

T&L MACHINE DETAIL for 04-06-2021 4:00 am to 04-07-2021 5:00 am

		--- per job in---				-suggested corrections				
JOB		RUN MACHINE		EFF		RUN MACHINE		EFF WORK		
****	Special Assembly - Attn to: Cline Brown					****				
H04	!!!!	NO DATA !!!!								
H06	!!!!	NO DATA !!!!								
H08	!!!!	NO DATA !!!!								
H10	6007	THOM NGUYEN	10.0	1600 D	.48	NO TRV	9.5	1600 D	.51 015590	
H20	!!!!	NO DATA !!!!								
H12	!!!!	NO DATA !!!!								
H14	!!!!	NO DATA !!!!								
H22	!!!!	NO DATA !!!!								

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
Special Assembly	.51 D	.00 N	.51 C	9.5 D	0.0 N	0.0 S

T&L MACHINE DETAIL for 04-06-2021 4:00 am to 04-07-2021 5:00 am

--- per job in---										-suggested corrections			
JOB			RUN MACHINE		EFF		RUN MACHINE		EFF		WORK		
****	C-N-C - Attn to: Wayne Brown					****	L04 9hrs.						
L04	0009	KEVIN STOKELIN	0.0	438 N	*.**	NO TRV	10.0	438 N	.50	015160			
L06	0013	KEVIN STOKELIN	0.0	639 N	*.**	NO TRV	10.0	639 N	.73	015120			
L08	DOWN	RP - Repair	24.0 hrs BROWN,WAYNE C										
(360099055 4012 6074 151% Closed)													
L10	!!!!	NO DATA !!!!	(680070174 3994 2108)				L12 8hrs.						
L12	6007	GLENN DAVIS	7.7	760 D	1.10	19 trv	10.0	760 D	.84	015590			
			958011080	1155	355								
L14	!!!!	NO DATA !!!!	(678090253 2019 416 Closed)										
L16	0015	HOANG HO	2.7	82 D	.60	NO TRV	2.5	82 D	.66	015740			
	0017	HOANG HO	0.0	133 D	*.**	NO TRV	7.0	133 D	.38	015760			
L17	!!!!	NO DATA !!!!	(665129162 787 534)										
L18	!!!!	NO DATA !!!!	(045021150 2061 2655 ** Closed)										
L20	6028	MICHAEL LAMB	10.4	1810 N	1.87	2 trv	10.0	1810 N	1.95	018980			
			680110023	3996	3339								
L22	!!!!	NO DATA !!!!	(381031181 1162 1067)										
L24	!!!!	NO DATA !!!!	(959080201 912 1018 * Closed No Tag)										
L26	!!!!	NO DATA !!!!	(381031182 1162 281)										
L30	!!!!	NO DATA !!!!											
L32	!!!!	NO DATA !!!!											
L34	!!!!	NO DATA !!!!											
							I36 Job 979 5.5hrs						
L36	0979	GLENN DAVIS	5.7	260 D	.07	NO TRV	8.0	260 D	.05	020740	low	QUANTITY	
	0432	GLENN DAVIS	1.6	58 D	.04	1 trv	2.0	58 D	.03	018780	low	Efficiency	
			005021010	1997	1549								
Low EFF for Job 0979 rated 700/hr for PRIM; Low EFF for Job 0432 rated 1000/hr for PRIM													
L38	!!!!	NO DATA !!!!											

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
C-N-C	.45 D	1.06 N	.76 C	29.5 D	30.0 N	0.0 S

T&L MACHINE DETAIL for 04-06-2021 4:00 am to 04-07-2021 5:00 am

		--- per job in---				-suggested corrections			
JOB		RUN MACHINE		EFF	RUN MACHINE		EFF	WORK	
****	CHARGING VALVE - Attn to: Tom Jackson & Birol Bozaci ****								
C58	!!!!	NO DATA	!!!!	(	625031010	1834	158	)	
C60	0327	GORDON CURLEY	10.1	7400 D	.86	6 trv	10.0	7400 D .86 018040	
			411031251	575	259				
C62	0474	BIROL BOZACI	9.8	4500 D	.50	8 trv	10.0	4500 D .49 014540	
			586031220	2027	1241				
							C64 5hrs. 2nd shift		
C64	0317	BIROL BOZACI	9.8	7800 D	.62	9 trv	10.0	7800 D .61 009050	
		PATRICK KELLY	1.3	4000 N	2.33	5 trv	10.0	4000 N .31	
			725031220	2045	1732				
							C66 8hrs.		
C66	0459	PATRICK KELLY	1.3	4300 N	3.49	8 trv	10.0	4300 N .47 014520	
			586031220	2027	1241				
C68	!!!!	NO DATA	!!!!	(	003021010	2142	1755	)	
C70	!!!!	NO DATA	!!!!	(	011110230	1893	1045	)	
							C72 7hrs. 2nd shift		
C72	0478	THOMAS A JACKSON	5.2	3000 D	.63	5 trv	5.0	3000 D .65 014590 DEP 19 1.6 hr	
		GERARDO NEGRON	9.8	4320 N	.48	8 trv	10.0	4320 N .47	
			583031080	1948	3698	190%			
C74	!!!!	NO DATA	!!!!	(	005021010	1997	1549	)	
							C76 1.5hrs.		
C76	0433	GERARDO NEGRON	9.8	535 N	.05	5 trv	10.0	535 N .05 018860 low QUANTITY	
			634031151	2039	1298				
		Low EFF for Job 0433 rated 1125/hr for PRIM							
C30	!!!!	NO DATA	!!!!	(	717021220	2062	2109	* Closed No Tag)	
C32	!!!!	NO DATA	!!!!	(	282050180	2022	2204	* Closed)	
C34	!!!!	NO DATA	!!!!	(	097080180	2045	37	)	

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
CHARGING VALVE	.65 D	.32 N	.48 C	35.0 D	40.0 N	0.0 S

T&L MACHINE DETAIL for 04-06-2021 4:00 am to 04-07-2021 5:00 am

--- per job in---								-suggested corrections				
JOB			RUN MACHINE			EFF	RUN MACHINE			EFF	WORK	
****	MISC #2 - Attn to: Steve Sawdey							****				
C40	0121	EDWIN PAYNE	10.3	4500 N	.39	7 trv	10.0	4500 N	.40	019260		
			336031220	2003		1803						
C42	0306	EDWIN PAYNE	10.4	6200 N	.60	9 trv	10.0	6200 N	.62	019500		
			339031290	2148		414						
							C44 5hrs. 1st shift					
C44	0253	STEVEN G SAWDEY	4.8	2300 D	.48	4 trv	10.0	2300 D	.23	019440		
		CASEY KAYE	8.2	5900 N	.72	10 trv	10.0	5900 N	.59			
			643031291	2105		773						
C46	!!!!	NO DATA !!!!	(	243011110	1975	3655	1858	C48 6.5hrs. 1st shift 8hrs. 2nd shift				
C48	0126	STEVEN G SAWDEY	6.8	4300 D	.56	7 trv	10.0	4300 D	.38	018480		
		CASEY KAYE	8.2	6200 N	.67	10 trv	10.0	6200 N	.55			
			643031290	2105		1200						
C50	!!!!	NO DATA !!!!	(	011110230	1893	1045	)					
C52	0069	LARRY P RODWELL	9.6	7535 N	.52	9 trv	10.0	7535 N	.50	015710		
			724031151	2067		1083						
C54	!!!!	NO DATA !!!!	(	624021220	1972	2216	*	)				
C56	0381	GORDON CURLEY	10.1	7000 D	.54	8 trv	10.0	7000 D	.54	011790		
		LARRY P RODWELL	9.6	5525 N	.45	7 trv	10.0	5525 N	.43			
			721031080	2200		2227	*					

PROPOSED CORRECTIONS:

		EFFICIENCY			HOURS		
MISC #2		.39 D	.52 N	.47 C	30.0 D	60.0 N	0.0 S

T&L MACHINE DETAIL for 04-06-2021 4:00 am to 04-07-2021 5:00 am

--- per job in---										-suggested corrections					
JOB				RUN MACHINE			EFF			RUN MACHINE EFF WORK					
****	ACME NUT - Attn to: Kevin Rhone										****				
C02	!!!!	NO DATA		!!!!	(	451043180	2159	2016	Closed)						
C04	!!!!	NO DATA		!!!!	(	821100210	4044	3903	Closed No Tag)						
C06	!!!!	NO DATA		!!!!	(	921050220	808	809	* Closed)						
C08	0700	GERALD D DAVIS			3.0	1350	N	.59	7	trv	4.5	1350	N	.39	018220
001115170 1953223989 11469%															
C10 1.5hrs.															
C10	0825	GERALD D DAVIS			1.0	450	N	.59	6	trv	2.5	450	N	.24	018570
001115170 1953223989 11469%															
C12	0757	GERALD D DAVIS			9.6	2600	N	.45	9	trv	9.0	2600	N	.48	020020
					052031290	2235	1456								
C14	!!!!	NO DATA		!!!!	(	001020170	1984	573	)						
C16	!!!!	NO DATA		!!!!	(	049031080	2061	4486	218% Closed No Tag)						

PROPOSED CORRECTIONS:

EFFICIENCY				HOURS			
ACME NUT				.00 D	.42 N	.42 C	0.0 D 16.0 N 0.0 S

T&L MACHINE DETAIL for 04-06-2021 4:00 am to 04-07-2021 5:00 am

JOB			--- per job in---				-suggested corrections				
			RUN MACHINE		EFF	RUN MACHINE		EFF	WORK		
****	ACME FITTING - Attn to: Kevin Rhone				****						
C18	0747	KEMAL TIRNOVA	8.2	1990 D	.44	6 trv	8.5	1990 D	.42	017100 DEP 17 1.8 hr	
			701031185	2678		137					
C20	!!!!	NO DATA !!!!	(?		?	0)					
C22	!!!!	NO DATA !!!!	(	011039120	1062	2529	238% Closed No Tag)				
C24	!!!!	NO DATA !!!!	(	700031191	2424	454	)				
C26	0837	KEMAL TIRNOVA	8.8	2680 D	.49	6 trv	8.5	2680 D	.51	020770 DEP 17 1.8 hr	
			001031151	2068		2222 *					

PROPOSED CORRECTIONS:

			EFFICIENCY		HOURS		
ACME FITTING			.47 D	.00 N	.47 C	17.0 D	0.0 N 0.0 S

T&L MACHINE DETAIL for 04-06-2021 4:00 am to 04-07-2021 5:00 am

--- per job in---										-suggested corrections				
JOB		RUN MACHINE EFF								RUN MACHINE		EFF	WORK	
****	MISC #1 - Attn to: Kevin Rhone										****	B02 6hrs. 1st shift		
B02	0460	CAMERON BUDZISZEWS	5.7	5800	D	.79	7	trv		9.0	5800	D	.50	014030
		ROBERT DURRANT	10.2	8500	N	.65	10	trv		9.5	8500	N	.70	
			730041050	2130			88			B04 7hrs.				
B04	0378	CAMERON BUDZISZEWS	5.7	3100	D	.48	6	trv		9.0	3100	D	.31	019020
			334031151	2031			121							
B06	!!!!	NO DATA	!!!!	(	720020041	1695	1506	)						
B08	!!!!	NO DATA	!!!!	(	074011192	2004	1528	)						
B10	!!!!	NO DATA	!!!!	(	311031180	1724	2205	** Closed No Tag)						
B12	0100	ROBERT DURRANT	10.2	6350	N	.49	10	trv		9.5	6350	N	.52	016950
			329021151	2014			1820							
B14	!!!!	NO DATA	!!!!	(	721031081	2200	2167	)						
B16	0465	JAMIE FELMLEE	9.9	11300	D	.70	11	trv		10.0	11300	D	.69	014720
			048031150	2004			910							
B18	0496	KEVIN RHONE	0.0S	100	D		1	trv		0.0S	100	D		020130 DEP 6 9.4 hr
			870041060	550			3							
B20	!!!!	NO DATA	!!!!	(	311110090	2183	660	Closed)						
A50	0010	JAMIE FELMLEE	9.9	4500	D	.63	7	trv		10.0	4500	D	.63	015150
			917048116	1283			375							
A52	DOWN	MS - Material Shortage	24.0	hrs	DURRANT,ROBERT									
			(	190100300	2000	1922	Closed	)						
A54	!!!!	NO DATA	!!!!	(	083110090	2162	1559	)						

PROPOSED CORRECTIONS:

		EFFICIENCY			HOURS		
MISC #1		.54	D	.61	N	.56	C 38.0 D 19.0 N 0.0 S

T&L MACHINE DETAIL for 04-06-2021 4:00 am to 04-07-2021 5:00 am

				---	per job in---					-suggested corrections
JOB				RUN MACHINE		EFF				
****	ACME	MISC	- Attn to: Ray Wolf	****			RUN MACHINE	EFF	WORK	
A40	!!!!	NO DATA	!!!!		(	219106140	2745	1651	)	
A42	!!!!	NO DATA	!!!!		(	641080261	920	2779	302% Closed No Tag	)
A44	!!!!	NO DATA	!!!!		(	650100050	1082	431	)	
A46	!!!!	NO DATA	!!!!		(	471110190	2214	754	)	
A48	!!!!	NO DATA	!!!!		(	388061221	1168	243	Closed	)

T&L MACHINE DETAIL for 04-06-2021 4:00 am to 04-07-2021 5:00 am

--- per job in---										-suggested corrections																			
JOB					RUN MACHINE					EFF					RUN MACHINE					EFF WORK									
***** FITTING - Attn to: Kevin Rhone *****																													
A86 !!!! NO DATA !!!! (582021080 1792 1193)																													
A74 0403 CLINE BROWN 0.2 D -.--																													
										A74 7.5hrs.										020600 DEP 14 3.1 hr									
																				>> TRAINING <<									
ROOSEVELT KING JR 10.0 2825 N .31 6 trv										9.5 2825 N .32																			
										006041050 2083 141																			
										A76 1hr.																			
A76 0142 ROOSEVELT KING JR 6.5 750 N .08 2 trv										6.0 750 N .08										018660 low QUANTITY									
										311031181 690 741 *																			
Low EFF for Job 0142 rated 1500/hr for PRIM																													
A24 !!!! NO DATA !!!!																													
A25 0253 HERMAN LEWIS 10.5 8150 D .60 14 trv 10.0 8150 D .63 019440																													
A26 !!!! NO DATA !!!!																													
A27 !!!! NO DATA !!!!																													

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JOB		--- per job in---			-suggested corrections			
		RUN	MACHINE	EFF	RUN	MACHINE	EFF	WORK
****	HYDROMAT BLOCK CELL - Attn to: Chad Sommerfeldt ****							
A10	0560	DARIAN RUGER	8.6	3528 D	.91	20 trv	8.0	3528 D .98 019970
			151021182	1415	1134			
A12	!!!!	NO DATA !!!!	(	002089121	1966	2522	** Closed)	
A14	0573	KOSTA TILA	10.4	5100 D	1.09	8 trv	10.0	5100 D 1.13 019800
		ANTHONY BEARD	10.3	4842 N	1.04	5 trv	10.0	4842 N 1.08
			005031220	2056	1510			

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
HYDROMAT BLOCK CELL	1.07 D	1.08 N	1.07 C	18.0 D	10.0 N	0.0 S

T&L MACHINE DETAIL for 04-06-2021 4:00 am to 04-07-2021 5:00 am

--- per job in---										-suggested corrections			
JOB		RUN MACHINE		EFF		RUN MACHINE		EFF		WORK			
***** BLOCK CELL - Attn to: Chad Sommerfeldt *****													
I26	0644	HANSEL MAIQUEZ-HER	10.3	3044	D	.94	8	trv		10.0	3044	D	.97 017740
I27	0534	GERSON JAMES	8.4	1440	D	.38	NO	TRV		I27 5hrs.	8.0	1440	D .40 016390
I40	!!!!	NO DATA !!!!											
I41	0514	BRIAN MALDONADO	0.0	348	D	*.**	NO	TRV		I41 1.5hrs. 1st shift 6hrs. 2nd shift	5.5	348	D .29 015410
		LOUIS HOLT	2.1	1500	N	3.20	3	trv			9.5	1500	N .72 >> TRAINING <<
I42	0613	KOSTAQ MIZAKU	3.2	780	D	1.24	1	trv		I42 1st shift count 760	3.0	780	D 1.30 017030
		KEVIN MILLS	0.0	2100	N	*.**	3	trv			9.0	2100	N 1.17
I43	0660	CHAD M SOMMERFELDT	5.7S		D					I43 10.0S D 019060			
I44	0655	JUAN BRAVO	10.0	1900	D	.95	6	trv		I44 9hrs. 1st shift	10.0	1900	D .95 019280
		CHARLES SCRIBNER	10.1	2000	N	.99	5	trv			9.5	2000	N 1.05
I45	0690	ZACHARY FELMLEE	10.3	4520	D	.87	10	trv		I45 9hrs. 1st shift 8.5hrs 2nd shift	10.0	4520	D .90 020170
		9907 DERRICK Wooda	10.2	4168	N	.82	10	trv			9.5	4168	N .88 >> TRAINING <<
I46	0673	BRIAN MALDONADO	1.0	200	D	.34	NO	TRV		I46 .5hrs	1.5	200	D .22 019680
I47	0672	BRIAN MALDONADO	3.1	1448	D	.95	NO	TRV		I47 3hrs. count 1448	8.5	1648	D .39
			2.7	200	D	.15	3	trv					
I48	!!!!	NO DATA !!!!											
I49	0685	KOSTAQ MIZAKU	6.1	1544	D	.50	NO	TRV		I49 5hrs.	6.5	1544	D .48 019730 >> TRAINING <<
I50	!!!!	NO DATA !!!!											
A87	0660	AVI CANTERO	3.7	4905	D	.92	5	trv			4.5	4905	D .76 019060
			831011281	2220			2535		* Closed				
A88	0672	AVI CANTERO	8.8	13040	D	.46	25	trv			9.0	13040	D .45 019700
		DONNELL LESANE	1.0	4776	N	1.52	30	trv					>> TRAINING <<
			0.0		N	-.--	1	TRV			5.5	4776	N .27
0691		DONNELL LESANE	3.0	13017	N	1.95	60	trv			4.5	13017	N 1.31 020180 >> TRAINING <<
			561110170	1380			2161	157%					

PROPOSED CORRECTIONS:

BLOCK CELL		EFFICIENCY			HOURS			
		.67	D	.91	N	.76	C	76.5 D 47.5 N 10.0 S