

T&L MACHINE DETAIL for 04-27-2021 4:00 am to 04-28-2021 5:00 am

		--- per job in---				-suggested corrections				
JOB		RUN MACHINE		EFF		RUN MACHINE		EFF WORK		
****	Special Assembly - Attn to: Cline Brown					****				
H04	!!!!	NO DATA !!!!								
H06	!!!!	NO DATA !!!!								
H08	!!!!	NO DATA !!!!								
H10	!!!!	NO DATA !!!!								
H20	0503	THOM NGUYEN	4.9	600 D	.69	NO TRV	5.0	600 D	.69 017660	
H12	!!!!	NO DATA !!!!								
H14	!!!!	NO DATA !!!!								
H22	0558	THOM NGUYEN	5.5	1000 D	.91	NO TRV	5.5	1000 D	.91 017800	

PROPOSED CORRECTIONS:

	EFFICIENCY			H O U R S		
Special Assembly	.80 D	.00 N	.80 C	10.5 D	0.0 N	0.0 S

T&L MACHINE DETAIL for 04-27-2021 4:00 am to 04-28-2021 5:00 am

JOB			--- per job in---				-suggested corrections				
*****	C-N-C	- Attn to: Wayne Brown	*****	RUN	MACHINE	EFF		RUN	MACHINE	EFF	WORK
L04	0009	KEVIN STOKELIN		10.5	536 N	.59	NO TRV	10.0	536 N	.62	015160
L06	0012	KEVIN STOKELIN		10.5	615 N	.67	NO TRV	10.0	615 N	.71	015110
L08	DOWN	RP - Repair	24.0 hrs	BROWN,WAYNE C (360099055 4012 6074 151% Closed)							
L10	!!!!	NO DATA !!!!		(680070174 3994 2108)							
L12	!!!!	NO DATA !!!!		(229041192 3876 1162)							
L14	!!!!	NO DATA !!!!		(678090253 2019 416 Closed)							
L16	0020	GLENN DAVIS		6.7	174 D	.52	NO TRV	7.5	174 D	.46	015750
	0017	GLENN DAVIS		1.9	34 D	.36	NO TRV	2.0	34 D	.34	015760
L17	!!!!	NO DATA !!!!		(834090250 1052 79)							
L18	!!!!	NO DATA !!!!		(045021150 2061 2655 ** Closed)							
L20	6028	HOANG HO		10.4	1778 D	1.84	NO TRV	10.0	1778 D	1.91	018980
		MICHAEL LAMB		10.3	1734 N	1.82	NO TRV	10.0	1734 N	1.86	
				680110024 2508 1493							
L22	!!!!	NO DATA !!!!		(344129161 787 1065 ** Closed No Tag)							
L24	DOWN	RP - Repair	24.0 hrs	HO,HOANG (959080201 912 1018 * Closed No Tag)							
L26	!!!!	NO DATA !!!!		(344129161 787 1065 ** Closed No Tag)							
L30	!!!!	NO DATA !!!!									
L32	!!!!	NO DATA !!!!									
L34	!!!!	NO DATA !!!!									
L36	!!!!	NO DATA !!!!		(008010270 1928 596)							
L38	!!!!	NO DATA !!!!									

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
C-N-C	1.19 D	1.06 N	1.11 C	19.5 D	30.0 N	0.0 S

T&L MACHINE DETAIL for 04-27-2021 4:00 am to 04-28-2021 5:00 am

JOB			--- per job in---				-suggested corrections			
*****	CHARGING VALVE - Attn	to: Tom Jackson & Birol Bozaci	RUN	MACHINE	EFF		RUN	MACHINE	EFF	WORK
C58	0052	LARRY P RODWELL	4.2	3100 N	.66	4 trv	4.0	3100 N	.69	018230
			625031010	1834	1461					
C60	0318	DAMON P HASTINGS	10.1	8750 D	.58	8 trv	10.0	8750 D	.58	020450
		GERARDO NEGRON	10.2	6900 N	.45	10 trv	9.5	6900 N	.48	
			871120091	1724	1221					
C62	0474	GERARDO NEGRON	0.0	N -	---					014540
			584031150	2099	184					
C64	0317	BIROL BOZACI	9.6	5525 D	.45	7 trv	10.0	5525 D	.43	009050
			727031291	2057	1429					
							C66 6hrs. 1st shift			
C66	0005	BIROL BOZACI	6.1	4800 D	.70	7 trv	10.0	4800 D	.43	018320
		GERARDO NEGRON	10.2	6270 N	.55	10 trv	9.5	6270 N	.59	
			639041120	1998	1381					
C68	!!!!	NO DATA !!!!	(	003021010	2142	2073 Closed)				
C70	!!!!	NO DATA !!!!	(	011110230	1893	2098 * Closed)				
C72	!!!!	NO DATA !!!!	(	646041191	2123	258)				
C74	!!!!	NO DATA !!!!	(	005021010	1997	1586)				
C76	!!!!	NO DATA !!!!	(	634031152	2040	745)				
C30	!!!!	NO DATA !!!!	(	014120150	2017	767 Closed)				
C32	!!!!	NO DATA !!!!	(	282050180	2022	2204 * Closed)				
C34	!!!!	NO DATA !!!!	(	097080180	2045	37)				

C66 6hrs. 1st shift

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
CHARGING VALVE	.48 D	.56 N	.52 C	30.0 D	23.0 N	0.0 S

T&L MACHINE DETAIL for 04-27-2021 4:00 am to 04-28-2021 5:00 am

--- per job in---										-suggested corrections				
JOB		RUN MACHINE		EFF		RUN MACHINE		EFF		WORK				
****	MISC #2 - Attn to: Steve Sawdey										****			
												C40 6hrs.		
C40	0146	EDWIN PAYNE	10.0	2400 N	.21	4 trv	10.0	2400 N	.21	019290				
			340041120	1981	1585									
C42	0138	STEVEN G SAWDEY	10.1S	D			10.0S	D		019340				
			?		?	0								
C44	0314	GORDON CURLEY	10.3	5700 D	.56	10 trv	10.0	5700 D	.57	020850				
		EDWIN PAYNE	10.0	5000 N	.50	9 trv	10.0	5000 N	.50					
			646041190	2122	0									
C46	!!!!	NO DATA !!!!	(243011110 1975		4156	210% Closed No Tag)								
C48	0126	GORDON CURLEY	10.3	5530 D	.48	9 trv	10.0	5530 D	.49	018480				
		CASEY KAYE	6.0	5500 N	.82	9 trv	10.0	5500 N	.49					
			629031082	2062	1846									
C50	!!!!	NO DATA !!!!	(022041190 2157		454)	C52 6hrs.								
C52	0069	CASEY KAYE	6.0	3200 N	.36	4 trv	10.0	3200 N	.21	015710				
			724031151	2067	1795									
C54	0016	LARRY P RODWELL	10.1	7100 N	.76	9 trv	10.0	7100 N	.77	017810				
			626031290	2039	1260									
C56	0381	DAMON P HASTINGS	10.1	7500 D	.58	9 trv	10.0	7500 D	.58	011790				
		LARRY P RODWELL	5.9	2525 N	.33	6 trv	5.5	2525 N	.36					
			730041051	2130	1653									

PROPOSED CORRECTIONS:

		EFFICIENCY			HOURS			
MISC #2		.55 D	.43 N	.47 C	30.0 D	55.5 N	10.0 S	

T&L MACHINE DETAIL for 04-27-2021 4:00 am to 04-28-2021 5:00 am

		--- per job in---				-suggested corrections			
JOB		RUN MACHINE		EFF		RUN MACHINE		EFF WORK	
****	ACME NUT - Attn to: Kevin Rhone				****				
C02	!!!!	NO DATA !!!!		(451043180 2159		2016 Closed)			
C04	0847	RAYMOND E WOLF		6.4	1631 D	.64	3 trv	9.0	1631 D .45 020370
				769041190	4028		981		
C06	!!!!	NO DATA !!!!		(921050220 808		809 * Closed)			
C08	0700	RAYMOND E WOLF		6.4	2232 D	.46	6 trv	9.0	2232 D .32 018220
				001115170		1953226476		11596%	
C10	!!!!	NO DATA !!!!		(001115170 1953226476		11596%)			
C12	!!!!	NO DATA !!!!		(051041190 1888		1799 Closed No Tag)			
C14	!!!!	NO DATA !!!!		(001020170 1984		573)			
C16	!!!!	NO DATA !!!!		(052031290 2235		3117 ** Closed)			

PROPOSED CORRECTIONS:

		EFFICIENCY			H O U R S		
ACME NUT		.39 D	.00 N	.39 C	18.0 D	0.0 N	0.0 S

T&L MACHINE DETAIL for 04-27-2021 4:00 am to 04-28-2021 5:00 am

		--- per job in---				-suggested corrections			
JOB		RUN MACHINE		EFF		RUN MACHINE		EFF WORK	
****	ACME FITTING - Attn to: Kevin Rhone				****				
C18	!!!!	NO DATA !!!!		(	701031185	2678	825	)	
C20	!!!!	NO DATA !!!!		(	700031189	2424	0	)	
C22	!!!!	NO DATA !!!!		(	011039120	1062	2529	2	C24 1.5hrs 2nd shift
C24	0745	ERIC D STANEK		9.7	2200	D	.37	5 trv	9.0 2200 D .40 017010
		GERALD D DAVIS		2.5	300	N	.20	5 trv	2.5 300 N .19 low Efficiency
				700031191	2424	2720	* Closed No Tag		
Low EFF for Job 0745 rated 617/hr for PRIM						C26 6hrs. 1st shift			
C26	0837	ERIC D STANEK		9.7	1500	D	.25	7 trv	9.0 1500 D .27 020770
		GERALD D DAVIS		10.1	2800	N	.45	10 trv	9.5 2800 N .48
		001031151		2068	4729	229% Closed			

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
ACME FITTING	.33 D	.42 N	.37 C	18.0 D	12.0 N	0.0 S

T&L MACHINE DETAIL for 04-27-2021 4:00 am to 04-28-2021 5:00 am

--- per job in---										-suggested corrections			
JOB		RUN MACHINE EFF								RUN MACHINE EFF WORK			
**** MISC #1 - Attn to: Kevin Rhone ****													
										B02 6.5hrs 1st shift count 5750			
B02	0460	LEELAND FULLER	6.3	5850	D	.72	7	trv		10.0	5850	D	.46 014030
		PATRICK KELLY	10.1	8400	N	.65	10	trv		10.0	8400	N	.65
			730041050	2130			1709						
B04	!!!!	NO DATA !!!!	(	334031151	2031		121	)					
B06	!!!!	NO DATA !!!!	(	720020041	1695		1506	Closed No Tag)		B08 6hrs. 1st shift			
B08	0045	LEELAND FULLER	0.9	625	D	1.80	2	trv		10.0	625	D	.15 015280 low Efficiency
		PATRICK KELLY	10.1	1800	N	.43	4	trv		10.0	1800	N	.44
			669031311	1928			1034						
Low EFF for Job 0045 rated 409/hr for PRIM													
B10	!!!!	NO DATA !!!!	(	411031250	1724		1383	Closed)					
B12	!!!!	NO DATA !!!!	(	001058230	2086		889	)		B14 9hrs. 1st shift			
B14	0300	JAMIE FELMLEE	11.0	6800	D	.48	8	trv		11.5	6800	D	.46 020150
		ROBERT DURRANT	8.3	7650	N	.72	14	trv		8.0	7650	N	.74
			727031290	2056			2144	*					
B16	!!!!	NO DATA !!!!	(	048031150	2004		2167	* Closed No Tag)					
B18	0463	KEVIN RHONE	0.0S	100	D		1	trv		0.0S	100	D	020380 DEP 6 4.8 hr
		JAMIE FELMLEE	3.0	1000	D	.36	2	trv		8.5	1000	D	.13 low Efficiency
		ROBERT DURRANT	8.3	1750	N	.23	4	trv		8.0	1750	N	.24
	DOWN	MS - Material Shortage 4.8 hrs DURRANT, ROBERT											
			616041261	500			77						
Low EFF for Job 0463 rated 923/hr for PRIM													
B20	!!!!	NO DATA !!!!	(	311110090	2183		660	Closed)					
A50	!!!!	NO DATA !!!!	(	917048116	1283		1734	** Closed No Tag)					
A52	!!!!	NO DATA !!!!	(	520041061	353		392	* Closed No Tag)					
A54	!!!!	NO DATA !!!!	(	083110090	2162		1559	)					

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
MISC #1	.31	D	.52	N	.41	C 40.0 D 36.0 N 0.0 S

T&L MACHINE DETAIL for 04-27-2021 4:00 am to 04-28-2021 5:00 am

				--- per job in---		-suggested corrections			
JOB				RUN MACHINE	EFF	RUN MACHINE		EFF	WORK
****	ACME	MISC	- Attn to: Ray Wolf	****					
A40	!!!!	NO DATA	!!!!	(	219106140	2745	1651	)	
A42	!!!!	NO DATA	!!!!	(	641080261	920	2779	302% Closed No Tag	)
A44	!!!!	NO DATA	!!!!	(	650100050	1082	431	)	
A46	!!!!	NO DATA	!!!!	(	471110190	2214	754	)	
A48	!!!!	NO DATA	!!!!	(	388061221	1168	243	Closed	)

T&L MACHINE DETAIL for 04-27-2021 4:00 am to 04-28-2021 5:00 am

		--- per job in---				-suggested corrections			
JOB		RUN MACHINE		EFF		RUN MACHINE		EFF WORK	
****	FITTING - Attn to: Kevin Rhone				****				
A86	!!!!	NO DATA	!!!!	(	582021080	1792	1472	Closed	No Tag)
A74	!!!!	NO DATA	!!!!	(	004041120	2056	665	)	
A76	!!!!	NO DATA	!!!!	(	411031250	1724	1383	Closed	)
A24	!!!!	NO DATA	!!!!						
A25	!!!!	NO DATA	!!!!						
A26	0036	HERMAN LEWIS		10.3	6375 D	.43	7 trv	10.0	6375 D .44 018960
A27	!!!!	NO DATA	!!!!						

PROPOSED CORRECTIONS:

		EFFICIENCY			HOURS		
FITTING		.44 D	.00 N	.44 C	10.0 D	0.0 N	0.0 S

T&L MACHINE DETAIL for 04-27-2021 4:00 am to 04-28-2021 5:00 am

JOB		--- per job in---			-suggested corrections			
		RUN	MACHINE	EFF	RUN	MACHINE	EFF	WORK
****	HYDROMAT BLOCK CELL - Attn to: Chad Sommerfeldt				****			
A10	!!!! NO DATA !!!!	(	411041080	1432	1877	**	Closed No Tag	)
A12	0528 DARIAN RUGER	10.4	2759 D	1.06	7 trv	10.0	2759 D	1.10 018870
		002110302	1045	1823	174%			
A14	!!!! NO DATA !!!!	(	004041120	2056	665	)		

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
HYDROMAT BLOCK CELL	1.10 D	.00 N	1.10 C	10.0 D	0.0 N	0.0 S

T&L MACHINE DETAIL for 04-27-2021 4:00 am to 04-28-2021 5:00 am

JOB										--- per job in---					-suggested corrections				
BLOCK CELL - Attn to: Chad Sommerfeldt										RUN MACHINE EFF					RUN MACHINE EFF WORK				
*****										*****									
I26	0643	HANSEL MAIQUEZ-HER	10.3	2760	D	.90	10	trv		10.0	2760	D	.92	018110					
		JASON PATTON	0.7	2788	N	12.67	5	trv		10.0	2788	N	.93				>>	TRAINING	<<
I27	0534	GERSON JAMES	0.5		D	-.--								016390					
			6.5	1588	D	.54	NO	TRV		6.5	1588	D	.54						
I40	!!!!	NO DATA	!!!!																
I41	0514	BRIAN MALDONADO	10.3	1710	D	.75	4	trv		10.0	1710	D	.78	015410					
I42	0613	KEVIN MILLS	0.0	5052	N	*.**	3	trv		9.5	5052	N	2.66	017030	HI	Efficiency			
I43	0659	KOSTAQ MIZAKU	0.0	3150	D	*.**	4	trv		10.0	3150	D	1.13	019050					
I44	0688	JUAN BRAVO	0.0	3940	D	*.**	9	trv		10.0	3940	D	.99	019520					
		CHARLES SCRIBNER	9.9	3600	N	.91	8	trv		9.5	3600	N	.95						
I45	!!!!	NO DATA	!!!!																
I46	0637	KOSTA TILA	10.2	1204	D	.91	3	trv		9.5	1204	D	.97	018360					
		LOUIS HOLT	2.5	1300	N	4.05	3	trv		9.0	1300	N	1.11				>>	TRAINING	<<
I47	!!!!	NO DATA	!!!!																
I48	!!!!	NO DATA	!!!!																
I49	0685	GERSON JAMES	3.3	1328	D	.80	NO	TRV		3.5	1328	D	.76	019730	>>	TRAINING	<<		
		9907 DERRICK Wooda	10.1	3848	N	.76	8	trv		9.5	3848	N	.81				>>	TRAINING	<<
I50	!!!!	NO DATA	!!!!																
A87	0637	9904 Jason Bunn	10.5	10121	D	.67	40	trv		10.0	10121	D	.70	018360	>>	TRAINING	<<		
			051021251	2544			3239	**											
A88	0627	9904 Jason Bunn	1.4	2512	D	.58	15	trv		1.5	2512	D	.52	018080	>>	TRAINING	<<		
	0688	9904 Jason Bunn	7.2	6619	D	.42	60	trv		8.5	6619	D	.35	019520	>>	TRAINING	<<		
			271041230	1679			1344												

PROPOSED CORRECTIONS:

BLOCK CELL		EFFICIENCY			HOURS		
		.81	D	1.29	N	.99	C 79.5 D 47.5 N 0.0 S