

T&L MACHINE DETAIL for 06-17-2021 4:00 am to 06-18-2021 5:00 am

			--- per job in---		-suggested corrections				
JOB			RUN	MACHINE	EFF	RUN	MACHINE	EFF	WORK
****	Special Assembly - Attn to: Cline Brown				****				
H04	!!!!	NO DATA		!!!!					
H06	!!!!	NO DATA		!!!!					
H08	!!!!	NO DATA		!!!!					
H10	!!!!	NO DATA		!!!!					
H20	!!!!	NO DATA		!!!!					
H12	!!!!	NO DATA		!!!!					
H14	!!!!	NO DATA		!!!!					
H22	!!!!	NO DATA		!!!!					

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JOB		RUN MACHINE		EFF	RUN MACHINE		EFF	WORK
****	C-N-C - Attn to: Wayne Brown ****							
L04	!!!!	NO DATA !!!!						
L06	!!!!	NO DATA !!!!						
L08	DOWN	RP - Repair	24.0 hrs	BROWN,WAYNE C				
L10	!!!!	NO DATA !!!!	(	680070174	3994	2108	)	
L12	!!!!	NO DATA !!!!	(	229041191	3860	1270	)	
L14	!!!!	NO DATA !!!!	(	678090253	2019	416	Closed)	
L16	!!!!	NO DATA !!!!						
L17	!!!!	NO DATA !!!!	(	001041260	2037	109	)	
L18	!!!!	NO DATA !!!!	(	001041120	2046	816	)	
L20	!!!!	NO DATA !!!!	(	830041190	4000	953	)	
L22	6010	MICHAEL LAMB	8.3	606 N	1.05	1 trv	8.0	606 N 1.08 016260
			016080030	2074	2157	* Closed No Tag		
L24	DOWN	RP - Repair	24.0 hrs	HO,HOANG				
			(	959080201	912	1018	* Closed No Tag)	
L26	6010	MICHAEL LAMB	8.3	542 N	.93	1 trv	8.0	542 N .97 016260
			997051170	625	731	* Closed No Tag		
L30	!!!!	NO DATA !!!!						
L32	!!!!	NO DATA !!!!						
L34	!!!!	NO DATA !!!!						
L36	0065	WAYNE C BROWN	0.0	116 D	*.**	NO TRV	0.0	116 D *.*
		KEVIN STOKELIN	6.2	109 N	.01	1 trv	5.5	109 N .01
			822013280	1071	984			
Low EFF for Job 0065 rated 1636/hr for PRIM								
L38	0610	KEVIN STOKELIN	7.9	288 N	.19	NO TRV	7.5	288 N .20 020220 >> TRAINING <<
								low Efficiency

PROPOSED CORRECTIONS:

		EFFICIENCY			H O U R S		
C-N-C		.00 D	.62 N	.62 C	0.0 D	29.0 N	0.0 S

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JOB				--- per job in---				-suggested corrections					
				RUN MACHINE		EFF		RUN MACHINE		EFF		WORK	
****	CHARGING VALVE - Attn			to: Tom Jackson & Birol Bozaci				****					
C58	!!!!	NO DATA !!!!		(622011250		2017	968)						
C60	!!!!	NO DATA !!!!		(111051200		1774	1304)						
C62	!!!!	NO DATA !!!!		(589051240		2021	1550)						
C64	0317	THOMAS A JACKSON		6.2	3000 D	.38	6 trv	5.5	3000 D	.42	009050	DEP 19	3.0 hr
		GERARDO NEGRON		10.1	7775 N	.60	10 trv	10.0	7775 N	.61			
				740061070	1653	2169	** Closed No Tag						
C66	!!!!	NO DATA !!!!		(0011110160		2142	1280)						
C68	0470	GERARDO NEGRON		10.1	6400 N	.63	10 trv	10.0	6400 N	.64	014450		
				603041121	2100	449							
C70	0404	THOMAS A JACKSON		6.2	1900 D	.26	6 trv	5.5	1900 D	.30	018530	DEP 19	3.0 hr
				021041120	1053	1552	*** Closed No Tag						
C72	!!!!	NO DATA !!!!		(603041050		2006	1019)						
C74	!!!!	NO DATA !!!!		(005021010		1997	1621)						
C76	!!!!	NO DATA !!!!		(653061070		1952	203)						
C30	!!!!	NO DATA !!!!		(731041120		2301	2250)						
C32	!!!!	NO DATA !!!!		(282050180		2022	2204	* Closed)					
C34	!!!!	NO DATA !!!!		(097080180		2045	37)						

PROPOSED CORRECTIONS:

EFFICIENCY				H O U R S			
CHARGING VALVE	.36 D	.62 N	.53 C	11.0 D	20.0 N	0.0 S	

T&L MACHINE DETAIL for 06-17-2021 4:00 am to 06-18-2021 5:00 am

JOB			--- per job in---				-suggested corrections			
			RUN MACHINE		EFF	RUN MACHINE		EFF	WORK	
****	MISC #2 - Attn to: Steve Sawdey					****				
C40	0146	STEVEN G SAWDEY	9.0S	200 D		2 trv	8.5S	200 D		019290
			1.2	800 D	.62	2 trv	1.0	800 D	.71	
			046051240	1998	1719					
C42	0306	GORDON CURLEY	10.3	6380 D	.62	10 trv	10.0	6380 D	.64	019500
			345061070	2036	715					
C44	0314	GORDON CURLEY	10.3	6440 D	.63	11 trv	10.0	6440 D	.64	020850
			653061071	2044	40					
C46	!!!!	NO DATA !!!!	(	001041120	2046	816)				
C48	0126	JAMIE FELMLEE	9.4	6200 D	.59	11 trv	9.5	6200 D	.58	018480
		CASEY KAYE	10.4	5000 N	.43	8 trv	10.0	5000 N	.44	
			658061141	2015	387					
C50	!!!!	NO DATA !!!!	(	021041120	1053	1552	*** Closed No Tag)			
C52	!!!!	NO DATA !!!!	(	731041120	2301	2250)				
C54	!!!!	NO DATA !!!!	(	622011250	2017	968)				
C56	0381	JAMIE FELMLEE	9.4	400 D	.03	1 trv	9.5	400 D	.03	011790 low QUANTITY
		CASEY KAYE	10.4	6700 N	.50	8 trv	10.0	6700 N	.52	
			731041120	2301	2250					
Low EFF for Job 0381 rated 1285/hr for PRIM										

PROPOSED CORRECTIONS:

		EFFICIENCY			H O U R S		
MISC #2		.48 D	.48 N	.48 C	40.0 D	20.0 N	8.5 S

T&L MACHINE DETAIL for 06-17-2021 4:00 am to 06-18-2021 5:00 am

		--- per job in---			-suggested corrections		
JOB		RUN MACHINE		EFF	RUN MACHINE EFF WORK		
****	ACME NUT - Attn to: Kevin Rhone	****					
C02	!!!!	NO DATA		!!!!			
C04	!!!!	NO DATA		!!!!	(769041190	4028	1577)
C06	!!!!	NO DATA		!!!!	(921050220	808	809 * Closed)
C08	!!!!	NO DATA		!!!!	(001115170	1953231076	11832%)
C10	!!!!	NO DATA		!!!!	(001115170	1953231076	11832%)
C12	!!!!	NO DATA		!!!!	(061051240	2023	1433)
C14	!!!!	NO DATA		!!!!			
C16	!!!!	NO DATA		!!!!	(061051240	2023	1433)

T&L MACHINE DETAIL for 06-17-2021 4:00 am to 06-18-2021 5:00 am

				--- per job in---		-suggested corrections		
JOB				RUN MACHINE		EFF	RUN MACHINE	
ACME FITTING - Attn to: Kevin Rhone							EFF	WORK
****	ACME	FITTING	- Attn to: Kevin Rhone	****				
C18	!!!!	NO DATA	!!!!	(701031185	2678	1363	)	
C20	!!!!	NO DATA	!!!!	(700031189	2424	0	)	
C22	!!!!	NO DATA	!!!!	(001110020	2027	663	)	
C24	!!!!	NO DATA	!!!!	(700031192	2424	3011	** Closed)	
C26	!!!!	NO DATA	!!!!	(002041121	871	2000	230%)	

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			--- per job in---			-suggested corrections			
JOB			RUN MACHINE		EFF	RUN MACHINE		EFF	WORK
****	MISC #1	- Attn to: Kevin Rhone	****						
B02	!!!!	NO DATA	!!!!	(738061143	938	156	)		
B04	!!!!	NO DATA	!!!!	(334031151	2031	214	)		
B06	!!!!	NO DATA	!!!!	(720020041	1695	1661	Closed No Tag)		
B08	!!!!	NO DATA	!!!!	(354051030	2006	2075	* Closed No Tag)		
B10	!!!!	NO DATA	!!!!	(211051060	1997	2690	** Closed No Tag)		
B12	!!!!	NO DATA	!!!!	(001058230	2086	995	)		
B14	0300	ROBERT DURRANT		7.3 6700 D	.72	9 trv	8.0 6700 D	.65	020150
				737051240	2058	2507	**		
B16	!!!!	NO DATA	!!!!	(004051100	2029	2241	* Closed No Tag)		
B18	0496	ROBERT DURRANT		7.3 2800 D	.42	6 trv	8.0 2800 D	.38	020130
				114051261	751	210			
B20	!!!!	NO DATA	!!!!	(737051240	2058	2507	**)		
A50	!!!!	NO DATA	!!!!	(917048116	1283	1734	** Closed No Tag)		
A52	!!!!	NO DATA	!!!!	(004061030	420	413	)		
A54	!!!!	NO DATA	!!!!	(083110090	2162	1559	)		

PROPOSED CORRECTIONS:

EFFICIENCY			HOURS		
MISC #1	.52 D	.00 N	.52 C	16.0 D	0.0 N 0.0 S

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				--- per job in---		-suggested corrections		
JOB				RUN MACHINE		EFF		
**** ACME MISC - Attn to: Ray Wolf ****							RUN MACHINE	EFF WORK
A40	!!!!	NO DATA	!!!!					
A42	!!!!	NO DATA	!!!!	(	641080261	920	2779	302% Closed No Tag)
A44	!!!!	NO DATA	!!!!	(	650100050	1082	431	)
A46	!!!!	NO DATA	!!!!	(	471110190	2214	754	)
A48	!!!!	NO DATA	!!!!					

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			--- per job in---			-suggested corrections			
JOB			RUN MACHINE		EFF	RUN MACHINE		EFF	WORK
****	FITTING - Attn to: Kevin Rhone							****	
A86	!!!!	NO DATA	!!!!	(582021080	1792	2176	** Closed	)	
A74	!!!!	NO DATA	!!!!	(708061070	1843	503	)		
A76	!!!!	NO DATA	!!!!	(211051060	1997	2690	** Closed No Tag)		
A24	!!!!	NO DATA	!!!!						
A25	!!!!	NO DATA	!!!!						
A26	!!!!	NO DATA	!!!!						
A27	!!!!	NO DATA	!!!!						

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				---	per job in---			-suggested corrections
	JOB				RUN MACHINE	EFF		RUN MACHINE EFF WORK
****	HYDROMAT BLOCK CELL	-	Attn to: Chad Sommerfeldt	****				
A10	!!!!	NO DATA	!!!!	(	951061030	1447	2054	*** Closed No Tag)
A12	!!!!	NO DATA	!!!!	(	002041191	1042	605	)
A14	!!!!	NO DATA	!!!!	(	006051170	1994	1080	)

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--- per job in---										-suggested corrections					
JOB			RUN MACHINE		EFF		RUN MACHINE			EFF		WORK			
****	BLOCK CELL - Attn to: Chad Sommerfeldt										****				
I26	0643	HANSEL MAIQUEZ-HER	10.3	3300	D	1.07	3	trv	10.0	3300	D	1.10	018110		
I27	!!!!	NO DATA !!!!													
I40	!!!!	NO DATA !!!!													
I41	0650	KOSTAQ MIZAKU	3.5	4470	D	4.05	8	trv	10.0	4470	D	1.42	018390		
		CHARLES SCRIBNER	10.0	4350	N	1.39	10	trv	9.5	4350	N	1.45			
I42	!!!!	NO DATA !!!!													
I43	0660	GERSON JAMES	9.0	1935	D	.77	NO TRV		8.5	1935	D	.81	019060		
		JASON PATTON	0.0	2526	N	*.***	4	trv	9.5	2526	N	.95	>> TRAINING <<		
I44	!!!!	NO DATA !!!!													
I45	!!!!	NO DATA !!!!													
I46	!!!!	NO DATA !!!!													
I47	0671	SAMIL CANTERO	0.0		D	-.--	1 TRV		5.0		D	-.--	019690 >> TRAINING <<		
		BRYANT MAHON	2.0	5560	D	5.56	9	trv	6.0	5560	D	1.85	>> TRAINING <<		
I48	0686	KOSTA TILA	10.3	4000	D	.86	16	trv	10.0	4000	D	.89	019550		
I49	0685	KEVIN MILLS	0.0	4000	N	*.***	11	trv	9.5	4000	N	.84	019730		
I50	!!!!	NO DATA !!!!													
A87	!!!!	NO DATA !!!! (411061020 1701 120)													
A88	0671	AVI CANTERO	9.7	15498	D	.50	26	trv	10.0	15498	D	.48	019690		
	0685	AVI CANTERO	1.2	1900	D	.72	10	trv	1.0	1900	D	.86	019730		
		ANTHONY BEARD	9.7	12452	N	.58	36	trv	9.0	12452	N	.63			
			261051060	2220			917								

PROPOSED CORRECTIONS:

		EFFICIENCY			H O U R S		
BLOCK CELL		.96	D	.97	N	.96	C 60.5 D 37.5 N 0.0 S