

T&L MACHINE DETAIL for 06-21-2021 4:00 am to 06-22-2021 5:00 am

			--- per job in---		-suggested corrections				
JOB			RUN	MACHINE	EFF	RUN	MACHINE	EFF	WORK
****	Special Assembly - Attn to: Cline Brown				****				
H04	!!!!	NO DATA		!!!!					
H06	!!!!	NO DATA		!!!!					
H08	!!!!	NO DATA		!!!!					
H10	!!!!	NO DATA		!!!!					
H20	!!!!	NO DATA		!!!!					
H12	!!!!	NO DATA		!!!!					
H14	!!!!	NO DATA		!!!!					
H22	!!!!	NO DATA		!!!!					

T&L MACHINE DETAIL for 06-21-2021 4:00 am to 06-22-2021 5:00 am

JOB			--- per job in---			-suggested corrections				
*****	C-N-C	- Attn to: Wayne Brown	*****	RUN	MACHINE	EFF	RUN	MACHINE	EFF	WORK
L04	!!!!	NO DATA	!!!!							
L06	!!!!	NO DATA	!!!!							
L08	DOWN	RP - Repair	24.0 hrs	BROWN,WAYNE C						
L10	!!!!	NO DATA	!!!!	(	680070174	3994	2108	)		
L12	!!!!	NO DATA	!!!!	(	229041191	3860	1270	)		
L14	!!!!	NO DATA	!!!!	(	678090253	2019	416	Closed	)	
L16	!!!!	NO DATA	!!!!							
L17	6035	HOANG HO		8.3	532 D	1.28	1 trv	8.0	532 D 1.33	018640
					001041260	2037	166			
L18	!!!!	NO DATA	!!!!	(	001041120	2046	816	)		
L20	6028	HOANG HO		8.3	1304 D	1.69	1 trv	8.0	1304 D 1.75	018980
					830041190	4000	1271			
L22	6010	MICHAEL LAMB		7.9	600 N	1.08	2 trv	8.0	600 N 1.07	016260
					016080030	2074	2236	* Closed No Tag		
L24	6010	JOSE RIVERA		7.8	564 D	1.04	2 trv	7.5	564 D 1.07	016260
		MICHAEL LAMB		7.9	550 N	.99	2 trv	7.5	550 N 1.05	
	DOWN	RP - Repair	2.1 hrs	HO,HOANG						
					997051171	625	147			
L26	6010	JOSE RIVERA		8.5	561 D	.94	2 trv	8.0	561 D 1.00	016260
					997051170	625	805	** Closed No Tag		
L30	!!!!	NO DATA	!!!!							
L32	!!!!	NO DATA	!!!!							
L34	!!!!	NO DATA	!!!!							
L36	!!!!	NO DATA	!!!!	(	822013280	1071	984	)		
L38	0610	GLENN DAVIS		2.1	160 D	.39	2 trv	8.0	160 D .10	020220 >> TRAINING << low Efficiency
		KEVIN STOKELIN		8.4	304 N	.18	NO TRV	8.0	304 N .19	>> TRAINING << low Efficiency

PROPOSED CORRECTIONS:

		EFFICIENCY		HOURS	
C-N-C		1.05 D	.77 N .94 C	39.5 D	23.5 N 0.0 S

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JOB		--- per job in---					-suggested corrections						
		RUN MACHINE		EFF			RUN MACHINE		EFF			WORK	
****	***** CHARGING VALVE - Attn to: Tom Jackson & Birol Bozaci *****												
C58	!!!!	NO DATA		!!!!	(622011250		2017		968		)		
C60	0327	LARRY P RODWELL		5.9	5132 N	1.02	5 trv	5.5	5132 N	1.09	018040		
					111051200	1774	1483						
C62	0474	DAMON P HASTINGS		8.0	5300 D	.72	9 trv	10.0	5300 D	.57	014540		
		LARRY P RODWELL		4.2		N --	5 TRV	4.5		N --			
					589051240	2021	1837						
C64	0317	BIROL BOZACI		9.8	7100 D	.56	8 trv	10.0	7100 D	.55	009050	DEP 19 5.3 hr	
		LARRY P RODWELL		6.0	1159 N	.15	5 trv	6.0	1159 N	.15		low Efficiency	
					740061070	1653	2345	*** Closed No Tag					
Low EFF for Job 0317 rated 1285/hr for PRIM													
C66	!!!!	NO DATA		!!!!	(001110160		2142		1280		)		
C68	0470	LARRY P RODWELL		4.0	2700 N	.67	8 trv	4.0	2700 N	.68	014450		
					603041121	2100	592						
C70	!!!!	NO DATA		!!!!	(021041120		1053		1552		*** Closed No Tag)		
C72	0478	BIROL BOZACI		3.8	3200 D	.91	5 trv	4.0	3200 D	.87	014590	DEP 19 5.3 hr	
					603041050	2006	1208						
C74	!!!!	NO DATA		!!!!	(005021010		1997		1621		)		
C76	!!!!	NO DATA		!!!!	(653061070		1952		203		)		
C30	!!!!	NO DATA		!!!!	(731041120		2301		2395		*)		
C32	!!!!	NO DATA		!!!!	(282050180		2022		2204		* Closed)		
C34	!!!!	NO DATA		!!!!	(097080180		2045		37		)		

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
CHARGING VALVE	.61 D	.48 N	.55 C	24.0 D	20.0 N	0.0 S

T&L MACHINE DETAIL for 06-21-2021 4:00 am to 06-22-2021 5:00 am

JOB			--- per job in---				-suggested corrections			
			RUN MACHINE		EFF		RUN MACHINE		EFF	WORK
****	MISC #2 - Attn to: Steve Sawdey					****				
C40	0146	EDWIN PAYNE	10.4	3600 N	.31	7 trv	10.0	3600 N	.32	019290
			046051240	1998		1870				
C42	0306	EDWIN PAYNE	10.4	5800 N	.56	8 trv	10.0	5800 N	.58	019500
			345061070	2036		947				
C44	0314	CAMERON BUDZISZEWS	8.3	6600 D	.79	11 trv	10.0	6600 D	.66	020850
		PATRICK KELLY	7.4	6000 N	.81	10 trv	10.0	6000 N	.60	
			653061071	2044		40				
C46	!!!!	NO DATA !!!!	(	001041120	2046	816)				
C48	0126	CAMERON BUDZISZEWS	8.3	5500 D	.59	9 trv	10.0	5500 D	.49	018480
		PATRICK KELLY	7.4	6100 N	.73	10 trv	10.0	6100 N	.54	
			658061141	2015		1106				
C50	!!!!	NO DATA !!!!	(	021041120	1053	1552	*** Closed No Tag)			
C52	!!!!	NO DATA !!!!	(	731041120	2301	2395	*)			
C54	!!!!	NO DATA !!!!	(	622011250	2017	968)				
C56	0381	DAMON P HASTINGS	8.0	5800 D	.57	8 trv	10.0	5800 D	.45	011790
			731041120	2301		2395	*			

PROPOSED CORRECTIONS:

		EFFICIENCY			HOURS		
MISC #2		.53 D	.51 N	.52 C	30.0 D	40.0 N	0.0 S

T&L MACHINE DETAIL for 06-21-2021 4:00 am to 06-22-2021 5:00 am

		--- per job in---				-suggested corrections			
JOB		RUN MACHINE		EFF		RUN MACHINE		EFF WORK	
****	ACME NUT - Attn to: Kevin Rhone					****			
C02	!!!!	NO DATA		!!!!					
C04	!!!!	NO DATA		!!!!		(769041190 4028 1577)			
C06	!!!!	NO DATA		!!!!		(921050220 808 809 * Closed)			
C08	0700	RAYMOND E WOLF		0.0	399 D *.**	NO TRV		0.0	399 D *.** 018220
				001115170		1953231144		11835%	
C10	0825	GERALD D DAVIS		5.3	1500 N .37	6 trv		6.0	1500 N .33 018570
				001115170		1953231144		11835%	
C12	0757	RAYMOND E WOLF		3.3	2750 D 1.38	8 trv		9.5	2750 D .48 020020
		GERALD D DAVIS		10.0	2400 N .40	8 trv		10.0	2400 N .40
				061051240 2023		2164 *			
C14	!!!!	NO DATA		!!!!					
C16	!!!!	NO DATA		!!!!		(061051240 2023 2164 *)			

PROPOSED CORRECTIONS:

		EFFICIENCY			HOURS		
ACME NUT		.54 D	.37 N	.43 C	9.5 D	16.0 N	0.0 S

T&L MACHINE DETAIL for 06-21-2021 4:00 am to 06-22-2021 5:00 am

				--- per job in---		-suggested corrections		
JOB				RUN MACHINE		EFF	RUN MACHINE	
ACME FITTING - Attn to: Kevin Rhone							EFF	WORK
****	ACME	FITTING	- Attn to: Kevin Rhone	****				
C18	!!!!	NO DATA	!!!!	(	701031185	2678	1363	)
C20	!!!!	NO DATA	!!!!	(	700031189	2424	0	)
C22	!!!!	NO DATA	!!!!	(	001110020	2027	663	)
C24	!!!!	NO DATA	!!!!	(	700031192	2424	3011	** Closed)
C26	!!!!	NO DATA	!!!!	(	002041121	871	2000	230%)

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				--- per job in---			-suggested corrections		
JOB				RUN MACHINE		EFF	RUN MACHINE EFF WORK		
****	MISC	#1	- Attn to: Kevin Rhone	****					
B02	!!!!	NO DATA	!!!!	(	738061143	938	156	)	
B04	!!!!	NO DATA	!!!!	(	334031151	2031	214	)	
B06	!!!!	NO DATA	!!!!	(	720020041	1695	1661	Closed No Tag	)
B08	!!!!	NO DATA	!!!!	(	354051030	2006	2075	* Closed No Tag	)
B10	!!!!	NO DATA	!!!!	(	211051060	1997	2690	**	)
B12	!!!!	NO DATA	!!!!	(	001058230	2086	995	)	
B14	!!!!	NO DATA	!!!!	(	737051240	2058	2507	**	)
B16	!!!!	NO DATA	!!!!	(	004051100	2029	2241	* Closed No Tag	)
B18	!!!!	NO DATA	!!!!	(	114051261	751	210	)	
B20	!!!!	NO DATA	!!!!	(	737051240	2058	2507	**	)
A50	!!!!	NO DATA	!!!!	(	917048116	1283	1734	** Closed No Tag	)
A52	!!!!	NO DATA	!!!!	(	004061030	420	413	)	
A54	!!!!	NO DATA	!!!!	(	083110090	2162	1559	)	

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				--- per job in---		-suggested corrections		
JOB				RUN MACHINE		EFF		
**** ACME MISC - Attn to: Ray Wolf ****							RUN MACHINE	EFF WORK
A40	!!!!	NO DATA	!!!!					
A42	!!!!	NO DATA	!!!!	(	641080261	920	2779	302% Closed No Tag)
A44	!!!!	NO DATA	!!!!	(	650100050	1082	431	)
A46	!!!!	NO DATA	!!!!	(	471110190	2214	754	)
A48	!!!!	NO DATA	!!!!					

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			--- per job in---				-suggested corrections			
JOB			RUN MACHINE		EFF	RUN MACHINE		EFF	WORK	
****	FITTING - Attn to: Kevin Rhone					****				
A86	!!!!	NO DATA	!!!!	(	582021080	1792	2176	**	Closed)	
A74	!!!!	NO DATA	!!!!	(	708061070	1843	503	)		
A76	!!!!	NO DATA	!!!!	(	211051060	1997	2690	**	)	
A24	!!!!	NO DATA	!!!!							
A25	0253	HERMAN LEWIS		6.3	4475 D	.56	8 trv	6.0	4475 D .58 019440	
A26	0235	HERMAN LEWIS		4.0	1900 D	.33	3 trv	4.0	1900 D .33 014700	
A27	!!!!	NO DATA	!!!!							

PROPOSED CORRECTIONS:

		EFFICIENCY			HOURS		
FITTING		.48 D	.00 N	.48 C	10.0 D	0.0 N	0.0 S

T&L MACHINE DETAIL for 06-21-2021 4:00 am to 06-22-2021 5:00 am

				---	per job in---			-suggested corrections
	JOB				RUN MACHINE	EFF		RUN MACHINE EFF WORK
****	HYDROMAT BLOCK CELL	-	Attn to: Chad Sommerfeldt	****				
A10	!!!!	NO DATA	!!!!	(	951061030	1447	2054	*** Closed No Tag)
A12	!!!!	NO DATA	!!!!	(	002041191	1042	605	)
A14	!!!!	NO DATA	!!!!	(	006051170	1994	1080	)

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		--- per job in---						-suggested corrections					
JOB		RUN MACHINE EFF						RUN MACHINE EFF WORK					
**** BLOCK CELL - Attn to: Chad Sommerfeldt ****													
I26	!!!! NO DATA !!!!												
I27	!!!! NO DATA !!!!												
I40	!!!! NO DATA !!!!												
I41	0650 DONNELL LESANE	9.9	4500	N	1.44	12	trv	9.5	4500	N	1.50	018390	>> TRAINING <<
I42	0613 KOSTAQ MIZAKU	0.4	1950	D	27.86	3	trv	8.5	1950	D	1.15	017030	
I43	!!!! NO DATA !!!!												
I44	0688 GERSON JAMES	10.4	3508	D	.85	9	trv	10.0	3508	D	.88	019520	
	JASON PATTON	10.0	3700	N	.93	8	trv	9.5	3700	N	.97		>> TRAINING <<
I45	!!!! NO DATA !!!!												
I46	0673 HANSEL MAIQUEZ-HER	0.0	6016	D	*.**	7	trv	10.0	6016	D	1.00	019680	
	CHARLES SCRIBNER	0.0	6000	N	*.**	7	trv	9.5	6000	N	1.05		>> TRAINING <<
I47	0671 ZACHARY FELMLEE	10.1	5600	D	1.11	12	trv	9.5	5600	D	1.18	019690	
	LOUIS HOLT	0.3	64	N	.43	10	TRV						>> TRAINING <<
		0.0	6400	N	*.**	4	trv	9.5	6400	N	1.35		COUNT CORRECT!
I48	!!!! NO DATA !!!!												
I49	0685 KOSTA TILA	9.9	4104	D	.83	11	trv	9.5	4104	D	.86	019730	
I50	!!!! NO DATA !!!!												
A87	0696 AVI CANTERO	4.1	5820	D	1.01	6	trv	10.0	5820	D	.42	020080	
		101031041	549			786	***						
A88	0685 AVI CANTERO	9.4	14110	D	.68	35	trv	10.0	14110	D	.64	019730	
		261051060	2220			4036	182%						

PROPOSED CORRECTIONS:

	EFFICIENCY	H O U R S
BLOCK CELL	.87 D 1.22 N .99 C	67.5 D 38.0 N 0.0 S