

T&L MACHINE DETAIL for 06-21-2021 4:00 am to 06-22-2021 5:00 am

			--- per job in---		-suggested corrections				
JOB			RUN	MACHINE	EFF	RUN	MACHINE	EFF	WORK
****	Special Assembly - Attn to: Cline Brown				****				
H04	!!!!	NO DATA		!!!!					
H06	!!!!	NO DATA		!!!!					
H08	!!!!	NO DATA		!!!!					
H10	!!!!	NO DATA		!!!!					
H20	!!!!	NO DATA		!!!!					
H12	!!!!	NO DATA		!!!!					
H14	!!!!	NO DATA		!!!!					
H22	!!!!	NO DATA		!!!!					

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		--- per job in---				-suggested corrections				
JOB		RUN MACHINE		EFF		RUN MACHINE		EFF WORK		
****	C-N-C - Attn to: Wayne Brown ****									
L04	!!!!	NO DATA !!!!								
L06	!!!!	NO DATA !!!!								
L08	DOWN	RP - Repair	24.0 hrs	BROWN,WAYNE C						
L10	!!!!	NO DATA !!!!		(	680070174	3994	2108	)		
L12	!!!!	NO DATA !!!!		(	229041191	3860	1270	)		
L14	!!!!	NO DATA !!!!		(	678090253	2019	416 Closed)			
L16	!!!!	NO DATA !!!!								
L17	6035	HOANG HO	8.3	532 D	1.28	1 trv	8.0	532 D	1.33	018640
			001041260	2037		166				
L18	!!!!	NO DATA !!!!		(	001041120	2046	816	)		
L20	6028	HOANG HO	8.3	1304 D	1.69	1 trv	8.0	1304 D	1.75	018980
			830041190	4000		1271				
L22	6010	MICHAEL LAMB	7.9	600 N	1.08	2 trv	8.0	600 N	1.07	016260
			016080030	2074		2236	* Closed No Tag			
L24	6010	JOSE RIVERA	7.8	564 D	1.04	2 trv	7.5	564 D	1.07	016260
		MICHAEL LAMB	7.9	550 N	.99	2 trv	7.5	550 N	1.05	
	DOWN	RP - Repair	2.1 hrs	HO,HOANG						
			997051171	625	147					
L26	6010	JOSE RIVERA	8.5	561 D	.94	2 trv	8.0	561 D	1.00	016260
			997051170	625	805	** Closed No Tag				
L30	!!!!	NO DATA !!!!								
L32	!!!!	NO DATA !!!!								
L34	!!!!	NO DATA !!!!								
L36	!!!!	NO DATA !!!!		(	822013280	1071	984	)		
							L38 4hrs. 1st shift			
L38	0610	GLENN DAVIS	2.1	160 D	.39	2 trv	8.0	160 D	.10	020220 >> TRAINING << low Efficiency
		KEVIN STOKELIN	8.4	304 N	.18	NO TRV	8.0	304 N	.19	>> TRAINING << low Efficiency

PROPOSED CORRECTIONS:

		EFFICIENCY		HOURS	
C-N-C		1.05 D	.77 N	.94 C	39.5 D 23.5 N 0.0 S

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		--- per job in---				-suggested corrections						
JOB		RUN MACHINE		EFF		RUN MACHINE		EFF		WORK		
****	CHARGING VALVE - Attn to: Tom Jackson & Birol Bozaci											****
C58	!!!!	NO DATA !!!!		(622011250 2017		968)						
C60	0327	LARRY P RODWELL		5.9 5132 N 1.02		5 trv		5.5 5132 N 1.09		018040		
				111051200 1774		1483						
C62	0474	DAMON P HASTINGS		8.0 5300 D .72		9 trv		10.0 5300 D .57		014540		
		LARRY P RODWELL		4.2 N -.--		5 TRV		4.5 N -.--				
				589051240 2021		1837						
								C64 2hrs. 2nd shift				
C64	0317	BIROL BOZACI		9.8 7100 D .56		8 trv		10.0 7100 D .55		009050		
		LARRY P RODWELL		6.0 1159 N .15		5 trv		6.0 1159 N .15		DEP 19 5.3 hr		
				740061070 1653		2345		*** Closed No Tag		low Efficiency		
Low EFF for Job 0317 rated 1285/hr for PRIM												
C66	!!!!	NO DATA !!!!		(001110160 2142		1280)						
C68	0470	LARRY P RODWELL		4.0 2700 N .67		8 trv		4.0 2700 N .68		014450		
				603041121 2100		592						
C70	!!!!	NO DATA !!!!		(021041120 1053		1552		*** Closed No Tag)				
C72	0478	BIROL BOZACI		3.8 3200 D .91		5 trv		4.0 3200 D .87		014590		
				603041050 2006		1208		DEP 19 5.3 hr				
C74	!!!!	NO DATA !!!!		(005021010 1997		1621)						
C76	!!!!	NO DATA !!!!		(653061070 1952		203)						
C30	!!!!	NO DATA !!!!		(731041120 2301		2395		*)				
C32	!!!!	NO DATA !!!!		(282050180 2022		2204		* Closed)				
C34	!!!!	NO DATA !!!!		(097080180 2045		37)						

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
CHARGING VALVE	.61 D	.48 N	.55 C	24.0 D	20.0 N	0.0 S

T&L MACHINE DETAIL for 06-21-2021 4:00 am to 06-22-2021 5:00 am

--- per job in---										-suggested corrections			
JOB		RUN MACHINE		EFF		RUN MACHINE		EFF		WORK			
****	MISC #2 - Attn to: Steve Sawdey										****	C40 7hrs.	
C40	0146	EDWIN PAYNE	10.4	3600 N	.31	7 trv	10.0	3600 N	.32	019290			
			046051240	1998		1870							
C42	0306	EDWIN PAYNE	10.4	5800 N	.56	8 trv	10.0	5800 N	.58	019500			
			345061070	2036		947							
C44	0314	CAMERON BUDZISZEWS	8.3	6600 D	.79	11 trv	10.0	6600 D	.66	020850			
		PATRICK KELLY	7.4	6000 N	.81	10 trv	10.0	6000 N	.60				
			653061071	2044		40							
C46	!!!!	NO DATA !!!!	(	001041120	2046	816)	C48 9hrs. 1st shift						
C48	0126	CAMERON BUDZISZEWS	8.3	5500 D	.59	9 trv	10.0	5500 D	.49	018480			
		PATRICK KELLY	7.4	6100 N	.73	10 trv	10.0	6100 N	.54				
			658061141	2015		1106							
C50	!!!!	NO DATA !!!!	(	021041120	1053	1552	*** Closed No Tag)						
C52	!!!!	NO DATA !!!!	(	731041120	2301	2395	*)						
C54	!!!!	NO DATA !!!!	(	622011250	2017	968)							
C56	0381	DAMON P HASTINGS	8.0	5800 D	.57	8 trv	10.0	5800 D	.45	011790			
			731041120	2301		2395	*						

PROPOSED CORRECTIONS:

		EFFICIENCY			HOURS		
MISC #2		.53 D	.51 N	.52 C	30.0 D	40.0 N	0.0 S

T&L MACHINE DETAIL for 06-21-2021 4:00 am to 06-22-2021 5:00 am

		--- per job in---				-suggested corrections					
JOB		RUN MACHINE		EFF		RUN MACHINE		EFF WORK			
****	ACME NUT - Attn to: Kevin Rhone				****						
C02	!!!!	NO DATA		!!!!							
C04	!!!!	NO DATA		!!!!		(769041190 4028 1577)					
C06	!!!!	NO DATA		!!!!		(921050220 808 809 * Closed)					
C08	0700	RAYMOND E WOLF		0.0	399 D	*. **	NO TRV	0.0	399 D	*. **	018220
				001115170		1953231144		11835%			
C10	0825	GERALD D DAVIS		5.3	1500 N	.37	6 trv	6.0	1500 N	.33	018570
				001115170		1953231144		11835%			
C12	0757	RAYMOND E WOLF		3.3	2750 D	1.38	8 trv	9.5	2750 D	.48	020020
		GERALD D DAVIS		10.0	2400 N	.40	8 trv	10.0	2400 N	.40	
				061051240		2023	2164	*			
C14	!!!!	NO DATA		!!!!							
C16	!!!!	NO DATA		!!!!		(061051240 2023 2164		*)			

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
ACME NUT	.54 D	.37 N	.43 C	9.5 D	16.0 N	0.0 S

T&L MACHINE DETAIL for 06-21-2021 4:00 am to 06-22-2021 5:00 am

				--- per job in---		-suggested corrections		
JOB				RUN MACHINE		EFF	RUN MACHINE	
ACME FITTING - Attn to: Kevin Rhone							EFF	WORK

C18	!!!!	NO DATA	!!!!	(	701031185	2678	1363	)
C20	!!!!	NO DATA	!!!!	(	700031189	2424	0	)
C22	!!!!	NO DATA	!!!!	(	001110020	2027	663	)
C24	!!!!	NO DATA	!!!!	(	700031192	2424	3011	** Closed)
C26	!!!!	NO DATA	!!!!	(	002041121	871	2000	230%)

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		--- per job in---			-suggested corrections		
JOB		RUN MACHINE EFF			RUN MACHINE EFF WORK		
****	MISC #1 - Attn to: Kevin Rhone	****					
B02	!!!! NO DATA !!!!	(738061143	938	156)			
B04	!!!! NO DATA !!!!	(334031151	2031	214)			
B06	!!!! NO DATA !!!!	(720020041	1695	1661 Closed No Tag)			
B08	!!!! NO DATA !!!!	(354051030	2006	2075 * Closed No Tag)			
B10	!!!! NO DATA !!!!	(211051060	1997	2690 **)			
B12	!!!! NO DATA !!!!	(001058230	2086	995)			
B14	!!!! NO DATA !!!!	(737051240	2058	2507 **)			
B16	!!!! NO DATA !!!!	(004051100	2029	2241 * Closed No Tag)			
B18	!!!! NO DATA !!!!	(114051261	751	210)			
B20	!!!! NO DATA !!!!	(737051240	2058	2507 **)			
A50	!!!! NO DATA !!!!	(917048116	1283	1734 ** Closed No Tag)			
A52	!!!! NO DATA !!!!	(004061030	420	413)			
A54	!!!! NO DATA !!!!	(083110090	2162	1559)			

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JOB				RUN MACHINE		EFF		
**** ACME MISC - Attn to: Ray Wolf ****							RUN MACHINE	EFF WORK
A40	!!!!	NO DATA	!!!!					
A42	!!!!	NO DATA	!!!!	(	641080261	920	2779	302% Closed No Tag)
A44	!!!!	NO DATA	!!!!	(	650100050	1082	431	)
A46	!!!!	NO DATA	!!!!	(	471110190	2214	754	)
A48	!!!!	NO DATA	!!!!					

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JOB			RUN MACHINE		EFF	RUN MACHINE		EFF	WORK	
****	FITTING - Attn to: Kevin Rhone					****				
A86	!!!!	NO DATA	!!!!	(	582021080	1792	2176	**	Closed)	
A74	!!!!	NO DATA	!!!!	(	708061070	1843	503	)		
A76	!!!!	NO DATA	!!!!	(	211051060	1997	2690	**	)	
A24	!!!!	NO DATA	!!!!							
A25	0253	HERMAN LEWIS		6.3	4475 D	.56	8 trv	6.0	4475 D .58 019440	
A26	0235	HERMAN LEWIS		4.0	1900 D	.33	3 trv	4.0	1900 D .33 014700	
A27	!!!!	NO DATA	!!!!							

PROPOSED CORRECTIONS:

		EFFICIENCY			HOURS		
FITTING		.48 D	.00 N	.48 C	10.0 D	0.0 N	0.0 S

T&L MACHINE DETAIL for 06-21-2021 4:00 am to 06-22-2021 5:00 am

				---	per job in---			-suggested corrections
	JOB					RUN MACHINE	EFF	RUN MACHINE EFF WORK
****	HYDROMAT BLOCK CELL	-	Attn to: Chad Sommerfeldt					****
A10	!!!!	NO DATA	!!!!	(	951061030	1447	2054	*** Closed No Tag)
A12	!!!!	NO DATA	!!!!	(	002041191	1042	605	)
A14	!!!!	NO DATA	!!!!	(	006051170	1994	1080	)

	EFFICIENCY			HOURS		
BLOCK CELL	.87 D	1.22 N	.99 C	67.5 D	38.0 N	0.0 S