

T&L MACHINE DETAIL for 05-27-2021 4:00 am to 05-28-2021 5:00 am

			--- per job in---		-suggested corrections		
JOB			RUN MACHINE		EFF	RUN MACHINE EFF WORK	
****	Special Assembly - Attn to: Cline Brown				****		
H04	!!!!	NO DATA		!!!!			
H06	!!!!	NO DATA		!!!!			
H08	!!!!	NO DATA		!!!!			
H10	!!!!	NO DATA		!!!!			
H20	!!!!	NO DATA		!!!!			
H12	!!!!	NO DATA		!!!!			
H14	!!!!	NO DATA		!!!!			
H22	!!!!	NO DATA		!!!!			

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			--- per job in---			-suggested corrections				
JOB			RUN MACHINE		EFF	RUN MACHINE		EFF	WORK	
****	C-N-C - Attn to: Wayne Brown					****				
L04	!!!!	NO DATA !!!!								
L06	!!!!	NO DATA !!!!								
L08	DOWN	RP - Repair	24.0 hrs BROWN,WAYNE C							
L10	!!!!	NO DATA !!!!	(	680070174	3994	2108	)			
L12	!!!!	NO DATA !!!!	(	229041191	3860	1270	)			
L14	!!!!	NO DATA !!!!	(	678090253	2019	416	Closed)			
L16	0015	STEPAN MALYK	7.6	210 D	.55	NO TRV	7.0	210 D	.60 015740 DEP 25 1.1 hr >> TRAINING <<	
L17	!!!!	NO DATA !!!!	(	834090250	1052	283	)			
L18	!!!!	NO DATA !!!!	(	?	?	0	)			
L20	!!!!	NO DATA !!!!	(	680110024	2508	1922	)			
L22	!!!!	NO DATA !!!!	(	016080030	2074	1424	)			
L24	DOWN	RP - Repair	24.0	hrs HO,HOANG						
			(	959080201	912	1018	* Closed No Tag)			
L26	!!!!	NO DATA !!!!	(	997051170	625	73	)			
L30	!!!!	NO DATA !!!!								
L32	!!!!	NO DATA !!!!								
L34	!!!!	NO DATA !!!!								
L36	0432	GLENN DAVIS	0.0	354 D	*.**	NO TRV	8.0	354 D	.68 018780	
		MICHAEL LAMB	8.4	334 N	.61	NO TRV	8.0	334 N	.64	
			005021010	1997	1621					
L38	0605	GLENN DAVIS	0.0	1000 D	*.**	NO TRV	8.0	1000 D	1.67 020420 >> TRAINING <<	
		MICHAEL LAMB	8.4	960 N	1.53	NO TRV	8.0	960 N	1.60 >> TRAINING <<	

PROPOSED CORRECTIONS:

		EFFICIENCY		H O U R S	
C-N-C		1.00 D	1.12 N	1.05 C	23.0 D 16.0 N 0.0 S

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		--- per job in---					-suggested corrections				
JOB		RUN MACHINE EFF					RUN MACHINE EFF WORK				
****	CHARGING VALVE - Attn to: Tom Jackson & Birol Bozaci ****										
C58	!!!!	NO DATA	!!!!	(	625031010	1834	1998	*	Closed	No Tag	)
C60	0318	CASEY KAYE		1.9	1300 N	.46	1 trv		2.0	1300 N	.43 020450
					441031251	575	532				
C62	0474	CASEY KAYE		3.2	500 N	.17	1 trv		3.0	500 N	.18 014540 low Efficiency
					589051240	2021	27				
Low EFF for Job 0474 rated 923/hr for PRIM											
C64	0317	GORDON CURLEY		10.2	5880 D	.45	10 trv		10.0	5880 D	.46 009050
		CASEY KAYE		3.1	2600 N	.65	3 trv		5.0	2600 N	.40
					001051170	1866	771				
C66	0302	GORDON CURLEY		10.2	8600 D	.75	9 trv		10.0	8600 D	.76 018620
		GERARDO NEGRON		10.1	5885 N	.52	9 trv		10.0	5885 N	.52
					010051100	3975	2000				
C68	!!!!	NO DATA	!!!!	(	603041050	2006	500	)			
C70	0404	GERARDO NEGRON		10.1	5690 N	.49	9 trv		10.0	5690 N	.49 018530
					021041120	1053	211				
C72	!!!!	NO DATA	!!!!	(	603041120	2099	1625	)			
C74	!!!!	NO DATA	!!!!	(	005021010	1997	1621	)			
C76	!!!!	NO DATA	!!!!	(	001051100	1955	2102	*	Closed	No Tag	)
C30	!!!!	NO DATA	!!!!	(	014120150	2017	1678	Closed	)		
C32	!!!!	NO DATA	!!!!	(	282050180	2022	2204	*	Closed	)	
C34	!!!!	NO DATA	!!!!	(	097080180	2045	37	)			

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
CHARGING VALVE	.61 D	.45 N	.52 C	20.0 D	30.0 N	0.0 S

T&L MACHINE DETAIL for 05-27-2021 4:00 am to 05-28-2021 5:00 am

		--- per job in---			-suggested corrections				
JOB		RUN MACHINE		EFF	RUN MACHINE		EFF	WORK	
****	MISC #2 - Attn to: Steve Sawdey ****								
C40	!!!!	NO DATA	!!!!	(011051100	2049	2104	* Closed No Tag)		
C42	0306	STEVEN G SAWDEY	9.3S	200 D		2 trv	9.0S	200 D	019500
			0.7	600 D	.92	NO TRV	0.5	600 D	1.20
			338041050	2029	600				
C44	!!!!	NO DATA	!!!!	(655051241	1976	284	)		
C46	!!!!	NO DATA	!!!!	(001041120	2046	783	)		
C48	!!!!	NO DATA	!!!!	(647041260	2019	2602	** Closed No Tag)		
C50	!!!!	NO DATA	!!!!	(022041190	2157	2687	** Closed No Tag)		
C52	!!!!	NO DATA	!!!!	(731041120	2301	695	)		
C54	!!!!	NO DATA	!!!!	(007051100	2107	849	)		
C56	!!!!	NO DATA	!!!!	(006051100	2173	2062	Closed No Tag)		

PROPOSED CORRECTIONS:

		EFFICIENCY		HOURS		
MISC #2		1.20 D	.00 N	1.20 C	0.5 D	0.0 N 9.0 S

T&L MACHINE DETAIL for 05-27-2021 4:00 am to 05-28-2021 5:00 am

			--- per job in---			-suggested corrections			
JOB			RUN MACHINE		EFF	RUN MACHINE		EFF	WORK
****	ACME NUT - Attn to: Kevin Rhone				****				
C02	!!!!	NO DATA	!!!!						
C04	!!!!	NO DATA	!!!!	(	769041190	4028	1577	)	
C06	!!!!	NO DATA	!!!!	(	921050220	808	809	* Closed	)
C08	!!!!	NO DATA	!!!!	(	001115170	1953229881	11771%	)	
C10	!!!!	NO DATA	!!!!	(	001115170	1953229881	11771%	)	
C12	!!!!	NO DATA	!!!!	(	061051240	2023	339	)	
C14	!!!!	NO DATA	!!!!						
C16	!!!!	NO DATA	!!!!	(	053051030	749	913	** Closed	)

T&L MACHINE DETAIL for 05-27-2021 4:00 am to 05-28-2021 5:00 am

		--- per job in---				-suggested corrections			
JOB		RUN MACHINE		EFF		RUN MACHINE		EFF WORK	
****	ACME FITTING - Attn to: Kevin Rhone				****				
C18	!!!!	NO DATA !!!!		(	701031185	2678	1363	)	
C20	!!!!	NO DATA !!!!		(	700031189	2424	0	)	
C22	!!!!	NO DATA !!!!		(	001110020	2027	222	)	
C24	0755	ERIC D STANEK		5.7	1800 D	.51	3 trv	5.5	1800 D .53 018650 DEP 4 0.5 hr
				700031192	2424	2588	* Closed		
C26	0837	ERIC D STANEK		5.7	1600 D	.46	4 trv	5.5	1600 D .47 020770 DEP 4 0.5 hr
				002041121	871	2000	230%		

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
ACME FITTING	.50 D	.00 N	.50 C	11.0 D	0.0 N	0.0 S

T&L MACHINE DETAIL for 05-27-2021 4:00 am to 05-28-2021 5:00 am

		--- per job in---				-suggested corrections				
JOB		RUN MACHINE EFF				RUN MACHINE EFF WORK				
****	MISC #1 - Attn to: Kevin Rhone				****					
B02	!!!!	NO DATA	!!!!	(730041050	2130	2258	* Closed No Tag)			
B04	!!!!	NO DATA	!!!!	(334031151	2031	214	)			
B06	!!!!	NO DATA	!!!!	(720020041	1695	1506	Closed No Tag)			
B08	0060	ROBERT DURRANT		9.6 2250 N .48	7 trv	9.5 2250 N .48	015370			
				354051031 2002	1685					
B10	0451	ROBERT DURRANT		9.6 8750 N .61	8 trv	9.5 8750 N .61	013650			
				211051060 1997	1201					
B12	!!!!	NO DATA	!!!!	(001058230	2086	995	)			
B14	!!!!	NO DATA	!!!!	(006051100	2173	2062	Closed No Tag)			
B16	!!!!	NO DATA	!!!!	(004051100	2029	1287	)			
B18	!!!!	NO DATA	!!!!	(114051260	750	115	)			
B20	!!!!	NO DATA	!!!!	(311110090	2183	660	Closed)			
A50	!!!!	NO DATA	!!!!	(917048116	1283	1734	** Closed No Tag)			
A52	!!!!	NO DATA	!!!!	(520041060	663	692	* Closed No Tag)			
A54	!!!!	NO DATA	!!!!	(083110090	2162	1559	)			

PROPOSED CORRECTIONS:

		EFFICIENCY			HOURS		
MISC #1		.00 D	.55 N	.55 C	0.0 D	19.0 N	0.0 S

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				--- per job in---		-suggested corrections		
JOB				RUN MACHINE		EFF	RUN MACHINE	
***** ACME MISC - Attn to: Ray Wolf *****							EFF	WORK
A40	!!!!	NO DATA	!!!!					
A42	!!!!	NO DATA	!!!!	(	641080261	920	2779	302% Closed No Tag)
A44	!!!!	NO DATA	!!!!	(	650100050	1082	431	)
A46	!!!!	NO DATA	!!!!	(	471110190	2214	754	)
A48	!!!!	NO DATA	!!!!					

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		--- per job in---				-suggested corrections			
JOB		RUN MACHINE		EFF		RUN MACHINE		EFF WORK	
****	FITTING - Attn to: Kevin Rhone				****				
A86	!!!!	NO DATA !!!!		(	582021080	1792	2176	** Closed)	
A74	0403	ROOSEVELT KING JR		5.0	2550 N	.55	3 trv	5.5	2550 N .50 020600
				004041120	2056		2902	***	
A76	0142	ROOSEVELT KING JR		5.0	4245 N	.56	3 trv	5.5	4245 N .51 018660
				211051060	1997		1201		
A24	!!!!	NO DATA !!!!							
A25	!!!!	NO DATA !!!!							
A26	!!!!	NO DATA !!!!							
A27	!!!!	NO DATA !!!!							

PROPOSED CORRECTIONS:

		EFFICIENCY			HOURS		
FITTING		.00 D	.51 N	.51 C	0.0 D	11.0 N	0.0 S

T&L MACHINE DETAIL for 05-27-2021 4:00 am to 05-28-2021 5:00 am

	JOB	---	per job in---		-suggested corrections
				RUN MACHINE EFF	RUN MACHINE EFF WORK
****	HYDROMAT BLOCK CELL	-	Attn to: Chad Sommerfeldt	****	
A10	!!!!	NO DATA	!!!!	(151051060 1447	263)
A12	!!!!	NO DATA	!!!!	(002041191 1042	605)
A14	!!!!	NO DATA	!!!!	(006051170 1994	5)

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JOB			--- per job in---					-suggested corrections					
			RUN MACHINE		EFF			RUN MACHINE		EFF		WORK	
**** BLOCK CELL - Attn to: Chad Sommerfeldt ****													
I26	0642	SAMIL CANTERO	0.0		D	-.--	3	TRV					018120
			0.0		D	-.--	3	TRV					
		JASON PATTON	0.8	2500	N	13.89	5	trv	10.0	2500	N	1.04	>> TRAINING <<
I27	0534	SAMIL CANTERO	0.0	S		D			4.5	S		D	016390
		GERSON JAMES	3.7	688	D	.42	2	trv	3.5	688	D	.44	
		KEVIN MILLS	0.1	1636	N	*.**	4	trv	7.0	1636	N	.52	
I40	!!!!	NO DATA !!!!											
I41	0622	SAMIL CANTERO	0.0		D	-.--	1	TRV	2.0		D	-.--	018160
		KOSTA TILA	0.9	350	D	1.01	NO	TRV	9.5	350	D	.09	low QUANTITY
Low EFF for Job 0622 rated 400/hr for SECO													
I42	0613	CHARLES SCRIBNER	0.0	1863	N	*.**	NO	TRV	9.5	1863	N	.98	017030
I43	0659	KOSTAQ MIZAKU	5.6	2901	D	1.84	4	trv	10.0	2901	D	1.04	019050
		DAMION HAMILTON	0.0	1722	N	*.**	2	trv	9.0	1722	N	.68	
I44	0625	HANSEL MAIQUEZ-HER	0.0	3912	D	*.**	8	trv	8.0	3912	D	1.55	018760
I45	!!!!	NO DATA !!!!											
I46	0687	SAMIL CANTERO	0.0		D	-.--	1	TRV	1.5		D	-.--	019510
I47	0672	GERSON JAMES	6.7	3080	D	.92	7	trv	6.0	3080	D	1.03	019700
		LOUIS HOLT	1.6	5016	N	6.40	9	trv	10.0	5016	N	1.00	>> TRAINING <<
I48	0686	BRIAN MALDONADO	10.4	3228	N	.69	8	trv	10.0	3228	N	.72	019550 DEP 23 13.5 hr
		KEVIN MILLS	0.0	432	N	*.**	1	trv	2.5	432	N	.38	
I49	0689	9907 DERRICK Wooda	10.1	3504	N	.69	11	trv	9.5	3504	N	.74	019840 >> TRAINING <<
I50	!!!!	NO DATA !!!!											
A87	0687	AVI CANTERO	5.5	7140	D	1.19	25	trv	8.5	7140	D	.76	019510
		DONNELL LESANE	5.0	7746	N	1.42	20	trv	9.5	7746	N	.74	
			161051200	1853			2471	** Closed					
A88	0672	AVI CANTERO	7.7	10446	D	.42	20	trv	7.5	10446	D	.44	019700
	0690	AVI CANTERO	0.6	1078	D	.84	4	trv	0.5	1078	D	.98	020170
		DONNELL LESANE	5.0	12314	N	1.13	20	trv	9.5	12314	N	.59	
101090301 1105 2223 201%													

PROPOSED CORRECTIONS:

		EFFICIENCY			H O U R S		
BLOCK CELL		.73	D	.78	N	.76	C 57.0 D 86.5 N 4.5 S