

T&L MACHINE DETAIL for 06-15-2021 4:00 am to 06-16-2021 5:00 am

	JOB	---	per job in---		-suggested corrections
		RUN	MACHINE	EFF	
		RUN	MACHINE	EFF	WORK
****	Special Assembly - Attn to: Cline Brown				****

H04	!!!!	NO DATA	!!!!
H06	!!!!	NO DATA	!!!!
H08	!!!!	NO DATA	!!!!
H10	!!!!	NO DATA	!!!!
H20	!!!!	NO DATA	!!!!
H12	!!!!	NO DATA	!!!!
H14	!!!!	NO DATA	!!!!
H22	!!!!	NO DATA	!!!!

T&L MACHINE DETAIL for 06-15-2021 4:00 am to 06-16-2021 5:00 am

		--- per job in---				-suggested corrections				
JOB		RUN MACHINE		EFF		RUN MACHINE		EFF WORK		
*****	C-N-C - Attn to: Wayne Brown					*****				
L04	!!!!	NO DATA !!!!								
L06	!!!!	NO DATA !!!!								
L08	DOWN	RP - Repair	24.0 hrs	BROWN,WAYNE C						
L10	!!!!	NO DATA !!!!	(680070174	3994	2108	)				
L12	!!!!	NO DATA !!!!	(229041191	3860	1270	)				
L14	!!!!	NO DATA !!!!	(678090253	2019	416	Closed)				
L16	!!!!	NO DATA !!!!								
L17	!!!!	NO DATA !!!!	(834090250	1052	283	)				
L18	!!!!	NO DATA !!!!	(001041120	2046	816	)				
L20	6028	HOANG HO	8.3	1265 D	1.64	NO TRV	8.0	1265 D	1.70	018980
		KEVIN STOKELIN	8.3	1328 N	1.72	1 trv	8.0	1328 N	1.78	
			830041190	4000	324					
L22	6010	JOSE RIVERA	8.5	562 D	.94	2 trv	8.0	562 D	1.00	016260
		MICHAEL LAMB	8.3	614 N	1.06	2 trv	8.0	614 N	1.10	
			016080030	2074	1916	Closed No Tag				
L24	DOWN	RP - Repair	24.0 hrs	HO,HOANG						
			(959080201	912	1018	* Closed No Tag)				
L26	6010	JOSE RIVERA	8.5	519 D	.87	2 trv	8.0	519 D	.93	016260
		MICHAEL LAMB	8.3	566 N	.98	2 trv	8.0	566 N	1.01	
			997051170	625	514					
L30	!!!!	NO DATA !!!!								
L32	!!!!	NO DATA !!!!								
L34	!!!!	NO DATA !!!!								
L36	!!!!	NO DATA !!!!	(822013280	1071	976	)				
L38	0604	GLENN DAVIS	6.7	204 D	.93	NO TRV	8.0	204 D	.77	020430 >> TRAINING <<

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
C-N-C	1.10 D	1.30 N	1.19 C	32.0 D	24.0 N	0.0 S

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		--- per job in---				-suggested corrections			
JOB		RUN MACHINE		EFF	RUN MACHINE		EFF	WORK	
***** CHARGING VALVE - Attn to: Tom Jackson & Birol Bozaci *****									
C58	!!!!	NO DATA	!!!!	(	622011250 2017	685	)		
C60	0327	LARRY P RODWELL	10.2	6500 N	.74	6 trv	10.0	6500 N	.76 018040
			111051200	1774	823				
							C62 4hrs. 2nd shift		
C62	0474	THOMAS A JACKSON	0.2	575 D	3.40	1 trv	0.0	575 D	*.** 014540 DEP 19 10.3 hr
		GERALD D DAVIS	10.1	1800 N	.19	7 trv	10.0	1800 N	.20 low Efficiency
			589051240	2021	1417				
		Low EFF for Job 0474 rated 923/hr for PRIM							
							C64 2hrs 1st shift		
C64	0317	BIROL BOZACI	1.4	1750 D	.95	2 trv	2.5	1750 D	.54 009050 DEP 19 0.8 hr
		GERALD D DAVIS	10.1	7750 N	.60	9 trv	10.0	7750 N	.60
			740061070	1653	1645	Closed No Tag			
							C66 1hr.		
C66	0479	GERARDO NEGRON	5.1	300 N	.06	5 trv	5.0	300 N	.06 016970 low QUANTITY
			001110160	2142	1280				
		Low EFF for Job 0479 rated 1000/hr for PRIM							
C68	0470	BIROL BOZACI	2.6	1450 D	.55	2 trv	2.5	1450 D	.58 014450 DEP 19 0.8 hr
			603041050	2006	754				
C70	0404	GERARDO NEGRON	10.1	5050 N	.43	8 trv	10.0	5050 N	.43 018530
			021041120	1053	1294	** Closed No Tag			
C72	!!!!	NO DATA	!!!!	(	603041050 2006	754	)		
C74	!!!!	NO DATA	!!!!	(	005021010 1997	1621	)		
							C76 2hrs.		
C76	0433	GERARDO NEGRON	2.9	570 N	.17	5 trv	3.0	570 N	.17 018860 low Efficiency
			655051240	1983	1980	Closed No Tag			
		Low EFF for Job 0433 rated 1125/hr for PRIM							
C30	!!!!	NO DATA	!!!!	(	731041120 2301	1649	)		
C32	!!!!	NO DATA	!!!!	(	282050180 2022	2204	* Closed	)	
C34	!!!!	NO DATA	!!!!	(	097080180 2045	37	)		

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
CHARGING VALVE	.69 D	.43 N	.46 C	5.0 D	48.0 N	0.0 S

T&L MACHINE DETAIL for 06-15-2021 4:00 am to 06-16-2021 5:00 am

JOB		--- per job in---				-suggested corrections				
RUN MACHINE		EFF		RUN MACHINE		EFF WORK				
**** MISC #2 - Attn to: Steve Sawdey ****										
C40	0006	STEVEN G SAWDEY	10.3	5800 D	.57	9 trv	10.0	5800 D	.58	018330
			046051240	1998	1677					
							C42 8.5hrs 2nd shift			
C42	0306	STEVEN G SAWDEY	10.3	6000 D	.59	9 trv	10.0	6000 D	.60	019500
		EDWIN PAYNE	10.0	4800 N	.48	7 trv	10.0	4800 N	.48	
			345061070	2036	55					
							C44 5hrs.			
C44	0253	EDWIN PAYNE	10.0	2900 N	.29	5 trv	10.0	2900 N	.29	019440
			653061071	2044	40					
C46	!!!!	NO DATA !!!!	(	001041120	2046	816)				
C48	0126	CASEY KAYE	9.1	5600 N	.55	9 trv	10.0	5600 N	.50	018480
			003051170	1944	1154					
C50	!!!!	NO DATA !!!!	(	021041120	1053	1294	** Closed No Tag)			
C52	0069	CASEY KAYE	9.1	7400 N	.54	9 trv	10.0	7400 N	.49	015710
			731041120	2301	1649					
C54	0016	DAMON P HASTINGS	2.4S	200 D		5 trv	6.5S	200 D		017810
			3.5	2900 D	.89	4 trv	3.5	2900 D	.90	
			007051100	2107	2105	Closed No Tag				
							C56 4hrs.			
C56	0381	LARRY P RODWELL	10.2	1700 N	.13	6 trv	10.0	1700 N	.13	011790 low Efficiency
			731041120	2301	1649					
Low EFF for Job 0381 rated 1285/hr for PRIM										

PROPOSED CORRECTIONS:

		EFFICIENCY			HOURS		
MISC #2		.64 D	.38 N	.46 C	23.5 D	50.0 N	6.5 S

T&L MACHINE DETAIL for 06-15-2021 4:00 am to 06-16-2021 5:00 am

		--- per job in---			-suggested corrections		
JOB		RUN MACHINE		EFF	RUN MACHINE EFF WORK		
****	ACME NUT - Attn to: Kevin Rhone	****					
C02	!!!!	NO DATA		!!!!			
C04	!!!!	NO DATA		!!!!	(769041190	4028	1577)
C06	!!!!	NO DATA		!!!!	(921050220	808	809 * Closed)
C08	!!!!	NO DATA		!!!!	(001115170	1953231076	11832%)
C10	!!!!	NO DATA		!!!!	(001115170	1953231076	11832%)
C12	!!!!	NO DATA		!!!!	(061051240	2023	1433)
C14	!!!!	NO DATA		!!!!			
C16	!!!!	NO DATA		!!!!	(061051240	2023	1433)

T&L MACHINE DETAIL for 06-15-2021 4:00 am to 06-16-2021 5:00 am

				--- per job in---		-suggested corrections		
JOB				RUN MACHINE		EFF	RUN MACHINE	
ACME FITTING - Attn to: Kevin Rhone							EFF	WORK

C18	!!!!	NO DATA	!!!!	(	701031185	2678	1363	)
C20	!!!!	NO DATA	!!!!	(	700031189	2424	0	)
C22	!!!!	NO DATA	!!!!	(	001110020	2027	663	)
C24	!!!!	NO DATA	!!!!	(	700031192	2424	3011	** Closed)
C26	!!!!	NO DATA	!!!!	(	002041121	871	2000	230%)

T&L MACHINE DETAIL for 06-15-2021 4:00 am to 06-16-2021 5:00 am

		--- per job in---				-suggested corrections			
JOB		RUN MACHINE		EFF	RUN MACHINE		EFF	WORK	
****	MISC #1 - Attn to: Kevin Rhone				****				
B02	0460	CAMERON BUDZISZEWS	5.8 6000 D	.81 11 trv	10.0 6000 D	.47	014030		
			738061143 938	156					
B04	!!!!	NO DATA !!!!	(334031151	2031 214)					
B06	0235	PATRICK KELLY	9.7 3200 N	.26 6 trv	10.0 3200 N	.25	014700		
			720020041 1695	1661	Closed No Tag				
					B08 8hrs. 1st shift				
B08	0060	CAMERON BUDZISZEWS	3.7 1400 D	.77 4 trv	10.0 1400 D	.28	015370		
		PATRICK KELLY	9.7 2100 N	.44 5 trv	10.0 2100 N	.43			
			354051030 2006	1640					
B10	!!!!	NO DATA !!!!	(211051060	1997 2690	** Closed No Tag)				
B12	!!!!	NO DATA !!!!	(001058230	2086 995)					
B14	0300	ROBERT DURRANT	9.5 9300 N	.76 11 trv	10.5 9300 N	.69	020150		
			737051240 2058	2333	* Closed No Tag				
B16	0465	ROBERT DURRANT	2.0 2500 N	.78 2 trv	2.0 2500 N	.76	014720		
			004051100 2029	1939	Closed No Tag				
B18	0496	JAMIE FELMLEE	8.7 4000 D	.50 8 trv	10.0 4000 D	.43	020130		
		ROBERT DURRANT	7.5 3750 N	.54 12 trv	7.5 3750 N	.54			
			114051260 750	838	* Closed No Tag				
B20	!!!!	NO DATA !!!!	(737051240	2058 2333	* Closed No Tag)				
A50	!!!!	NO DATA !!!!	(917048116	1283 1734	** Closed No Tag)				
A52	0448	JAMIE FELMLEE	8.7 1300 D	.29 2 trv	10.0 1300 D	.26	013540		
			004061030 420	275					
A54	!!!!	NO DATA !!!!	(083110090	2162 1559)					

B08 8hrs. 1st shift

PROPOSED CORRECTIONS:

		EFFICIENCY			HOURS		
MISC #1		.36 D	.49 N	.42 C	40.0 D	40.0 N	0.0 S

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				--- per job in---		-suggested corrections		
JOB				RUN MACHINE		EFF		
**** ACME MISC - Attn to: Ray Wolf ****							RUN MACHINE	EFF WORK
A40	!!!!	NO DATA	!!!!					
A42	!!!!	NO DATA	!!!!	(	641080261	920	2779	302% Closed No Tag)
A44	!!!!	NO DATA	!!!!	(	650100050	1082	431	)
A46	!!!!	NO DATA	!!!!	(	471110190	2214	754	)
A48	!!!!	NO DATA	!!!!					

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		--- per job in---					-suggested corrections				
JOB		RUN MACHINE		EFF		RUN MACHINE		EFF		WORK	
****	FITTING - Attn to: Kevin Rhone										****
A86	!!!!	NO DATA	!!!!	(	582021080	1792	2176	** Closed	)		
A74	!!!!	NO DATA	!!!!	(	708061070	1843	248	)			
A76	!!!!	NO DATA	!!!!	(	211051060	1997	2690	** Closed	No Tag)		
A24	!!!!	NO DATA	!!!!								
A25	0253	HERMAN LEWIS	10.4	8000 D	.60	13 trv	10.0	8000 D	.62	019440	
A26	!!!!	NO DATA	!!!!								
A27	!!!!	NO DATA	!!!!								

PROPOSED CORRECTIONS:

		EFFICIENCY			H O U R S		
FITTING		.62 D	.00 N	.62 C	10.0 D	0.0 N	0.0 S

T&L MACHINE DETAIL for 06-15-2021 4:00 am to 06-16-2021 5:00 am

JOB		--- per job in---				-suggested corrections				
		RUN MACHINE		EFF		RUN MACHINE		EFF WORK		
****	HYDROMAT BLOCK CELL - Attn to: Chad Sommerfeldt ****									
A10	0560	KOSTA TILA	10.4	4000 D	.86	22 trv	10.0	4000 D	.89	019970
		ANTHONY BEARD	4.3	1840 N	.96	12 trv	4.5	1840 N	.91	
			951061030	1447	2054	***				
A12	!!!!	NO DATA !!!!	(	002041191	1042	605)				
A14	0573	ANTHONY BEARD	5.8	2349 N	.91	2 trv	5.5	2349 N	.95	019800
			006051170	1994	819					

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
HYDROMAT BLOCK CELL	.89 D	.93 N	.91 C	10.0 D	10.0 N	0.0 S

T&L MACHINE DETAIL for 06-15-2021 4:00 am to 06-16-2021 5:00 am

--- per job in---										-suggested corrections				
JOB			RUN MACHINE		EFF		RUN MACHINE			EFF		WORK		
****	BLOCK CELL - Attn to:		Chad Sommerfeldt		****									
I26	0643	GERSON JAMES	0.8	264	D	1.12	NO	TRV	1.0	264	D	.88	018110	
		JASON PATTON	0.0	2700	N	*.**	NO	TRV	10.0	2700	N	.90		>> TRAINING <<
I27	0534	GERSON JAMES	7.7	2248	D	.65	NO	TRV					016390	
			1.8	468	D	.58	NO	TRV	9.0	2716	D	.67		
I40	!!!!	NO DATA !!!!												
I41	0650	LEELAND FULLER	0.0	2664	D	*.**	NO	TRV	I41 9.5hrs count 4221 1st shift					TRAINING <<
			0.0	1648	D	*.**	11	trv	5.5	4312	D	2.49		HI Efficiency
		CHARLES SCRIBNER	0.0	4302	N	*.**	10	trv	9.5	4302	N	1.44		
	DOWN	RP - Repair 4.2 hrs RHONE, JEREMY												
I42	0613	KOSTAQ MIZAKU	8.7	2121	D	1.22	4	trv	10.0	2121	D	1.06	017030	
									I43 8.5hrs.					
I43	0660	LOUIS HOLT	0.2	2430	N	37.19	3	trv	9.5	2430	N	.91	019060	>> TRAINING <<
I44	!!!!	NO DATA !!!!												
I45	!!!!	NO DATA !!!!												
I46	!!!!	NO DATA !!!!												
I47	0672	ZACHARY FELMLEE	10.4	5512	D	1.06	12	trv	10.0	5512	D	1.10	019700	
									I48 9hrs.					
I48	0686	KEVIN MILLS	0.0	3864	N	*.**	10	trv	9.5	3864	N	.90	019550	
									I49 9hrs.					
I49	0689	BRIAN MALDONADO	10.3	4104	D	.80	14	trv	10.0	4104	D	.82	019840	>> TRAINING <<
I50	!!!!	NO DATA !!!!												
									A87 count 14,295 2nd shift					
A87	0673	AVI CANTERO	4.9	7020	D	1.02	10	trv	5.5	7020	D	.91	019680	
		DONNELL LESANE	9.7	21315	N	1.57	21	trv	9.5	21315	N	1.60		
			251041231		1279		2927		229%		Closed			
A88	0650	AVI CANTERO	4.9	14672	D	1.35	30	trv	5.5	14672	D	1.21	018390	
		DONNELL LESANE	0.1	1724	N	6.72	NO	TRV	0.5	1724	N	1.57		
	0671	DONNELL LESANE	9.1	14826	N	.51	32	trv	9.0	14826	N	.51	019690	
			861021033		781		1423		182%					

PROPOSED CORRECTIONS:

BLOCK CELL		EFFICIENCY		HOURS	
		1.10 D	1.05 N	1.08 C	56.5 D 57.5 N 0.0 S