

T&L MACHINE DETAIL for 05-18-2021 4:00 am to 05-19-2021 5:00 am

		--- per job in---				-suggested corrections			
JOB		RUN MACHINE		EFF		RUN MACHINE		EFF	WORK
****	Special Assembly - Attn to: Cline Brown					****			
H04	!!!!	NO DATA		!!!!					
H06	!!!!	NO DATA		!!!!					
H08	!!!!	NO DATA		!!!!					
H10	!!!!	NO DATA		!!!!					
H20	!!!!	NO DATA		!!!!					
H12	!!!!	NO DATA		!!!!					
H14	!!!!	NO DATA		!!!!					
H22	0558	THOM NGUYEN	1.1	200 D	.88	NO TRV	1.0	200 D 1.00	017800

PROPOSED CORRECTIONS:

	EFFICIENCY			H O U R S		
Special Assembly	1.00 D	.00 N	1.00 C	1.0 D	0.0 N	0.0 S

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			--- per job in---			-suggested corrections			
JOB			RUN MACHINE EFF			RUN MACHINE EFF WORK			
****	C-N-C - Attn to: Wayne Brown					****			
L04	!!!!	NO DATA !!!!							
L06	!!!!	NO DATA !!!!							
L08	DOWN	RP - Repair	24.0 hrs	BROWN,WAYNE C					
				(360099055 4012 6074 151% Closed)					
L10	!!!!	NO DATA	!!!!	(680070174	3994	2108	)		
L12	!!!!	NO DATA	!!!!	(229041191	3860	1270	)		
L14	!!!!	NO DATA	!!!!	(678090253	2019	416	Closed)		
L16	0017	GLENN DAVIS	8.0	165 D	.41	NO TRV	8.0	165 D .41 015760	
L17	!!!!	NO DATA	!!!!	(834090250	1052	283	)		
L18	!!!!	NO DATA	!!!!	(?	?	0	)		
L20	!!!!	NO DATA	!!!!	(680110024	2508	1922	)		
L22	6010	MICHAEL LAMB	8.3	590 N	1.01	2 trv	8.0	590 N 1.05 016260	
				016080030	2074	149			
L24	DOWN	RP - Repair	24.0 hrs	HO,HOANG					
				(959080201 912 1018 * Closed No Tag)					
L26	6010	MICHAEL LAMB	8.3	540 N	.93	2 trv	8.0	540 N .96 016260	
				016080030	2074	149			
L30	!!!!	NO DATA !!!!							
L32	!!!!	NO DATA !!!!							
L34	!!!!	NO DATA !!!!							
L36	!!!!	NO DATA	!!!!	(603103280	1880	3657	195%		
				L38 1.5hrs.					
L38	0594	HOANG HO	1.4	46 D	.18	NO TRV	8.0	46 D .03 015830 low QUANTITY	
Low EFF for Job 0594 rated 190/hr for SECO									

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
C-N-C	.22 D	1.01 N	.62 C	16.0 D	16.0 N	0.0 S

T&L MACHINE DETAIL for 05-18-2021 4:00 am to 05-19-2021 5:00 am

--- per job in---												-suggested corrections											
JOB				RUN MACHINE				EFF				RUN MACHINE				EFF				WORK			
***** CHARGING VALVE - Attn to: Tom Jackson & Birol Bozaci *****																							
C58	!!!!	NO DATA !!!!		(	625031010	1834	1881	* Closed No Tag)															
C60	!!!!	NO DATA !!!!		(	871120091	1724	2132	** Closed No Tag)															
C62	0474	THOMAS A JACKSON		10.3S	D								10.0S	D				014540 DEP 19 0.6 hr					
				?			?		0														
C64	!!!!	NO DATA !!!!		(	728041191	2004	1762	)															
C66	!!!!	NO DATA !!!!		(	646041191	2123	1911	Closed)															
C68	!!!!	NO DATA !!!!		(	603041050	2006	500	)															
C70	0404	GORDON CURLEY		10.1	3285	D	.28	6	trv			10.0	3285	D	.28			018530					
		PATRICK KELLY		1.3	3600	N	2.42	6	trv			10.0	3600	N	.31								
						022041190		2157	2041														
C72	0478	BIROL BOZACI		9.5S	D								10.0S	D				014590					
				?			?		0														
C74	!!!!	NO DATA !!!!		(	005021010	1997	1586	)		C76 4hrs. 2nd shift													
C76	0433	GORDON CURLEY		10.1	4360	D	.38	8	trv			10.0	4360	D	.39			018860					
		PATRICK KELLY		1.3	2000	N	1.40	4	trv			10.0	2000	N	.18			low Efficiency					
						001051100		1955	1257														
Low EFF for Job 0433 rated 1125/hr for PRIM																							
C30	!!!!	NO DATA !!!!		(	014120150	2017	1570	Closed)															
C32	!!!!	NO DATA !!!!		(	282050180	2022	2204	* Closed)															
C34	!!!!	NO DATA !!!!		(	097080180	2045	37	)															

C76 4hrs. 2nd shift

low Efficiency

PROPOSED CORRECTIONS:

EFFICIENCY				H O U R S		
CHARGING VALVE	.34 D	.24 N	.29 C	20.0 D	20.0 N	20.0 S

T&L MACHINE DETAIL for 05-18-2021 4:00 am to 05-19-2021 5:00 am

--- per job in---										-suggested corrections			
JOB		RUN MACHINE		EFF		RUN MACHINE		EFF		WORK			
****	MISC #2 - Attn to: Steve Sawdey										****		
C40 6hrs. 1st shift													
C40	0121	STEVEN G SAWDEY	4.9	3200 D	.58	5	trv	10.0	3200 D	.28	019260		
		EDWIN PAYNE	10.0	5100 N	.45	8	trv	10.0	5100 N	.45			
			011051100	2049	1059								
C42	0247	EDWIN PAYNE	10.0	5800 N	.52	9	trv	10.0	5800 N	.52	019780		
			011051100	2049	1059								
C44	!!!!	NO DATA !!!!	(	647041261	2020	504	)						
C46	!!!!	NO DATA !!!!	(	001041120	2046	612	)						
C48 4hrs. 2nd shift													
C48	0126	STEVEN G SAWDEY	9.2	6200 D	.60	10	trv	10.0	6200 D	.55	018480		
		LARRY P RODWELL	6.1	1800 N	.26	5	trv	6.0	1800 N	.27			
			647041260	2019	2602	**	Closed No Tag						
C50	!!!!	NO DATA !!!!	(	022041190	2157	2041	)						
C52	0069	LARRY P RODWELL	3.9	3300 N	.56	NO TRV		4.0	3300 N	.55	015710		
			724031151	2067	2604	**	Closed						
C54	!!!!	NO DATA !!!!	(	007051100	2107	22	)						
C56	0381	LARRY P RODWELL	10.0	5200 N	.41	8	trv	10.0	5200 N	.40	011790		
			006051100	2173	923								

PROPOSED CORRECTIONS:

		EFFICIENCY			HOURS		
MISC #2		.42 D	.44 N	.43 C	20.0 D	40.0 N	0.0 S

T&L MACHINE DETAIL for 05-18-2021 4:00 am to 05-19-2021 5:00 am

		--- per job in---				-suggested corrections					
JOB		RUN MACHINE		EFF		RUN MACHINE		EFF WORK			
****	ACME NUT - Attn to: Kevin Rhone				****						
C02	!!!!	NO DATA		!!!!	(451043180 2159		2016 Closed)				
C04	!!!!	NO DATA		!!!!	(769041190 4028		1577)				
C06	!!!!	NO DATA		!!!!	(921050220 808		809 * Closed)				
C08	0700	RAYMOND E WOLF		6.9	3168 D	.60	8 trv	9.0	3168 D	.46	018220
				001115170	1953229163	11734%					
C10	0825	RAYMOND E WOLF		6.8	3848 D	.74	7 trv	9.0	3848 D	.56	018570
				001115170	1953229163	11734%					
C12	0757	ERIC D STANEK		8.9	2200 D	.41	7 trv	8.5	2200 D	.43	020020 DEP 4 1.6 hr
				003051100	2023	1836 Closed					
C14	!!!!	NO DATA		!!!!	(001020170 1984		573)				
C16	0758	ERIC D STANEK		8.2	1200 D	.24	7 trv	7.5	1200 D	.27	020340 DEP 4 1.6 hr
				052031290	2235	4346	194% Closed				

PROPOSED CORRECTIONS:

		EFFICIENCY			HOURS		
ACME NUT		.44 D	.00 N	.44 C	34.0 D	0.0 N	0.0 S

T&L MACHINE DETAIL for 05-18-2021 4:00 am to 05-19-2021 5:00 am

		--- per job in---				-suggested corrections				
JOB		RUN MACHINE		EFF		RUN MACHINE		EFF WORK		
****	ACME FITTING - Attn to: Kevin Rhone				****					
C18	!!!!	NO DATA		!!!!	(701031185 2678 1363)					
C20	!!!!	NO DATA		!!!!	(700031189 2424 0)					
C22	!!!!	NO DATA		!!!!	(001110020 2027 222)					
C24	0755	GERALD D DAVIS		9.7 2700 N .45 4 trv	10.0 2700 N .44 018650					
				700031192 2424 1115						
C26	0837	GERALD D DAVIS		9.7 2100 N .35 7 trv	10.0 2100 N .34 020770					
				002041121 871 931 *						

PROPOSED CORRECTIONS:

		EFFICIENCY			HOURS		
ACME FITTING		.00 D	.39 N	.39 C	0.0 D	20.0 N	0.0 S

T&L MACHINE DETAIL for 05-18-2021 4:00 am to 05-19-2021 5:00 am

--- per job in---										-suggested corrections							
JOB				RUN MACHINE				EFF	RUN MACHINE				EFF	WORK			
****	MISC #1 - Attn to: Kevin Rhone										****						
B02	!!!!	NO DATA		!!!!	(	730041050	2130	2258	* Closed No Tag)								
B04	!!!!	NO DATA		!!!!	(	334031151	2031	214	)								
B06	!!!!	NO DATA		!!!!	(	720020041	1695	1506	C	B08 10hrs.							
B08	0060	ROBERT DURRANT			9.6	2100 N	.44	6 trv	10.5	2100 N	.41	015370					
						354051031	2002	227									
B10	!!!!	NO DATA		!!!!	(	411031250	1724	2083	** Closed)								
B12	!!!!	NO DATA		!!!!	(	001058230	2086	995	)								
B14	!!!!	NO DATA		!!!!	(	006051100	2173	923	)								
B16	!!!!	NO DATA		!!!!	(	004051100	2029	1017	)								
									B18 10hrs.								
B18	0496	ROBERT DURRANT			9.6	2350 N	.26	6 trv	10.5	2350 N	.24	020130					
						616041260	500	251									
B20	!!!!	NO DATA		!!!!	(	311110090	2183	660	Closed)								
A50	!!!!	NO DATA		!!!!	(	917048116	1283	1734	** Closed No Tag)								
A52	!!!!	NO DATA		!!!!	(	520041060	663	692	* Closed No Tag)								
A54	!!!!	NO DATA		!!!!	(	083110090	2162	1559	)								

PROPOSED CORRECTIONS:

		EFFICIENCY			HOURS		
MISC #1		.00 D	.32 N	.32 C	0.0 D	21.0 N	0.0 S

T&L MACHINE DETAIL for 05-18-2021 4:00 am to 05-19-2021 5:00 am

				--- per job in---			-suggested corrections		
JOB				RUN MACHINE		EFF	RUN MACHINE EFF WORK		
****	ACME	MISC	- Attn to: Ray Wolf	****					
A40	!!!!	NO DATA	!!!!	(	219106140	2745	1651	)	
A42	!!!!	NO DATA	!!!!	(	641080261	920	2779	302% Closed No Tag	)
A44	!!!!	NO DATA	!!!!	(	650100050	1082	431	)	
A46	!!!!	NO DATA	!!!!	(	471110190	2214	754	)	
A48	!!!!	NO DATA	!!!!	(	388061221	1168	243	Closed	)

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--- per job in---										-suggested corrections					
JOB		RUN MACHINE				EFF	RUN MACHINE				EFF	WORK			
****	FITTING - Attn to: Kevin Rhone										****				
A86	!!!!	NO DATA		!!!!	(	582021080	1792	1636	Closed	No Tag	)				
A74	!!!!	NO DATA		!!!!	(	004041120	2056	2564	**	Closed	)				
A76	0142	ROOSEVELT KING JR		9.9	8550 N	.57	6 trv	9.5	8550 N	.60	018660				
					111051060	1997	1051								
A24	!!!!	NO DATA		!!!!											
A25 200 samples after setup															
A25	0456	DAMON P HASTINGS		0.0	200 D	*. **	1 trv	6.5	200 D	.02	018920	low	QUANTITY		
Low EFF for Job 0456 rated 1440/hr for SECO															
A26	0036	HERMAN LEWIS		10.5	8000 D	.53	9 trv	10.0	8000 D	.56	018960				
A27	!!!!	NO DATA		!!!!											

A25 200 samples after setup

PROPOSED CORRECTIONS:

		EFFICIENCY			HOURS		
FITTING		.35 D	.60 N	.44 C	16.5 D	9.5 N	0.0 S

T&L MACHINE DETAIL for 05-18-2021 4:00 am to 05-19-2021 5:00 am

--- per job in---										-suggested corrections									
JOB			RUN		MACHINE		EFF			RUN		MACHINE		EFF		WORK			
****	HYDROMAT BLOCK CELL - Attn to: Chad Sommerfeldt										****	A10 11hrs. 1st shift							
A10	0560	KOSTA TILA		11.1	4600	D	.92	26	trv		11.5	4600	D	.89	019970				
		ANTHONY BEARD		10.2	4312	N	.94	24	trv		10.0	4312	N	.96					
				041051141		1386		617											
A12	!!!!	NO DATA !!!!		(002041191		1042		605)											
A14	!!!!	NO DATA !!!!		(001041261		1887		521)											

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
HYDROMAT BLOCK CELL	.89 D	.96 N	.92 C	11.5 D	10.0 N	0.0 S

T&L MACHINE DETAIL for 05-18-2021 4:00 am to 05-19-2021 5:00 am

--- per job in---										-suggested corrections			
JOB		RUN MACHINE		EFF		RUN MACHINE		EFF		WORK			
***** BLOCK CELL - Attn to: Chad Sommerfeldt *****													
I26	!!!!	NO DATA !!!!											
I27	!!!!	NO DATA !!!!											
I40	!!!!	NO DATA !!!!											
I41	0622	HANSEL MAIQUEZ-HER	1.7	198	D	.30	1	trv	I41 1hr.				
I42	0613	KOSTAQ MIZAKU	1.3	500	D	1.92	NO	TRV	017030				
		JEREMY RHONE	0.0		D	-.--	2	TRV	1.0		D	-.--	DEP 23 2.2 hr
		KOSTAQ MIZAKU	5.8	1206	D	1.05	2	trv	8.0	1706	D	1.07	
		CHARLES SCRIBNER	0.0	2133	N	*.**	3	trv	9.5	2133	N	1.12	
I43	0660	KOSTAQ MIZAKU	1.8	510	D	1.01	1	trv	I43 1.5hrs 1st shift 3.5hrs 2nd shift				
		HANSEL MAIQUEZ-HER	4.6	996	D	.78	2	trv	2.0	510	D	.91	019060
									4.5	996	D	.79	
I44	0625	JEREMY RHONE	0.0		D	-.--	1	TRV	I44 count 4008				
		9907 DERRICK Wooda	9.8	8304	N	2.69	8	trv	9.5	8304	N	2.77	>> TRAINING << HI Efficiency
I45	0690	BRIAN MALDONADO	10.4	5404	D	1.04	10	trv	I45 8.5hrs. 2nd shift				
		DAMION HAMILTON	0.0	4248	N	*.**	NO	TRV	10.0	5404	D	1.08	020170
									9.5	4248	N	.89	
I46	0588	CHAD M SOMMERFELDT	2.1S	20	D		NO	TRV	9.0S	20	D		020920
		KEVIN MILLS	0.0	1300	N	*.**	3	trv	9.5	1300	N	.39	
I47	0672	JUAN BRAVO	4.0	6056	D	3.02	12	trv	9.5	6056	D	1.27	019700
		JASON PATTON	10.0	6000	N	1.20	12	trv	9.5	6000	N	1.26	>> TRAINING <<
I48	0686	HANSEL MAIQUEZ-HER	0.0	824	D	*.**	NO	TRV	I48 1.5hrs. 1st shift				
		LOUIS HOLT	0.2	4088	N	38.93	1	trv	2.0	824	D	.92	019550
									9.5	4088	N	.96	>> TRAINING <<
I49	!!!!	NO DATA !!!!											
I50	!!!!	NO DATA !!!!											
A87	0588	AVI CANTERO	3.5	1449	D	?.??	8	trv	7.0	1449	D	?.??	020920
	0672	AVI CANTERO	0.0		D	-.--	12	TRV	019700				
	0587	AVI CANTERO	0.9	2007	D	?.??	10	trv	3.5	2007	D	?.??	020910
				411051140	294	333	*						
Missing Efficiency Rating for Job 0588 for PRIM on A87 and Job 0587 for PRIM on A87													
A88	0625	AVI CANTERO	9.1	19173	D	.96	45	trv	10.0	19173	D	.87	018760
	0672	AVI CANTERO	1.4	2060	D	.47	26	trv	1.5	2060	D	.43	019700
		DONNELL LESANE	5.2	16200	N	.98	60	trv	9.5	16200	N	.53	
				051051141	1032	3114	302%						

PROPOSED CORRECTIONS:

		EFFICIENCY		HOURS	
BLOCK CELL		.97 D	1.13 N	1.06 C	50.0 D 66.5 N 9.0 S