

T&L MACHINE DETAIL for 05-11-2021 4:00 am to 05-12-2021 5:00 am

			--- per job in---			-suggested corrections				
JOB			RUN MACHINE		EFF	RUN MACHINE		EFF	WORK	
****	Special Assembly - Attn to: Cline Brown					****				
H04	!!!!	NO DATA			!!!!					
H06	!!!!	NO DATA			!!!!					
H08	!!!!	NO DATA			!!!!					
H10	6007	THOM NGUYEN	6.4	1100 D	.52	NO TRV	6.0	1100 D	.55	015590
H20	!!!!	NO DATA			!!!!					
H12	!!!!	NO DATA			!!!!					
H14	!!!!	NO DATA			!!!!					
H22	0558	THOM NGUYEN	2.0	400 D	1.03	NO TRV	2.0	400 D	1.00	017800

PROPOSED CORRECTIONS:

			EFFICIENCY			H O U R S		
Special Assembly			.66 D	.00 N	.66 C	8.0 D	0.0 N	0.0 S

T&L MACHINE DETAIL for 05-11-2021 4:00 am to 05-12-2021 5:00 am

--- per job in---										-suggested corrections			
JOB		RUN MACHINE		EFF		RUN MACHINE		EFF		WORK			
****	C-N-C - Attn to: Wayne Brown										****		
L04	!!!!	NO DATA !!!!											
										L06 8hrs.			
L06	0014	KEVIN STOKELIN	8.0	441 N	.64	NO TRV	23.5	441 N	.22	015130			
L08	DOWN	RP - Repair	24.0 hrs	BROWN,WAYNE C									
(360099055 4012 6074 151% Closed)													
L10	!!!!	NO DATA !!!!										(680070174 3994 2108)	
L12	6007	GLENN DAVIS	7.8	720 D	1.03	18 trv	8.0	720 D	1.00	015590			
			229041191	3860	653								
L14	!!!!	NO DATA !!!!										(678090253 2019 416 Closed)	
L16	!!!!	NO DATA !!!!											
L17	!!!!	NO DATA !!!!										(834090250 1052 283)	
L18	!!!!	NO DATA !!!!										(? ? 0)	
L20	!!!!	NO DATA !!!!										(680110024 2508 1922)	
										L22 8hrs. 2nd shift			
L22	6010	HOANG HO	8.4	661 D	1.13	2 trv	8.0	661 D	1.18	016260			
		MICHAEL LAMB	8.3	627 N	1.08	2 trv	10.0	627 N	.90				
			002090090	1000	631								
L24	DOWN	RP - Repair	24.0 hrs	HO,HOANG									
										(959080201 912 1018 * Closed No Tag)			
										L26 8hrs. 2nd shift			
L26	6010	HOANG HO	8.4	561 D	.96	2 trv	8.0	561 D	1.00	016260			
		MICHAEL LAMB	8.3	561 N	.97	2 trv	10.0	561 N	.80				
			002090090	1000	631								
L30	!!!!	NO DATA !!!!											
L32	!!!!	NO DATA !!!!											
L34	!!!!	NO DATA !!!!										L36 4hrs. 1st shift 8hrs. 2nd shift	
L36	0870	GLENN DAVIS	0.6	108 D	.22	NO TRV	8.0	108 D	.02	007220	low QUANTITY		
		KEVIN STOKELIN	8.0	234 N	.04	NO TRV	9.0	234 N	.03	low QUANTITY			
			?	?	0								
Low EFF for Job 0870 rated 831/hr for PRIM													
L38	!!!!	NO DATA !!!!											

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
C-N-C	.80 D	.43 N	.57 C	32.0 D	52.5 N	0.0 S

T&L MACHINE DETAIL for 05-11-2021 4:00 am to 05-12-2021 5:00 am

JOB		--- per job in---				-suggested corrections			
RUN MACHINE		EFF		RUN MACHINE		EFF		WORK	
***** CHARGING VALVE - Attn to: Tom Jackson & Birol Bozaci *****									
C58	!!!!	NO DATA !!!!		(625031010 1834		1685 Closed No Tag)			
C60	!!!!	NO DATA !!!!		(871120091 1724		2132 ** Closed No Tag)			
C62	0456	LARRY P RODWELL		8.8	4100 N .47	7 trv	23.0	4100 N .18	018920 low Efficiency
				584031150 2099		980			
Low EFF for Job 0456 rated 1000/hr for PRIM									
C64	0317	DAMON P HASTINGS		9.8	9600 D .76	11 trv	10.0	9600 D .75	009050
		PATRICK KELLY		9.2	7000 N .59	8 trv	10.0	7000 N .54	
				728041191 2004		1373			
C66	0302	DAMON P HASTINGS		9.8	8000 D .73	12 trv	10.0	8000 D .71	018620
		PATRICK KELLY		9.2	6200 N .60	9 trv	10.0	6200 N .55	
				646041191 2123		1186			
C68	!!!!	NO DATA !!!!		(603041050 2006		500)			
C70	0404	BIROL BOZACI		5.3	3065 D .49	5 trv	5.5	3065 D .48	018530 DEP 19 3.7 hr
				022041190 2157		1417			
C72	!!!!	NO DATA !!!!		(646041191 2123		1186)			
C74	!!!!	NO DATA !!!!		(005021010 1997		1586)			
C76	0433	BIROL BOZACI		5.9	4400 D .67	8 trv	5.5	4400 D .71	018860 DEP 19 3.7 hr
		GERARDO NEGRON		10.3	5830 N .50	15 trv	10.0	5830 N .52	
				634031152 2040		2983		*** Closed No Tag	
C30	0036	GERARDO NEGRON		10.3	7650 N .50	15 trv	23.0	7650 N .22	018960
				014120150 2017		1159 Closed			
C32	!!!!	NO DATA !!!!		(282050180 2022		2204 * Closed)			
C34	!!!!	NO DATA !!!!		(097080180 2045		37)			

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
CHARGING VALVE	.68 D	.33 N	.43 C	31.0 D	76.0 N	0.0 S

T&L MACHINE DETAIL for 05-11-2021 4:00 am to 05-12-2021 5:00 am

JOB		--- per job in---					-suggested corrections				
		RUN MACHINE EFF					RUN MACHINE EFF WORK				
**** MISC #2 - Attn to: Steve Sawdey ****											
							C40 10hrs.				
C40	0121	EDWIN PAYNE	10.3	5800 N	.50	9 trv	23.0	5800 N	.22	019260	
			343041260	1701	1319						
C42	0138	STEVEN G SAWDEY	10.2	6100 D	.52	9 trv	9.5	6100 D	.55	019340	
			342041190	1978	2084	* Closed No Tag					
C44	!!!!	NO DATA !!!!	(	647041261	2020	504)					
C46	0075	CASEY KAYE	2.2	1600 N	.87	2 trv	2.0	1600 N	.93	019200	
			001041120	2046	612						
C48	0126	STEVEN G SAWDEY	10.2	5600 D	.49	9 trv	10.0	5600 D	.50	018480	
		EDWIN PAYNE	10.3	5000 N	.43	8 trv	10.0	5000 N	.44		
			647041260	2019	1043						
							C50 5hrs.				
C50	0113	CASEY KAYE	5.9	1200 N	.17	2 trv	21.0	1200 N	.05	017430	low QUANTITY
			022041190	2157	1417						
Low EFF for Job 0113 rated 1161/hr for PRIM											
C52	!!!!	NO DATA !!!!	(	724031151	2067	2240	* Closed)				
C54	0116	GORDON CURLEY	9.9	6065 D	.44	8 trv	10.0	6065 D	.44	018180	
		CASEY KAYE	8.1	5800 N	.52	7 trv	7.5	5800 N	.56		
			627041260	1958	2878	***					
C56	0381	GORDON CURLEY	9.9	6965 D	.55	10 trv	10.0	6965 D	.54	011790	
		LARRY P RODWELL	9.9	7300 N	.57	15 trv	10.0	7300 N	.57		
			733041260	2117	686						

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
MISC #2	.51 D	.30 N	.38 C	39.5 D	73.5 N	0.0 S

T&L MACHINE DETAIL for 05-11-2021 4:00 am to 05-12-2021 5:00 am

		--- per job in---				-suggested corrections				
JOB		RUN MACHINE		EFF		RUN MACHINE		EFF WORK		
****	ACME NUT - Attn to: Kevin Rhone ****									
C02	!!!!	NO DATA !!!!		(451043180 2159 2016 Closed)						
C04	!!!!	NO DATA !!!!		(769041190 4028 1577)						
C06	!!!!	NO DATA !!!!		(921050220 808 809 * Closed)						
C08	!!!!	NO DATA !!!!		(001115170 1953228606 11705%)		C10 10hrs. 2nd shift				
C10 0825	RAYMOND E WOLF GERALD D DAVIS	8.1	3776 D	.61	7 trv	9.0	3776 D	.55	018570	
		10.2	3650 N	.47	8 trv	11.0	3650 N	.43		
		001115170 1953228606		11705%		C12 10hrs. 2nd shift				
C12 0757	RAYMOND E WOLF GERALD D DAVIS	8.1	2912 D	.60	7 trv	9.0	2912 D	.54	020020	
		10.3	2850 N	.46	13 trv	11.0	2850 N	.43		
		003051100 2023 818								
C14	!!!!	NO DATA !!!!		(001020170 1984 573)						
C16	!!!!	NO DATA !!!!		(052031290 2235 3850 172% Closed)						

PROPOSED CORRECTIONS:

		EFFICIENCY			HOURS		
ACME NUT		.54 D	.43 N	.48 C	18.0 D	22.0 N	0.0 S

T&L MACHINE DETAIL for 05-11-2021 4:00 am to 05-12-2021 5:00 am

		--- per job in---			-suggested corrections		
JOB		RUN	MACHINE	EFF	RUN	MACHINE	EFF WORK
****	ACME FITTING - Attn to: Kevin Rhone	****					
C18	!!!! NO DATA !!!!	(	701031185	2678	1363	)	
C20	!!!! NO DATA !!!!	(	700031189	2424	0	)	
C22	0949 ERIC D STANEK	10.2S	D		9.5S	D	014630
		?		?	0		
C24	!!!! NO DATA !!!!	(	700031192	2424	875	)	
C26	!!!! NO DATA !!!!	(	002041121	871	504	)	

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
ACME FITTING	.00 D	.00 N	.00 C	0.0 D	0.0 N	9.5 S

T&L MACHINE DETAIL for 05-11-2021 4:00 am to 05-12-2021 5:00 am

		--- per job in---				-suggested corrections				
JOB		RUN MACHINE		EFF		RUN MACHINE		EFF WORK		
****	MISC #1 - Attn to: Kevin Rhone					****				
B02	!!!!	NO DATA	!!!!	(	730041050	2130	2258	* Closed No Tag)		
B04	!!!!	NO DATA	!!!!	(	334031151	2031	214	)		
B06	!!!!	NO DATA	!!!!	(	720020041	1695	1506	Closed No Tag)		
B08	!!!!	NO DATA	!!!!	(	669031313	1820	2410	** Closed No Tag)		
B10	!!!!	NO DATA	!!!!	(	411031250	1724	1750	* Closed)		
B12	!!!!	NO DATA	!!!!	(	001058230	2086	995	)		
B14	0300	JAMIE FELMLEE		9.5	7600 D	.62	13 trv	10.0	7600 D .59	020150
					733041261	2118	2271	* Closed No Tag		
B16	0465	JAMIE FELMLEE		9.5	9000 D	.58	8 trv	10.0	9000 D .55	014720
		ROBERT DURRANT		9.3	9800 N	.65	9 trv	9.5	9800 N .63	
					004051100	2029	508	B18 10hrs.		
B18	0463	ROBERT DURRANT		9.3	4675 N	.55	10 trv	22.5	4675 N .23	020380
					616041260	500	126			
B20	!!!!	NO DATA	!!!!	(	311110090	2183	660	Closed)		
A50	!!!!	NO DATA	!!!!	(	917048116	1283	1734	** Closed No Tag)		
A52	!!!!	NO DATA	!!!!	(	520041060	663	692	* Closed No Tag)		
A54	!!!!	NO DATA	!!!!	(	083110090	2162	1559	)		

B18 10hrs.

PROPOSED CORRECTIONS:

		EFFICIENCY			HOURS		
MISC #1		.57 D	.35 N	.43 C	20.0 D	32.0 N	0.0 S

T&L MACHINE DETAIL for 05-11-2021 4:00 am to 05-12-2021 5:00 am

	JOB		---	per job in---				-suggested corrections			
	ACME	MISC	- Attn to:	Ray	Wolf	****		RUN	MACHINE	EFF	WORK
A40	!!!!	NO DATA	!!!!	(	219106140	2745	1651	)			
A42	!!!!	NO DATA	!!!!	(	641080261	920	2779	302% Closed No Tag	)		
A44	!!!!	NO DATA	!!!!	(	650100050	1082	431	)			
A46	!!!!	NO DATA	!!!!	(	471110190	2214	754	)			
A48	!!!!	NO DATA	!!!!	(	388061221	1168	243	Closed	)		

T&L MACHINE DETAIL for 05-11-2021 4:00 am to 05-12-2021 5:00 am

		--- per job in---				-suggested corrections			
JOB		RUN MACHINE		EFF	RUN MACHINE		EFF	WORK	
****	FITTING - Attn to: Kevin Rhone								****
A86	!!!!	NO DATA	!!!!	(582021080	1792	1628	Closed	No Tag)	
A74	!!!!	NO DATA	!!!!	(004041120	2056	2564	** Closed	)	
A76	0142	ROOSEVELT KING JR	9.9 8450 N .57	6 trv	9.5 8450 N .59	018660	DEP 18	0.6 hr	
			111051060 1997	262					
A24	!!!!	NO DATA	!!!!						
A25	0316	HERMAN LEWIS	9.9 7000 D .55	14 trv	9.5 7000 D .57	019630			
A26	!!!!	NO DATA	!!!!						
A27	!!!!	NO DATA	!!!!						

PROPOSED CORRECTIONS:

		EFFICIENCY			HOURS		
FITTING		.57 D	.59 N	.58 C	9.5 D	9.5 N	0.0 S

T&L MACHINE DETAIL for 05-11-2021 4:00 am to 05-12-2021 5:00 am

JOB		--- per job in---				-suggested corrections			
		RUN MACHINE		EFF		RUN MACHINE		EFF WORK	
****	HYDROMAT BLOCK CELL -	Attn to: Chad Sommerfeldt				****	A10 8hrs.		
A10	0560 ANTHONY BEARD	8.3	3545 N	.95	20 trv	20.0	3545 N	.39	019970
		631051061	446	1198	269% Closed				
A12	!!!! NO DATA !!!!	(	002041191	1042	605)				
A14	0518 KOSTA TILA	8.3	2278 D	.46	3 trv	11.5	2278 D	.33	020900
		001041261	1887	521					

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
HYDROMAT BLOCK CELL	.33 D	.39 N	.37 C	11.5 D	20.0 N	0.0 S

T&L MACHINE DETAIL for 05-11-2021 4:00 am to 05-12-2021 5:00 am

JOB		--- per job in---				-suggested corrections			
BLOCK CELL - Attn to: Chad Sommerfeldt		RUN MACHINE		EFF		RUN MACHINE		EFF WORK	

I26	!!!!	NO DATA !!!!							
I27	!!!!	NO DATA !!!!							
I40	!!!!	NO DATA !!!!							
I41	0622	KEVIN MILLS	0.0	1461	N *.**	3	trv	20.0	1461 N .18 018160 low Efficiency
Low EFF for Job 0622 rated 400/hr for SECO									
I42	!!!!	NO DATA !!!!							
I43	0660	GERSON JAMES	8.4	1800	D .77	3	trv	11.5	1800 D .56 019060
I44	!!!!	NO DATA !!!!							
I45	0608	JUAN BRAVO	3.6	488	D 1.23	2	trv	6.5	488 D .68 020060
I46	0637	HANSEL MAIQUEZ-HER	0.0		D -.--			3.5	D -.-- 018360
		BRIAN MALDONADO	8.4	1188	D 1.09	3	trv	8.0	1188 D 1.14
I47	0671	JUAN BRAVO	0.0	1400	D *.**	3	trv	5.0	1400 D .56 019690
		LOUIS HOLT	0.0	5000	N *.**	8	trv	7.5	5000 N 1.33 >> TRAINING <<
I48	0697	HANSEL MAIQUEZ-HER	0.9	320	D .70	NO	TRV	1.0	320 D .64 019560
		KOSTAQ MIZAKU	7.4	4520	D 1.22	1	trv	7.0	4520 D 1.29 >> TRAINING <<
		9907 DERRICK Wooda	0.0	4824	N *.**	5	trv	7.5	4824 N 1.29 >> TRAINING <<
I49	0689	KOSTAQ MIZAKU	0.0	280	D *.**	NO	TRV	4.5	280 D .12 019840 >> TRAINING <<
		CHARLES SCRIBNER	0.0	3862	N *.**	12	trv	15.0	3862 N .51 low Efficiency >> TRAINING <<
I50	!!!!	NO DATA !!!!							
A87	0673	DONNELL LESANE	2.2	9711	N 3.15	30	trv	19.5	9711 N .36 019680
				251041230	1279	874			
A88	0697	CAMERON BUDZISZEWS	10.0	16000	D .73	NO	TRV	10.0	16000 D .73 019560 >> TRAINING <<
		DONNELL LESANE	5.2	12006	N 1.05	20	trv	7.0	12006 N .78
				061048160	1076	864			

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
BLOCK CELL	.71	D	.57	N	.63	C 57.0 D 76.5 N 0.0 S