

T&L MACHINE DETAIL for 05-13-2021 4:00 am to 05-14-2021 5:00 am

			--- per job in---			-suggested corrections			
JOB			RUN MACHINE		EFF	RUN MACHINE		EFF	WORK
****	Special Assembly - Attn to: Cline Brown					****			
H04	!!!!	NO DATA		!!!!					
H06	!!!!	NO DATA		!!!!					
H08	!!!!	NO DATA		!!!!					
H10	6007	THOM NGUYEN	8.7	1400 D	.49	NO TRV	8.0	1400 D	.53 015590
H20	!!!!	NO DATA		!!!!					
H12	!!!!	NO DATA		!!!!					
H14	!!!!	NO DATA		!!!!					
H22	!!!!	NO DATA		!!!!					

PROPOSED CORRECTIONS:

	EFFICIENCY			H O U R S		
Special Assembly	.53 D	.00 N	.53 C	8.0 D	0.0 N	0.0 S

T&L MACHINE DETAIL for 05-13-2021 4:00 am to 05-14-2021 5:00 am

JOB			--- per job in---			-suggested corrections				
			RUN	MACHINE	EFF	RUN	MACHINE	EFF	WORK	
***** C-N-C - Attn to: Wayne Brown *****										
L04	0010	KEVIN STOKELIN	0.0	N	-.--	12.5	N	-.--	015150	
L06	0014	KEVIN STOKELIN	7.6	430 N	.65	NO TRV	7.0	430 N	.71	015130
L08	DOWN	RP - Repair	24.0 hrs	BROWN,WAYNE C (360099055 4012 6074 151% Closed)						
L10	!!!!	NO DATA !!!!	(680070174 3994 2108)							
L12	!!!!	NO DATA !!!!	(229041191 3860 653)							
L14	!!!!	NO DATA !!!!	(678090253 2019 416 Closed)							
L16	0017	GLENN DAVIS	7.7	151 D	.39	NO TRV	8.0	151 D	.38	015760
L17	!!!!	NO DATA !!!!	(834090250 1052 283)							
L18	!!!!	NO DATA !!!!	(? ? 0)							
L20	!!!!	NO DATA !!!!	(680110024 2508 1922)							
L22	6010	HOANG HO	8.4	640 D	1.08	2 trv	8.0	640 D	1.14	016260
		MICHAEL LAMB	7.7	584 N	1.09	2 trv	10.0	584 N	.83	
			002090090	1000	1260	** Closed No Tag				
L24	DOWN	RP - Repair	24.0 hrs	HO,HOANG (959080201 912 1018 *						
						L26 8hrs. 2nd shift				
L26	6010	HOANG HO	8.4	570 D	.97	1 trv	8.0	570 D	1.02	016260
		MICHAEL LAMB	7.9	567 N	1.03	2 trv	10.0	567 N	.81	
			002090090	1000	1260	** Closed No Tag				
L30	!!!!	NO DATA !!!!								
L32	!!!!	NO DATA !!!!								
L34	!!!!	NO DATA !!!!								
L36	0870	KEVIN STOKELIN	7.6	255 N	.04	1 trv	7.0	255 N	.04	007220 low QUANTITY
			603103280 1880 3608 192%							
		Low EFF for Job 0870 rated 831/hr for PRIM								
L38	!!!!	NO DATA !!!!								

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
C-N-C	.85 D	.47 N	.60 C	24.0 D	46.5 N	0.0 S

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JOB			--- per job in---				-suggested corrections							
			RUN MACHINE		EFF	RUN MACHINE		EFF	WORK					
****	CHARGING VALVE - Attn to: Tom Jackson & Birol Bozaci									****				
C58	0085	THOMAS A JACKSON	3.4S	200 D		5 trv	5.5S	200 D		016480	DEP	19	1.5 hr	
			3.1	1600 D	.46	4 trv	3.0	1600 D	.47			DEP	19 1.5 hr	
			625031010 1834				1748 Closed No Tag							
C60	!!!!	NO DATA !!!!	(871120091 1724				2132	** Closed No Tag)						
C62	!!!!	NO DATA !!!!	(584031150 2099				1262	)						
C64	!!!!	NO DATA !!!!	(728041191 2004				1762	)						
C66	0302	THOMAS A JACKSON	3.5	1662 D	.42	7 trv	3.5	1662 D	.42	018620	DEP	19	1.5 hr	
			646041191 2123				1911 Closed							
C68	!!!!	NO DATA !!!!	(603041050 2006				500	)						
C70	0404	GORDON CURLEY	10.2	4760 D	.40	8 trv	10.0	4760 D	.41	018530				
		GERARDO NEGRON	9.7	5200 N	.46	10 trv	10.0	5200 N	.45					
			022041190 2157				1786							
C72	!!!!	NO DATA !!!!	(646041191 2123				1911	Closed)						
C74	!!!!	NO DATA !!!!	(005021010 1997				1586	)						
C76	0433	GORDON CURLEY	10.2	5150 D	.45	10 trv	10.0	5150 D	.46	018860				
		GERARDO NEGRON	9.7	5835 N	.53	10 trv	10.0	5835 N	.52					
			001051100 1955				529							
C30	!!!!	NO DATA !!!!	(014120150 2017				1418	Closed)						
C32	!!!!	NO DATA !!!!	(282050180 2022				2204	* Closed)						
C34	!!!!	NO DATA !!!!	(097080180 2045				37	)						

PROPOSED CORRECTIONS:

	EFFICIENCY			H O U R S		
CHARGING VALVE	.44 D	.48 N	.46 C	26.5 D	20.0 N	5.5 S

T&L MACHINE DETAIL for 05-13-2021 4:00 am to 05-14-2021 5:00 am

--- per job in---										-suggested corrections			
JOB		RUN MACHINE		EFF		RUN MACHINE		EFF		WORK			
****	MISC #2 - Attn to: Steve Sawdey										****	C40 10hrs.	
C40	0121	CASEY KAYE	10.4	5800 N	.49	9 trv	23.0	5800 N	.22	019260			
			343041260	1701	2028		* Closed No Tag						
							C42 10hrs.						
C42	0247	CASEY KAYE	10.4	5100 N	.44	8 trv	23.0	5100 N	.20	019780 low Efficiency			
			343041260	1701	2028		* Closed No Tag						
Low EFF for Job 0247 rated 1125/hr for PRIM													
C44	!!!!	NO DATA !!!!	(	647041261	2020	504	)						
C46	!!!!	NO DATA !!!!	(	001041120	2046	612	)						
C48	0126	STEVEN G SAWDEY	9.9	6000 D	.54	10 trv	9.5	6000 D	.56	018480			
			647041260	2019	2106		* Closed No Tag						
C50	!!!!	NO DATA !!!!	(	022041190	2157	1786	)						
C52	!!!!	NO DATA !!!!	(	724031151	2067	2604	** Closed)						
C54	!!!!	NO DATA !!!!	(	627041260	1958	4269	218% Closed No Tag)						
C56	0381	STEVEN G SAWDEY	4.7	1000 D	.17	4 trv				011790			
			1.6	1000 D	.50	NO TRV	6.0	2000 D	.26				
DOWN	RP - Repair	2.8 hrs	SAWDEY, STEVEN G										
			006051100	2173	658								

PROPOSED CORRECTIONS:

		EFFICIENCY			HOURS		
MISC #2		.44 D	.21 N	.27 C	15.5 D	46.0 N	0.0 S

T&L MACHINE DETAIL for 05-13-2021 4:00 am to 05-14-2021 5:00 am

				--- per job in---	-suggested corrections			
JOB				RUN MACHINE	EFF	RUN MACHINE EFF WORK		
****	ACME	NUT - Attn to: Kevin Rhone	****					
C02	!!!!	NO DATA	!!!!	(451043180	2159	2016	Closed	)
C04	!!!!	NO DATA	!!!!	(769041190	4028	1577		)
C06	!!!!	NO DATA	!!!!	(921050220	808	809	* Closed	)
C08	!!!!	NO DATA	!!!!	(001115170	1953228685	11709%		)
C10	!!!!	NO DATA	!!!!	(001115170	1953228685	11709%		)
C12	!!!!	NO DATA	!!!!	(003051100	2023	1273		)
C14	!!!!	NO DATA	!!!!	(001020170	1984	573		)
C16	!!!!	NO DATA	!!!!	(052031290	2235	3850	172% Closed	)

T&L MACHINE DETAIL for 05-13-2021 4:00 am to 05-14-2021 5:00 am

		--- per job in---				-suggested corrections				
JOB		RUN MACHINE		EFF		RUN MACHINE		EFF WORK		
****	ACME FITTING - Attn to: Kevin Rhone				****					
C18	!!!!	NO DATA		!!!!	(701031185 2678 1363)					
C20	!!!!	NO DATA		!!!!	(700031189 2424 0)					
C22	0949	ERIC D STANEK		9.8 2800 D .34 6 trv	001110020 2027 222	9.5 2800 D .35	014630 DEP 4 0.7 hr			
C24	0755	ERIC D STANEK		0.0 D -.- 6 TRV	700031192 2424 875	018650 DEP 4 0.7 hr				
C26	0837	ERIC D STANEK		9.8 3200 D .53 7 trv	002041121 871 762	9.5 3200 D .55	020770 DEP 4 0.7 hr			

PROPOSED CORRECTIONS:

		EFFICIENCY			HOURS		
ACME FITTING		.45 D	.00 N	.45 C	19.0 D	0.0 N	0.0 S

T&L MACHINE DETAIL for 05-13-2021 4:00 am to 05-14-2021 5:00 am

--- per job in---										-suggested corrections													
JOB		RUN MACHINE		EFF		RUN MACHINE		EFF		WORK													
****	MISC #1	- Attn to: Kevin Rhone										****											
B02	!!!!	NO DATA	!!!!	(	730041050	2130	2258	*	Closed	No Tag	)												
B04	!!!!	NO DATA	!!!!	(	334031151	2031	214	)															
B06	!!!!	NO DATA	!!!!	(	720020041	1695	1506	Closed	No Tag	)													
B08	!!!!	NO DATA	!!!!	(	669031313	1820	2410	** Closed No Tag															
B10	0451	ROBERT DURRANT		9.6	9500 N	.66	9 trv	21.5	9500 N	.29	013650												
				411031250	1724	2083	** Closed																
B12	!!!!	NO DATA	!!!!	(	001058230	2086	995	)	B14 10hrs.														
B14	0300	ROBERT DURRANT		9.6	9350 N	.76	11 trv	21.5	9350 N	.34	020150												
				006051100	2173	658																	
B16	!!!!	NO DATA	!!!!	(	004051100	2029	1017	)															
B18	0496	KEVIN RHONE		0.0S	150 D		1 trv	0.0S	150 D		020130	DEP 6	8.6 hr										
				616041260	500	130																	
B20	!!!!	NO DATA	!!!!	(	311110090	2183	660	Closed	)														
A50	!!!!	NO DATA	!!!!	(	917048116	1283	1734	** Closed No Tag															
A52	!!!!	NO DATA	!!!!	(	520041060	663	692	* Closed No Tag															
A54	!!!!	NO DATA	!!!!	(	083110090	2162	1559	)															

PROPOSED CORRECTIONS:

EFFICIENCY		HOURS			
MISC #1	.00 D .32 N .32 C	0.0 D 43.0 N	0.0 S		

T&L MACHINE DETAIL for 05-13-2021 4:00 am to 05-14-2021 5:00 am

				--- per job in---			-suggested corrections		
JOB				RUN MACHINE		EFF	RUN MACHINE EFF WORK		
****	ACME	MISC	- Attn to: Ray Wolf	****					
A40	!!!!	NO DATA	!!!!	(	219106140	2745	1651	)	
A42	!!!!	NO DATA	!!!!	(	641080261	920	2779	302% Closed No Tag	)
A44	!!!!	NO DATA	!!!!	(	650100050	1082	431	)	
A46	!!!!	NO DATA	!!!!	(	471110190	2214	754	)	
A48	!!!!	NO DATA	!!!!	(	388061221	1168	243	Closed	)

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		--- per job in---				-suggested corrections				
JOB		RUN MACHINE		EFF		RUN MACHINE		EFF WORK		
****	FITTING - Attn to: Kevin Rhone ****									
A86	!!!!	NO DATA	!!!!	(	582021080	1792	1628	Closed	No Tag)	
A74	!!!!	NO DATA	!!!!	(	004041120	2056	2564	**	Closed)	
A76	0142	ROOSEVELT KING JR	10.0	8450 N	.57	6 trv	10.0	8450 N	.56 018660	
				111051060	1997	786				
A24	!!!!	NO DATA	!!!!							
A25	!!!!	NO DATA	!!!!							
A26	!!!!	NO DATA	!!!!							
A27	!!!!	NO DATA	!!!!							

PROPOSED CORRECTIONS:

		EFFICIENCY			HOURS		
FITTING		.00 D	.56 N	.56 C	0.0 D	10.0 N	0.0 S

T&L MACHINE DETAIL for 05-13-2021 4:00 am to 05-14-2021 5:00 am

JOB		--- per job in---		-suggested corrections	
		RUN	MACHINE	EFF	
****	HYDROMAT BLOCK CELL - Attn to: Chad Sommerfeldt	****			
A10	0560 DAMION HAMILTON	0.0	1800 N	*.**	12 trv
		20.5	1800 N	.20	019970 >> TRAINING <<
		low Efficiency			
		151051062	1158		729
A12	!!!! NO DATA !!!!	(	002041191	1042	605)
A14	!!!! NO DATA !!!!	(	001041261	1887	521)

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
HYDROMAT BLOCK CELL	.00 D	.20 N	.20 C	0.0 D	20.5 N	0.0 S

T&L MACHINE DETAIL for 05-13-2021 4:00 am to 05-14-2021 5:00 am

JOB										--- per job in---				-suggested corrections			
BLOCK CELL - Attn to: Chad Sommerfeldt										RUN MACHINE EFF				RUN MACHINE EFF WORK			
*****										*****				I26 4hrs.			
I26	0642	KOSTA TILA	8.3	944	D	.47	2	trv		11.0	944	D	.36	018120			
I27	0534	GERSON JAMES	3.5	372	D	.24	NO	TRV		I27 5hrs.				016390			
			0.1	372	D	*.**	NO	TRV									
			0.6		D	-.--				10.0	744	D	.17			low Efficiency	
Low EFF for Job 0534 rated 450/hr for SECO																	
I40	!!!!	NO DATA !!!!															
I41	0622	JASON PATTON	0.7		N	-.--				12.5		N	-.--	018160	>>	TRAINING	<<
I42	0613	CHARLES SCRIBNER	0.1		N	-.--				11.5		N	-.--	017020			
										I43 6.5hrs. 1st shift 2.5hrs 2nd shift							
I43	0660	KOSTAQ MIZAKU	0.0	2016	D	*.**	4	trv		8.0	2016	D	.90	019060			
		CHARLES SCRIBNER	4.1	663	N	.58	1	trv		4.0	663	N	.59				
I44	!!!!	NO DATA !!!!															
I45	0690	JUAN BRAVO	8.3	3400	D	.82	6	trv		8.0	3400	D	.85	020170			
		9907 DERRICK Wooda	1.4		N	-.--				1.5		N	-.--		>>	TRAINING	<<
										I46 1.5hrs							
I46	0637	JASON PATTON	3.5	192	N	.42	1	trv		3.5	192	N	.42	018360	>>	TRAINING	<<
I47	0671	BRIAN MALDONADO	1.3		D	-.--				I47 6hrs. 1st shift 2.5hrs 2nd shift							
			5.9	2960	D	1.01	5	trv		7.5	2960	D	.79				
		LOUIS HOLT	0.0	1360	N	*.**	1	trv		5.0	1360	N	.54		>>	TRAINING	<<
I48	!!!!	NO DATA !!!!															
										I49 1.5hrs Count 696							
I49	0689	9907 DERRICK Wooda	3.0	451	N	.30	NO	TRV		3.0	451	N	.30	019840	>>	TRAINING	<<
I50	!!!!	NO DATA !!!!															
A87	0673	DONNELL LESANE	5.6		N	-.--				17.5		N	-.--	019680			
			251041230	1279			1438	*	Closed								
A88	0690	AVI CANTERO	5.4	9	D	.00	62	TRV						020170			
			0.0	8000	D	*.**	12	trv		5.5	8000	D	.66			COUNT CORRECT!	
		DONNELL LESANE	4.6	6280	N	.63	40	trv		7.5	6280	N	.38				
0686		DONNELL LESANE	3.3	7914	N	1.08	30	trv		3.5	7914	N	1.03	019550			
			831041021	1741			1678										

PROPOSED CORRECTIONS:

		EFFICIENCY			HOURS		
BLOCK CELL		.58	D	.20	N	.36	C
		50.0	D	69.5	N	0.0	S