

T&L MACHINE DETAIL for 05-12-2021 4:00 am to 05-13-2021 5:00 am

			--- per job in---			-suggested corrections			
JOB			RUN MACHINE		EFF	RUN MACHINE		EFF	WORK
****	Special Assembly - Attn to: Cline Brown					****			
H04	!!!!	NO DATA		!!!!					
H06	!!!!	NO DATA		!!!!					
H08	!!!!	NO DATA		!!!!					
H10	6007	THOM NGUYEN		8.4	1400 D	.50	NO TRV	8.0	1400 D .53 015590
H20	!!!!	NO DATA		!!!!					
H12	!!!!	NO DATA		!!!!					
H14	!!!!	NO DATA		!!!!					
H22	!!!!	NO DATA		!!!!					

PROPOSED CORRECTIONS:

			EFFICIENCY			H O U R S		
Special Assembly			.53 D	.00 N	.53 C	8.0 D	0.0 N	0.0 S

T&L MACHINE DETAIL for 05-12-2021 4:00 am to 05-13-2021 5:00 am

JOB			--- per job in---				-suggested corrections				
			RUN	MACHINE	EFF		RUN	MACHINE	EFF	WORK	
***** C-N-C - Attn to: Wayne Brown *****											
L04	0010	KEVIN STOKELIN	8.1	430 N	.61	NO TRV	7.5	430 N	.66	015150	
L06	0014	KEVIN STOKELIN	8.1	407 N	.58	NO TRV	7.5	407 N	.62	015130	
L08	DOWN	RP - Repair	24.0	hrs BROWN,WAYNE C							
				(360099055 4012	6074	151% Closed)					
L10	!!!!	NO DATA !!!!		(680070174 3994	2108	)					
L12	!!!!	NO DATA !!!!		(229041191 3860	653	)					
L14	!!!!	NO DATA !!!!		(678090253 2019	416	Closed)					
L16	0017	GLENN DAVIS	7.8	127 D	.33	NO TRV	8.0	127 D	.32	015760	
L17	!!!!	NO DATA !!!!		(834090250 1052	283	)					
L18	!!!!	NO DATA !!!!		(?	?	0)					
L20	!!!!	NO DATA !!!!		(680110024 2508	1922	)					
L22	6010	HOANG HO	8.3	649 D	1.12	2 trv	8.0	649 D	1.16	016260	
		MICHAEL LAMB	8.3	641 N	1.10	2 trv	8.0	641 N	1.14		
				002090090 1000	949						
L24	DOWN	RP - Repair	24.0	hrs HO,HOANG							
				(959080201 912	1018	* Closed No Tag)					
L26	6010	HOANG HO	8.3	568 D	.98	2 trv	8.0	568 D	1.01	016260	
		MICHAEL LAMB	8.3	545 N	.93	2 trv	8.0	545 N	.97		
				002090090 1000	949						
L30	!!!!	NO DATA !!!!									
L32	!!!!	NO DATA !!!!									
L34	!!!!	NO DATA !!!!									
L36	0870	WAYNE C BROWN	7.7	300 D	.05	3 trv	7.0	300 D	.05	007220	DEP 23 1.0 hr
											low QUANTITY
				603103280 1880	3585	191%					
				Low EFF for Job 0870 rated 831/hr for PRIM							
L38	!!!!	NO DATA !!!!									

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
C-N-C	.65 D	.86 N	.76 C	31.0 D	31.0 N	0.0 S

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--- per job in---													
-suggested corrections													
JOB			RUN MACHINE			EFF	RUN MACHINE			EFF	WORK		
*****	CHARGING VALVE - Attn			to: Tom Jackson & Birol Bozaci									*****
C58	!!!!	NO DATA	!!!!	(	625031010	1834	1685	Closed	No Tag	)			
C60	!!!!	NO DATA	!!!!	(	871120091	1724	2132	**	Closed	No Tag	)		
C62	0456	LARRY P RODWELL	10.3	4700	N	.46	8	trv	10.0	4700	N	.47 018920	
			584031150	2099			1262						
C64	0317	THOMAS A JACKSON	7.5	7800	D	.81	11	trv	7.0	7800	D	.87 009050 DEP 19 3.2 hr	
		PATRICK KELLY	6.3	7000	N	.87	14	trv	10.0	7000	N	.54	
			728041191	2004			1762						
C66	0302	THOMAS A JACKSON	7.5	5330	D	.63	10	trv	7.0	5330	D	.68 018620 DEP 19 3.2 hr	
		PATRICK KELLY	6.3	5500	N	.78	8	trv	10.0	5500	N	.49	
			646041191	2123			1814						
C68	!!!!	NO DATA	!!!!	(	603041050	2006	500	)					
C70	!!!!	NO DATA	!!!!	(	022041190	2157	1417	)					
C72	!!!!	NO DATA	!!!!	(	646041191	2123	1814	)					
C74	!!!!	NO DATA	!!!!	(	005021010	1997	1586	)					
C76	0433	GERARDO NEGRON	10.1	5830	N	.51	10	trv	10.0	5830	N	.52 018860	
			634031152	2040			3527	173%	Closed	No Tag			
C30	0036	GERARDO NEGRON	10.1	6860	N	.45	9	trv	10.0	6860	N	.46 018960	
			014120150	2017			1418	Closed					
C32	!!!!	NO DATA	!!!!	(	282050180	2022	2204	*	Closed	)			
C34	!!!!	NO DATA	!!!!	(	097080180	2045	37	)					

PROPOSED CORRECTIONS:

EFFICIENCY			HOURS		
CHARGING VALVE	.77 D	.50 N	.56 C	14.0 D	50.0 N 0.0 S

T&L MACHINE DETAIL for 05-12-2021 4:00 am to 05-13-2021 5:00 am

JOB			--- per job in---				-suggested corrections				
			RUN MACHINE		EFF	RUN MACHINE		EFF	WORK		
****	MISC #2 - Attn to: Steve Sawdey					****					
C40	0121	EDWIN PAYNE	10.5	5100 N	.43	8 trv	10.0	5100 N	.45	019260	
			343041260	1701	1581						
C42	0247	STEVEN G SAWDEY	8.2S	200 D		3 trv	8.5S	200 D		019780	
			1.4	1000 D	.63	2 trv	1.5	1000 D	.59		
			343041260	1701	1581						
C44	!!!!	NO DATA !!!!	(	647041261	2020	504)					
C46	!!!!	NO DATA !!!!	(	001041120	2046	612)					
C48	0126	GORDON CURLEY	10.1	6150 D	.54	10 trv	10.0	6150 D	.55	018480	
		EDWIN PAYNE	10.5	5000 N	.42	8 trv	10.0	5000 N	.44		
			647041260	2019	1734						
C50	!!!!	NO DATA !!!!	(	022041190	2157	1417)					
C52	0069	GORDON CURLEY	10.1	6830 D	.45	9 trv	10.0	6830 D	.46	015710	
		CASEY KAYE	10.0	7700 N	.51	9 trv	10.0	7700 N	.51		
			724031151	2067	2604	** Closed					
C54	0116	BIROL BOZACI	10.7	7100 D	.48	9 trv	10.0	7100 D	.51	018180	
		CASEY KAYE	10.0	7100 N	.51	9 trv	10.0	7100 N	.51		
			627041260	1958	4269	218%					
C56	0381	BIROL BOZACI	10.7	7600 D	.55	9 trv	10.0	7600 D	.59	011790	
		LARRY P RODWELL	10.3	7000 N	.53	7 trv	10.0	7000 N	.54		
			006051100	2173	365						

PROPOSED CORRECTIONS:

		EFFICIENCY			H O U R S		
MISC #2		.53 D	.49 N	.51 C	41.5 D	50.0 N	8.5 S

T&L MACHINE DETAIL for 05-12-2021 4:00 am to 05-13-2021 5:00 am

		--- per job in---				-suggested corrections					
JOB		RUN MACHINE		EFF		RUN MACHINE		EFF WORK			
****	ACME NUT - Attn to: Kevin Rhone ****										
C02	!!!!	NO DATA !!!!		(451043180 2159		2016 Closed)					
C04	!!!!	NO DATA !!!!		(769041190 4028		1577)					
C06	!!!!	NO DATA !!!!		(921050220 808		809 * Closed)					
C08	!!!!	NO DATA !!!!		(001115170 1953228685		11709%)					
C10	0825	GERALD D DAVIS		3.7	1750 N	.62	8 trv	4.5	1750 N	.51	018570
				001115170		1953228685		11709%			
C12	0757	GERALD D DAVIS		9.9	3200 N	.54	12 trv	10.0	3200 N	.53	020020
				003051100		2023 1273					
C14	!!!!	NO DATA !!!!		(001020170 1984		573)					
C16	!!!!	NO DATA !!!!		(052031290 2235		3850 172% Closed)					

PROPOSED CORRECTIONS:

		EFFICIENCY			HOURS		
ACME NUT		.00 D	.53 N	.53 C	0.0 D	14.5 N	0.0 S

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			--- per job in---			-suggested corrections			
JOB			RUN MACHINE		EFF	RUN MACHINE		EFF	WORK
****	ACME FITTING - Attn to: Kevin Rhone					****			
C18	!!!!	NO DATA	!!!!	(701031185	2678	1363			
C20	!!!!	NO DATA	!!!!	(700031189	2424	0			
C22	0949	ERIC D STANEK	10.5S	200 D	1 trv	10.0S	200 D	014630	
			001110020	2027	15				
C24	!!!!	NO DATA	!!!!	(700031192	2424	875			
C26	!!!!	NO DATA	!!!!	(002041121	871	504			

PROPOSED CORRECTIONS:

			EFFICIENCY			HOURS		
ACME FITTING			.00 D	.00 N	.00 C	0.0 D	0.0 N	10.0 S

T&L MACHINE DETAIL for 05-12-2021 4:00 am to 05-13-2021 5:00 am

				--- per job in---			-suggested corrections						
JOB		RUN MACHINE		EFF		RUN MACHINE		EFF		WORK			
*****	MISC #1	- Attn to: Kevin Rhone *****											
B02	!!!!	NO DATA	!!!!	(	730041050	2130	2258	*	Closed	No Tag	)		
B04	!!!!	NO DATA	!!!!	(	334031151	2031	214	)					
B06	!!!!	NO DATA	!!!!	(	720020041	1695	1506	Closed	No Tag	)			
B08	!!!!	NO DATA	!!!!	(	669031313	1820	2410	**	Closed	No Tag	)		
B10	!!!!	NO DATA	!!!!	(	411031250	1724	1750	*	Closed	)			
B12	!!!!	NO DATA	!!!!	(	001058230	2086	995	)					
B14	0300	JAMIE FELMLEE	10.0	6400	D	.50	4	trv	10.0	6400	D	.50	020150
		ROBERT DURRANT	8.4	8050	N	.74	9	trv	8.0	8050	N	.78	DEP 6 0.9 hr
	DOWN	RP - Repair	0.9	hrs	DURRANT,ROBERT								
			733041261	2118	2647	**	Closed	No Tag					
B16	0465	JAMIE FELMLEE	10.0	8400	D	.51	8	trv	10.0	8400	D	.51	014720
		ROBERT DURRANT	9.3	10450	N	.68	8	trv	9.5	10450	N	.67	DEP 6 0.9 hr
			004051100	2029	1017								
B18	!!!!	NO DATA	!!!!	(	616041260	500	126	)					
B20	!!!!	NO DATA	!!!!	(	311110090	2183	660	Closed	)				
A50	!!!!	NO DATA	!!!!	(	917048116	1283	1734	**	Closed	No Tag	)		
A52	!!!!	NO DATA	!!!!	(	520041060	663	692	*	Closed	No Tag	)		
A54	!!!!	NO DATA	!!!!	(	083110090	2162	1559	)					

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
MISC #1	.51 D	.72 N	.61 C	20.0 D	17.5 N	0.0 S

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				---	per job in---					-suggested corrections
JOB				RUN MACHINE		EFF				
****	ACME	MISC	- Attn to: Ray Wolf	****			RUN MACHINE	EFF	WORK	
A40	!!!!	NO DATA	!!!!		(	219106140	2745	1651	)	
A42	!!!!	NO DATA	!!!!		(	641080261	920	2779	302% Closed No Tag	)
A44	!!!!	NO DATA	!!!!		(	650100050	1082	431	)	
A46	!!!!	NO DATA	!!!!		(	471110190	2214	754	)	
A48	!!!!	NO DATA	!!!!		(	388061221	1168	243	Closed	)

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		--- per job in---				-suggested corrections					
JOB		RUN MACHINE		EFF		RUN MACHINE		EFF WORK			
****	FITTING - Attn to: Kevin Rhone										****
A86	!!!!	NO DATA		!!!!	(582021080 1792		1628 Closed No Tag)				
A74	!!!!	NO DATA		!!!!	(004041120 2056		2564 ** Closed)				
A76	0142	ROOSEVELT KING JR		9.9	8450 N	.57	6 trv	9.5	8450 N	.59	018660
					111051060	1997	524				
A24	!!!!	NO DATA		!!!!							
A25	0316	HERMAN LEWIS		10.7	7550 D	.55	14 trv	10.0	7550 D	.59	019630
A26	!!!!	NO DATA		!!!!							
A27	!!!!	NO DATA		!!!!							

PROPOSED CORRECTIONS:

		EFFICIENCY			HOURS		
FITTING		.59 D	.59 N	.59 C	10.0 D	9.5 N	0.0 S

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JOB		--- per job in---			-suggested corrections				
		RUN	MACHINE	EFF	RUN	MACHINE	EFF	WORK	
****	HYDROMAT BLOCK CELL -	Attn to: Chad Sommerfeldt			****				
A10	0560 KOSTA TILA	8.2	3300 D	.90	20 trv	8.0	3300 D	.92	019970
		151051062	1158	472					
A12	0522 KOSTA TILA	3.7	D	-.--		3.5	D	-.--	020890
		002041191	1042	605					
A14	!!!! NO DATA !!!!	(	001041261	1887	521	)			

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
HYDROMAT BLOCK CELL	.64 D	.00 N	.64 C	11.5 D	0.0 N	0.0 S

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JOB			--- per job in---				-suggested corrections						
			RUN MACHINE		EFF		RUN MACHINE		EFF		WORK		
***** BLOCK CELL - Attn to: Chad Sommerfeldt *****													
I26	0642	KEVIN MILLS	0.0	1860	N	*.**	5	trv	7.5	1860	N	1.03	018120 >> TRAINING <<
I27	!!!!	NO DATA !!!!											
I40	!!!!	NO DATA !!!!											
I41	0622	GERSON JAMES	8.6	1407	D	.41	3	trv	8.0	1407	D	.44	018160
I42	!!!!	NO DATA !!!!											
I43	!!!!	NO DATA !!!!											
I44	!!!!	NO DATA !!!!											
I45	0690	CHARLES SCRIBNER	0.1	3848	N	*.**	10	trv	7.5	3848	N	1.03	020170 >> TRAINING <<
I46	0637	BRIAN MALDONADO	7.7	1016	D	1.02	3	trv	7.0	1016	D	1.12	018360
		ANTHONY BEARD	8.4	1100	N	1.01	3	trv	8.0	1100	N	1.06	>> TRAINING <<
I47	0671	JUAN BRAVO	0.0	5000	D	*.**	9	trv	8.0	5000	D	1.25	019690
		DAMION HAMILTON	0.0	4160	N	*.**	7	trv	7.0	4160	N	1.19	
I48	0697	HANSEL MAIQUEZ-HER	0.7		D	-.--	4	TRV					019560
			0.0	3816	D	*.**	4	trv	8.0	3816	D	.95	
		9907 DERRICK Wooda	8.3	4128	N	1.00	5	trv	8.0	4128	N	1.03	>> TRAINING <<
I49	0689	KOSTAQ MIZAKU	6.4	3800	D	1.19	12	trv	8.0	3800	D	.95	019840 >> TRAINING <<
		LOUIS HOLT	0.2	3704	N	40.41	11	trv	7.5	3704	N	.99	>> TRAINING <<
I50	!!!!	NO DATA !!!!											
A87	0673	CAMERON BUDZISZEWS	5.3	6266	D	.85	20	trv	7.5	6266	D	.60	019680 >> TRAINING <<
				251041230	1279		1438	*					
A88	0697	CAMERON BUDZISZEWS	5.2	9640	D	.84	25	trv					019560 >> TRAINING <<
			0.0		D	-.--			9.5	9640	D	.46	
		DONNELL LESANE	7.4		N	-.--	60	TRV	7.0		N	-.--	
0690		DONNELL LESANE	0.3	12270	N	20.91	NO	TRV	0.5	12270	N	11.15	020170
			?			?	0						

PROPOSED CORRECTIONS:

		EFFICIENCY			H O U R S		
BLOCK CELL		.81	D	1.01	N	.91	C 56.0 D 53.0 N 0.0 S