

T&L MACHINE DETAIL for 04-02-2021 4:00 am to 04-05-2021 5:00 am

		----- per job in---			-suggested corrections		
JOB		c/i	RUN MACHINE	EFF	RUN MACHINE	EFF	WORK
****	Special Assembly - Attn to: Cline Brown ****						
H04	!!!!	NO DATA !!!!					
H06	!!!!	NO DATA !!!!					
H08	!!!!	NO DATA !!!!					
H10	!!!!	NO DATA !!!!					
H20	!!!!	NO DATA !!!!					
H12	!!!!	NO DATA !!!!					
H14	!!!!	NO DATA !!!!					
H22	!!!!	NO DATA !!!!					

T&L MACHINE DETAIL for 04-02-2021 4:00 am to 04-05-2021 5:00 am

				----- per job in---			-suggested corrections				
JOB				c/i	RUN	MACHINE	EFF	RUN	MACHINE	EFF	WORK
****	C-N-C - Attn to: Wayne Brown										****
L04	!!!!	NO DATA !!!!									
L06	0013	KEVIN STOKELIN	Thu	0.0	609 N	*.**	NO TRV	9.5	609 N	.74	015120
L08	DOWN	RP - Repair	72.0 hrs	BROWN,WAYNE C (360099055 4012 6074 151% Closed)							
L10	!!!!	NO DATA !!!!		(680070174 3994 2108)							
L12	!!!!	NO DATA !!!!		(958011081 3897 2929)							
L14	!!!!	NO DATA !!!!		(678090253 2019 416 Closed)							
L16	!!!!	NO DATA !!!!									
L17	!!!!	NO DATA !!!!		(665129162 787 534)							
L18	!!!!	NO DATA !!!!		(045021150 2061 2655 ** Closed)							
L20	!!!!	NO DATA !!!!		(680110023 3996 2470)							
L22	!!!!	NO DATA !!!!		(381031181 1162 1067)							
L24	!!!!	NO DATA !!!!		(959080201 912 1018 * Closed No Tag)							
L26	!!!!	NO DATA !!!!		(381031182 1162 281)							
L30	!!!!	NO DATA !!!!									
L32	!!!!	NO DATA !!!!									
L34	!!!!	NO DATA !!!!									
L36	0979	KEVIN STOKELIN	Thu	0.0	488 N	*.**	NO TRV	9.5	488 N	.07	020740 low QUANTITY
				630095220	1448	563					
Low EFF for Job 0979 rated 700/hr for PRIM											
L38	!!!!	NO DATA !!!!									

PROPOSED CORRECTIONS:

		EFFICIENCY			HOURS			
C-N-C		.00 D	.41 N	.41 C	0.0 D	19.0 N	0.0 S	

T&L MACHINE DETAIL for 04-02-2021 4:00 am to 04-05-2021 5:00 am

	JOB		----- per job in---			-suggested corrections		
			c/i	RUN MACHINE	EFF		RUN MACHINE	EFF WORK
****	CHARGING VALVE - Attn	to: Tom Jackson & Birol Bozaci	****					
C58	!!!!	NO DATA	!!!!	(625031010	1834	158	)	
C60	!!!!	NO DATA	!!!!	(811031112	860	1419	165% Closed No Tag)	
C62	!!!!	NO DATA	!!!!	(581021220	2105	2934	** Closed No Tag)	
C64	!!!!	NO DATA	!!!!	(725031220	2045	1265	)	
C66	!!!!	NO DATA	!!!!	(586031220	2027	452	)	
C68	!!!!	NO DATA	!!!!	(003021010	2142	1745	)	
C70	!!!!	NO DATA	!!!!	(011110230	1893	953	)	
C72	!!!!	NO DATA	!!!!	(583031080	1948	3302	170% Closed No Tag)	
C74	!!!!	NO DATA	!!!!	(005021010	1997	1547	Closed No Tag)	
C76	!!!!	NO DATA	!!!!	(634031151	2039	1260	)	
C30	!!!!	NO DATA	!!!!	(717021220	2062	2109	* Closed No Tag)	
C32	!!!!	NO DATA	!!!!	(282050180	2022	2204	* Closed)	
C34	!!!!	NO DATA	!!!!	(097080180	2045	37	)	

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		----- per job in---				-suggested corrections		
JOB		c/i		RUN	MACHINE	EFF	RUN	MACHINE
***** MISC #2 - Attn to: Steve Sawdey *****							EFF	WORK
C40	!!!!	NO DATA	!!!!	(	336031220	2003	1160	)
C42	!!!!	NO DATA	!!!!	(	339031290	2148	166	)
C44	!!!!	NO DATA	!!!!	(	638031221	2064	2243	*)
C46	!!!!	NO DATA	!!!!	(	243011110	1975	3655	185%)
C48	!!!!	NO DATA	!!!!	(	643031290	2105	130	)
C50	!!!!	NO DATA	!!!!	(	011110230	1893	953	)
C52	!!!!	NO DATA	!!!!	(	724031151	2067	871	)
C54	!!!!	NO DATA	!!!!	(	624021220	1972	1913	)
C56	!!!!	NO DATA	!!!!	(	721031080	2200	1876	)

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		----- per job in---				-suggested corrections		
JOB		c/i		RUN	MACHINE	EFF	RUN	MACHINE
							EFF	WORK
****	ACME NUT - Attn to: Kevin Rhone			****				
C02	!!!!	NO DATA	!!!!	(	451043180	2159	2016	Closed)
C04	!!!!	NO DATA	!!!!	(	821100210	4044	3903	Closed No Tag)
C06	!!!!	NO DATA	!!!!	(	921050220	808	809	* Closed)
C08	!!!!	NO DATA	!!!!	(	001115170	1953223434	11441%	)
C10	!!!!	NO DATA	!!!!	(	001115170	1953223434	11441%	)
C12	!!!!	NO DATA	!!!!	(	052031290	2235	259	)
C14	!!!!	NO DATA	!!!!	(	001020170	1984	573	)
C16	!!!!	NO DATA	!!!!	(	049031080	2061	4439	215% Closed No Tag)

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		----- per job in---				-suggested corrections			
JOB		c/i		RUN MACHINE		EFF		RUN MACHINE	
***** ACME FITTING - Attn to: Kevin Rhone *****								EFF WORK	
C18	!!!!	NO DATA !!!!		(	701031220	2009	2223	*	)
C20	!!!!	NO DATA !!!!		(	?		?	0	)
C22	!!!!	NO DATA !!!!		(	011039120	1062	2529	238% Closed No Tag)	
C24	0755	GERALD D DAVIS		Fri	5.8	1900 D	.53	3	trv
					700031191	2424	454	5.5	1900 D .56 018650
C26	0837	GERALD D DAVIS		Fri	5.8	2050 D	.57	5	trv
					001031151	2068	2006	5.5	2050 D .60 020770

PROPOSED CORRECTIONS:

		EFFICIENCY			HOURS		
ACME FITTING		.58 D	.00 N	.58 C	11.0 D	0.0 N	0.0 S

T&L MACHINE DETAIL for 04-02-2021 4:00 am to 04-05-2021 5:00 am

		----- per job in---				-suggested corrections		
JOB		c/i		RUN	MACHINE	EFF	RUN	MACHINE
***** MISC #1 - Attn to: Kevin Rhone *****							EFF	WORK
B02	!!!!	NO DATA	!!!!	(	724031150	2066	2200	* Closed No Tag)
B04	!!!!	NO DATA	!!!!	(	326021080	1962	1784	)
B06	!!!!	NO DATA	!!!!	(	720020041	1695	1506	)
B08	!!!!	NO DATA	!!!!	(	074011192	2004	1528	)
B10	!!!!	NO DATA	!!!!	(	311031180	1724	1869	* Closed No Tag)
B12	!!!!	NO DATA	!!!!	(	329021151	2014	1611	)
B14	!!!!	NO DATA	!!!!	(	721031081	2200	1695	)
B16	!!!!	NO DATA	!!!!	(	048031150	2004	337	)
B18	!!!!	NO DATA	!!!!	(	719031011	2058	2316	* Closed No Tag)
B20	!!!!	NO DATA	!!!!	(	311110090	2183	660	Closed)
A50	!!!!	NO DATA	!!!!	(	917048113	2604	3064	* Closed No Tag)
A52	DOWN	MS - Material Shortage	72.0 hrs	DURRANT,ROBERT	(	190100300	2000	1922 Closed)
A54	!!!!	NO DATA	!!!!	(	083110090	2162	1559	)

T&L MACHINE DETAIL for 04-02-2021 4:00 am to 04-05-2021 5:00 am

	JOB		----- per job in---				-suggested corrections			
	ACME	MISC	- Attn to: Ray Wolf	c/i	RUN	MACHINE	EFF	RUN	MACHINE	EFF WORK

A40	!!!!	NO DATA	!!!!	(	219106140	2745	1651	)		
A42	!!!!	NO DATA	!!!!	(	641080261	920	2779	302% Closed No Tag	)	
A44	!!!!	NO DATA	!!!!	(	650100050	1082	431	)		
A46	!!!!	NO DATA	!!!!	(	471110190	2214	754	)		
A48	!!!!	NO DATA	!!!!	(	388061221	1168	243	Closed	)	

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		----- per job in---			-suggested corrections		
JOB		c/i	RUN	MACHINE	EFF	RUN	MACHINE EFF WORK
****	FITTING - Attn to: Kevin Rhone	****					
A86	!!!! NO DATA !!!!	(	582021080	1792	1193	)	
A74	!!!! NO DATA !!!!	(	002021220	1960	2474	** Closed No Tag)	
A76	!!!! NO DATA !!!!	(	311031181	690	464	)	
A24	!!!! NO DATA !!!!						
A25	!!!! NO DATA !!!!						
A26	!!!! NO DATA !!!!						
A27	!!!! NO DATA !!!!						

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	JOB		----- per job in---				-suggested corrections
			c/i	RUN	MACHINE	EFF	RUN MACHINE EFF WORK
****	HYDROMAT BLOCK CELL	-	Attn to: Chad Sommerfeldt	****			
A10	!!!!	NO DATA	!!!!	(	511120044	1079 2454	227% Closed No Tag)
A12	!!!!	NO DATA	!!!!	(	002089121	1966 2522	** Closed)
A14	!!!!	NO DATA	!!!!	(	005031220	2056 724	)

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JOB			----- per job in---					-suggested corrections						
			c/i	RUN	MACHINE	EFF		RUN	MACHINE	EFF	WORK			
****	BLOCK CELL - Attn to: Chad Sommerfeldt ****													
I26	!!!!	NO DATA !!!!												
I27	!!!!	NO DATA !!!!												
I40	!!!!	NO DATA !!!!												
I41	!!!!	NO DATA !!!!												
I42	!!!!	NO DATA !!!!												
I43	0642	DONNELL LESANE	Thu	0.0	2250 N	*.**	3 trv	9.5	2250 N	.99	018120	>>	TRAINING	<
I44	0655	CHARLES SCRIBNER	Thu	0.0	1752 N	*.**	NO TRV	9.5	1752 N	.92	019280			
I45	0690	KEVIN MILLS	Thu	0.0	5100 N	*.**	10 trv	9.0	5100 N	1.13	020170			
I46	!!!!	NO DATA !!!!												
I47	!!!!	NO DATA !!!!												
I48	!!!!	NO DATA !!!!												
I49	!!!!	NO DATA !!!!												
I50	!!!!	NO DATA !!!!												
A87	!!!!	NO DATA !!!!	(001031290 2030 2470 ** Closed)											
A88	!!!!	NO DATA !!!!	(091021040 1386 2404 173%)											

PROPOSED CORRECTIONS:

EFFICIENCY			H O U R S		
BLOCK CELL	.00 D	1.01 N 1.01 C	0.0 D	28.0 N	0.0 S