMLEE	4.0	1376	D	.77	4	trv	4.0	1376	D	.76		019550	
I49	0685	HANSEL MAIQUEZ-HER	10.8	4272	D	.79	11	trv	10.5	4272	D	.81		019730	>> TRAINING <<
I50	!!!!	NO DATA !!!!													
A87	0696	AVI CANTERO	2.1	4660	D	1.56		NO TRV	5.0	4660	D	.67		020080	
	0651	AVI CANTERO	4.2		D	-.--								018790	
		ANTHONY BEARD	0.9	3343	D	1.79	10	trv	6.0	3343	D	.25			
			10.5	11334	N	.49	35	trv	10.0	11334	N	.52			>> TRAINING <<
			009051100	1899			1835								
A88	0691	AVI CANTERO	0.0	1584	D	*.**		NO TRV						020180	
			5.4	8955	D	.76	34	trv	11.0	10539	D	.44			
		ANTHONY BEARD	4.2	7971	N	.87	29	trv							
			0.1		N	-.--		1 TRV	4.5	7971	N	.81			
	0695	ANTHONY BEARD	6.0	7076	N	.54	18	trv	5.5	7076	N	.58		019830	
			101051060	1835			955								

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
BLOCK CELL	.83 D	.82 N	.83 C	91.0 D	49.0 N	9.5 S