

T&L MACHINE DETAIL for 05-20-2021 4:00 am to 05-21-2021 5:00 am

		--- per job in---		-suggested corrections		
JOB		RUN	MACHINE	EFF	RUN	MACHINE EFF WORK
****	Special Assembly - Attn to: Cline Brown					****
H04	!!!!	NO DATA !!!!				
H06	!!!!	NO DATA !!!!				
H08	!!!!	NO DATA !!!!				
H10	!!!!	NO DATA !!!!				
H20	0503	THOM NGUYEN	1.2	D -.--	1.0	D -.-- 017660
H12	!!!!	NO DATA !!!!				
H14	!!!!	NO DATA !!!!				
H22	!!!!	NO DATA !!!!				

PROPOSED CORRECTIONS:

	EFFICIENCY			H O U R S		
Special Assembly	.00 D	.00 N	.00 C	1.0 D	0.0 N	0.0 S

T&L MACHINE DETAIL for 05-20-2021 4:00 am to 05-21-2021 5:00 am

			--- per job in---			-suggested corrections			
JOB			RUN MACHINE		EFF	RUN MACHINE		EFF	WORK
*****	C-N-C - Attn to: Wayne Brown					*****			
L04	!!!!	NO DATA		!!!!					
L06	!!!!	NO DATA		!!!!					
L08	DOWN	RP - Repair	24.0 hrs	BROWN,WAYNE C					
				(360099055	4012	6074	151% Closed)		
L10	!!!!	NO DATA		!!!!	(680070174	3994	2108)		
L12	!!!!	NO DATA		!!!!	(229041191	3860	1270)		
L14	!!!!	NO DATA		!!!!	(678090253	2019	416 Closed)		
L16	0015	GLENN DAVIS	8.1	148 D	.37	NO TRV	8.0	148 D	.37 015740
L17	!!!!	NO DATA		!!!!	(834090250	1052	283)		
L18	!!!!	NO DATA		!!!!	(?	?	0)		
L20	!!!!	NO DATA		!!!!	(680110024	2508	1922)		
							L22 8hrs. 2nd shift		
L22	6010	HOANG HO	8.4	655 D	1.11	2 trv	8.0	655 D	1.17 016260
		MICHAEL LAMB	8.2	528 N	.92	2 trv	9.0	528 N	.84
			016080030	2074	697				
L24	DOWN	RP - Repair	24.0 hrs	HO,HOANG					
				(959080201	912	1018	* Closed No Tag)		
							L26 8hrs. 2nd shift		
L26	6010	HOANG HO	8.4	560 D	.95	2 trv	8.0	560 D	1.00 016260
		MICHAEL LAMB	8.2	564 N	.98	2 trv	9.0	564 N	.90
			016080030	2074	697				
L30	!!!!	NO DATA		!!!!					
L32	!!!!	NO DATA		!!!!					
L34	!!!!	NO DATA		!!!!					
L36	!!!!	NO DATA		!!!!	(603103280	1880	3657	195%)	
L38	!!!!	NO DATA		!!!!					

PROPOSED CORRECTIONS:

		EFFICIENCY			HOURS		
C-N-C		.85 D	.87 N	.86 C	24.0 D	18.0 N	0.0 S

T&L MACHINE DETAIL for 05-20-2021 4:00 am to 05-21-2021 5:00 am

		--- per job in---				-suggested corrections				
JOB		RUN MACHINE		EFF		RUN MACHINE		EFF WORK		
****	CHARGING VALVE - Attn to: Tom Jackson & Birol Bozaci ****									
C58	!!!!	NO DATA	!!!!	(	625031010	1834	1998	*	Closed No Tag)	
C60	!!!!	NO DATA	!!!!	(	871120091	1724	2132	**	Closed No Tag)	
C62	0474	THOMAS A JACKSON	9.4	4200	D	.48	8 trv	9.0	4200 D .51	014540 DEP 19 1.2 hr
		ROBERT DURRANT	8.4	4850	N	.63	9 trv	8.5	4850 N .62	
			584031150	2099		1864				
								C64 10hrs. 2nd shift		
C64	0317	THOMAS A JACKSON	3.6	5300	D	1.15	11 trv	9.0	5300 D .46	009050 DEP 19 1.2 hr
		ROBERT DURRANT	8.4	7400	N	.69	9 trv	8.5	7400 N .68	
			728041191	2004		2217	*	Closed No Tag		
C66	!!!!	NO DATA	!!!!	(	646041191	2123	2154	*	Closed)	
C68	!!!!	NO DATA	!!!!	(	603041050	2006	500	)		
C70	!!!!	NO DATA	!!!!	(	022041190	2157	2041	Closed No Tag)		
								C72 10hrs.		
C72	0478	GERARDO NEGRON	10.0	5000	N	.54	8 trv	23.0	5000 N .24	014590
			603041120	2099		705				
C74	!!!!	NO DATA	!!!!	(	005021010	1997	1586	)		
								C76 10hrs.		
C76	0433	GERARDO NEGRON	10.0	5260	N	.47	10 trv	23.0	5260 N .20	018860
			001051100	1955		1735				
C30	!!!!	NO DATA	!!!!	(	014120150	2017	1570	Closed)		
C32	!!!!	NO DATA	!!!!	(	282050180	2022	2204	*	Closed)	
C34	!!!!	NO DATA	!!!!	(	097080180	2045	37	)		

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
CHARGING VALVE	.48	D	.34	N	.37	C
	18.0	D	63.0	N	0.0	S

T&L MACHINE DETAIL for 05-20-2021 4:00 am to 05-21-2021 5:00 am

JOB		--- per job in---				-suggested corrections				
		RUN MACHINE		EFF		RUN MACHINE		EFF WORK		
****	MISC #2 - Attn to: Steve Sawdey					****				
C40	!!!!	NO DATA	!!!!	(	011051100	2049	1407	)	C42 8.5hrs.	
C42	0247	CASEY KAYE	8.6	5200 N	.54	8 trv	23.0	5200 N	.20 019780	
			338041050	2029		312			C44 9hrs. 2nd shift	
C44	0253	STEVEN G SAWDEY	8.1	5200 D	.64	9 trv	8.0	5200 D	.65 019440	
		CASEY KAYE	8.6	5200 N	.61	9 trv	12.0	5200 N	.43	
			647041261	2020		1256				
C46	0075	STEVEN G SAWDEY	8.1	5700 D	.82	6 trv	8.0	5700 D	.83 019200	
			001041120	2046		783				
C48	!!!!	NO DATA	!!!!	(	647041260	2019	2602	** Closed No Tag)		
C50	0022	GORDON CURLEY	10.1S		D		10.0S		D 015240	
			?			?	0			
C52	!!!!	NO DATA	!!!!	(	731041120	2301	163	)		
C54	!!!!	NO DATA	!!!!	(	007051100	2107	214	)		
C56	!!!!	NO DATA	!!!!	(	006051100	2173	1141	)		

PROPOSED CORRECTIONS:

		EFFICIENCY			HOURS		
MISC #2		.74 D	.28 N	.42 C	16.0 D	35.0 N	10.0 S

T&L MACHINE DETAIL for 05-20-2021 4:00 am to 05-21-2021 5:00 am

		--- per job in---				-suggested corrections					
JOB		RUN MACHINE		EFF		RUN MACHINE		EFF WORK			
****	ACME NUT - Attn to: Kevin Rhone				****						
C02	!!!!	NO DATA !!!!		(451043180 2159		2016 Closed)					
C04	!!!!	NO DATA !!!!		(769041190 4028		1577)					
C06	!!!!	NO DATA !!!!		(921050220 808		809 * Closed)					
C08	!!!!	NO DATA !!!!		(001115170 1953229610		11757%)					
C10	!!!!	NO DATA !!!!		(001115170 1953229610		11757%)					
C12	0757	ERIC D STANEK		4.1	1400 D	.57	4 trv	4.0	1400 D	.58	020020 DEP 4 6.5 hr
				003051100	2023	2261	* Closed				
C14	!!!!	NO DATA !!!!		(001020170 1984		573)					
C16	0758	ERIC D STANEK		4.1	1300 D	.53	4 trv	4.0	1300 D	.54	020340 DEP 4 6.5 hr
				053051030	749	173					

PROPOSED CORRECTIONS:

		EFFICIENCY			HOURS		
ACME NUT		.56 D	.00 N	.56 C	8.0 D	0.0 N	0.0 S

T&L MACHINE DETAIL for 05-20-2021 4:00 am to 05-21-2021 5:00 am

				--- per job in---		-suggested corrections		
JOB				RUN MACHINE		EFF	RUN MACHINE	
ACME FITTING - Attn to: Kevin Rhone							EFF	WORK

C18	!!!!	NO DATA	!!!!	(	701031185	2678	1363	)
C20	!!!!	NO DATA	!!!!	(	700031189	2424	0	)
C22	!!!!	NO DATA	!!!!	(	001110020	2027	222	)
C24	!!!!	NO DATA	!!!!	(	700031192	2424	1524	)
C26	!!!!	NO DATA	!!!!	(	002041121	871	1351	155% Closed No Tag)

T&L MACHINE DETAIL for 05-20-2021 4:00 am to 05-21-2021 5:00 am

				--- per job in---			-suggested corrections			
JOB				RUN MACHINE EFF			RUN MACHINE EFF WORK			
****	MISC #1 - Attn to: Kevin Rhone			****						
B02	!!!!	NO DATA	!!!!	(730041050	2130	2258	* Closed No Tag)			
B04	!!!!	NO DATA	!!!!	(334031151	2031	214				)
B06	!!!!	NO DATA	!!!!	(720020041	1695	1506	Closed No Tag)			
B08	0060	JAMIE FELMLEE		8.6 1000 D .24	4 trv	10.0 1000 D .20				015370
				354051031	2002	548				
B10	!!!!	NO DATA	!!!!	(411031250	1724	2083	** Closed)			
B12	!!!!	NO DATA	!!!!	(001058230	2086	995				)
B14	0300	JAMIE FELMLEE		8.6 5000 D .45	8 trv	10.0 5000 D .39				020150
				006051100	2173	1141				
B16	!!!!	NO DATA	!!!!	(004051100	2029	1017				)
B18	!!!!	NO DATA	!!!!	(616041260	500	310				)
B20	!!!!	NO DATA	!!!!	(311110090	2183	660	Closed)			
A50	!!!!	NO DATA	!!!!	(917048116	1283	1734	** Closed No Tag)			
A52	!!!!	NO DATA	!!!!	(520041060	663	692	* Closed No Tag)			
A54	!!!!	NO DATA	!!!!	(083110090	2162	1559				)

B08 6hrs.

B14 8.5hrs.

PROPOSED CORRECTIONS:

		EFFICIENCY			HOURS		
MISC #1		.30 D	.00 N	.30 C	20.0 D	0.0 N	0.0 S

T&L MACHINE DETAIL for 05-20-2021 4:00 am to 05-21-2021 5:00 am

				--- per job in---			-suggested corrections		
JOB				RUN MACHINE		EFF	RUN MACHINE EFF WORK		
****	ACME	MISC	- Attn to: Ray Wolf	****					
A40	!!!!	NO DATA	!!!!	(	219106140	2745	1651	)	
A42	!!!!	NO DATA	!!!!	(	641080261	920	2779	302% Closed No Tag	)
A44	!!!!	NO DATA	!!!!	(	650100050	1082	431	)	
A46	!!!!	NO DATA	!!!!	(	471110190	2214	754	)	
A48	!!!!	NO DATA	!!!!	(	388061221	1168	243	Closed	)

T&L MACHINE DETAIL for 05-20-2021 4:00 am to 05-21-2021 5:00 am

		--- per job in---		-suggested corrections	
JOB		RUN MACHINE EFF		RUN MACHINE EFF WORK	
****	FITTING - Attn to: Kevin Rhone	****			
A86	!!!! NO DATA !!!!	(582021080 1792	1636	Closed No Tag	)
A74	!!!! NO DATA !!!!	(004041120 2056	2564	** Closed	)
A76	!!!! NO DATA !!!!	(111051060 1997	1051	Closed	)
A24	!!!! NO DATA !!!!				
A25	!!!! NO DATA !!!!				
A26	!!!! NO DATA !!!!				
A27	!!!! NO DATA !!!!				

T&L MACHINE DETAIL for 05-20-2021 4:00 am to 05-21-2021 5:00 am

JOB		--- per job in---			-suggested corrections			
		RUN	MACHINE	EFF	RUN	MACHINE	EFF	WORK
****	HYDROMAT BLOCK CELL - Attn to: Chad Sommerfeldt	****	A10 9hrs.					
A10	0560 DAMION HAMILTON	0.1	3800 N	*.**	24	trv	22.5	3800 N .38 019970 >> TRAINING <<
		041051140	1446	1566	*			
A12	!!!! NO DATA !!!!	(	002041191	1042	605	)		
A14	!!!! NO DATA !!!!	(	001041261	1887	521	)		

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
HYDROMAT BLOCK CELL	.00 D	.38 N	.38 C	0.0 D	22.5 N	0.0 S

T&L MACHINE DETAIL for 05-20-2021 4:00 am to 05-21-2021 5:00 am

--- per job in---										-suggested corrections					
JOB		RUN MACHINE		EFF		RUN MACHINE		EFF		WORK					
****	BLOCK CELL - Attn to: Chad Sommerfeldt										****				
I26	0642	HANSEL MAIQUEZ-HER	7.4	1377	D	.78	6	trv	10.5	1377	D	.55	018120		
I27	!!!!	NO DATA !!!!										I27 9hrs. count 1640			
I40	!!!!	NO DATA !!!!													
I41	!!!!	NO DATA !!!!													
I42	0613	KOSTAQ MIZAKU	5.8	1326	D	1.15	4	trv	I42 8.5hrs. 1st shift				017030		
			1.8	420	D	1.18	1	trv	9.5	1746	D	.92			
		CHARLES SCRIBNER	10.1	1983	N	.98	3	trv	9.5	1983	N	1.04			
I43	!!!!	NO DATA !!!!													
I44	0625	HANSEL MAIQUEZ-HER	0.9	344	D	1.24	1	trv	1.0	344	D	1.09	018760		
I45	0690	JUAN BRAVO	10.5	3720	D	.71	10	trv	I45 7.5hrs. 1st shift 8hrs. 2nd shift				020170		
		9907 DERRICK Wooda	9.7	4008	N	.82	9	trv	10.0	3720	D	.74			
									9.5	4008	N	.84	>> TRAINING <<		
I46	0587	CHAD M SOMMERFELDT	5.9S	20	D		NO	TRV	7.0S	20	D		020910		
		BRIAN MALDONADO	0.0	604	D	*.**	1	trv	4.0	604	D	.44			
		LOUIS HOLT	5.5	1268	N	.67	3	trv	9.0	1268	N	.41	>> TRAINING <<		
I47	0672	BRIAN MALDONADO	5.2	2968	D	1.14	6	trv	I47 9.5hrs. 2nd shift count 5400				019700		
		KEVIN MILLS	0.0	4400	N	*.**	9	trv	5.5	2968	D	1.08			
									14.0	4400	N	.63			
I48	0686	KOSTA TILA	10.1	4150	D	.92	23	trv	I48 9.5hrs.				019550		
									10.0	4150	D	.92			
I49	!!!!	NO DATA !!!!													
I50	!!!!	NO DATA !!!!													
A87	!!!!	NO DATA !!!!										(411051140 294 0 Closed)			
A88	0686	AVI CANTERO	8.0	17298	D	.98	42	trv	8.0	17298	D	.98	019550		
	0605	AVI CANTERO	1.5	2800	D	1.05	4	trv	1.5	2800	D	1.04	020420		
		DONNELL LESANE	1.9	13230	N	3.97	30	trv	9.5	13230	N	.77			
	0690	DONNELL LESANE	1.4	3256	N	1.06	20	trv	2.0	3256	N	.74	020170		
			001041220	2293			963								

PROPOSED CORRECTIONS:

BLOCK CELL		EFFICIENCY			HOURS		
		.82	D	.73	N	.78	C 60.0 D 53.5 N 7.0 S