

T&L MACHINE DETAIL for 06-22-2021 4:00 am to 06-23-2021 5:00 am

			--- per job in---		-suggested corrections				
JOB			RUN	MACHINE	EFF	RUN	MACHINE	EFF	WORK
****	Special Assembly - Attn to: Cline Brown				****				
H04	!!!!	NO DATA		!!!!					
H06	!!!!	NO DATA		!!!!					
H08	!!!!	NO DATA		!!!!					
H10	!!!!	NO DATA		!!!!					
H20	!!!!	NO DATA		!!!!					
H12	!!!!	NO DATA		!!!!					
H14	!!!!	NO DATA		!!!!					
H22	!!!!	NO DATA		!!!!					

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			--- per job in---			-suggested corrections			
JOB			RUN	MACHINE	EFF	RUN	MACHINE	EFF	WORK
****	C-N-C - Attn to: Wayne Brown					****			
L04	!!!!	NO DATA !!!!							
L06	!!!!	NO DATA !!!!							
L08	DOWN	RP - Repair	24.0 hrs BROWN,WAYNE C						
L10	!!!!	NO DATA !!!!	(	680070174	3994	2108	)		
L12	!!!!	NO DATA !!!!	(	229041191	3860	1270	)		
L14	!!!!	NO DATA !!!!	(	678090253	2019	416	Closed)		
L16	!!!!	NO DATA !!!!							
L17	6035	HOANG HO	8.4	539 D	1.28	1 trv	8.0	539 D	1.35 018640
			001041260	2037		223			
L18	!!!!	NO DATA !!!!	(	001041120	2046	816	)		
L20	6028	HOANG HO	8.4	1320 D	1.68	1 trv	8.0	1320 D	1.77 018980
			830041190	4000		1594			
L22	6010	MICHAEL LAMB	8.3	621 N	1.08	2 trv	8.0	621 N	1.11 016260
			016080030	2074		2318	* Closed No Tag		
L24	6010	JOSE RIVERA	8.5	546 D	.91	2 trv	8.0	546 D	.98 016260
		MICHAEL LAMB	8.3	557 N	.96	2 trv	8.0	557 N	.99
			997051171	625		367			
L26	6010	JOSE RIVERA	8.5	560 D	.94	2 trv	8.0	560 D	1.00 016260
			997051171	625		367			
L30	!!!!	NO DATA !!!!							
L32	!!!!	NO DATA !!!!							
L34	!!!!	NO DATA !!!!							
							L36 6hrs. 1st shift		
L36	0432	GLENN DAVIS	5.7	232 D	.63	1 trv	8.0	232 D	.45 018780
		KEVIN STOKELIN	8.4	348 N	.64	1 trv	8.0	348 N	.67
			005021010	1997		1644			
L38	0610	GLENN DAVIS	8.4	312 D	.19	3 trv	8.0	312 D	.20 020220 >> TRAINING << low Efficiency
		KEVIN STOKELIN	8.4	296 N	.18	NO TRV	8.0	296 N	.19 >> TRAINING << low Efficiency

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
C-N-C	.96 D	.74 N	.87 C	48.0 D	32.0 N	0.0 S

T&L MACHINE DETAIL for 06-22-2021 4:00 am to 06-23-2021 5:00 am

		--- per job in---					-suggested corrections				
JOB		RUN MACHINE		EFF			RUN MACHINE		EFF		WORK
****	CHARGING VALVE - Attn to: Tom Jackson & Birol Bozaci ****										
C58	!!!!	NO DATA !!!!		(622011250 2017 968)							
C60	0327	LARRY P RODWELL		10.2	6200 N	.71	5 trv	10.0	6200 N	.72	018040
				111051200	1774		1700				
C62	0474	THOMAS A JACKSON		0.7	900 D	1.50	1 trv	C62 2hrs.			
				589051240	2021		1885	3.5	900 D	.28	014540 DEP 19 6.9 hr
C64	0317	THOMAS A JACKSON		3.7	3800 D	.81	6 trv	3.5	3800 D	.84	009050 DEP 19 6.9 hr
		LARRY P RODWELL		10.2	6900 N	.53	11 trv	10.0	6900 N	.54	
				738061142	864		171				
C66	0479	BIROL BOZACI		3.7	3500 D	.94	5 trv	3.5	3500 D	1.00	016970 DEP 19 6.9 hr
				001110160	2142		1441				
C68	!!!!	NO DATA !!!!		(603041121 2100 592)							
C70	0404	BIROL BOZACI		2.7	2200 D	.70	4 trv	3.5	2200 D	.54	018530 DEP 19 6.9 hr
				020031150	2029		81				
C72	!!!!	NO DATA !!!!		(603041050 2006 1208)							
C74	!!!!	NO DATA !!!!		(005021010 1997 1644)							
C76	!!!!	NO DATA !!!!		(653061070 1952 203)							
C30	!!!!	NO DATA !!!!		(731041120 2301 2600 *)							
C32	!!!!	NO DATA !!!!		(282050180 2022 2204 * Closed)							
C34	!!!!	NO DATA !!!!		(097080180 2045 37)							

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
CHARGING VALVE	.67 D	.63 N	.65 C	14.0 D	20.0 N	0.0 S

T&L MACHINE DETAIL for 06-22-2021 4:00 am to 06-23-2021 5:00 am

JOB			--- per job in---				-suggested corrections			
			RUN MACHINE		EFF		RUN MACHINE		EFF	WORK
****	MISC #2 - Attn to: Steve Sawdey					****				
C40	0146	BRYANT MAHON	4.7	4400 D	.83	7 trv	10.0	4400 D	.39	019290
			046051240	1998		2055 *				
C42	0306	BRYANT MAHON	10.1	6800 D	.68	12 trv	10.0	6800 D	.68	019500
		EDWIN PAYNE	10.3	6100 N	.59	9 trv	10.0	6100 N	.61	
			345061070	2036		1463				
C44	0314	GORDON CURLEY	10.3	4450 D	.43	8 trv	10.0	4450 D	.45	020850
		EDWIN PAYNE	10.3	4400 N	.43	8 trv	10.0	4400 N	.44	
			653061071	2044		35				
C46	!!!!	NO DATA !!!!	(	001041120	2046	816)				
C48	0126	GORDON CURLEY	10.3	4900 D	.42	8 trv	10.0	4900 D	.44	018480
		CASEY KAYE	8.3	5000 N	.54	8 trv	10.0	5000 N	.44	
			658061141	2015		1720				
C50	!!!!	NO DATA !!!!	(	021041120	1053	1552	*** Closed No Tag)			
C52	0069	DAMON P HASTINGS	9.6	9000 D	.62	11 trv	10.0	9000 D	.60	015710
			738061140	872		20				
C54	!!!!	NO DATA !!!!	(	622011250	2017	968)				
C56	0381	DAMON P HASTINGS	9.6	7300 D	.59	10 trv	10.0	7300 D	.57	011790
		CASEY KAYE	8.3	6700 N	.63	8 trv	10.0	6700 N	.52	
			738061141	1071		350				

PROPOSED CORRECTIONS:

		EFFICIENCY			H O U R S		
MISC #2		.52 D	.50 N	.51 C	60.0 D	40.0 N	0.0 S

T&L MACHINE DETAIL for 06-22-2021 4:00 am to 06-23-2021 5:00 am

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--- per job in---
JOB RUN MACHINE EFF WORK
**** ACME NUT - Attn to: Kevin Rhone ****

C02 !!!! NO DATA !!!!

C04 !!!! NO DATA !!!! ( 769041190 4028 1577 )

C06 !!!! NO DATA !!!! ( 921050220 808 809 * C08 4hrs.

C08 0700 RAYMOND E WOLF 5.0 943 D .25 4 trv 9.0 943 D .14 018220 low Efficiency
001115170 1953231460 11852%
Low EFF for Job 0700 rated 765/hr for PRIM

C10 0825 RAYMOND E WOLF 5.0 3042 D .80 6 trv 9.0 3042 D .44 018570
GERALD D DAVIS 10.3 2450 N .31 8 trv 10.0 2450 N .32
001115170 1953231460 11852%
C12 5hrs. 1st shift

C12 0757 ERIC D STANEK 2.1 1600 D 1.26 5 trv 2.0 1600 D 1.33 020020 DEP 4 7.7 hr
GERALD D DAVIS 10.3 3050 N .49 11 trv 10.0 3050 N .51
061051240 2023 2851 ***

C14 !!!! NO DATA !!!!

C16 0758 ERIC D STANEK 0.9 200 D .36 1 trv 2.0 200 D .17 020340 DEP 4 7.7 hr
061051240 2023 2851 ***
Low EFF for Job 0758 rated 600/hr for PRIM

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PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
ACME NUT	.37 D	.41 N	.39 C	22.0 D	20.0 N	0.0 S

T&L MACHINE DETAIL for 06-22-2021 4:00 am to 06-23-2021 5:00 am

				--- per job in---		-suggested corrections		
JOB				RUN MACHINE		EFF	RUN MACHINE	
ACME FITTING - Attn to: Kevin Rhone							EFF	WORK

C18	!!!!	NO DATA	!!!!	(	701031185	2678	1363	)
C20	!!!!	NO DATA	!!!!	(	700031189	2424	0	)
C22	!!!!	NO DATA	!!!!	(	001110020	2027	663	)
C24	!!!!	NO DATA	!!!!	(	700031192	2424	3011	** Closed)
C26	!!!!	NO DATA	!!!!	(	002041121	871	2000	230%)

T&L MACHINE DETAIL for 06-22-2021 4:00 am to 06-23-2021 5:00 am

			--- per job in---			-suggested corrections			
JOB			RUN MACHINE EFF			RUN MACHINE EFF WORK			
****	MISC #1 - Attn to: Kevin Rhone			****					
B02	!!!!	NO DATA	!!!!	(	738061143	938	156	)	
B04	!!!!	NO DATA	!!!!	(	334031151	2031	214	)	
B06	!!!!	NO DATA	!!!!	(	720020041	1695	1661	Closed No Tag	)
B08	!!!!	NO DATA	!!!!	(	354051030	2006	2075	*	Closed No Tag)
B10	0451	JAMIE FELMLEE		9.8	9000 D	.61	8 trv	10.0	9000 D .60 013650
		ROBERT DURRANT		8.9	9600 N	.72	10 trv	9.5	9600 N .67
				211051060	1997	3341	167%		
B12	!!!!	NO DATA	!!!!	(	001058230	2086	995	)	
B14	!!!!	NO DATA	!!!!	(	737051240	2058	2507	**	)
B16	0465	JAMIE FELMLEE		9.9	9500 D	.59	8 trv	10.0	9500 D .58 014720
				001061071	1921	256			
B18	0496	ROBERT DURRANT		8.9	4650 N	.57	10 trv	10.5	4650 N .48 020130
				114051261	751	326			
B20	!!!!	NO DATA	!!!!	(	737051240	2058	2507	**	)
A50	!!!!	NO DATA	!!!!	(	917048116	1283	1734	**	Closed No Tag)
A52	!!!!	NO DATA	!!!!	(	004061030	420	413	)	
A54	!!!!	NO DATA	!!!!	(	083110090	2162	1559	)	

PROPOSED CORRECTIONS:

		EFFICIENCY			HOURS		
MISC #1		.59 D	.57 N	.58 C	20.0 D	20.0 N	0.0 S

T&L MACHINE DETAIL for 06-22-2021 4:00 am to 06-23-2021 5:00 am

				--- per job in---		-suggested corrections		
JOB				RUN MACHINE		EFF		
**** ACME MISC - Attn to: Ray Wolf ****							RUN MACHINE	EFF WORK
A40	!!!!	NO DATA	!!!!					
A42	!!!!	NO DATA	!!!!	(	641080261	920	2779	302% Closed No Tag)
A44	!!!!	NO DATA	!!!!	(	650100050	1082	431	)
A46	!!!!	NO DATA	!!!!	(	471110190	2214	754	)
A48	!!!!	NO DATA	!!!!					

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		--- per job in---				-suggested corrections					
JOB		RUN MACHINE		EFF		RUN MACHINE		EFF		WORK	
****	FITTING - Attn to: Kevin Rhone										****
A86	!!!!	NO DATA !!!!		(582021080 1792		2176	** Closed)				
A74	0403	ROOSEVELT KING JR	10.0	5100 N	.55	6 trv	9.5	5100 N	.58	020600	
			708061070	1843		758					
A76	0142	ROOSEVELT KING JR	10.0	8550 N	.57	8 trv	9.5	8550 N	.60	018660	
			911041220	1609		1096					
A24	!!!!	NO DATA !!!!									
A25	0253	HERMAN LEWIS	8.1	6100 D	.59	12 trv	7.5	6100 D	.63	019440	
A26	0235	HERMAN LEWIS	0.0	500 D	*.**	2 trv	1.0	500 D	.35	014700	
A27	!!!!	NO DATA !!!!									

PROPOSED CORRECTIONS:

		EFFICIENCY			HOURS		
FITTING		.60 D	.59 N	.59 C	8.5 D	19.0 N	0.0 S

T&L MACHINE DETAIL for 06-22-2021 4:00 am to 06-23-2021 5:00 am

				---	per job in---			-suggested corrections
	JOB					RUN MACHINE	EFF	RUN MACHINE EFF WORK
****	HYDROMAT BLOCK CELL	-	Attn to: Chad Sommerfeldt					****
A10	!!!!	NO DATA	!!!!	(	951061030	1447	2054	*** Closed No Tag)
A12	!!!!	NO DATA	!!!!	(	002041191	1042	605	)
A14	!!!!	NO DATA	!!!!	(	006051170	1994	1080	)

T&L MACHINE DETAIL for 06-22-2021 4:00 am to 06-23-2021 5:00 am

		--- per job in---				-suggested corrections				
JOB		RUN MACHINE		EFF		RUN MACHINE		EFF		WORK
***** BLOCK CELL - Attn to: Chad Sommerfeldt *****										
I26	0643	SAMIL CANTERO	0.0	D	-.--	3	TRV	5.0	D	-.-- 018110
I27	!!!!	NO DATA !!!!								
I40	!!!!	NO DATA !!!!								
I41	0650	KOSTAQ MIZAKU	0.1	D	-.--	I41 8.5hrs. 1st shift 2nd shift count no good wrong machine				
			0.0	2220	D *.**	6	trv	1.5	2220	D 4.70 HI Efficiency
		CHARLES SCRIBNER	0.0	2001	N *.**	NO TRV		9.5	2001	N .67
	DOWN	RP - Repair	9.1	hrs	CANTERO, SAMIL	I42 1.5hrs 1st shift count 650 8hrs. 2nd shift count 2001				
I42	0613	KOSTAQ MIZAKU	1.2	510	D 2.07	1	trv	1.0	510	D 2.55 017030
I43	0660	GERARDO NEGRON	7.4	2787	N 1.35	3	trv	9.5	2787	N 1.05 019060
I44	0688	GERSON JAMES	10.3	3560	D .87	9	trv	10.0	3560	D .89 019520
		JASON PATTON	10.3	3500	N .85	7	trv	10.0	3500	N .88 >> TRAINING <<
I45	0691	KOSTA TILA	0.0	5704	D *.**	14	trv	10.0	5704	D 1.14 020180
		DONNELL LESANE	3.4	4972	N 2.97	11	trv	9.5	4972	N 1.05 >> TRAINING <<
I46	0673	HANSEL MAIQUEZ-HER	10.3	6000	D .97	2	trv	10.0	6000	D 1.00 019680
						I47 9hrs. 1st shift				
I47	0671	ZACHARY FELMLEE	0.7	D	-.--			0.5	D	-.-- 019690
		9906 Alfonzo Johns	5.3	4768	D 1.82	8	trv	5.5	4768	D 1.73 >> TRAINING <<
		LOUIS HOLT	0.2	5904	N 70.85	9	trv	9.5	5904	N 1.24 >> TRAINING <<
I48	!!!!	NO DATA !!!!								
						I49 6.5hrs 1st shift				
I49	0685	LEELAND FULLER	0.1	3150	D *.**	5	trv	10.0	3150	D .63 019730 >> TRAINING <<
I50	!!!!	NO DATA !!!!								
A87	0696	AVI CANTERO	10.6	15308	D 1.03	16	trv	10.5	15308	D 1.04 020080
		ANTHONY BEARD	10.3	13439	N .93	13	trv	10.0	13439	N .96 >> TRAINING <<
			192031040	1518		3881	256%			
A88	0685	AVI CANTERO	4.7	7600	D .74	15	trv	5.5	7600	D .63 019730
	0691	AVI CANTERO	5.9	10161	D .78	54	trv	5.5	10161	D .84 020180
		ANTHONY BEARD	10.4	17193	N .75	58	trv	10.0	17193	N .78
			981061020	1392		2362	170%			

PROPOSED CORRECTIONS:

		EFFICIENCY		HOURS	
BLOCK CELL		1.00	D .94 N .97 C	75.0	D 68.0 N 0.0 S