

T&L MACHINE DETAIL for 05-27-2021 4:00 am to 05-28-2021 5:00 am

			--- per job in---		-suggested corrections		
JOB			RUN MACHINE		EFF	RUN MACHINE	
						EFF	WORK
****	Special Assembly - Attn to: Cline Brown				****		
H04	!!!!	NO DATA		!!!!			
H06	!!!!	NO DATA		!!!!			
H08	!!!!	NO DATA		!!!!			
H10	!!!!	NO DATA		!!!!			
H20	!!!!	NO DATA		!!!!			
H12	!!!!	NO DATA		!!!!			
H14	!!!!	NO DATA		!!!!			
H22	!!!!	NO DATA		!!!!			

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JOB			RUN MACHINE		EFF	RUN MACHINE		EFF	WORK
*****	C-N-C - Attn to: Wayne Brown			*****					
L04	!!!!	NO DATA		!!!!					
L06	!!!!	NO DATA		!!!!					
L08	DOWN	RP - Repair	24.0 hrs		BROWN,WAYNE C				
L10	!!!!	NO DATA		!!!!		(	680070174	3994	2108)
L12	!!!!	NO DATA		!!!!		(	229041191	3860	1270)
L14	!!!!	NO DATA		!!!!		(	678090253	2019	416 Closed)
L16	0015	STEPAN MALYK	7.6	210 D	.55	NO TRV	7.0	210 D	.60 015740 DEP 25 1.1 hr >> TRAINING <<
L17	!!!!	NO DATA		!!!!		(	834090250	1052	283)
L18	!!!!	NO DATA		!!!!		(	?	?	0)
L20	!!!!	NO DATA		!!!!		(	680110024	2508	1922)
L22	!!!!	NO DATA		!!!!		(	016080030	2074	1424)
L24	DOWN	RP - Repair	24.0 hrs		HO,HOANG (959080201 912 1018 * Closed No Tag)				
L26	!!!!	NO DATA		!!!!		(	997051170	625	73)
L30	!!!!	NO DATA		!!!!					
L32	!!!!	NO DATA		!!!!					
L34	!!!!	NO DATA		!!!!					
L36	0432	GLENN DAVIS	0.0	354 D	*.**	NO TRV	8.0	354 D	.68 018780
		MICHAEL LAMB	8.4	334 N	.61	NO TRV	8.0	334 N	.64
			005021010	1997	1621				
L38	0605	GLENN DAVIS	0.0	1000 D	*.**	NO TRV	8.0	1000 D	1.67 020420 >> TRAINING <<
		MICHAEL LAMB	8.4	960 N	1.53	NO TRV	8.0	960 N	1.60 >> TRAINING <<

PROPOSED CORRECTIONS:

		EFFICIENCY		HOURS	
C-N-C		1.00 D	1.12 N 1.05 C	23.0 D	16.0 N 0.0 S

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--- per job in---												-suggested corrections				
JOB		RUN MACHINE				EFF				RUN MACHINE		EFF		WORK		
***** CHARGING VALVE - Attn to: Tom Jackson & Birol Bozaci														*****		
C58	!!!!	NO DATA		!!!!	(		625031010	1834	1998	*	Closed No Tag)					
C60	0318	CASEY KAYE			1.9	1300 N	.46	1	trv	2.0	1300 N	.43	020450			
					441031251		575		532							
												C62 1.5hrs				
C62	0474	CASEY KAYE			3.2	500 N	.17	1	trv	3.0	500 N	.18	014540 low Efficiency			
					589051240		2021		27							
Low EFF for Job 0474 rated 923/hr for PRIM																
C64	0317	GORDON CURLEY			10.2	5880 D	.45	10	trv	10.0	5880 D	.46	009050			
		CASEY KAYE			3.1	2600 N	.65	3	trv	5.0	2600 N	.40				
					001051170		1866		771							
												C66 count 5880 1st shift				
C66	0302	GORDON CURLEY			10.2	8600 D	.75	9	trv	10.0	8600 D	.76	018620			
		GERARDO NEGRON			10.1	5885 N	.52	9	trv	10.0	5885 N	.52				
					010051100		3975		2000							
														then BOB assumes 1st shift count on C64 is 8600		
C68	!!!!	NO DATA		!!!!	(		603041050	2006	500	)						
C70	0404	GERARDO NEGRON			10.1	5690 N	.49	9	trv	10.0	5690 N	.49	018530			
					021041120		1053		211							
C72	!!!!	NO DATA		!!!!	(		603041120	2099	1625	)						
C74	!!!!	NO DATA		!!!!	(		005021010	1997	1621	)						
C76	!!!!	NO DATA		!!!!	(		001051100	1955	2102	*	Closed No Tag)					
C30	!!!!	NO DATA		!!!!	(		014120150	2017	1678	Closed)						
C32	!!!!	NO DATA		!!!!	(		282050180	2022	2204	*	Closed)					
C34	!!!!	NO DATA		!!!!	(		097080180	2045	37	)						

PROPOSED CORRECTIONS:

		EFFICIENCY			HOURS		
CHARGING VALVE		.61 D	.45 N	.52 C	20.0 D	30.0 N	0.0 S

T&L MACHINE DETAIL for 05-27-2021 4:00 am to 05-28-2021 5:00 am

JOB		--- per job in---			-suggested corrections				
		RUN MACHINE		EFF	RUN MACHINE		EFF	WORK	
****	MISC #2 - Attn to: Steve Sawdey ****								
C40	!!!!	NO DATA	!!!!	(011051100	2049	2104	* Closed No Tag)		
C42	0306	STEVEN G SAWDEY	9.3S	200 D		2 trv	9.0S	200 D	019500
			0.7	600 D	.92	NO TRV	0.5	600 D	1.20
			338041050	2029	600				
C44	!!!!	NO DATA	!!!!	(655051241	1976	284	)		
C46	!!!!	NO DATA	!!!!	(001041120	2046	783	)		
C48	!!!!	NO DATA	!!!!	(647041260	2019	2602	** Closed No Tag)		
C50	!!!!	NO DATA	!!!!	(022041190	2157	2687	** Closed No Tag)		
C52	!!!!	NO DATA	!!!!	(731041120	2301	695	)		
C54	!!!!	NO DATA	!!!!	(007051100	2107	849	)		
C56	!!!!	NO DATA	!!!!	(006051100	2173	2062	Closed No Tag)		

PROPOSED CORRECTIONS:

EFFICIENCY		HOURS		
MISC #2	1.20 D .00 N 1.20 C	0.5 D	0.0 N	9.0 S

T&L MACHINE DETAIL for 05-27-2021 4:00 am to 05-28-2021 5:00 am

			--- per job in---			-suggested corrections			
JOB			RUN MACHINE		EFF	RUN MACHINE		EFF	WORK
****	ACME NUT - Attn to:	Kevin Rhone	****						
C02	!!!!	NO DATA	!!!!						
C04	!!!!	NO DATA	!!!!	(	769041190	4028	1577	)	
C06	!!!!	NO DATA	!!!!	(	921050220	808	809	* Closed	)
C08	!!!!	NO DATA	!!!!	(	001115170	1953229881	11771%	)	
C10	!!!!	NO DATA	!!!!	(	001115170	1953229881	11771%	)	
C12	!!!!	NO DATA	!!!!	(	061051240	2023	339	)	
C14	!!!!	NO DATA	!!!!						
C16	!!!!	NO DATA	!!!!	(	053051030	749	913	** Closed	)

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		--- per job in---			-suggested corrections		
JOB		RUN MACHINE		EFF	RUN MACHINE		EFF WORK
****	ACME FITTING - Attn to: Kevin Rhone			****			
C18	!!!! NO DATA !!!!	(701031185	2678	1363)			
C20	!!!! NO DATA !!!!	(700031189	2424	0)			
C22	!!!! NO DATA !!!!	(001110020	2027	222)			
C24	0755 ERIC D STANEK	5.7 1800 D	.51	3 trv	5.5 1800 D	.53	018650 DEP 4 0.5 hr
		700031192	2424	2588	* Closed		
C26	0837 ERIC D STANEK	5.7 1600 D	.46	4 trv	5.5 1600 D	.47	020770 DEP 4 0.5 hr
		002041121	871	2000	230%		

PROPOSED CORRECTIONS:

		EFFICIENCY			HOURS		
ACME FITTING		.50 D	.00 N	.50 C	11.0 D	0.0 N	0.0 S

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		--- per job in---				-suggested corrections			
JOB		RUN MACHINE		EFF	RUN MACHINE		EFF	WORK	
****	MISC #1 - Attn to: Kevin Rhone	****							
B02	!!!! NO DATA !!!!	(	730041050	2130	2258	*	Closed No Tag	)	
B04	!!!! NO DATA !!!!	(	334031151	2031	214	)			
B06	!!!! NO DATA !!!!	(	720020041	1695	1506	Closed No Tag	)		
B08	0060 ROBERT DURRANT	9.6	2250 N	.48	7 trv	9.5	2250 N	.48	015370
		354051031	2002		1685				
B10	0451 ROBERT DURRANT	9.6	8750 N	.61	8 trv	9.5	8750 N	.61	013650
		211051060	1997		1201				
B12	!!!! NO DATA !!!!	(	001058230	2086	995	)			
B14	!!!! NO DATA !!!!	(	006051100	2173	2062	Closed No Tag	)		
B16	!!!! NO DATA !!!!	(	004051100	2029	1287	)			
B18	!!!! NO DATA !!!!	(	114051260	750	115	)			
B20	!!!! NO DATA !!!!	(	311110090	2183	660	Closed	)		
A50	!!!! NO DATA !!!!	(	917048116	1283	1734	**	Closed No Tag	)	
A52	!!!! NO DATA !!!!	(	520041060	663	692	*	Closed No Tag	)	
A54	!!!! NO DATA !!!!	(	083110090	2162	1559	)			

PROPOSED CORRECTIONS:

		EFFICIENCY			HOURS		
MISC #1		.00 D	.55 N	.55 C	0.0 D	19.0 N	0.0 S

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				--- per job in---		-suggested corrections		
JOB				RUN MACHINE		EFF		
**** ACME MISC - Attn to: Ray Wolf ****				RUN MACHINE		EFF	WORK	
A40	!!!!	NO DATA	!!!!					
A42	!!!!	NO DATA	!!!!	(641080261	920	2779	302% Closed No Tag)	
A44	!!!!	NO DATA	!!!!	(650100050	1082	431	)	
A46	!!!!	NO DATA	!!!!	(471110190	2214	754	)	
A48	!!!!	NO DATA	!!!!					

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JOB		RUN MACHINE		EFF		RUN MACHINE		EFF		WORK			
**** FITTING - Attn to: Kevin Rhone ****													
A86	!!!!	NO DATA !!!!		(582021080 1792		2176	** (Glossed)		A74 5hrs.				
A74	0403	ROOSEVELT KING JR		5.0	2550 N .55	3 trv	5.5 2550 N .50		020600				
		004041120 2056		2902	***		A76 5hrs.						
A76	0142	ROOSEVELT KING JR		5.0	4245 N .56	3 trv	5.5 4245 N .51		018660				
		211051060 1997		1201									
A24	!!!!	NO DATA !!!!											
A25	!!!!	NO DATA !!!!											
A26	!!!!	NO DATA !!!!											
A27	!!!!	NO DATA !!!!											

PROPOSED CORRECTIONS:

		EFFICIENCY			HOURS		
FITTING		.00 D	.51 N	.51 C	0.0 D	11.0 N	0.0 S

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	JOB		---	per job in---			-suggested corrections	
					RUN	MACHINE	EFF	WORK
****	HYDROMAT BLOCK CELL	-	Attn to:	Chad Sommerfeldt	****			
A10	!!!!	NO DATA	!!!!	(	151051060	1447	263	)
A12	!!!!	NO DATA	!!!!	(	002041191	1042	605	)
A14	!!!!	NO DATA	!!!!	(	006051170	1994	5	)

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--- per job in---										-suggested corrections				
JOB			RUN MACHINE		EFF		RUN MACHINE		EFF		WORK			
**** BLOCK CELL - Attn to: Chad Sommerfeldt ****														
I26	0642	SAMIL CANTERO	0.0		D	-.--	3	TRV					018120	
			0.0		D	-.--	3	TRV						
		JASON PATTON	0.8	2500	N13.89		5	trv	10.0	2500	N	1.04		>> TRAINING <<
I27	0534	SAMIL CANTERO	0.0S		D				I27 3hrs. 1st shift				016390	
		GERSON JAMES	3.7	688	D	.42	2	trv	3.5	688	D	.44		
		KEVIN MILLS	0.1	1636	N	*.**	4	trv	7.0	1636	N	.52		
I40	!!!!	NO DATA !!!!												
I41	0622	SAMIL CANTERO	0.0		D	-.--	1	TRV	2.0		D	-.--	018160	
		KOSTA TILA	0.9	350	D	1.01	NO	TRV	9.5	350	D	.09		low QUANTITY
Low EFF for Job 0622 rated 400/hr for SECO														
I42	0613	CHARLES SCRIBNER	0.0	1863	N	*.**	NO	TRV	I42 9hrs.					
									9.5	1863	N	.98	017030	
I43	0659	KOSTAQ MIZAKU	5.6	2901	D	1.84	4	trv	I43 6hrs. 2nd shift					
		DAMION HAMILTON	0.0	1722	N	*.**	2	trv	10.0	2901	D	1.04	019050	
									9.0	1722	N	.68		
I44	0625	HANSEL MAIQUEZ-HER	0.0	3912	D	*.**	8	trv	I44 10hrs. count 4262					
									8.0	3912	D	1.55	018760	
I45	!!!!	NO DATA !!!!												
I46	0687	SAMIL CANTERO	0.0		D	-.--	1	TRV	1.5		D	-.--	019510	
I47	0672	GERSON JAMES	6.7	3080	D	.92	7	trv	6.0	3080	D	1.03	019700	
		LOUIS HOLT	1.6	5016	N	6.40	9	trv	10.0	5016	N	1.00		>> TRAINING <<
I48	0686	BRIAN MALDONADO	10.4	3228	N	.69	8	trv	I48 9hrs. 1st shift 1hr. 2nd shift					
		KEVIN MILLS	0.0	432	N	*.**	1	trv	10.0	3228	N	.72	019550	DEP 23 13.5 hr
									2.5	432	N	.38		
I49	0689	9907 DERRICK Wooda	10.1	3504	N	.69	11	trv	I49 7hrs.					
									9.5	3504	N	.74	019840	>> TRAINING <<
I50	!!!!	NO DATA !!!!												
A87	0687	AVI CANTERO	5.5	7140	D	1.19	25	trv	8.5	7140	D	.76	019510	
		DONNELL LESANE	5.0	7746	N	1.42	20	trv	9.5	7746	N	.74		
161051200 1853 2471 ** Closed														
A88	0672	AVI CANTERO	7.7	10446	D	.42	20	trv	7.5	10446	D	.44	019700	
	0690	AVI CANTERO	0.6	1078	D	.84	4	trv	0.5	1078	D	.98	020170	
		DONNELL LESANE	5.0	12314	N	1.13	20	trv	9.5	12314	N	.59		
101090301 1105 2223 201%														

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
BLOCK CELL	.73	D	.78	N	.76	C 57.0 D 86.5 N 4.5 S