

T&L MACHINE DETAIL for 05-17-2021 4:00 am to 05-18-2021 5:00 am

			--- per job in---		-suggested corrections		
JOB			RUN MACHINE		EFF	RUN MACHINE EFF WORK	
****	Special Assembly - Attn to: Cline Brown				****		
H04	!!!!	NO DATA		!!!!			
H06	!!!!	NO DATA		!!!!			
H08	!!!!	NO DATA		!!!!			
H10	!!!!	NO DATA		!!!!			
H20	!!!!	NO DATA		!!!!			
H12	!!!!	NO DATA		!!!!			
H14	!!!!	NO DATA		!!!!			
H22	!!!!	NO DATA		!!!!			

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JOB		RUN MACHINE		EFF		RUN MACHINE		EFF WORK	
***** C-N-C - Attn to: Wayne Brown *****									
L04	!!!!	NO DATA !!!!							
L06	0014	KEVIN STOKELIN	8.4	467 N	.64	NO TRV	8.0	467 N	.67 015130
L08	DOWN	RP - Repair	24.0	hrs BROWN,WAYNE C (360099055 4012 6074 151% Closed)					
L10	!!!!	NO DATA !!!!		(680070174 3994 2108)					
L12	6007	GLENN DAVIS	7.4	765 D	1.16	18 trv	8.0	765 D	1.06 015590
			229041191	3860		1270			
L14	!!!!	NO DATA !!!!		(678090253 2019 416 Closed)					
L16	!!!!	NO DATA !!!!							
L17	!!!!	NO DATA !!!!		(834090250 1052 283)					
L18	!!!!	NO DATA !!!!		(? ? 0)					
L20	!!!!	NO DATA !!!!		(680110024 2508 1922)					
L22	6010	HOANG HO	4.5	D	-.--	2 TRV	L22 6.5hrs. 1st shift		016260
			2.9	566 D	2.82	NO TRV	8.0	566 D	1.01
		MICHAEL LAMB	8.4	633 N	1.07	2 trv	8.0	633 N	1.13
			002090090	1000	1557	156% Closed No Tag			
L24	DOWN	RP - Repair	24.0	hrs HO,HOANG (959080201 912 1018 * Closed No Tag)					
L26	6010	HOANG HO	4.3	D	-.--	2 TRV	L26 6.5hrs. 1st shift		016260
			2.9	474 D	2.36	NO TRV	7.5	474 D	.90
		MICHAEL LAMB	8.4	576 N	.98	2 trv	8.0	576 N	1.03
			002090090	1000	1557	156% Closed No Tag			
L30	!!!!	NO DATA !!!!							
L32	!!!!	NO DATA !!!!							
L34	!!!!	NO DATA !!!!							
L36	0870	GLENN DAVIS	7.4	255 D	.04	1 trv	8.0	255 D	.04 007220 low QUANTITY
		KEVIN STOKELIN	8.4	292 N	.04	1 trv	8.0	292 N	.04 low QUANTITY
			603103280	1880	3657	195%			
Low EFF for Job 0870 rated 831/hr for PRIM									
L38	!!!!	NO DATA !!!!							

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
C-N-C	.75 D	.72 N	.73 C	31.5 D	32.0 N	0.0 S

T&L MACHINE DETAIL for 05-17-2021 4:00 am to 05-18-2021 5:00 am

JOB			--- per job in---			-suggested corrections		
			RUN	MACHINE	EFF	RUN	MACHINE	EFF WORK
***** CHARGING VALVE - Attn to: Tom Jackson & Birol Bozaci *****								
C58	0085	LARRY P RODWELL	9.8	3800 N	.34	8 trv	10.0	3800 N .34 016480
			625031010	1834	1881	* Closed No Tag		
C60	!!!!	NO DATA !!!!	(	871120091	1724	2132	** Closed No Tag)	
C62	!!!!	NO DATA !!!!	(	584031150	2099	1262	)	
C64	0317	GERALD D DAVIS	1.8	N	-.--	5 TRV	2.5	N -.-- 009050
			728041191	2004	1762			
C66	!!!!	NO DATA !!!!	(	646041191	2123	1911	Closed)	
C68	!!!!	NO DATA !!!!	(	603041050	2006	500	)	
C70	!!!!	NO DATA !!!!	(	022041190	2157	1786	)	
C72	!!!!	NO DATA !!!!	(	646041191	2123	1911	Closed)	
C74	!!!!	NO DATA !!!!	(	005021010	1997	1586	)	
C76	0433	GERALD D DAVIS	8.2	4050 N	.44	9 trv	7.5	4050 N .48 018860
			001051100	1955	812			
C30	0036	GERALD D DAVIS	8.2	5150 N	.42	6 trv	7.5	5150 N .46 018960
			014120150	2017	1570	Closed		
C32	!!!!	NO DATA !!!!	(	282050180	2022	2204	* Closed)	
C34	!!!!	NO DATA !!!!	(	097080180	2045	37	)	

PROPOSED CORRECTIONS:

EFFICIENCY			H O U R S		
CHARGING VALVE	.00 D	.38 N .38 C	0.0 D	27.5 N	0.0 S

T&L MACHINE DETAIL for 05-17-2021 4:00 am to 05-18-2021 5:00 am

		--- per job in---						-suggested corrections			
JOB		RUN MACHINE EFF						RUN MACHINE EFF WORK			
**** MISC #2 - Attn to: Steve Sawdey ****								C40 8.5hrs. 1st shift			
C40	0121	CAMERON BUDZISZEWS	8.7	4500	D	.46	8 trv	10.0	4500	D	.40 019260
		EDWIN PAYNE	10.2	5200	N	.45	8 trv	10.0	5200	N	.46
			011051100	2049			478				
C42	0247	CAMERON BUDZISZEWS	8.7	6500	D	.67	10 trv	10.0	6500	D	.58 019780
		EDWIN PAYNE	10.2	6500	N	.57	10 trv	10.0	6500	N	.58
			011051100	2049			478				
C44	!!!!	NO DATA !!!!	(	647041261	2020		504)				
C46	!!!!	NO DATA !!!!	(	001041120	2046		612)				
C48	!!!!	NO DATA !!!!	(	647041260	2019		2106 * Closed No Tag)				
C50	!!!!	NO DATA !!!!	(	022041190	2157		1786)				
C52	!!!!	NO DATA !!!!	(	724031151	2067		2604 ** Closed)				
C54	0037	BIROL BOZACI	6.9S	150	D		4 trv	7.0S	150	D	015250
			3.0	3500	D	.94	5 trv	3.0	3500	D	.94
		LARRY P RODWELL	9.8	7500	N	.61	10 trv	10.0	7500	N	.60
			007051100	2107			22				
C56	!!!!	NO DATA !!!!	(	006051100	2173		793)				

PROPOSED CORRECTIONS:

		EFFICIENCY			HOURS		
MISC #2		.55 D	.55 N	.55 C	23.0 D	30.0 N	7.0 S

T&L MACHINE DETAIL for 05-17-2021 4:00 am to 05-18-2021 5:00 am

		--- per job in---				-suggested corrections			
JOB		RUN MACHINE		EFF		RUN MACHINE		EFF WORK	
****	ACME NUT - Attn to: Kevin Rhone				****				
C02	!!!!	NO DATA		!!!!	(	451043180	2159	2016	Closed)
C04	!!!!	NO DATA		!!!!	(	769041190	4028	1577	)
C06	!!!!	NO DATA		!!!!	(	921050220	808	809	* Closed)
C08	!!!!	NO DATA		!!!!	(	001115170	1953228733	1171	C10 4hrs.
C10	0825	RAYMOND E WOLF			1.9	1068 D	.73	2 trv	5.0 1068 D .28 018570
					001115170	1953228733	1171	2%	
C12	0757	RAYMOND E WOLF			5.6	1771 D	.53	5 trv	5.5 1771 D .54 020020
					003051100	2023	1524		
C14	!!!!	NO DATA		!!!!	(	001020170	1984	573	)
									C16 7.5hrs.
C16	0758	RAYMOND E WOLF			6.9	2527 D	.61	6 trv	9.5 2527 D .44 020340
					052031290	2235	4186	187%	Closed

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
ACME NUT	.43 D	.00 N	.43 C	20.0 D	0.0 N	0.0 S

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				--- per job in---		-suggested corrections		
JOB		RUN MACHINE		EFF	RUN MACHINE EFF WORK			
****	ACME	FITTING -	Attn to: Kevin Rhone	****				
C18	!!!!	NO DATA	!!!!	(701031185	2678	1363	)	
C20	!!!!	NO DATA	!!!!	(700031189	2424	0	)	
C22	!!!!	NO DATA	!!!!	(001110020	2027	222	)	
C24	!!!!	NO DATA	!!!!	(700031192	2424	875	)	
C26	!!!!	NO DATA	!!!!	(002041121	871	762	)	

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				--- per job in---		-suggested corrections				
JOB				RUN MACHINE		EFF	RUN MACHINE		EFF	WORK
****	MISC #1 - Attn to: Kevin Rhone				****					
B02	!!!!	NO DATA	!!!!	(730041050	2130	2258	* Closed No Tag)			
B04	!!!!	NO DATA	!!!!	(334031151	2031	214	)			
B06	!!!!	NO DATA	!!!!	(720020041	1695	1506	Closed No Tag)			
B08	0060	KEVIN RHONE		0.0S 150 D		1 trv	0.0S 150 D		015370	DEP 6 10.3 hr
				354051031	2002	15				
B10	!!!!	NO DATA	!!!!	(411031250	1724	2083	** Closed)			
B12	!!!!	NO DATA	!!!!	(001058230	2086	995	B14 8hrs.			
B14	0300	PATRICK KELLY		5.3 5200 N	.76	6 trv	10.0 5200 N	.40	020150	
				006051100	2173	793				
B16	!!!!	NO DATA	!!!!	(004051100	2029	1017	B18 8hrs.			
B18	0496	PATRICK KELLY		5.3 2500 N	.51	5 trv	10.0 2500 N	.27	020130	
				616041260	500	192				
B20	!!!!	NO DATA	!!!!	(311110090	2183	660	Closed)			
A50	!!!!	NO DATA	!!!!	(917048116	1283	1734	** Closed No Tag)			
A52	!!!!	NO DATA	!!!!	(520041060	663	692	* Closed No Tag)			
A54	!!!!	NO DATA	!!!!	(083110090	2162	1559	)			

PROPOSED CORRECTIONS:

		EFFICIENCY			H O U R S		
MISC #1		.00 D	.34 N	.34 C	0.0 D	20.0 N	0.0 S

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				--- per job in---			-suggested corrections		
JOB				RUN MACHINE		EFF	RUN MACHINE EFF WORK		
****	ACME	MISC	- Attn to: Ray Wolf	****					
A40	!!!!	NO DATA	!!!!	(	219106140	2745	1651	)	
A42	!!!!	NO DATA	!!!!	(	641080261	920	2779	302% Closed No Tag	)
A44	!!!!	NO DATA	!!!!	(	650100050	1082	431	)	
A46	!!!!	NO DATA	!!!!	(	471110190	2214	754	)	
A48	!!!!	NO DATA	!!!!	(	388061221	1168	243	Closed	)

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JOB		RUN MACHINE		EFF		RUN MACHINE		EFF WORK		
****	FITTING - Attn to: Kevin Rhone				****					
A86	0093	DAMON P HASTINGS		0.9S	200 D	1 trv	10.0S	200 D	016190	
				582021080	1792	1636				
A74	!!!!	NO DATA !!!!		(	004041120	2056	2564	** Closed)		
A76	!!!!	NO DATA !!!!		(	111051060	1997	786	)		
A24	!!!!	NO DATA !!!!								
A25	0316	HERMAN LEWIS		1.2	400 D	.26	NO TRV	1.0	400 D .31 019630	
A26	0036	HERMAN LEWIS		9.3	5500 D	.41	5 trv	9.0	5500 D .42 018960	
A27	!!!!	NO DATA !!!!								

PROPOSED CORRECTIONS:

		EFFICIENCY			HOURS		
FITTING		.41 D	.00 N	.41 C	10.0 D	0.0 N	10.0 S

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JOB		--- per job in---				-suggested corrections					
		RUN MACHINE		EFF		RUN MACHINE		EFF WORK			
****	HYDROMAT BLOCK CELL - Attn to: Chad Sommerfeldt										****
						A10 9hrs.					
A10	0560	ANTHONY BEARD	9.3	4073 N	.97	24 trv	10.0	4073 N	.91	019970	
			151051062	1158	1312	*					
A12	!!!!	NO DATA !!!!	(	002041191	1042	605)					
A14	!!!!	NO DATA !!!!	(	001041261	1887	521)					

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
HYDROMAT BLOCK CELL	.00 D	.91 N	.91 C	0.0 D	10.0 N	0.0 S

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--- per job in---										-suggested corrections											
JOB		RUN MACHINE		EFF		RUN MACHINE		EFF WORK													
****	BLOCK CELL - Attn to: Chad Sommerfeldt										****	I26 7hrs. 1st shift 9hrs. 2nd shift									
I26	0642	KOSTA TILA	8.2	1700	D	.86	1	trv	7.5	1700	D	.94	018120								
		JASON PATTON	0.3	2139	N	35.65	5	trv	9.5	2139	N	.94		>> TRAINING <<							
I27	!!!!	NO DATA !!!!										I27 7hrs. count 1444									
I40	!!!!	NO DATA !!!!																			
I41	!!!!	NO DATA !!!!																			
I42	0613	KOSTAQ MIZAKU	6.2	1470	D	1.20	3	trv	7.0	1470	D	1.05	017030								
		CHARLES SCRIBNER	0.0	1905	N	*.**	NO	TRV	9.5	1905	N	1.00									
I43	!!!!	NO DATA !!!!										I44 count 2736 1st shift count 4296 2nd shift									
I44	0625	JUAN BRAVO	0.1	2512	D	*.**	5	trv	7.0	2512	D	1.14	018760								
		9907 DERRICK Wooda	0.8	4852	N	19.25	8	trv	9.5	4852	N	1.62		>> TRAINING <<							
									I45 7.5hrs. 1st shift												
I45	0690	BRIAN MALDONADO	8.3	3736	D	.90	9	trv	8.0	3736	D	.93	020170								
		KEVIN MILLS	0.0	5056	N	*.**	10	trv	9.5	5056	N	1.06									
I46	!!!!	NO DATA !!!!																			
I47	!!!!	NO DATA !!!!										I48 9hrs.									
I48	0697	LOUIS HOLT	0.4		N	-.--							019560	>> TRAINING <<							
			0.0		N	-.--	8	TRV	9.5		N	-.--									
	0686	LOUIS HOLT	0.0	4000	N	*.**	8	trv	0.0	4000	N	*.**	019550	>> TRAINING <<							
I49	!!!!	NO DATA !!!!																			
I50	!!!!	NO DATA !!!!																			
A87	0622	DONNELL LESANE	9.0	3296	N	.11	20	trv	9.5	3296	N	.11	018160	low Efficiency							
				332031180	750	900	**														
Low EFF for Job 0622 rated 3200/hr for PRIM																					
A88	0686	AVI CANTERO	5.6		D	-.--	18	TRV					019550								
	0625	AVI CANTERO	0.0		D	-.--	15	TRV					018760								
	0686	AVI CANTERO	2.8	13263	D	2.13	19	trv	8.5	13263	D	.71	019550								
		DONNELL LESANE	2.4	8379	N	1.62	20	trv	4.0	8379	N	.95									
	0625	DONNELL LESANE	5.2	15423	N	1.35	50	trv	5.5	15423	N	1.27	018760								
011041223 1873 3544 189%																					

PROPOSED CORRECTIONS:

		EFFICIENCY			HOURS		
BLOCK CELL		.94	D	.97	N	.96	C 38.0 D 66.5 N 0.0 S