

T&L MACHINE DETAIL for 04-30-2021 4:00 am to 05-03-2021 5:00 am

		----- per job in---			-suggested corrections		
JOB		c/i	RUN MACHINE	EFF	RUN MACHINE	EFF	WORK
****	Special Assembly - Attn to: Cline Brown ****						
H04	!!!!	NO DATA !!!!					
H06	!!!!	NO DATA !!!!					
H08	!!!!	NO DATA !!!!					
H10	!!!!	NO DATA !!!!					
H20	!!!!	NO DATA !!!!					
H12	!!!!	NO DATA !!!!					
H14	!!!!	NO DATA !!!!					
H22	!!!!	NO DATA !!!!					

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	JOB		c/i	RUN MACHINE	EFF	RUN MACHINE	EFF	WORK
****	C-N-C - Attn to: Wayne Brown							****
L04	!!!!	NO DATA	!!!!					
L06	!!!!	NO DATA	!!!!					
L08	DOWN	RP - Repair	72.0 hrs	BROWN,WAYNE C				
				(360099055 4012	6074	151%	Closed	)
L10	!!!!	NO DATA	!!!!	(680070174	3994	2108	)	
L12	!!!!	NO DATA	!!!!	(229041192	3876	1217	)	
L14	!!!!	NO DATA	!!!!	(678090253	2019	416	Closed	)
L16	!!!!	NO DATA	!!!!					
L17	!!!!	NO DATA	!!!!	(834090250	1052	178	)	
L18	!!!!	NO DATA	!!!!	(045021150	2061	2655	** Closed	)
L20	!!!!	NO DATA	!!!!	(680110024	2508	1922	)	
L22	!!!!	NO DATA	!!!!	(344129161	787	1065	** Closed No Tag	)
L24	DOWN	RP - Repair	72.0 hrs	HO,HOANG				
				(959080201	912	1018	* Closed No Tag	)
L26	!!!!	NO DATA	!!!!	(344129161	787	1065	** Closed No Tag	)
L30	!!!!	NO DATA	!!!!					
L32	!!!!	NO DATA	!!!!					
L34	!!!!	NO DATA	!!!!					
L36	!!!!	NO DATA	!!!!	(866041140	323	63	)	
L38	!!!!	NO DATA	!!!!					

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JOB		c/i	RUN MACHINE	EFF	RUN MACHINE	EFF	WORK
****	CHARGING VALVE - Attn to: Tom Jackson & Birol Bozaci	****					
C58	!!!! NO DATA !!!!	(	625031010	1834	1488	Closed	No Tag)
C60	!!!! NO DATA !!!!	(	871120091	1724	1820	* Closed	No Tag)
C62	!!!! NO DATA !!!!	(	584031150	2099	394		)
C64	!!!! NO DATA !!!!	(	728041191	2004	94		)
C66	!!!! NO DATA !!!!	(	639041120	1998	1437		)
C68	!!!! NO DATA !!!!	(	003021010	2142	2172	* Closed	)
C70	!!!! NO DATA !!!!	(	011110230	1893	2098	* Closed	)
C72	!!!! NO DATA !!!!	(	646041191	2123	556		)
C74	!!!! NO DATA !!!!	(	005021010	1997	1586		)
C76	!!!! NO DATA !!!!	(	634031152	2040	1190		)
C30	!!!! NO DATA !!!!	(	014120150	2017	767	Closed	)
C32	!!!! NO DATA !!!!	(	282050180	2022	2204	* Closed	)
C34	!!!! NO DATA !!!!	(	097080180	2045	37		)

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JOB		c/i	RUN MACHINE	EFF	RUN MACHINE	EFF	WORK
****	MISC #2 - Attn to: Steve Sawdey	****					
C40	!!!! NO DATA !!!!	(	343041260	1701	244	)	
C42	!!!! NO DATA !!!!	(	340041121	1981	1990	* Closed)	
C44	!!!! NO DATA !!!!	(	646041190	2122	0	)	
C46	!!!! NO DATA !!!!	(	243011110	1975	4156	210% Closed)	
C48	!!!! NO DATA !!!!	(	629031082	2062	1846	Closed No Tag)	
C50	!!!! NO DATA !!!!	(	022041190	2157	682	)	
C52	!!!! NO DATA !!!!	(	724031151	2067	1970	Closed)	
C54	!!!! NO DATA !!!!	(	626031290	2039	1626	)	
C56	!!!! NO DATA !!!!	(	730041051	2130	1773	Closed)	

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		----- per job in---				-suggested corrections		
JOB		c/i		RUN	MACHINE	EFF	RUN	MACHINE
***** ACME NUT - Attn to: Kevin Rhone *****							EFF	WORK
C02	!!!!	NO DATA	!!!!	(	451043180	2159	2016	Closed)
C04	!!!!	NO DATA	!!!!	(	769041190	4028	1428	)
C06	!!!!	NO DATA	!!!!	(	921050220	808	809	* Closed)
C08	!!!!	NO DATA	!!!!	(	001115170	1953226934	11620%	)
C10	!!!!	NO DATA	!!!!	(	001115170	1953226934	11620%	)
C12	!!!!	NO DATA	!!!!	(	051041190	1888	1799	Closed)
C14	!!!!	NO DATA	!!!!	(	001020170	1984	573	)
C16	!!!!	NO DATA	!!!!	(	052031290	2235	3117	** Closed)

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JOB				c/i	RUN MACHINE	EFF	RUN MACHINE	EFF	WORK
****	ACME	FITTING -	Attn to: Kevin Rhone	****					
C18	!!!!	NO DATA	!!!!	(	701031185	2678	1250	)	
C20	!!!!	NO DATA	!!!!	(	700031189	2424	0	)	
C22	!!!!	NO DATA	!!!!	(	011039120	1062	2529	238% Closed No Tag	)
C24	!!!!	NO DATA	!!!!	(	700031192	2424	321	)	
C26	!!!!	NO DATA	!!!!	(	001031151	2068	5414	262% Closed	)

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JOB	c/i			RUN	MACHINE	EFF	RUN	MACHINE	EFF WORK
****	MISC	#1	- Attn to: Kevin Rhone	****					
B02	!!!!	NO DATA	!!!!	(	730041050	2130	1842	Closed No Tag	)
B04	!!!!	NO DATA	!!!!	(	334031151	2031	121		)
B06	!!!!	NO DATA	!!!!	(	720020041	1695	1506	Closed No Tag	)
B08	!!!!	NO DATA	!!!!	(	669031311	1928	1948	*	)
B10	!!!!	NO DATA	!!!!	(	411031250	1724	1750	* Closed	)
B12	!!!!	NO DATA	!!!!	(	001058230	2086	935		)
B14	!!!!	NO DATA	!!!!	(	733041261	2118	374		)
B16	!!!!	NO DATA	!!!!	(	048031150	2004	2175	* Closed	)
B18	!!!!	NO DATA	!!!!	(	616041261	500	465	Closed	)
B20	!!!!	NO DATA	!!!!	(	311110090	2183	660	Closed	)
A50	!!!!	NO DATA	!!!!	(	917048116	1283	1734	** Closed No Tag	)
A52	!!!!	NO DATA	!!!!	(	520041060	663	327		)
A54	!!!!	NO DATA	!!!!	(	083110090	2162	1559		)

T&L MACHINE DETAIL for 04-30-2021 4:00 am to 05-03-2021 5:00 am

	JOB		----- per job in---				-suggested corrections			
	ACME	MISC	- Attn to: Ray Wolf	c/i	RUN	MACHINE	EFF	RUN	MACHINE	EFF WORK

A40	!!!!	NO DATA	!!!!	(	219106140	2745	1651	)		
A42	!!!!	NO DATA	!!!!	(	641080261	920	2779	302% Closed No Tag	)	
A44	!!!!	NO DATA	!!!!	(	650100050	1082	431	)		
A46	!!!!	NO DATA	!!!!	(	471110190	2214	754	)		
A48	!!!!	NO DATA	!!!!	(	388061221	1168	243	Closed	)	

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JOB		c/i	RUN	MACHINE	EFF	RUN	MACHINE EFF WORK
****	FITTING - Attn to: Kevin Rhone	****					
A86	!!!! NO DATA !!!!	(	582021080	1792	1472	Closed	No Tag)
A74	!!!! NO DATA !!!!	(	004041120	2056	1441		)
A76	!!!! NO DATA !!!!	(	411031250	1724	1750	* Closed	)
A24	!!!! NO DATA !!!!						
A25	!!!! NO DATA !!!!						
A26	!!!! NO DATA !!!!						
A27	!!!! NO DATA !!!!						

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	JOB		----- per job in---				-suggested corrections
			c/i	RUN MACHINE	EFF		RUN MACHINE EFF WORK
****	HYDROMAT BLOCK CELL	-	Attn to: Chad Sommerfeldt	****			
A10	!!!!	NO DATA	!!!!	(411041080	1432	1877	** Closed No Tag)
A12	!!!!	NO DATA	!!!!	(002110302	1045	1823	174% Closed No Tag)
A14	!!!!	NO DATA	!!!!	(004041120	2056	1441	)

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		JOB		----- per job in---		-suggested corrections							
		BLOCK CELL - Attn to:		c/i RUN MACHINE EFF		RUN MACHINE EFF WORK							
*****		*****		Chad Sommerfeldt		*****							
I26	0643	JASON	PATTON	Thu	0.8	2700 N	11.49	5	trv	10.0	2700 N	.90	018110 >> TRAINING <
I27	!!!!	NO DATA !!!!											
I40	!!!!	NO DATA !!!!											
I41	!!!!	NO DATA !!!!											
I42	0613	CHARLES	SCRIBNER	Thu	0.0	2067 N	*.**	3	trv	9.0	2067 N	1.15	017030
I43	!!!!	NO DATA !!!!											
I44	!!!!	NO DATA !!!!											
I45	0608	KEVIN	MILLS	Thu	0.0	1328 N	*.**	6	trv	9.0	1328 N	1.34	020060
I46	!!!!	NO DATA !!!!											
I47	!!!!	NO DATA !!!!											
I48	!!!!	NO DATA !!!!											
I49	!!!!	NO DATA !!!!											
I50	!!!!	NO DATA !!!!											
A87	!!!!	NO DATA !!!!		(831031110 2207 1001)									
A88	!!!!	NO DATA !!!!		(723041230 1206 1517 **)									

PROPOSED CORRECTIONS:

		EFFICIENCY		HOURS	
BLOCK CELL		.00 D	1.12 N 1.12 C	0.0 D	28.0 N 0.0 S