

T&L MACHINE DETAIL for 05-04-2021 4:00 am to 05-05-2021 5:00 am

		--- per job in---				-suggested corrections				
JOB		RUN MACHINE		EFF		RUN MACHINE		EFF WORK		
****	Special Assembly - Attn to: Cline Brown					****				
H04	!!!!	NO DATA !!!!								
H06	!!!!	NO DATA !!!!								
H08	!!!!	NO DATA !!!!								
H10	6007	THOM NGUYEN	10.5	1600 D	.46	NO TRV	10.0	1600 D	.48 015590	
H20	!!!!	NO DATA !!!!								
H12	!!!!	NO DATA !!!!								
H14	!!!!	NO DATA !!!!								
H22	!!!!	NO DATA !!!!								

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
Special Assembly	.48 D	.00 N	.48 C	10.0 D	0.0 N	0.0 S

T&L MACHINE DETAIL for 05-04-2021 4:00 am to 05-05-2021 5:00 am

JOB			--- per job in---				-suggested corrections				
*****	C-N-C	- Attn to: Wayne Brown	*****	RUN	MACHINE	EFF		RUN	MACHINE	EFF	WORK
L04	0010	KEVIN STOKELIN	10.4	562	N	.62	NO TRV	10.0	562	N	.65 015150
L06	0014	KEVIN STOKELIN	10.4	628	N	.70	NO TRV	10.0	628	N	.72 015130
L08	DOWN	RP - Repair	24.0 hrs BROWN,WAYNE C (360099055 4012 6074 151% Closed)								
L10	!!!!	NO DATA !!!!	(680070174 3994 2108)								
L12	6007	GLENN DAVIS	9.8	840	D	.95	24 trv	10.0	840	D	.93 015590
			229041192			3876	1895				
L14	!!!!	NO DATA !!!!	(678090253 2019 416 Closed)								
L16	!!!!	NO DATA !!!!									
L17	!!!!	NO DATA !!!!	(834090250 1052 228)								
L18	!!!!	NO DATA !!!!	(045021150 2061 2655 ** Closed)								
L20	!!!!	NO DATA !!!!	(680110024 2508 1922)								
L22	6010	MICHAEL LAMB	10.4	811	N	1.11	NO TRV	10.0	811	N	1.16 016260
			344129161			787	1065	** Closed	No Tag		
L24	DOWN	RP - Repair	24.0 hrs HO,HOANG (959080201 912 1018 * Closed No Tag)								
L26	6010	MICHAEL LAMB	10.4	715	N	.98	NO TRV	10.0	715	N	1.02 016260
			344129161			787	1065	** Closed	No Tag		
L30	!!!!	NO DATA !!!!									
L32	!!!!	NO DATA !!!!									
L34	!!!!	NO DATA !!!!									
L36	0727	GLENN DAVIS	8.4	267	D	.80	1 trv	8.5	267	D	.79 018770
			866041140			323	262				
L38	!!!!	NO DATA !!!!									

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
C-N-C	.87 D	.89 N	.88 C	18.5 D	40.0 N	0.0 S

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		--- per job in---				-suggested corrections			
JOB		RUN MACHINE		EFF	RUN MACHINE		EFF	WORK	
**** CHARGING VALVE - Attn to: Tom Jackson & Birol Bozaci ****									
C58	0052	LARRY P RODWELL	10.0	7330 N	.65	10 trv	10.0	7330 N	.65 018230
						625031010 1834	1685	Closed No Tag	
						C60 6hrs.			
C60	0318	DAMON P HASTINGS	5.2	4000 D	.51	4 trv	10.0	4000 D	.27 020450
						871120091 1724	2132	** Closed No Tag	
						C62 4hrs.			
C62	0456	DAMON P HASTINGS	5.2	1400 D	.27	4 trv	10.0	1400 D	.14 018920 low Efficiency
						584031150 2099	632		
Low EFF for Job 0456 rated 1000/hr for PRIM									
C64	!!!!	NO DATA !!!!	(	728041191	2004	126)			
						C66 5hrs. 2nd shift			
C66	0302	BIROL BOZACI	4.1S	200 D		6 trv	4.0S	200 D	018620
						6.4	5250 D	.73	7 trv
						1.9	3500 N	1.67	5 trv
						639041120 1998	1956		
						C68 4hrs. 2nd shift			
C68	0470	BIROL BOZACI	6.4	3200 D	.50	5 trv	6.0	3200 D	.53 014450
						1.9	2100 N	1.13	4 trv
						003021010 2142	2627	** Closed	
C70	0404	CASEY KAYE	4.8	1800 N	.33	3 trv	5.0	1800 N	.31 018530
						022041190 2157	954		
C72	!!!!	NO DATA !!!!	(	646041191	2123	556)			
C74	!!!!	NO DATA !!!!	(	005021010	1997	1586)			
C76	0433	GERARDO NEGRON	9.9	5230 N	.47	10 trv	10.0	5230 N	.46 018860
						634031152 2040	1556		
C30	0036	GERARDO NEGRON	9.9	6870 N	.46	10 trv	10.0	6870 N	.46 018960
						014120150 2017	952	Closed	
C32	!!!!	NO DATA !!!!	(	282050180	2022	2204	* Closed)		
C34	!!!!	NO DATA !!!!	(	097080180	2045	37)			

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
CHARGING VALVE	.37 D	.49 N	.44 C	32.0 D	46.0 N	4.0 S

T&L MACHINE DETAIL for 05-04-2021 4:00 am to 05-05-2021 5:00 am

		--- per job in---					-suggested corrections				
JOB		RUN MACHINE EFF					RUN MACHINE EFF WORK				
****	MISC #2 - Attn to: Steve Sawdey										****
C40	!!!!	NO DATA	!!!!	(	343041260	1701	395	)			
C42	0138	STEVEN G SAWDEY	5.8	3400 D	.51	5 trv	6.0	3400 D	.49	019340	
		EDWIN PAYNE	10.2	6800 N	.57	10 trv	10.0	6800 N	.59		
				342041190	1978	557					
C44	0316	STEVEN G SAWDEY	4.2S	200 D		5 trv	4.0S	200 D		019630	
			6.4	4300 D	.68	8 trv	6.0	4300 D	.72		
		EDWIN PAYNE	10.2	4900 N	.48	9 trv	10.0	4900 N	.49		
				646041190	2122	912					
C46	0075	GORDON CURLEY	10.0	6200 D	.72	6 trv	10.0	6200 D	.72	019200	
				001041120	2046	366					
C48	0126	GORDON CURLEY	10.0	5000 D	.45	12 trv	10.0	5000 D	.44	018480	
				629031082	2062	2156	* Closed No Tag				
C50	!!!!	NO DATA	!!!!	(	022041190	2157	954	)			
C52	!!!!	NO DATA	!!!!	(	724031151	2067	1983	Closed	)		
C54	0016	LARRY P RODWELL	10.0	6620 N	.72	9 trv	10.0	6620 N	.72	017810	
				626031290	2039	1824					
C56	!!!!	NO DATA	!!!!	(	730041051	2130	1837	Closed	)		

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
MISC #2	.59 D	.60 N	.59 C	32.0 D	30.0 N	4.0 S

T&L MACHINE DETAIL for 05-04-2021 4:00 am to 05-05-2021 5:00 am

		--- per job in---				-suggested corrections				
JOB		RUN MACHINE		EFF		RUN MACHINE		EFF WORK		
****	ACME NUT - Attn to: Kevin Rhone ****									
C02	!!!!	NO DATA !!!!		(451043180 2159 2016 Closed)						
C04	!!!!	NO DATA !!!!		(769041190 4028 1577)						
C06	!!!!	NO DATA !!!!		(921050220 808 809 * Closed)						
C08	!!!!	NO DATA !!!!		(0011115170 1953227174 11632%)						
C10	0825	GERALD D DAVIS		10.0	3900 N .51 10 trv	10.0	3900 N .51	018570		
				0011115170	1953227174	11632%				
C12	0757	RAYMOND E WOLF		7.1	3428 D .80 8 trv	8.5	3428 D .67	020020		
		GERALD D DAVIS		10.0	3100 N .52 12 trv	10.0	3100 N .52			
				051041190	1888 3010	159% Closed				
C14	!!!!	NO DATA !!!!		(001020170 1984 573)						
C16	0758	RAYMOND E WOLF		7.1	1924 D .45 5 trv	8.5	1924 D .38	020340		
				052031290	2235 3850	172% Closed				

PROPOSED CORRECTIONS:

		EFFICIENCY			HOURS		
ACME NUT		.52 D	.51 N	.52 C	17.0 D	20.0 N	0.0 S

T&L MACHINE DETAIL for 05-04-2021 4:00 am to 05-05-2021 5:00 am

		--- per job in---			-suggested corrections		
JOB		RUN MACHINE		EFF	RUN MACHINE		EFF WORK
****	ACME FITTING - Attn to: Kevin Rhone			****			
C18	!!!! NO DATA !!!!	(701031185	2678	1250)			
C20	!!!! NO DATA !!!!	(700031189	2424	0)			
C22	!!!! NO DATA !!!!	(011039120	1062	2529	238% Closed No Tag)		
C24	0755 ERIC D STANEK	9.4S	D		9.0S	D	018650
		?	?	0			
C26	!!!! NO DATA !!!!	(001031151	2068	5414	262% Closed)		

PROPOSED CORRECTIONS:

		EFFICIENCY			HOURS		
ACME FITTING		.00 D	.00 N	.00 C	0.0 D	0.0 N	9.0 S

T&L MACHINE DETAIL for 05-04-2021 4:00 am to 05-05-2021 5:00 am

JOB		--- per job in---			-suggested corrections				
		RUN MACHINE		EFF	RUN MACHINE		EFF	WORK	
****	MISC #1 - Attn to: Kevin Rhone ****								
B02	0460	PATRICK KELLY	5.4	7000 N	1.00	8 trv	10.0	7000 N	.54 014030
			730041050	2130	2021	Closed No Tag			
B04	0378	PATRICK KELLY	4.4	1800 N	.36	3 trv	4.5	1800 N	.36 019020
			334031151	2031	191				
B06	!!!!	NO DATA !!!!	(	720020041	1695	1506	Closed No Tag)		
						B08 1.5hrs. 2nd shift			
B08	0045	JAMIE FELMLEE	9.7	2100 D	.53	6 trv	10.0	2100 D	.51 015280
		PATRICK KELLY	1.1	350 N	.81	1 trv	5.5	350 N	.16 low Efficiency
			669031313	1820	777				
Low EFF for Job 0045 rated 409/hr for PRIM									
B10	!!!!	NO DATA !!!!	(	411031250	1724	1750	* Closed)		
B12	0153	ROBERT DURRANT	9.9	12000 N	.81	4 trv	10.0	12000 N	.80 020100
			001058230	2086	995	B14 8hrs. 1st shift			
B14	0300	JAMIE FELMLEE	9.7	6900 D	.55	8 trv	10.0	6900 D	.54 020150
		ROBERT DURRANT	9.9	9300 N	.73	11 trv	9.5	9300 N	.76
			733041261	2118	1212				
B16	!!!!	NO DATA !!!!	(	048031150	2004	2167	* Closed)		
B18	!!!!	NO DATA !!!!	(	616041261	500	614	** Closed)		
B20	!!!!	NO DATA !!!!	(	311110090	2183	660	Closed)		
A50	!!!!	NO DATA !!!!	(	917048116	1283	1734	** Closed No Tag)		
A52	!!!!	NO DATA !!!!	(	520041060	663	561			
A54	!!!!	NO DATA !!!!	(	083110090	2162	1559			

PROPOSED CORRECTIONS:

		EFFICIENCY			HOURS		
MISC #1		.53 D	.59 N	.57 C	20.0 D	39.5 N	0.0 S

T&L MACHINE DETAIL for 05-04-2021 4:00 am to 05-05-2021 5:00 am

				--- per job in---			-suggested corrections		
JOB				RUN MACHINE		EFF	RUN MACHINE EFF WORK		
****	ACME	MISC	- Attn to: Ray Wolf	****					
A40	!!!!	NO DATA	!!!!	(	219106140	2745	1651	)	
A42	!!!!	NO DATA	!!!!	(	641080261	920	2779	302% Closed No Tag	)
A44	!!!!	NO DATA	!!!!	(	650100050	1082	431	)	
A46	!!!!	NO DATA	!!!!	(	471110190	2214	754	)	
A48	!!!!	NO DATA	!!!!	(	388061221	1168	243	Closed	)

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JOB		--- per job in---			-suggested corrections					
		RUN	MACHINE	EFF			RUN	MACHINE	EFF	WORK
**** FITTING - Attn to: Kevin Rhone ****										
A86	0320	ROOSEVELT KING JR	8.0	3550 N	.30	8 trv	8.0	3550 N	.30	020240
			582021080	1792		1628 Closed No Tag				
A74	0403	CAMERON BUDZISZEWS	9.3	4200 D	.49	5 trv	9.5	4200 D	.48	020600
			004041120	2056		2564 ** Closed No Tag				
A76	0447	CAMERON BUDZISZEWS	9.3	6800 D	.73	5 trv	9.5	6800 D	.72	013560
		ROOSEVELT KING JR	10.0	6800 N	.68	6 trv	10.0	6800 N	.68	
			911041220	1609		826				
A24	!!!!	NO DATA !!!!								
A25	0253	HERMAN LEWIS	10.8	7400 D	.53	13 trv	10.5	7400 D	.55	019440
A26	!!!!	NO DATA !!!!								
A27	!!!!	NO DATA !!!!								

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
FITTING	.58 D	.51 N	.55 C	29.5 D	18.0 N	0.0 S

T&L MACHINE DETAIL for 05-04-2021 4:00 am to 05-05-2021 5:00 am

JOB		--- per job in---			-suggested corrections					
		RUN	MACHINE	EFF		RUN	MACHINE	EFF	WORK	
**** HYDROMAT BLOCK CELL - Attn to: Chad Sommerfeldt ****										
A10	0560	KOSTA TILA	1.8	1040 D	1.30	NO TRV	2.0	1040 D	1.16	019970
			411041080	1432	1877	** Closed	No Tag			
A12	0522	CHAD M SOMMERFELDT	5.2S	400 D		2 trv	10.0S	400 D		020890
			002041191	1042	38					
A14	0573	KOSTA TILA	2.7	1250 D	1.03	1 trv				019800
			5.0	2278 D	1.02	2 trv	8.0	3528 D	.98	
		ANTHONY BEARD	8.2	4422 N	1.19	4 trv	7.5	4422 N	1.31	
			004041120	2056	2564	** Closed	No Tag			

PROPOSED CORRECTIONS:

	EFFICIENCY	HOURS
HYDROMAT BLOCK CELL	1.02 D 1.31 N 1.14 C	10.0 D 7.5 N 10.0 S

T&L MACHINE DETAIL for 05-04-2021 4:00 am to 05-05-2021 5:00 am

--- per job in---										-suggested corrections																			
JOB					RUN MACHINE					EFF					WORK														
***** BLOCK CELL - Attn to: Chad Sommerfeldt *****																													
I26	!!!!	NO DATA !!!!										I27 8.5hrs.																	
I27	0534	GERSON JAMES		10.2	2040	D	.45	5	trv	9.5	2040	D	.48	016390															
I40	!!!!	NO DATA !!!!																											
I41	!!!!	NO DATA !!!!																											
I42	!!!!	NO DATA !!!!										I42 1.5hrs 2nd shift count 393																	
I43	0660	BRIAN MALDONADO		0.5		D	-.--			I43 2hrs. 1st shift										019060									
				2.2	558	D	.91	1	trv	3.0	558	D	.66																
		LOUIS HOLT		2.2	2742	N	4.45	4	trv	9.5	2742	N	1.03	>> TRAINING <<															
I44	0688	KOSTAQ MIZAKU		9.1	3400	D	.93	8	trv	I44 9hrs. 1st shift 392 count no good										019520									
		JASON PATTON		0.0	392	N	*.**	NO TRV		10.0	3400	D	.85	>> TRAINING <<															
		CHARLES SCRIBNER		0.0	3432	N	*.**	8	trv	7.5	3432	N	1.14																
I45	0608	JUAN BRAVO		10.2	1308	D	1.16	5	trv	9.5	1308	D	1.25	020060															
		KEVIN MILLS		0.0	1432	N	*.**	7	trv	9.0	1432	N	1.45																
I46	0637	BRIAN MALDONADO		7.5	964	D	.99	4	trv	7.0	964	D	1.06	018360															
I47	0671	9907 DERRICK Wooda		9.7	5648	N	1.16	10	trv	9.0	5648	N	1.26	019690 >> TRAINING <<															
I48	!!!!	NO DATA !!!!																											
I49	!!!!	NO DATA !!!!																											
I50	!!!!	NO DATA !!!!																											
A87	0613	AVI CANTERO		9.7	10800	D	1.02	18	trv	11.0	10800	D	.90	017030															
		DONNELL LESANE		4.5	4526	N	.93	8	trv	4.5	4526	N	.92																
	0642	DONNELL LESANE		5.5	5536	N	.46	20	trv	5.5	5536	N	.46	018120															
				432041081		435		709		163%																			
A88	0671	AVI CANTERO		0.0	1120	D	*.**	NO TRV		0.0	1120	D	*.**	019690															
	0622	AVI CANTERO		9.1	14472	D	.50	45	trv	8.5	14472	D	.53	018160															
	0689	AVI CANTERO		0.6	1472	D	1.18	8	trv	0.5	1472	D	1.34	019840															
		DONNELL LESANE		10.0	13426	N	.61	60	trv	9.5	13426	N	.64																
				421041082		728		3292		452%																			

PROPOSED CORRECTIONS:

EFFICIENCY				H O U R S		
BLOCK CELL	.84 D	1.00 N	.92 C	59.0 D	56.5 N	0.0 S