

T&L MACHINE DETAIL for 04-28-2021 4:00 am to 04-29-2021 5:00 am

		--- per job in---				-suggested corrections				
JOB		RUN MACHINE		EFF		RUN MACHINE		EFF WORK		
****	Special Assembly - Attn to: Cline Brown					****				
H04	!!!!	NO DATA !!!!								
H06	!!!!	NO DATA !!!!								
H08	!!!!	NO DATA !!!!								
H10	!!!!	NO DATA !!!!								
H20	0503	THOM NGUYEN	10.6	1200 D	.65	NO TRV	10.0	1200 D	.69 017660	
H12	!!!!	NO DATA !!!!								
H14	!!!!	NO DATA !!!!								
H22	!!!!	NO DATA !!!!								

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
Special Assembly	.69 D	.00 N	.69 C	10.0 D	0.0 N	0.0 S

T&L MACHINE DETAIL for 04-28-2021 4:00 am to 04-29-2021 5:00 am

JOB										--- per job in---				-suggested corrections			
C-N-C - Attn to: Wayne Brown										RUN MACHINE EFF				RUN MACHINE EFF WORK			
*****										L04 count 523							
L04	0010	KEVIN STOKELIN	10.5	5239	N	5.76	NO	TRV		10.0	5239	N	6.02	015150	HI	Efficiency	
L06	0014	KEVIN STOKELIN	10.5	609	N	.67	NO	TRV		10.0	609	N	.70	015130			
L08	DOWN	RP - Repair	24.0	hrs	BROWN,WAYNE C												
					(360099055 4012 6074 151% Closed)												
L10	!!!!	NO DATA	!!!!		(680070174 3994 2108)												
L12	6007	GLENN DAVIS	0.0	68	D	*.**	NO	TRV						015590			
			0.0		D	-.--	1	TRV		2.0	68	D	.38				
			229041192	3876	1217												
L14	!!!!	NO DATA	!!!!		(678090253 2019 416 Closed)					L16 8hrs.							
L16	0017	GLENN DAVIS	8.4	165	D	.39	NO	TRV		10.0	165	D	.33	015760			
L17	!!!!	NO DATA	!!!!		(834090250 1052 79)												
L18	!!!!	NO DATA	!!!!		(045021150 2061 2655 ** Closed)												
L20	6028	HOANG HO	10.4	1762	D	1.82	3	trv		10.0	1762	D	1.89	018980			
		MICHAEL LAMB	10.1	1775	N	1.88	NO	TRV		9.5	1775	N	2.01		HI	Efficiency	
			680110024	2508	1922												
L22	!!!!	NO DATA	!!!!		(344129161 787 1065 ** Closed No Tag)												
L24	DOWN	RP - Repair	24.0	hrs	HO,HOANG												
					(959080201 912 1018 * Closed No Tag)												
L26	!!!!	NO DATA	!!!!		(344129161 787 1065 ** Closed No Tag)												
L30	!!!!	NO DATA	!!!!														
L32	!!!!	NO DATA	!!!!														
L34	!!!!	NO DATA	!!!!														
L36	!!!!	NO DATA	!!!!		(008010270 1928 596)												
L38	!!!!	NO DATA	!!!!														

PROPOSED CORRECTIONS:

		EFFICIENCY			HOURS		
C-N-C		1.05	D	2.93	N	2.12	C 22.0 D 29.5 N 0.0 S

T&L MACHINE DETAIL for 04-28-2021 4:00 am to 04-29-2021 5:00 am

--- per job in---										
-suggested corrections										
JOB		RUN MACHINE		EFF	RUN MACHINE		EFF	WORK		
*****	CHARGING VALVE - Attn to: Tom Jackson & Birol Bozaci *****									
C58	0052	GERALD D DAVIS	0.8	N	-.--	6 TRV	1.0	N	-.--	018230
			625031010	1834		1461				
C60	0318	GORDON CURLEY	9.9	6400 D	.43	6 trv	10.0	6400 D	.43	020450
		GERALD D DAVIS	3.2	1800 N	.38	4 trv	3.0	1800 N	.40	
			871120091	1724		1483				
C62	0456	DAMON P HASTINGS	0.4S	200 D		1 trv	10.0S	200 D		018920
			584031150	2099		196				
C64	0317	GERARDO NEGRON	6.6	N	-.--	5 TRV	6.5	N	-.--	009050
			727031291	2057		1429				
C66	0005	GERARDO NEGRON	10.1	960 N	.08	5 trv	10.0	960 N	.09	018320 low QUANTITY
			639041120	1998		1437				
Low EFF for Job 0005 rated 1125/hr for PRIM										
C68	0470	GERARDO NEGRON	3.5	1850 N	.53	3 trv	3.5	1850 N	.53	014450
			003021010	2142		2172	* Closed			
C70	!!!!	NO DATA !!!!	(	011110230	1893	2098	* Closed)			
C72	!!!!	NO DATA !!!!	(	646041191	2123	258	)			
C74	!!!!	NO DATA !!!!	(	005021010	1997	1586	)			
C76	0433	BIROL BOZACI	9.6	4000 D	.37	9 trv	10.0	4000 D	.36	018860 DEP 19 9.6 hr
			634031152	2040		1025				
C30	!!!!	NO DATA !!!!	(	014120150	2017	767	Closed)			
C32	!!!!	NO DATA !!!!	(	282050180	2022	2204	* Closed)			
C34	!!!!	NO DATA !!!!	(	097080180	2045	37	)			

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
CHARGING VALVE	.39 D	.16 N	.27 C	20.0 D	24.0 N	10.0 S

T&L MACHINE DETAIL for 04-28-2021 4:00 am to 04-29-2021 5:00 am

--- per job in---										-suggested corrections									
JOB		RUN MACHINE EFF								RUN MACHINE		EFF	WORK						
**** MISC #2 - Attn to: Steve Sawdey ****										C40 3hrs. 1st shift									
C40	0146	BRYANT MAHON	4.6	1400	D	.27	3	trv		10.0	1400	D	.12	019290	low Efficiency				
		EDWIN PAYNE	10.4	5100	N	.44	8	trv		10.0	5100	N	.45						
			340041120 1981 1858																
Low EFF for Job 0146 rated 1125/hr for PRIM																			
C42	0138	STEVEN G SAWDEY	6.1S	200	D		3	trv		5.5S	200	D		019340					
			4.3	2400	D	.48	4	trv		4.5	2400	D	.46						
		EDWIN PAYNE	10.4	5500	N	.46	8	trv		10.0	5500	N	.47						
			340041121 1981 1773							C44 5hrs 1st shift									
C44	0314	BRYANT MAHON	4.6	3000	D	.65	5	trv		10.0	3000	D	.30	020850					
		CASEY KAYE	9.5	6000	N	.63	10	trv		10.0	6000	N	.60						
			646041190 2122 0																
C46	!!!!	NO DATA !!!!	(243011110 1975 4156 210% Closed No Tag)																
C48	!!!!	NO DATA !!!!	(629031082 2062 1846)																
C50	0022	CASEY KAYE	9.5	6000	N	.60	10	trv		10.0	6000	N	.57	015240					
			022041190 2157 682																
C52	!!!!	NO DATA !!!!	(724031151 2067 1795)																
C54	0016	GERALD D DAVIS	2.3	700	N	.33	6	trv		3.0	700	N	.25	017810					
			626031290 2039 1281							C56 9hrs. 1st shift									
C56	0381	GORDON CURLEY	9.9	4800	D	.38	6	trv		10.0	4800	D	.37	011790					
		GERALD D DAVIS	2.4		N	-.--	5	TRV		2.5		N	-.--						
			730041051 2130 1773																

PROPOSED CORRECTIONS:

		EFFICIENCY			HOURS				
MISC #2		.29	D	.48	N	.40	C	34.5	D 45.5 N 5.5 S

T&L MACHINE DETAIL for 04-28-2021 4:00 am to 04-29-2021 5:00 am

		--- per job in---				-suggested corrections			
JOB		RUN MACHINE		EFF		RUN MACHINE		EFF WORK	
****	ACME NUT - Attn to: Kevin Rhone				****				
C02	!!!!	NO DATA !!!!		(	451043180	2159	2016 Closed)		
C04	0847	RAYMOND E WOLF		8.6	1527 D	.44	3 trv	9.0	1527 D .42 020370
				769041190	4028	1193			
C06	!!!!	NO DATA !!!!		(	921050220	808	809 * Closed)		
C08	0700	RAYMOND E WOLF		8.6	2716 D	.41	6 trv	9.0	2716 D .39 018220
				001115170	1953226675	11607%			
C10	!!!!	NO DATA !!!!		(	001115170	1953226675	11607%)		
C12	!!!!	NO DATA !!!!		(	051041190	1888	1799 Closed No Tag)		
C14	!!!!	NO DATA !!!!		(	001020170	1984	573)		
C16	!!!!	NO DATA !!!!		(	052031290	2235	3117 ** Closed)		

PROPOSED CORRECTIONS:

		EFFICIENCY			HOURS		
ACME NUT		.41 D	.00 N	.41 C	18.0 D	0.0 N	0.0 S

T&L MACHINE DETAIL for 04-28-2021 4:00 am to 04-29-2021 5:00 am

				--- per job in---			-suggested corrections			
JOB				RUN MACHINE		EFF	RUN MACHINE		EFF	WORK
**** ACME FITTING - Attn to: Kevin Rhone ****										
C18	!!!!	NO DATA	!!!!	(	701031185	2678	825	)		
C20	!!!!	NO DATA	!!!!	(	700031189	2424	0	)		
C22	!!!!	NO DATA	!!!!	(	011039120	1062	2529	238% Closed No Tag	)	
C24	0745	ERIC D STANEK		9.2	2900 D	.51	5 trv	8.5	2900 D	.55 017010 DEP 4 0.8 hr
					700031191	2424	3071	** Closed No Tag		
C26	0837	ERIC D STANEK		9.2	2800 D	.49	7 trv	8.5	2800 D	.53 020770 DEP 4 0.8 hr
					001031151	2068	4954	240% Closed		

PROPOSED CORRECTIONS:

		EFFICIENCY			HOURS		
ACME FITTING		.54 D	.00 N	.54 C	17.0 D	0.0 N	0.0 S

T&L MACHINE DETAIL for 04-28-2021 4:00 am to 04-29-2021 5:00 am

		--- per job in---					-suggested corrections				
JOB		RUN MACHINE EFF					RUN MACHINE EFF WORK				
****	MISC #1 - Attn to: Kevin Rhone										****
B02	0460	CAMERON BUDZISZEWS	6.8	5100 D	.58	6 trv	7.0	5100 D	.57	014030	
			730041050	2130	1842						
B04	!!!!	NO DATA !!!!	(	334031151	2031	121)					
B06	!!!!	NO DATA !!!!	(	720020041	1695	1506 Closed No Tag)					
B08	0045	LEELAND FULLER	7.7	1800 D	.57	5 trv	10.0	1800 D	.44	015280	
			669031311	1928	1316						
B10	0451	LEELAND FULLER	7.7	10500 D	.91	9 trv	10.0	10500 D	.70	013650	
			411031250	1724	1750	* Closed					
B12	!!!!	NO DATA !!!!	(	001058230	2086	889)	B14 10hrs.				
B14	0300	CAMERON BUDZISZEWS	8.8	8500 D	.75	10 trv	10.5	8500 D	.63	020150	
			727031290	2056	2365	*					
B16	0465	CAMERON BUDZISZEWS	0.0	3800 D	*.**	NO TRV	3.0	3800 D	.77	014720	
			048031150	2004	2167	* Closed No Tag					
B18	0463	JAMIE FELMLEE	9.8	3200 D	.35	8 trv	10.0	3200 D	.35	020380	
		ROBERT DURRANT	9.3	3275 N	.38	7 trv	9.0	3275 N	.39		
			616041261	500	252						
B20	!!!!	NO DATA !!!!	(	311110090	2183	660 Closed)					
A50	!!!!	NO DATA !!!!	(	917048116	1283	1734 ** Closed No Tag)					
A52	0448	JAMIE FELMLEE	9.8	2500 D	.50	4 trv	10.0	2500 D	.49	013540	
		ROBERT DURRANT	9.3	2250 N	.48	5 trv	9.0	2250 N	.49		
			520041060	663	204						
A54	!!!!	NO DATA !!!!	(	083110090	2162	1559)					

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
MISC #1	.54 D	.44 N	.52 C	60.5 D	18.0 N	0.0 S

T&L MACHINE DETAIL for 04-28-2021 4:00 am to 04-29-2021 5:00 am

				--- per job in---			-suggested corrections		
JOB				RUN MACHINE		EFF	RUN MACHINE EFF WORK		
****	ACME	MISC	- Attn to: Ray Wolf	****					
A40	!!!!	NO DATA	!!!!	(	219106140	2745	1651	)	
A42	!!!!	NO DATA	!!!!	(	641080261	920	2779	302% Closed No Tag	)
A44	!!!!	NO DATA	!!!!	(	650100050	1082	431	)	
A46	!!!!	NO DATA	!!!!	(	471110190	2214	754	)	
A48	!!!!	NO DATA	!!!!	(	388061221	1168	243	Closed	)

T&L MACHINE DETAIL for 04-28-2021 4:00 am to 04-29-2021 5:00 am

		--- per job in---				-suggested corrections						
JOB		RUN MACHINE		EFF		RUN MACHINE		EFF WORK				
****	FITTING - Attn to: Kevin Rhone				****							
A86	!!!!	NO DATA		!!!!	(582021080 1792		1472 Closed No Tag)					
A74	!!!!	NO DATA		!!!!	(004041120 2056		1177)					
A76	!!!!	NO DATA		!!!!	(411031250 1724		1750 * Closed)					
A24	!!!!	NO DATA		!!!!								
A25	0253	HERMAN LEWIS		10.6	7300	D .53	13	trv	10.0	7300	D .57	019440
		ROBERT DURRANT		0.0		N -.--			0.5		N -.--	>> TRAINING <<
A26	!!!!	NO DATA		!!!!								
A27	!!!!	NO DATA		!!!!								

PROPOSED CORRECTIONS:

		EFFICIENCY			HOURS		
FITTING		.57 D	.00 N	.54 C	10.0 D	0.5 N	0.0 S

T&L MACHINE DETAIL for 04-28-2021 4:00 am to 04-29-2021 5:00 am

JOB		--- per job in---			-suggested corrections			
		RUN	MACHINE	EFF	RUN	MACHINE	EFF	WORK
****	HYDROMAT BLOCK CELL - Attn to: Chad Sommerfeldt ****							
A10	0560	DARIAN RUGER	0.2	D	-.--			019970
			411041080	1432	1877	**	Closed No Tag	
A12	!!!!	NO DATA !!!!	(	002110302	1045	1823	174%	)
A14	0573	DARIAN RUGER	10.3	4944	D 1.06	4	trv	10.0 4944 D 1.10 019800
		ANTHONY BEARD	10.3	4908	N 1.06	5	trv	10.0 4908 N 1.09
			004041120	2056	1177			

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS								
HYDROMAT BLOCK CELL	1.10	D	1.09	N	1.09	C	10.0	D	10.0	N	0.0	S

T&L MACHINE DETAIL for 04-28-2021 4:00 am to 04-29-2021 5:00 am

--- per job in---										-suggested corrections						
JOB			RUN		MACHINE		EFF		RUN		MACHINE		EFF		WORK	
****	BLOCK CELL - Attn to:		Chad Sommerfeldt		****		I26 8hrs. 2nd shift									
I26	0643	KOSTA TILA	10.3	2812	D	.91	NO	TRV	10.0	2812	D	.94	018110			
		JASON PATTON	0.7	2300	N	10.95	5	trv	10.0	2300	N	.77		>>	TRAINING	<<
I27	0534	GERSON JAMES	4.7	1108	D	.53	NO	TRV	4.5	1108	D	.55	016390			
I40	!!!!	NO DATA !!!!														
I41	!!!!	NO DATA !!!!														
										I42 8hrs. 1st shift						
I42	0613	BRIAN MALDONADO	10.5	1761	D	.84	2	trv	10.0	1761	D	.88	017030			
		KEVIN MILLS	0.0	2000	N	*. **	4	trv	9.0	2000	N	1.11				
I43	0660	KOSTAQ MIZAKU	0.0	2820	D	*. **	5	trv	10.0	2820	D	1.01	019060			
		LOUIS HOLT	6.9	2805	N	1.44	4	trv	9.5	2805	N	1.05		>>	TRAINING	<<
										I44 9hrs. 2nd shift						
I44	0688	JUAN BRAVO	10.6	3840	D	.91	10	trv	10.0	3840	D	.96	019520			
		9907 DERRICK Wooda	0.1	3456	N	*. **	7	trv	9.5	3456	N	.91		>>	TRAINING	<<
I45	!!!!	NO DATA !!!!														
I46	!!!!	NO DATA !!!!														
I47	!!!!	NO DATA !!!!														
										I48 3hrs.						
I48	0687	GERSON JAMES	1.4	232	D	.42	NO	TRV					019510			
			3.4	916	D	.68	NO	TRV	5.5	1148	D	.52				
I49	0685	SAMIL CANTERO	0.0		D	-. --	2	TRV	6.0		D	-. --	019730	>>	TRAINING	<<
I50	!!!!	NO DATA !!!!														
A87	0637	9904 Jason Bunn	4.6	4283	D	.65	40	trv	4.5	4283	D	.66	018360	>>	TRAINING	<<
	0660	9904 Jason Bunn	3.6	4900	D	.95	NO	TRV	5.5	4900	D	.62	019060	>>	TRAINING	<<
			?				?	0								
A88	0688	9904 Jason Bunn	8.4	6036	D	.33	25	trv	8.0	6036	D	.34	019520	>>	TRAINING	<<
	0671	9904 Jason Bunn	1.7	2048	D	.37	NO	TRV	2.0	2048	D	.32	019690	>>	TRAINING	<<
			?				?	0								

PROPOSED CORRECTIONS:

		EFFICIENCY			HOURS		
BLOCK CELL		.70	D	.96	N	.78	C 76.0 D 38.0 N 0.0 S