

T&L MACHINE DETAIL for 05-11-2021 4:00 am to 05-12-2021 5:00 am

			--- per job in---			-suggested corrections					
JOB			RUN MACHINE		EFF	RUN MACHINE		EFF	WORK		
****	Special Assembly - Attn to: Cline Brown					****					
H04	!!!!	NO DATA			!!!!						
H06	!!!!	NO DATA			!!!!						
H08	!!!!	NO DATA			!!!!						
H10	6007	THOM NGUYEN		6.4	1100 D	.52	NO TRV	6.0	1100 D	.55	015590
H20	!!!!	NO DATA			!!!!						
H12	!!!!	NO DATA			!!!!						
H14	!!!!	NO DATA			!!!!						
H22	0558	THOM NGUYEN		2.0	400 D	1.03	NO TRV	2.0	400 D	1.00	017800

PROPOSED CORRECTIONS:

			EFFICIENCY			HOURS		
Special Assembly			.66 D	.00 N	.66 C	8.0 D	0.0 N	0.0 S

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		--- per job in---				-suggested corrections					
JOB		RUN MACHINE		EFF		RUN MACHINE		EFF		WORK	
****	C-N-C - Attn to: Wayne Brown ****										
L04	!!!!	NO DATA !!!!									
L06	0014	KEVIN STOKELIN	8.0	441 N	.64	NO TRV	23.5	441 N	.22	015130	
L08	DOWN	RP - Repair	24.0 hrs	BROWN,WAYNE C (360099055 4012 6074 151% Closed)							
L10	!!!!	(680070174 3994 2108)									
L12	6007	GLENN DAVIS	7.8	720 D	1.03	18 trv	8.0	720 D	1.00	015590	
			229041191	3860		653					
L14	!!!!	(678090253 2019 416 Closed)									
L16	!!!!	NO DATA !!!!									
L17	!!!!	(834090250 1052 283)									
L18	!!!!	(? ? 0)									
L20	!!!!	(680110024 2508 1922)									
L22	6010	HOANG HO	8.4	661 D	1.13	2 trv	8.0	661 D	1.18	016260	
		MICHAEL LAMB	8.3	627 N	1.08	2 trv	10.0	627 N	.90		
			002090090	1000		631					
L24	DOWN	RP - Repair	24.0 hrs	HO,HOANG (959080201 912 1018 * Closed No Tag)							
L26	6010	HOANG HO	8.4	561 D	.96	2 trv	8.0	561 D	1.00	016260	
		MICHAEL LAMB	8.3	561 N	.97	2 trv	10.0	561 N	.80		
			002090090	1000		631					
L30	!!!!	NO DATA !!!!									
L32	!!!!	NO DATA !!!!									
L34	!!!!	NO DATA !!!!									
L36	0870	GLENN DAVIS	0.6	108 D	.22	NO TRV	8.0	108 D	.02	007220	low QUANTITY
		KEVIN STOKELIN	8.0	234 N	.04	NO TRV	9.0	234 N	.03		low QUANTITY
			?			?					
						0					
Low EFF for Job 0870 rated 831/hr for PRIM											
L38	!!!!	NO DATA !!!!									

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
C-N-C	.80 D	.43 N	.57 C	32.0 D	52.5 N	0.0 S

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		--- per job in---					-suggested corrections					
JOB		RUN MACHINE		EFF			RUN MACHINE		EFF		WORK	
****	***** CHARGING VALVE - Attn to: Tom Jackson & Birol Bozaci *****											
C58	!!!!	NO DATA	!!!!	(	625031010	1834	1685	Closed	No Tag	)		
C60	!!!!	NO DATA	!!!!	(	871120091	1724	2132	**	Closed	No Tag	)	
C62	0456	LARRY P RODWELL	8.8	4100	N	.47	7 trv	23.0	4100	N	.18	018920 low Efficiency
			584031150	2099		980						
Low EFF for Job 0456 rated 1000/hr for PRIM												
C64	0317	DAMON P HASTINGS	9.8	9600	D	.76	11 trv	10.0	9600	D	.75	009050
		PATRICK KELLY	9.2	7000	N	.59	8 trv	10.0	7000	N	.54	
			728041191	2004		1373						
C66	0302	DAMON P HASTINGS	9.8	8000	D	.73	12 trv	10.0	8000	D	.71	018620
		PATRICK KELLY	9.2	6200	N	.60	9 trv	10.0	6200	N	.55	
			646041191	2123		1186						
C68	!!!!	NO DATA	!!!!	(	603041050	2006	500	)				
C70	0404	BIROL BOZACI	5.3	3065	D	.49	5 trv	5.5	3065	D	.48	018530 DEP 19 3.7 hr
			022041190	2157		1417						
C72	!!!!	NO DATA	!!!!	(	646041191	2123	1186	)				
C74	!!!!	NO DATA	!!!!	(	005021010	1997	1586	)				
C76	0433	BIROL BOZACI	5.9	4400	D	.67	8 trv	5.5	4400	D	.71	018860 DEP 19 3.7 hr
		GERARDO NEGRON	10.3	5830	N	.50	15 trv	10.0	5830	N	.52	
			634031152	2040		2983	***	Closed	No Tag			
C30	0036	GERARDO NEGRON	10.3	7650	N	.50	15 trv	23.0	7650	N	.22	018960
			014120150	2017		1159	Closed					
C32	!!!!	NO DATA	!!!!	(	282050180	2022	2204	*	Closed	)		
C34	!!!!	NO DATA	!!!!	(	097080180	2045	37	)				

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
CHARGING VALVE	.68 D	.33 N	.43 C	31.0 D	76.0 N	0.0 S

T&L MACHINE DETAIL for 05-11-2021 4:00 am to 05-12-2021 5:00 am

JOB			--- per job in---				-suggested corrections				
			RUN MACHINE		EFF	RUN MACHINE		EFF	WORK		
****	MISC #2 - Attn to: Steve Sawdey					****					
C40	0121	EDWIN PAYNE	10.3	5800 N	.50	9 trv	23.0	5800 N	.22	019260	
			343041260	1701	1319						
C42	0138	STEVEN G SAWDEY	10.2	6100 D	.52	9 trv	9.5	6100 D	.55	019340	
			342041190	1978	2084	* Closed No Tag					
C44	!!!!	NO DATA !!!!	(	647041261	2020	504	)				
C46	0075	CASEY KAYE	2.2	1600 N	.87	2 trv	2.0	1600 N	.93	019200	
			001041120	2046	612						
C48	0126	STEVEN G SAWDEY	10.2	5600 D	.49	9 trv	10.0	5600 D	.50	018480	
		EDWIN PAYNE	10.3	5000 N	.43	8 trv	10.0	5000 N	.44		
			647041260	2019	1043						
C50	0113	CASEY KAYE	5.9	1200 N	.17	2 trv	21.0	1200 N	.05	017430 low QUANTITY	
			022041190	2157	1417						
Low EFF for Job 0113 rated 1161/hr for PRIM											
C52	!!!!	NO DATA !!!!	(	724031151	2067	2240	* Closed)				
C54	0116	GORDON CURLEY	9.9	6065 D	.44	8 trv	10.0	6065 D	.44	018180	
		CASEY KAYE	8.1	5800 N	.52	7 trv	7.5	5800 N	.56		
			627041260	1958	2878	***					
C56	0381	GORDON CURLEY	9.9	6965 D	.55	10 trv	10.0	6965 D	.54	011790	
		LARRY P RODWELL	9.9	7300 N	.57	15 trv	10.0	7300 N	.57		
			733041260	2117	686						

PROPOSED CORRECTIONS:

		EFFICIENCY			H O U R S		
MISC #2		.51 D	.30 N	.38 C	39.5 D	73.5 N	0.0 S

T&L MACHINE DETAIL for 05-11-2021 4:00 am to 05-12-2021 5:00 am

		--- per job in---				-suggested corrections					
JOB		RUN MACHINE		EFF		RUN MACHINE		EFF WORK			
****	ACME NUT	- Attn to: Kevin Rhone				****					
C02	!!!!	NO DATA		!!!!	(451043180 2159		2016 Closed)				
C04	!!!!	NO DATA		!!!!	(769041190 4028		1577)				
C06	!!!!	NO DATA		!!!!	(921050220 808		809 * Closed)				
C08	!!!!	NO DATA		!!!!	(001115170 1953228606		11705%)				
C10	0825	RAYMOND E WOLF		8.1	3776 D	.61	7 trv	9.0	3776 D	.55	018570
		GERALD D DAVIS		10.2	3650 N	.47	8 trv	11.0	3650 N	.43	
				001115170		1953228606		11705%			
C12	0757	RAYMOND E WOLF		8.1	2912 D	.60	7 trv	9.0	2912 D	.54	020020
		GERALD D DAVIS		10.3	2850 N	.46	13 trv	11.0	2850 N	.43	
				003051100		2023		818			
C14	!!!!	NO DATA		!!!!	(001020170 1984		573)				
C16	!!!!	NO DATA		!!!!	(052031290 2235		3850			172% Closed)	

PROPOSED CORRECTIONS:

		EFFICIENCY			HOURS		
ACME NUT		.54 D	.43 N	.48 C	18.0 D	22.0 N	0.0 S

T&L MACHINE DETAIL for 05-11-2021 4:00 am to 05-12-2021 5:00 am

		--- per job in---			-suggested corrections		
JOB		RUN MACHINE		EFF	RUN MACHINE		EFF WORK
***** ACME FITTING - Attn to: Kevin Rhone *****							
C18	!!!!	NO DATA	!!!!	(701031185 2678 1363)			
C20	!!!!	NO DATA	!!!!	(700031189 2424 0)			
C22	0949	ERIC D STANEK	10.2S	D	9.5S	D	014630
			?	?			
C24	!!!!	NO DATA	!!!!	(700031192 2424 875)			
C26	!!!!	NO DATA	!!!!	(002041121 871 504)			

PROPOSED CORRECTIONS:

		EFFICIENCY			H O U R S		
ACME FITTING		.00 D	.00 N	.00 C	0.0 D	0.0 N	9.5 S

T&L MACHINE DETAIL for 05-11-2021 4:00 am to 05-12-2021 5:00 am

		--- per job in---				-suggested corrections			
JOB		RUN MACHINE		EFF	RUN MACHINE		EFF	WORK	
****	MISC #1 - Attn to: Kevin Rhone				****				
B02	!!!!	NO DATA	!!!!	(730041050	2130	2258	* Closed No Tag)		
B04	!!!!	NO DATA	!!!!	(334031151	2031	214	)		
B06	!!!!	NO DATA	!!!!	(720020041	1695	1506	Closed No Tag)		
B08	!!!!	NO DATA	!!!!	(669031313	1820	2410	** Closed No Tag)		
B10	!!!!	NO DATA	!!!!	(411031250	1724	1750	* Closed)		
B12	!!!!	NO DATA	!!!!	(001058230	2086	995	)		
B14	0300	JAMIE FELMLEE		9.5 7600 D .62	13 trv	10.0 7600 D .59	020150		
				733041261 2118	2271	* Closed No Tag			
B16	0465	JAMIE FELMLEE		9.5 9000 D .58	8 trv	10.0 9000 D .55	014720		
		ROBERT DURRANT		9.3 9800 N .65	9 trv	9.5 9800 N .63			
				004051100 2029	508				
B18	0463	ROBERT DURRANT		9.3 4675 N .55	10 trv	22.5 4675 N .23	020380		
				616041260 500	126				
B20	!!!!	NO DATA	!!!!	(311110090	2183	660	Closed)		
A50	!!!!	NO DATA	!!!!	(917048116	1283	1734	** Closed No Tag)		
A52	!!!!	NO DATA	!!!!	(520041060	663	692	* Closed No Tag)		
A54	!!!!	NO DATA	!!!!	(083110090	2162	1559	)		

PROPOSED CORRECTIONS:

		EFFICIENCY			HOURS		
MISC #1		.57 D	.35 N	.43 C	20.0 D	32.0 N	0.0 S

T&L MACHINE DETAIL for 05-11-2021 4:00 am to 05-12-2021 5:00 am

	JOB		---	per job in---				-suggested corrections			
	ACME	MISC	- Attn to:	Ray	Wolf	****		RUN	MACHINE	EFF	WORK
A40	!!!!	NO DATA	!!!!	(	219106140	2745	1651	)			
A42	!!!!	NO DATA	!!!!	(	641080261	920	2779	302% Closed No Tag	)		
A44	!!!!	NO DATA	!!!!	(	650100050	1082	431	)			
A46	!!!!	NO DATA	!!!!	(	471110190	2214	754	)			
A48	!!!!	NO DATA	!!!!	(	388061221	1168	243	Closed	)		

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		--- per job in---			-suggested corrections		
JOB		RUN MACHINE		EFF	RUN MACHINE		EFF WORK
**** FITTING - Attn to: Kevin Rhone ****							
A86	!!!! NO DATA !!!!	(582021080	1792	1628	Closed	No Tag	)
A74	!!!! NO DATA !!!!	(004041120	2056	2564	** Closed		)
A76	0142 ROOSEVELT KING JR	9.9 8450 N .57	6 trv	9.5 8450 N .59	018660	DEP 18	0.6 hr
		111051060 1997	262				
A24	!!!! NO DATA !!!!						
A25	0316 HERMAN LEWIS	9.9 7000 D .55	14 trv	9.5 7000 D .57	019630		
A26	!!!! NO DATA !!!!						
A27	!!!! NO DATA !!!!						

PROPOSED CORRECTIONS:

		EFFICIENCY			HOURS		
FITTING		.57 D	.59 N	.58 C	9.5 D	9.5 N	0.0 S

T&L MACHINE DETAIL for 05-11-2021 4:00 am to 05-12-2021 5:00 am

JOB		--- per job in---			-suggested corrections			
		RUN	MACHINE	EFF	RUN	MACHINE	EFF	WORK
****	HYDROMAT BLOCK CELL - Attn to: Chad Sommerfeldt				****			
A10	0560 ANTHONY BEARD	8.3	3545 N	.95	20 trv	20.0	3545 N	.39 019970
		631051061	446	1198	269% Closed			
A12	!!!! NO DATA !!!!	(	002041191	1042	605)			
A14	0518 KOSTA TILA	8.3	2278 D	.46	3 trv	11.5	2278 D	.33 020900
		001041261	1887	521				

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
HYDROMAT BLOCK CELL	.33 D	.39 N	.37 C	11.5 D	20.0 N	0.0 S

T&L MACHINE DETAIL for 05-11-2021 4:00 am to 05-12-2021 5:00 am

		--- per job in---				-suggested corrections						
JOB		RUN MACHINE		EFF		RUN MACHINE		EFF		WORK		
****	BLOCK CELL - Attn to: Chad Sommerfeldt											****
I26	!!!!	NO DATA !!!!										
I27	!!!!	NO DATA !!!!										
I40	!!!!	NO DATA !!!!										
I41	0622	KEVIN MILLS	0.0	1461	N	*.**	3	trv	20.0	1461	N .18 018160 low Efficiency	
Low EFF for Job 0622 rated 400/hr for SECO												
I42	!!!!	NO DATA !!!!										
I43	0660	GERSON JAMES	8.4	1800	D	.77	3	trv	11.5	1800	D .56 019060	
I44	!!!!	NO DATA !!!!										
I45	0608	JUAN BRAVO	3.6	488	D	1.23	2	trv	6.5	488	D .68 020060	
I46	0637	HANSEL MAIQUEZ-HER	0.0		D	-.--			3.5		D -.-- 018360	
		BRIAN MALDONADO	8.4	1188	D	1.09	3	trv	8.0	1188	D 1.14	
I47	0671	JUAN BRAVO	0.0	1400	D	*.**	3	trv	5.0	1400	D .56 019690	
		LOUIS HOLT	0.0	5000	N	*.**	8	trv	7.5	5000	N 1.33 >> TRAINING <<	
I48	0697	HANSEL MAIQUEZ-HER	0.9	320	D	.70	NO	TRV	1.0	320	D .64 019560	
		KOSTAQ MIZAKU	7.4	4520	D	1.22	1	trv	7.0	4520	D 1.29 >> TRAINING <<	
		9907 DERRICK Wooda	0.0	4824	N	*.**	5	trv	7.5	4824	N 1.29 >> TRAINING <<	
I49	0689	KOSTAQ MIZAKU	0.0	280	D	*.**	NO	TRV	4.5	280	D .12 019840 >> TRAINING <<	
		CHARLES SCRIBNER	0.0	3862	N	*.**	12	trv	15.0	3862	N .51 low Efficiency >> TRAINING <<	
I50	!!!!	NO DATA !!!!										
A87	0673	DONNELL LESANE	2.2	9711	N	3.15	30	trv	19.5	9711	N .36 019680	
			251041230 1279 874									
A88	0697	CAMERON BUDZISZEWS	10.0	16000	D	.73	NO	TRV	10.0	16000	D .73 019560 >> TRAINING <<	
		DONNELL LESANE	5.2	12006	N	1.05	20	trv	7.0	12006	N .78	
			061048160 1076 864									

PROPOSED CORRECTIONS:

		EFFICIENCY			HOURS		
BLOCK CELL		.71	D	.57	N	.63	C 57.0 D 76.5 N 0.0 S