

T&L MACHINE DETAIL for 06-14-2021 4:00 am to 06-15-2021 5:00 am

	JOB	--- per job in---	-suggested corrections
		RUN MACHINE EFF	RUN MACHINE EFF WORK
****	Special Assembly - Attn to: Cline Brown	****	

H04	!!!!	NO DATA	!!!!
H06	!!!!	NO DATA	!!!!
H08	!!!!	NO DATA	!!!!
H10	!!!!	NO DATA	!!!!
H20	!!!!	NO DATA	!!!!
H12	!!!!	NO DATA	!!!!
H14	!!!!	NO DATA	!!!!
H22	!!!!	NO DATA	!!!!

T&L MACHINE DETAIL for 06-14-2021 4:00 am to 06-15-2021 5:00 am

		--- per job in---			-suggested corrections			
JOB		RUN MACHINE		EFF	RUN MACHINE		EFF	WORK
****	C-N-C - Attn to: Wayne Brown ****							
L04	!!!!	NO DATA !!!!						
L06	!!!!	NO DATA !!!!						
L08	DOWN	RP - Repair	24.0 hrs	BROWN,WAYNE C				
L10	!!!!	NO DATA	!!!!	(680070174	3994	2108	)	
L12	!!!!	NO DATA	!!!!	(229041191	3860	1270	)	
L14	!!!!	NO DATA	!!!!	(678090253	2019	416	Closed)	
L16	!!!!	NO DATA !!!!						
L17	!!!!	NO DATA	!!!!	(834090250	1052	283	)	
L18	!!!!	NO DATA	!!!!	(001041120	2046	783	)	
L20	6028	HOANG HO		8.3	1405 D	1.81	2 trv	8.0 1405 D 1.89 018980
				680110024	2508	2994	* Closed No Tag	
L22	6010	JOSE RIVERA		8.5	658 D	1.11	2 trv	8.0 658 D 1.18 016260
		MICHAEL LAMB		3.2	639 N	2.88	2 trv	8.0 639 N 1.14
				016080030	2074	1761		
L24	DOWN	RP - Repair	24.0 hrs	HO,HOANG				
				(959080201	912	1018	* Closed No Tag)	
L26	6010	JOSE RIVERA		8.5	561 D	.94	2 trv	8.0 561 D 1.00 016260
		MICHAEL LAMB		3.2	575 N	2.59	2 trv	8.0 575 N 1.03
				997051170	625	371		
L30	!!!!	NO DATA !!!!						
L32	!!!!	NO DATA !!!!						
L34	!!!!	NO DATA !!!!						
							L36 3hrs.	
L36	0065	GLENN DAVIS		2.9	100 D	.02	1 trv	5.5 100 D .01 006230 low QUANTITY
				822013280	1071	976		
		Low EFF for Job 0065 rated 1636/hr for PRIM						
							L38 8hrs. 2nd shift	
L38	0604	GLENN DAVIS		8.0	216 D	.82	12 trv	8.0 216 D .82 020430 >> TRAINING <<
		KEVIN STOKELIN		8.8	184 N	.64	NO TRV	8.5 184 N .66 >> TRAINING <<

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
C-N-C	1.04 D	.94 N	1.00 C	37.5 D	24.5 N	0.0 S

T&L MACHINE DETAIL for 06-14-2021 4:00 am to 06-15-2021 5:00 am

				--- per job in---			-suggested corrections				
JOB				RUN MACHINE		EFF	RUN MACHINE		EFF	WORK	
****	CHARGING VALVE - Attn			to: Tom Jackson & Birol Bozaci							****
C58	!!!!	NO DATA !!!!		(	622011250	2017	685)				
C60	0327	DAMON P	HASTINGS	7.8	6000 D	.90	6 trv	10.0	6000 D	.70	018040
					111051200	1774	595				
C62	!!!!	NO DATA !!!!		(	589051240	2021	1269)				
C64	0317	DAMON P	HASTINGS	7.8	7200 D	.72	9 trv	10.0	7200 D	.56	009050
		LARRY P	RODWELL	9.7	7350 N	.59	9 trv	10.0	7350 N	.57	
					740061070	1653	1409				
C66	!!!!	NO DATA !!!!		(	001110160	2142	1266)				
C68	!!!!	NO DATA !!!!		(	603041050	2006	677)				
C70	0404	BIROL BOZACI		9.8	4800 D	.42	8 trv	10.0	4800 D	.41	018530
					021041120	1053	1108 *				
C72	0478	LARRY P	RODWELL	9.7	3000 N	.33	6 trv	10.0	3000 N	.33	014590
					603041050	2006	677				
C74	!!!!	NO DATA !!!!		(	005021010	1997	1621)				
C76	0433	BIROL BOZACI		9.8	3500 D	.32	6 trv	10.0	3500 D	.31	018860
					655051240	1983	1940				
C30	!!!!	NO DATA !!!!		(	731041120	2301	1424)				
C32	!!!!	NO DATA !!!!		(	282050180	2022	2204 * Closed)				
C34	!!!!	NO DATA !!!!		(	097080180	2045	37)				

PROPOSED CORRECTIONS:

EFFICIENCY			HOURS		
CHARGING VALVE	.50 D	.45 N	.48 C	40.0 D	20.0 N 0.0 S

T&L MACHINE DETAIL for 06-14-2021 4:00 am to 06-15-2021 5:00 am

		--- per job in---					-suggested corrections					
JOB		RUN MACHINE		EFF				RUN MACHINE		EFF	WORK	
****	MISC #2 - Attn to: Steve Sawdey					****						
C40	!!!!	NO DATA		!!!!	(	046051240	1998	1427	)			
C42	!!!!	NO DATA		!!!!	(	338041050	2029	1636	)			
C44	!!!!	NO DATA		!!!!	(	003051170	1944	647	)			
C46	!!!!	NO DATA		!!!!	(	001041120	2046	783	)			
C48	!!!!	NO DATA		!!!!	(	655051241	1976	3194	162% Closed)			
C50	0022	EDWIN PAYNE			10.3	5500 N	.51	9 trv	10.0	5500 N	.52	015240
						021041120	1053	1108 *				
C52	!!!!	NO DATA		!!!!	(	731041120	2301	1424	)			
C54	!!!!	NO DATA		!!!!	(	007051100	2107	2018	Closed No Tag)			
C56	0381	EDWIN PAYNE			10.3	6500 N	.49	8 trv	10.0	6500 N	.51	011790
						731041120	2301	1424				

PROPOSED CORRECTIONS:

		EFFICIENCY			HOURS		
MISC #2		.00 D	.51 N	.51 C	0.0 D	20.0 N	0.0 S

T&L MACHINE DETAIL for 06-14-2021 4:00 am to 06-15-2021 5:00 am

		--- per job in---				-suggested corrections				
JOB		RUN MACHINE		EFF		RUN MACHINE		EFF WORK		
****	ACME NUT - Attn to: Kevin Rhone					****				
C02	!!!!	NO DATA		!!!!						
C04	!!!!	NO DATA		!!!!		(769041190 4028 1577)				
C06	!!!!	NO DATA		!!!!		(921050220 808 809 * Closed)				
C08	!!!!	NO DATA		!!!!		(001115170 1953231076 11832%)				
C10	!!!!	NO DATA		!!!!		(001115170 1953231076 11832%)				
C12	0757	GERALD D DAVIS		9.4	2600 N	.46	9 trv	10.0	2600 N .43 020020	
				061051240	2023	1433				
C14	!!!!	NO DATA		!!!!						
C16	!!!!	NO DATA		!!!!		(061051240 2023 1433)				

PROPOSED CORRECTIONS:

		EFFICIENCY			HOURS		
ACME NUT		.00 D	.43 N	.43 C	0.0 D	10.0 N	0.0 S

T&L MACHINE DETAIL for 06-14-2021 4:00 am to 06-15-2021 5:00 am

				--- per job in---		-suggested corrections		
JOB				RUN MACHINE		EFF	RUN MACHINE	
ACME FITTING - Attn to: Kevin Rhone							EFF	WORK
****	ACME	FITTING	- Attn to: Kevin Rhone	****				
C18	!!!!	NO DATA	!!!!	(	701031185	2678	1363	)
C20	!!!!	NO DATA	!!!!	(	700031189	2424	0	)
C22	!!!!	NO DATA	!!!!	(	001110020	2027	663	)
C24	!!!!	NO DATA	!!!!	(	700031192	2424	3011	** Closed)
C26	!!!!	NO DATA	!!!!	(	002041121	871	2000	230%)

T&L MACHINE DETAIL for 06-14-2021 4:00 am to 06-15-2021 5:00 am

		--- per job in---				-suggested corrections				
JOB		RUN MACHINE		EFF		RUN MACHINE		EFF		WORK
****	MISC #1 - Attn to: Kevin Rhone	****								
B02	!!!! NO DATA	!!!!	(730041050	2130	2258	* Closed No Tag)				
B04	!!!! NO DATA	!!!!	(334031151	2031	214	)				
B06	!!!! NO DATA	!!!!	(720020041	1695	1469	Closed No Tag)				
B08	0060 CAMERON BUDZISZEWS	9.3	1900 D	.42	5 trv	10.0	1900 D	.39	015370	
			354051030	2006	1287					
B10	0451 CAMERON BUDZISZEWS	9.3	5500 D	.40	6 trv	10.0	5500 D	.37	013650	
			211051060	1997	2690	**				
B12	!!!! NO DATA	!!!!	(001058230	2086	995	)				
B14	!!!! NO DATA	!!!!	(737051240	2058	2091	*)				
B16	!!!! NO DATA	!!!!	(004051100	2029	1871	Closed No Tag)				
B18	!!!! NO DATA	!!!!	(114051260	750	645	Closed No Tag)				
B20	!!!! NO DATA	!!!!	(737051240	2058	2091	*)				
A50	!!!! NO DATA	!!!!	(917048116	1283	1734	** Closed No Tag)				
A52	!!!! NO DATA	!!!!	(004061030	420	219	)				
A54	!!!! NO DATA	!!!!	(083110090	2162	1559	)				

PROPOSED CORRECTIONS:

		EFFICIENCY			HOURS		
MISC #1		.38 D	.00 N	.38 C	20.0 D	0.0 N	0.0 S

T&L MACHINE DETAIL for 06-14-2021 4:00 am to 06-15-2021 5:00 am

				--- per job in---		-suggested corrections		
JOB				RUN MACHINE		EFF	RUN MACHINE	
***** ACME MISC - Attn to: Ray Wolf *****							EFF	WORK
A40	!!!!	NO DATA	!!!!					
A42	!!!!	NO DATA	!!!!	(	641080261	920	2779	302% Closed No Tag)
A44	!!!!	NO DATA	!!!!	(	650100050	1082	431	)
A46	!!!!	NO DATA	!!!!	(	471110190	2214	754	)
A48	!!!!	NO DATA	!!!!					

T&L MACHINE DETAIL for 06-14-2021 4:00 am to 06-15-2021 5:00 am

		--- per job in---					-suggested corrections				
JOB		RUN MACHINE		EFF		RUN MACHINE		EFF		WORK	
****	FITTING - Attn to: Kevin Rhone										****
A86	!!!!	NO DATA		!!!!	(582021080	1792	2176	** Closed)			
A74	!!!!	NO DATA		!!!!	(708061070	1843	248	)			
A76	!!!!	NO DATA		!!!!	(211051060	1997	2690	**)			
A24	!!!!	NO DATA		!!!!							
A25	0253	HERMAN LEWIS		10.3	8075 D	.61	15 trv	10.0	8075 D	.63	019440
A26	!!!!	NO DATA		!!!!							
A27	!!!!	NO DATA		!!!!							

PROPOSED CORRECTIONS:

		EFFICIENCY			HOURS		
FITTING		.63 D	.00 N	.63 C	10.0 D	0.0 N	0.0 S

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JOB		--- per job in---			-suggested corrections				
		RUN	MACHINE	EFF	RUN	MACHINE	EFF	WORK	
****	HYDROMAT BLOCK CELL - Attn to: Chad Sommerfeldt				****				
A10	0560 ANTHONY BEARD	9.9	4117 N	.93	24 trv	10.0	4117 N	.91	019970
		951061030	1447	1219					
A12	!!!! NO DATA !!!!	(	002041191	1042	605)				
A14	!!!! NO DATA !!!!	(	006051170	1994	697)				

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
HYDROMAT BLOCK CELL	.00 D	.91 N	.91 C	0.0 D	10.0 N	0.0 S

T&L MACHINE DETAIL for 06-14-2021 4:00 am to 06-15-2021 5:00 am

--- per job in---								-suggested corrections					
JOB		RUN MACHINE		EFF		RUN MACHINE		EFF		WORK			
****	BLOCK CELL - Attn to: Chad Sommerfeldt												****
I26 9hrs. 2nd shift													
I26	0643	HANSEL MAIQUEZ-HER	10.4	3404	D	1.09	5	trv	10.0	3404	D	1.13	018110
		JASON PATTON	0.0	2884	N	*.**	NO	TRV	9.5	2884	N	1.01	>> TRAINING <<
I27	0534	GERSON JAMES	0.2		D	-.--							016390
			2.4	904	D	.83	NO	TRV					
			6.4	1944	D	.68	NO	TRV	8.5	2848	D	.74	
I40	!!!!	NO DATA !!!!											
I41	0650	GERSON JAMES	1.0	432	D	1.37	NO	TRV	I41 count 594				018390
			0.5	594	D	4.19	NO	TRV	1.5	1026	D	2.17	HI Efficiency
I42	0613	KOSTAQ MIZAKU	9.8	2175	D	1.11	4	trv	10.0	2175	D	1.09	017030
		CHARLES SCRIBNER	10.0	2118	N	1.06	3	trv	9.5	2118	N	1.11	
I43 8hrs.													
I43	0660	DAMION HAMILTON	0.0	2202	N	*.**	3	trv	9.0	2202	N	.87	019060
I44	0688	LEELAND FULLER	10.1	2980	D	.74	6	trv	10.0	2980	D	.75	019520 >> TRAINING <<
I45	!!!!	NO DATA !!!!											
I46	0697	KOSTA TILA	10.2	6104	D	1.19	6	trv	9.5	6104	D	1.29	019560
I47	0672	ZACHARY FELMLEE	10.3	5704	D	1.11	13	trv	10.0	5704	D	1.14	019700
		KEVIN MILLS	0.0	5800	N	*.**	10	trv	9.5	5800	N	1.22	
I48 8hrs.													
I48	0686	BRIAN MALDONADO	10.3	3344	D	.72	9	trv	10.0	3344	D	.74	019550
I49	0689	LOUIS HOLT	0.2	4600	N	39.43	NO	TRV	9.5	4600	N	.97	019840 >> TRAINING <<
I50	!!!!	NO DATA !!!!											
A87	0613	AVI CANTERO	4.6	5933	D	1.19	12	trv	10.5	5933	D	.52	017030
		DONNELL LESANE	5.3	7024	N	1.23	15	trv	6.0	7024	N	1.07	
	0673	DONNELL LESANE	3.6	4186	N	.84	6	trv	3.5	4186	N	.85	019680
251041231 1279 377													
A88	0689	AVI CANTERO	5.2	6928	D	.61	10	trv	6.0	6928	D	.52	019840
	0672	AVI CANTERO	0.1		D	-.--	10	TRV					019700
			0.0		D	-.--	18	TRV					
	0604	AVI CANTERO	0.0		D	-.--	40	TRV					020430
	0672	AVI CANTERO	4.3	5666	D	.41	39	trv	4.5	5666	D	.39	019700
		DONNELL LESANE	3.3	6872	N	.64	30	trv	4.5	6872	N	.48	
	0650	DONNELL LESANE	5.5	14808	N	1.24	40	trv	5.5	14808	N	1.22	018390
131051200 1797 4665 260%													

PROPOSED CORRECTIONS:

BLOCK CELL		EFFICIENCY		H O U R S	
		.89 D	1.01 N	.94 C	90.5 D 66.5 N 0.0 S