

T&L MACHINE DETAIL for 05-19-2021 4:00 am to 05-20-2021 5:00 am

--- per job in---				-suggested corrections			
JOB		RUN MACHINE EFF		RUN MACHINE EFF		WORK	
****	Special Assembly - Attn to: Cline Brown				****		
H04	0528	SHANNON DINSE	0.0	D -.--		018870	DEP 3 3.5 hr
H06	!!!!	NO DATA		!!!!			
H08	!!!!	NO DATA		!!!!			
H10	!!!!	NO DATA		!!!!			
H20	!!!!	NO DATA		!!!!			
H12	!!!!	NO DATA		!!!!			
H14	!!!!	NO DATA		!!!!			
H22	0558	THOM NGUYEN	7.6	1600 D 1.05	NO TRV	7.5	1600 D 1.07 017800

PROPOSED CORRECTIONS:

	EFFICIENCY			H O U R S		
Special Assembly	1.07 D	.00 N	1.07 C	7.5 D	0.0 N	0.0 S

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		--- per job in---				-suggested corrections			
JOB		RUN MACHINE		EFF	RUN MACHINE		EFF	WORK	
*****	C-N-C - Attn to: Wayne Brown *****								
L04	!!!!	NO DATA !!!!							
L06	!!!!	NO DATA !!!!							
L08	DOWN	RP - Repair	24.0 hrs	BROWN,WAYNE C (360099055 4012 6074 151% Closed)					
L10	!!!!	NO DATA !!!!		(680070174 3994 2108)					
L12	!!!!	NO DATA !!!!		(229041191 3860 1270)					
L14	!!!!	NO DATA !!!!		(678090253 2019 416 Closed)					
L16	0015	GLENN DAVIS	7.7	133 D	.34	NO TRV	8.0	133 D .33 015740	
L17	!!!!	NO DATA !!!!		(834090250 1052 283)					
L18	!!!!	NO DATA !!!!		(? ? 0)					
L20	!!!!	NO DATA !!!!		(680110024 2508 1922)					
L22	6010	HOANG HO	8.3	667 D	1.14	2 trv	8.0	667 D 1.19 016260	
		MICHAEL LAMB	8.3	629 N	1.08	2 trv	8.0	629 N 1.12	
		016080030 2074 392							
L24	DOWN	RP - Repair	24.0 hrs	HO,HOANG (959080201 912 1018 * Closed No Tag)					
L26	6010	HOANG HO	8.3	572 D	.98	NO TRV	8.0	572 D 1.02 016260	
		MICHAEL LAMB	8.3	545 N	.93	2 trv	8.0	545 N .97	
		016080030 2074 392							
L30	!!!!	NO DATA !!!!							
L32	!!!!	NO DATA !!!!							
L34	!!!!	NO DATA !!!!							
L36	!!!!	NO DATA !!!!		(603103280 1880 3657 195%)					
L38	0594	WAYNE C BROWN	6.5	120 D	.10	NO TRV	6.0	120 D .11 015830	
DEP 23 2.0 hr									
>> TRAINING <<									
low Efficiency									
Low EFF for Job 0594 rated 190/hr for SECO									

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
C-N-C	.70 D	1.05 N	.82 C	30.0 D	16.0 N	0.0 S

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		--- per job in---				-suggested corrections						
JOB		RUN MACHINE		EFF	RUN MACHINE		EFF	WORK				
***** CHARGING VALVE - Attn to: Tom Jackson & Birol Bozaci *****												
C58	0085	GORDON CURLEY	5.3	3350 D	.56	5 trv	5.5	3350 D	.54	016480	DEP 9	5.0 hr
			625031010	1834	1998	* Closed No Tag						
C60	!!!!	NO DATA !!!!	(	871120091	1724	2132	** Closed No Tag)					
							C62 3hrs. 2nd shift					
C62	0474	THOMAS A JACKSON	0.5S	200 D		2 trv	0.5S	200 D		014540	DEP 19	9.5 hr
			0.9	700 D	.84	1 trv	1.0	700 D	.76	DEP 19 9.5 hr		
			LARRY P RODWELL	6.5	1200 N	.20	6 trv	6.0	1200 N	.22		
			584031150	2099	1375	C64 3hrs. 2nd shift						
C64	0317	GORDON CURLEY	10.3	4500 D	.34	6 trv	10.0	4500 D	.35	009050	DEP 9	5.0 hr
			LARRY P RODWELL	8.7	1150 N	.10	6 trv	8.5	1150 N	.11	low Efficiency	
			728041191	2004	1902							
Low EFF for Job 0317 rated 1285/hr for PRIM												
C66	0302	PATRICK KELLY	9.7	4200 N	.39	6 trv	10.0	4200 N	.37	018620		
			646041191	2123	2154	* Closed						
C68	!!!!	NO DATA !!!!	(	603041050	2006	500	)					
C70	!!!!	NO DATA !!!!	(	022041190	2157	2041	)					
C72	0478	BIROL BOZACI	8.3S	150 D		1 trv	8.0S	150 D		014590		
			2.1	1800 D	.91	3 trv	2.0	1800 D	.98			
			PATRICK KELLY	9.7	5000 N	.56	8 trv	10.0	5000 N	.54		
			603041120	2099	410							
C74	!!!!	NO DATA !!!!	(	005021010	1997	1586	)					
C76	0433	BIROL BOZACI	2.1	1060 D	.46	2 trv	2.0	1060 D	.47	018860		
			001051100	1955	1367							
C30	!!!!	NO DATA !!!!	(	014120150	2017	1570	Closed)					
C32	!!!!	NO DATA !!!!	(	282050180	2022	2204	* Closed)					
C34	!!!!	NO DATA !!!!	(	097080180	2045	37	)					

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
CHARGING VALVE	.49 D	.33 N	.39 C	20.5 D	34.5 N	8.5 S

T&L MACHINE DETAIL for 05-19-2021 4:00 am to 05-20-2021 5:00 am

JOB			--- per job in---				-suggested corrections				
****	MISC #2	- Attn to: Steve Sawdey	****	RUN	MACHINE	EFF	RUN	MACHINE	EFF	WORK	
C40	0121	EDWIN PAYNE		9.9	5800 N	.52	9 trv	10.0	5800 N	.52	019260
				011051100	2049	1407					
C42	0247	EDWIN PAYNE		9.9	5200 N	.47	8 trv	10.0	5200 N	.46	019780
				338041050	2029	104					
C44	0253	STEVEN G SAWDEY		9.7S	200 D		2 trv	9.0S	200 D		019440
				0.6	300 D	.50	1 trv	0.5	300 D	.60	
				647041261	2020	539					
C46	!!!!	NO DATA !!!!		(	001041120	2046	612)				
C48	!!!!	NO DATA !!!!		(	647041260	2019	2602	** Closed	No Tag	)	
C50	!!!!	NO DATA !!!!		(	022041190	2157	2041)				
C52	0069	CASEY KAYE		9.3	6500 N	.47	8 trv	10.0	6500 N	.43	015710
				731041120	2301	163					
C54	0037	CASEY KAYE		9.3	6400 N	.56	8 trv	10.0	6400 N	.52	015250
				007051100	2107	214					
C56	0381	LARRY P RODWELL		3.7	3500 N	.73	6 trv	3.5	3500 N	.78	011790
				006051100	2173	1011					

PROPOSED CORRECTIONS:

		EFFICIENCY			HOURS		
MISC #2		.60 D	.51 N	.51 C	0.5 D	43.5 N	9.0 S

T&L MACHINE DETAIL for 05-19-2021 4:00 am to 05-20-2021 5:00 am

		--- per job in---				-suggested corrections						
JOB		RUN MACHINE		EFF		RUN MACHINE		EFF WORK				
****	ACME NUT - Attn to: Kevin Rhone ****											
C02	!!!!	NO DATA		!!!!	(451043180	2159	2016	Closed)				
C04	!!!!	NO DATA		!!!!	(769041190	4028	1577	)				
C06	!!!!	NO DATA		!!!!	(921050220	808	809	* Closed)				
C08	0700	RAYMOND E WOLF			6.7	3779 D	.74	8 trv	10.0	3779 D	.49	018220
					001115170		1953229610		11757%			
C10	0825	RAYMOND E WOLF			6.7	3807 D	.75	8 trv	10.0	3807 D	.50	018570
					001115170		1953229610		11757%			
C12	!!!!	NO DATA		!!!!	(003051100	2023	2063	* Closed)				
C14	!!!!	NO DATA		!!!!	(001020170	1984	573	)				
C16	!!!!	NO DATA		!!!!	(052031290	2235	4346	194% Closed)				

PROPOSED CORRECTIONS:

		EFFICIENCY			HOURS		
ACME NUT		.50 D	.00 N	.50 C	20.0 D	0.0 N	0.0 S

T&L MACHINE DETAIL for 05-19-2021 4:00 am to 05-20-2021 5:00 am

		--- per job in---					-suggested corrections				
JOB		RUN MACHINE		EFF		RUN MACHINE		EFF		WORK	
****	ACME FITTING - Attn to: Kevin Rhone										****
C18	!!!!	NO DATA		!!!!	(701031185	2678	1363	)			
C20	!!!!	NO DATA		!!!!	(700031189	2424	0	)			
C22	!!!!	NO DATA		!!!!	(001110020	2027	222	)			
C24	0755	ERIC D STANEK		10.3	3200 D	.51	5 trv	10.0	3200 D	.52	018650
		GERALD D DAVIS		4.7	1400 N	.48	3 trv	5.5	1400 N	.41	
				700031192	2424	1524	C26 9hrs. 2nd shift				
C26	0837	ERIC D STANEK		10.3	2800 D	.44	7 trv	10.0	2800 D	.45	020770
		GERALD D DAVIS		9.6	2400 N	.40	8 trv	10.0	2400 N	.39	
				002041121	871	1351	155%				

C26 9hrs. 2nd shift

PROPOSED CORRECTIONS:

		EFFICIENCY			HOURS		
ACME FITTING		.49 D	.40 N	.45 C	20.0 D	15.5 N	0.0 S

T&L MACHINE DETAIL for 05-19-2021 4:00 am to 05-20-2021 5:00 am

		--- per job in---				-suggested corrections			
JOB		RUN MACHINE		EFF	RUN MACHINE		EFF	WORK	
****	MISC #1 - Attn to: Kevin Rhone	****							
B02	!!!! NO DATA !!!!	(	730041050	2130	2258	* Closed No Tag)			
B04	!!!! NO DATA !!!!	(	334031151	2031	214	)			
B06	!!!! NO DATA !!!!	(	720020041	1695	1506	Closed No Tag)			
B08	0060 ROBERT DURRANT	9.8	2180 N	.45	5 trv	10.0	2180 N	.44	015370
		354051031	2002		447				
B10	!!!! NO DATA !!!!	(	411031250	1724	2083	** Closed)			
B12	!!!! NO DATA !!!!	(	001058230	2086	995	)			
B14	!!!! NO DATA !!!!	(	006051100	2173	1011	)			
B16	!!!! NO DATA !!!!	(	004051100	2029	1017	)			
B18	0496 ROBERT DURRANT	9.8	1850 N	.21	6 trv	10.0	1850 N	.20	020130
		616041260	500		310				
B20	!!!! NO DATA !!!!	(	311110090	2183	660	Closed)			
A50	!!!! NO DATA !!!!	(	917048116	1283	1734	** Closed No Tag)			
A52	!!!! NO DATA !!!!	(	520041060	663	692	* Closed No Tag)			
A54	!!!! NO DATA !!!!	(	083110090	2162	1559	)			

PROPOSED CORRECTIONS:

		EFFICIENCY			HOURS		
MISC #1		.00 D	.32 N	.32 C	0.0 D	20.0 N	0.0 S

T&L MACHINE DETAIL for 05-19-2021 4:00 am to 05-20-2021 5:00 am

				--- per job in---			-suggested corrections		
JOB				RUN MACHINE		EFF	RUN MACHINE EFF WORK		
****	ACME	MISC	- Attn to: Ray Wolf	****					
A40	!!!!	NO DATA	!!!!	(	219106140	2745	1651	)	
A42	!!!!	NO DATA	!!!!	(	641080261	920	2779	302% Closed No Tag	)
A44	!!!!	NO DATA	!!!!	(	650100050	1082	431	)	
A46	!!!!	NO DATA	!!!!	(	471110190	2214	754	)	
A48	!!!!	NO DATA	!!!!	(	388061221	1168	243	Closed	)

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		--- per job in---				-suggested corrections					
JOB		RUN MACHINE		EFF		RUN MACHINE		EFF WORK			
****	FITTING - Attn to: Kevin Rhone ****										
A86	!!!!	NO DATA		!!!!	(582021080	1792	1636 Closed No Tag)				
A74	!!!!	NO DATA		!!!!	(004041120	2056	2564 ** Closed)				
A76	!!!!	NO DATA		!!!!	(111051060	1997	1051)				
A24	!!!!	NO DATA		!!!!							
A25	0456	HERMAN LEWIS			3.2	500 D	.11	1	trv		018920
					4.9	2100 D	.30	8	trv 7.5 2600 D .24		
A26	0036	HERMAN LEWIS			1.6	1300 D	.57	2	trv		018960
					0.7	800 D	.78	1	trv 2.5 2100 D .58		
A27	!!!!	NO DATA		!!!!							

PROPOSED CORRECTIONS:

		EFFICIENCY			HOURS		
FITTING		.33 D	.00 N	.33 C	10.0 D	0.0 N	0.0 S

T&L MACHINE DETAIL for 05-19-2021 4:00 am to 05-20-2021 5:00 am

		--- per job in---						-suggested corrections				
JOB		RUN MACHINE		EFF				RUN MACHINE		EFF	WORK	
****	HYDROMAT BLOCK CELL - Attn to: Chad Sommerfeldt						****	A10 9hrs. 2nd shift				
A10	0560	KOSTA TILA	10.9	4550 D	.93	26	trv	10.5	4550 D	.96	019970	
		ANTHONY BEARD	10.1	4000 N	.88	22	trv	10.0	4000 N	.89		
			041051140	1446	1022							
A12	!!!!	NO DATA !!!!	(	002041191	1042	605	)					
A14	!!!!	NO DATA !!!!	(	001041261	1887	521	)					

PROPOSED CORRECTIONS:

		EFFICIENCY			HOURS		
HYDROMAT BLOCK CELL		.96	D	.89	N	.93	C 10.5 D 10.0 N 0.0 S

T&L MACHINE DETAIL for 05-19-2021 4:00 am to 05-20-2021 5:00 am

--- per job in---										-suggested corrections					
JOB		RUN MACHINE		EFF		RUN MACHINE		EFF		WORK					
****	BLOCK CELL - Attn to: Chad Sommerfeldt										****				
I26	0642	JASON PATTON	10.5	2100	N	.83	NO	TRV		I26 9hrs.	10.0	2100	N	.88	018120 >> TRAINING <<
I27	!!!!	NO DATA !!!!										I27 7.5hrs count 1492			
I40	!!!!	NO DATA !!!!													
I41	!!!!	NO DATA !!!!													
I42	0613	KOSTAQ MIZAKU	8.8	2133	D	1.21	4	trv		10.0	2133	D	1.07		017030
		CHARLES SCRIBNER	0.0	2064	N	*.**	NO	TRV		9.5	2064	N	1.09		
I43	0660	9907 DERRICK Wooda	2.1	543	N	.91	1	trv		2.0	543	N	.97	019060 >> TRAINING <<	
I44	0625	BRIAN MALDONADO	10.3	4352	D	1.34	8	trv		10.0	4352	D	1.38		018760
		9907 DERRICK Wooda	0.1	2656	N	*.**	4	trv		7.0	2656	N	1.20	>> TRAINING <<	
I45	0690	DAMION HAMILTON	0.0	4000	N	*.**	8	trv		I45 8hrs.	9.5	4000	N	.84	020170
I46	!!!!	NO DATA !!!!													
I47	0672	JUAN BRAVO	10.8	5744	D	1.06	13	trv		10.5	5744	D	1.09		019700
		KEVIN MILLS	0.0	6000	N	*.**	11	trv		9.5	6000	N	1.26		
I48	0686	JEREMY RHONE	0.0	4961	D	*.**	4	trv		I48 4961 count no good 8.5hrs 2nd shift	0.0	4961	D	*.**	019550 DEP 23 4.5 hr
		HANSEL MAIQUEZ-HER	0.0	3232	D	*.**	NO	TRV		6.0	3232	D	1.20		
		LOUIS HOLT	1.6	3864	N	5.31	7	trv		9.5	3864	N	.90	>> TRAINING <<	
I49	!!!!	NO DATA !!!!													
I50	!!!!	NO DATA !!!!													
A87	!!!!	NO DATA !!!!										(411051140 294 0)			
A88	0672	AVI CANTERO	10.4	14140	D	.43	40	trv		10.5	14140	D	.42		019700
		DONNELL LESANE	4.8	5897	N	.39	30	trv		9.0	5897	N	.20		
	0686	DONNELL LESANE	1.2	742	N	.29	10	trv		1.0	742	N	.34		019550
			061051142	761	157										

PROPOSED CORRECTIONS:

BLOCK CELL		EFFICIENCY		HOURS	
		1.25 D .90 N	1.04 C	47.0 D 67.0 N	0.0 S