

T&L MACHINE DETAIL for 05-28-2021 4:00 am to 05-31-2021 5:00 am

	JOB	----- per job in---	-suggested corrections
		c/i RUN MACHINE EFF	RUN MACHINE EFF WORK
****	Special Assembly - Attn to: Cline Brown	****	

H04 !!!!! NO DATA !!!!!

H06 !!!!! NO DATA !!!!!

H08 !!!!! NO DATA !!!!!

H10 !!!!! NO DATA !!!!!

H20 !!!!! NO DATA !!!!!

H12 !!!!! NO DATA !!!!!

H14 !!!!! NO DATA !!!!!

H22 !!!!! NO DATA !!!!!

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		----- per job in---			-suggested corrections		
JOB		c/i	RUN	MACHINE	EFF	RUN	MACHINE EFF WORK
****	C-N-C - Attn to: Wayne Brown	****					
L04	!!!!	NO DATA	!!!!				
L06	!!!!	NO DATA	!!!!				
L08	DOWN	RP - Repair	72.0 hrs	BROWN,WAYNE C			
L10	!!!!	NO DATA	!!!!	(680070174 3994 2108)			
L12	!!!!	NO DATA	!!!!	(229041191 3860 1270)			
L14	!!!!	NO DATA	!!!!	(678090253 2019 416 Closed)			
L16	!!!!	NO DATA	!!!!				
L17	!!!!	NO DATA	!!!!	(834090250 1052 283)			
L18	!!!!	NO DATA	!!!!	(? ? 0)			
L20	!!!!	NO DATA	!!!!	(680110024 2508 1922)			
L22	!!!!	NO DATA	!!!!	(016080030 2074 1424)			
L24	DOWN	RP - Repair	72.0 hrs	HO,HOANG			
				(959080201 912 1018 * Closed No Tag)			
L26	!!!!	NO DATA	!!!!	(997051170 625 73)			
L30	!!!!	NO DATA	!!!!				
L32	!!!!	NO DATA	!!!!				
L34	!!!!	NO DATA	!!!!				
L36	!!!!	NO DATA	!!!!	(005021010 1997 1621)			
L38	!!!!	NO DATA	!!!!				

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JOB		c/i	RUN MACHINE	EFF	RUN MACHINE	EFF	WORK
**** CHARGING VALVE - Attn to: Tom Jackson & Birol Bozaci ****							
C58	!!!! NO DATA !!!!	(	625031010	1834	1998	* Closed No Tag	)
C60	!!!! NO DATA !!!!	(	441031251	575	532		)
C62	0474 CLINE BROWN	Fri	6.2 6200 D 1.09	10 trv	5.5	6200 D 1.22	014540 >> TRAINING <
			589051240 2021	362			
C64	0317 CLINE BROWN	Fri	6.2 9300 D 1.17	11 trv	5.5	9300 D 1.32	009050 >> TRAINING <
			001051170 1866	1001			
C66	!!!! NO DATA !!!!	(	010051100	3975	2000		)
C68	!!!! NO DATA !!!!	(	603041050	2006	500		)
C70	!!!! NO DATA !!!!	(	021041120	1053	211		)
C72	!!!! NO DATA !!!!	(	603041120	2099	1625		)
C74	!!!! NO DATA !!!!	(	005021010	1997	1621		)
C76	!!!! NO DATA !!!!	(	001051100	1955	2102	* Closed No Tag	)
C30	!!!! NO DATA !!!!	(	014120150	2017	1678	Closed	)
C32	!!!! NO DATA !!!!	(	282050180	2022	2204	* Closed	)
C34	!!!! NO DATA !!!!	(	097080180	2045	37		)

PROPOSED CORRECTIONS:

		EFFICIENCY		HOURS			
CHARGING VALVE		1.27 D	.00 N	1.27 C	11.0 D	0.0 N	0.0 S

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		----- per job in---			-suggested corrections		
JOB		c/i	RUN	MACHINE	EFF	RUN	MACHINE EFF WORK
****	MISC #2 - Attn to: Steve Sawdey	****					
C40	!!!! NO DATA !!!!	(	011051100	2049	2104	* Closed No Tag	)
C42	!!!! NO DATA !!!!	(	338041050	2029	600		)
C44	!!!! NO DATA !!!!	(	655051241	1976	284		)
C46	!!!! NO DATA !!!!	(	001041120	2046	783		)
C48	!!!! NO DATA !!!!	(	647041260	2019	2602	** Closed No Tag	)
C50	!!!! NO DATA !!!!	(	022041190	2157	2687	** Closed No Tag	)
C52	!!!! NO DATA !!!!	(	731041120	2301	695		)
C54	!!!! NO DATA !!!!	(	007051100	2107	849		)
C56	!!!! NO DATA !!!!	(	006051100	2173	2062	Closed No Tag	)

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		----- per job in---			-suggested corrections		
JOB		c/i	RUN	MACHINE	EFF	RUN	MACHINE EFF WORK
****	ACME NUT - Attn to: Kevin Rhone	****					
C02	!!!!	NO DATA	!!!!				
C04	!!!!	NO DATA	!!!!	(769041190 4028 1577)			
C06	!!!!	NO DATA	!!!!	(921050220 808 809 * Closed)			
C08	!!!!	NO DATA	!!!!	(001115170 1953229881 11771%)			
C10	!!!!	NO DATA	!!!!	(001115170 1953229881 11771%)			
C12	!!!!	NO DATA	!!!!	(061051240 2023 339)			
C14	!!!!	NO DATA	!!!!				
C16	!!!!	NO DATA	!!!!	(053051030 749 913 ** Closed)			

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				----- per job in---			-suggested corrections		
JOB				c/i	RUN	MACHINE	EFF	RUN	MACHINE
***** ACME FITTING - Attn to: Kevin Rhone *****								EFF	WORK
C18	!!!!	NO DATA	!!!!	(	701031185	2678	1363	)	
C20	!!!!	NO DATA	!!!!	(	700031189	2424	0	)	
C22	!!!!	NO DATA	!!!!	(	001110020	2027	222	)	
C24	!!!!	NO DATA	!!!!	(	700031192	2424	2588	* Closed	)
C26	!!!!	NO DATA	!!!!	(	002041121	871	2000	230%	)

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JOB		c/i	RUN	MACHINE	EFF	RUN	MACHINE
***** MISC #1 - Attn to: Kevin Rhone *****						EFF	WORK
B02	!!!!	NO DATA	!!!!	(730041050	2130	2258	* Closed No Tag)
B04	!!!!	NO DATA	!!!!	(334031151	2031	214	)
B06	!!!!	NO DATA	!!!!	(720020041	1695	1506	Closed No Tag)
B08	!!!!	NO DATA	!!!!	(354051031	2002	1685	)
B10	!!!!	NO DATA	!!!!	(211051060	1997	1201	)
B12	!!!!	NO DATA	!!!!	(001058230	2086	995	)
B14	!!!!	NO DATA	!!!!	(006051100	2173	2062	Closed No Tag)
B16	!!!!	NO DATA	!!!!	(004051100	2029	1287	)
B18	!!!!	NO DATA	!!!!	(114051260	750	115	)
B20	!!!!	NO DATA	!!!!	(311110090	2183	660	Closed)
A50	!!!!	NO DATA	!!!!	(917048116	1283	1734	** Closed No Tag)
A52	!!!!	NO DATA	!!!!	(520041060	663	692	* Closed No Tag)
A54	!!!!	NO DATA	!!!!	(083110090	2162	1559	)

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	JOB	----- per job in---	-suggested corrections
****	ACME MISC - Attn to: Ray Wolf	c/i RUN MACHINE EFF	RUN MACHINE EFF WORK

A40 !!!!! NO DATA !!!!!

A42 !!!!! NO DATA !!!!! (641080261 920 2779 302% Closed No Tag)

A44 !!!!! NO DATA !!!!! (650100050 1082 431)

A46 !!!!! NO DATA !!!!! (471110190 2214 754)

A48 !!!!! NO DATA !!!!!

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		----- per job in---			-suggested corrections		
JOB		c/i	RUN	MACHINE	EFF	RUN	MACHINE
***** FITTING - Attn to: Kevin Rhone *****						EFF	WORK
A86	!!!!	NO DATA	!!!!	(582021080	1792	2176	** Closed)
A74	!!!!	NO DATA	!!!!	(004041120	2056	2902	***)
A76	!!!!	NO DATA	!!!!	(211051060	1997	1201	)
A24	!!!!	NO DATA	!!!!				
A25	!!!!	NO DATA	!!!!				
A26	!!!!	NO DATA	!!!!				
A27	!!!!	NO DATA	!!!!				

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	JOB		----- per job in---		-suggested corrections	
			c/i	RUN MACHINE	EFF	RUN MACHINE EFF WORK
****	HYDROMAT BLOCK CELL	-	Attn to: Chad Sommerfeldt	****		
A10	!!!!	NO DATA	!!!!	(151051060	1447	263)
A12	!!!!	NO DATA	!!!!	(002041191	1042	605)
A14	!!!!	NO DATA	!!!!	(006051170	1994	5)

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JOB				----- per job in---				-suggested corrections					
				c/i	RUN	MACHINE	EFF	RUN		MACHINE	EFF	WORK	
***** BLOCK CELL - Attn to: Chad Sommerfeldt *****													
I26	0642	JASON PATTON	Thu	0.8	2500	N13.89	5 trv	10.0	2500	N	1.04	018120	>> TRAINING <
I27	!!!!	NO DATA	!!!!										
I40	!!!!	NO DATA	!!!!										
I41	!!!!	NO DATA	!!!!										
I42	0613	CHARLES SCRIBNER	Thu	0.0	1863	N *.**	NO TRV	9.5	1863	N	.98	017030	
I43	0659	DAMION HAMILTON	Thu	0.0	1722	N *.**	2 trv	9.0	1722	N	.68	019050	
I44	!!!!	NO DATA	!!!!										
I45	!!!!	NO DATA	!!!!										
I46	!!!!	NO DATA	!!!!										
I47	!!!!	NO DATA	!!!!										
I48	0686	KEVIN MILLS	Thu	0.0	432	N *.**	1 trv	2.5	432	N	.38	019550	
I49	!!!!	NO DATA	!!!!										
I50	!!!!	NO DATA	!!!!										
A87	!!!!	NO DATA	!!!!	(	161051200	1853	2471	**	Closed	)			
A88	!!!!	NO DATA	!!!!	(	101090301	1105	2223	201%	)				

PROPOSED CORRECTIONS:

BLOCK CELL		EFFICIENCY			HOURS		
		.00 D	.87 N	.87 C	0.0 D	31.0 N	0.0 S