

T&L MACHINE DETAIL for 04-01-2021 4:00 am to 04-02-2021 5:00 am

		--- per job in---				-suggested corrections				
JOB		RUN MACHINE		EFF		RUN MACHINE		EFF WORK		
****	Special Assembly - Attn to: Cline Brown					****				
H04	!!!!	NO DATA !!!!								
H06	!!!!	NO DATA !!!!								
H08	!!!!	NO DATA !!!!								
H10	!!!!	NO DATA !!!!								
H20	0503	THOM NGUYEN	9.2	1200 D	.75	NO TRV	8.5	1200 D	.81 017660	
H12	!!!!	NO DATA !!!!								
H14	!!!!	NO DATA !!!!								
H22	0558	THOM NGUYEN	1.1	200 D	.91	NO TRV	1.0	200 D	1.00 017800	

PROPOSED CORRECTIONS:

	EFFICIENCY			H O U R S		
Special Assembly	.83 D	.00 N	.83 C	9.5 D	0.0 N	0.0 S

T&L MACHINE DETAIL for 04-01-2021 4:00 am to 04-02-2021 5:00 am

		--- per job in---				-suggested corrections							
JOB		RUN MACHINE		EFF	RUN MACHINE		EFF	WORK					
****	C-N-C - Attn to: Wayne Brown											****	
L04	!!!!	NO DATA											!!!!
L06	0013	KEVIN STOKELIN	0.0	609 N	*.**	NO TRV	9.5	609 N	.74	015120			
L08	DOWN	RP - Repair	24.0 hrs	BROWN,WAYNE C									
				(360099055 4012 6074 151% Closed)									
L10	!!!!	NO DATA											!!!!
				(680070174 3994 2108)									
L12	6007	GLENN DAVIS	9.7	880 D	1.01	18 trv	10.0	880 D	.98	015590			
				958011081	3897	2929							
L14	!!!!	NO DATA											!!!!
				(678090253 2019 416 Closed)									
L16	0015	HOANG HO	10.5	263 D	.50	NO TRV	10.0	263 D	.53	015740			
L17	!!!!	NO DATA											!!!!
				(665129162 787 534)									
L18	!!!!	NO DATA											!!!!
				(045021150 2061 2655 ** Closed)									
L20	!!!!	NO DATA											!!!!
				(680110023 3996 2470)									
L22	6010	MICHAEL LAMB	10.2	785 N	1.10	2 trv	9.5	785 N	1.18	016260			
				381031181	1162	1067							
L24	!!!!	NO DATA											!!!!
				(959080201 912 1018 * Closed No Tag)									
L26	6010	MICHAEL LAMB	10.2	700 N	.99	2 trv	9.5	700 N	1.05	016260			
				381031182	1162	281							
L30	!!!!	NO DATA											!!!!
L32	!!!!	NO DATA											!!!!
L34	!!!!	NO DATA											!!!!
L36	0555	GLENN DAVIS	0.0	D	-.--	2 TRV				017840			
	0979	GLENN DAVIS	3.7	205 D	.08	1 trv	10.0	205 D	.03	020740	low QUANTITY		
		KEVIN STOKELIN	0.0	488 N	*.**	NO TRV	9.5	488 N	.07		low QUANTITY		
				630095220	1448	563							
Low EFF for Job 0979 rated 700/hr for PRIM													
L38	!!!!	NO DATA											!!!!

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
C-N-C	.51 D	.76 N	.65 C	30.0 D	38.0 N	0.0 S

T&L MACHINE DETAIL for 04-01-2021 4:00 am to 04-02-2021 5:00 am

JOB				--- per job in---				-suggested corrections					
RUN MACHINE				EFF		RUN MACHINE				EFF		WORK	
****	CHARGING VALVE - Attn			to: Tom Jackson & Birol Bozaci				****					
C58	!!!!	NO DATA !!!!		(		625031010	1834	158		)			
C60	!!!!	NO DATA !!!!		(		811031112	860	1419	165% Closed No Tag)				
C62	!!!!	NO DATA !!!!		(		581021220	2105	2934	** Closed No Tag)				
C64	0317	THOMAS A JACKSON PATRICK KELLY	9.6	7050 D	.57	8 trv	9.0	7050 D	.61	009050	DEP 19	1.1 hr	
			9.1	8500 N	.73	10 trv	10.0	8500 N	.66				
			725031220	2045	1265								
C66	0459	THOMAS A JACKSON	5.6	2660 D	.52	5 trv	5.5	2660 D	.52	014520	DEP 19	1.1 hr	
			586031220	2027	452								
C68	0470	THOMAS A JACKSON PATRICK KELLY	1.9	1600 D	.85	6 trv	4.0	1600 D	.40	014450	DEP 19	1.1 hr	
			9.1	5000 N	.55	8 trv	10.0	5000 N	.50				
			003021010	2142	1745								
C70	0404	GERARDO NEGRON	9.9	5000 N	.44	10 trv	10.0	5000 N	.43	018530			
			011110230	1893	965								
C72	!!!!	NO DATA !!!!		(		583031080	1948	3302	170% Closed No Tag)				
C74	!!!!	NO DATA !!!!		(		005021010	1997	1547	Closed No Tag)				
C76	0433	BIROL BOZACI	7.5	4000 D	.48	7 trv	7.0	4000 D	.51	018860	DEP 19	3.4 hr	
			634031151	2039	1260								
C30	0244	BIROL BOZACI GERARDO NEGRON	7.5	5600 D	.58	7 trv	7.0	5600 D	.62	007990	DEP 19	3.4 hr	
			9.9	6740 N	.53	10 trv	10.0	6740 N	.52				
			717021220	2062	2109	* Closed No Tag							
C32	!!!!	NO DATA !!!!		(		282050180	2022	2204	* Closed)				
C34	!!!!	NO DATA !!!!		(		097080180	2045	37	)				

PROPOSED CORRECTIONS:

EFFICIENCY				H O U R S			
CHARGING VALVE	.55 D	.53 N	.54 C	32.5 D	40.0 N	0.0 S	

T&L MACHINE DETAIL for 04-01-2021 4:00 am to 04-02-2021 5:00 am

JOB			--- per job in---				-suggested corrections				
			RUN MACHINE		EFF		RUN MACHINE		EFF	WORK	
****	MISC #2 - Attn to: Steve Sawdey					****					
C40	0121	STEVEN G SAWDEY	5.4	3900 D	.64	6 trv	5.5	3900 D	.63	019260	
			336031220	2003	1160						
C42	!!!!	NO DATA !!!!	(	339031290	2148	166)					
C44	0253	STEVEN G SAWDEY	5.4	3500 D	.65	6 trv	5.5	3500 D	.64	019440	
			638031221	2064	2243	*					
C46	0075	GORDON CURLEY	7.9	4780 D	.71	6 trv	7.5	4780 D	.74	019200 TRN 55 3.4 hr	
		EDWIN PAYNE	9.8	6300 D	.75	6 trv	13.0	6300 D	.57		
			243011110	1975	3655	185%					
C48	0126	EDWIN PAYNE	9.8	4200 D	.38	8 trv	13.0	4200 D	.29	018480	
			643031290	2105	130						
C50	!!!!	NO DATA !!!!	(	011110230	1893	965)					
C52	!!!!	NO DATA !!!!	(	724031151	2067	871)					
C54	0037	GORDON CURLEY	7.9	5260 D	.54	6 trv	7.5	5260 D	.57	015250 TRN 55 3.4 hr	
		LARRY P RODWELL	10.2	8000 N	.63	11 trv	10.0	8000 N	.64		
			624021220	1972	1913						
C56	0381	LARRY P RODWELL	10.2	6000 N	.46	7 trv	10.0	6000 N	.47	011790	
			721031080	2200	1876						

PROPOSED CORRECTIONS:

EFFICIENCY			H O U R S		
MISC #2	.54 D	.56 N	.54 C	52.0 D	20.0 N 0.0 S

T&L MACHINE DETAIL for 04-01-2021 4:00 am to 04-02-2021 5:00 am

		--- per job in---				-suggested corrections			
JOB		RUN MACHINE		EFF		RUN MACHINE		EFF WORK	
****	ACME NUT - Attn to: Kevin Rhone	****							
C02	!!!! NO DATA !!!!	(	451043180	2159	2016	Closed	)		
C04	!!!! NO DATA !!!!	(	821100210	4044	3903	Closed No Tag	)		
C06	!!!! NO DATA !!!!	(	921050220	808	809	* Closed	)		
C08	!!!! NO DATA !!!!	(	001115170	1953223434	11441%				
C10	!!!! NO DATA !!!!	(	001115170	1953223434	11441%				
C12	0757 RAYMOND E WOLF	4.0	1826 D	.76	5 trv	12.0	1826 D	.25	020020
		052031290	2235	259					
C14	!!!! NO DATA !!!!	(	001020170	1984	573				
C16	!!!! NO DATA !!!!	(	049031080	2061	4208	204% Closed No Tag	)		

PROPOSED CORRECTIONS:

		EFFICIENCY			HOURS		
ACME NUT		.25 D	.00 N	.25 C	12.0 D	0.0 N	0.0 S

T&L MACHINE DETAIL for 04-01-2021 4:00 am to 04-02-2021 5:00 am

JOB			--- per job in---				-suggested corrections			
			RUN MACHINE		EFF		RUN MACHINE		EFF WORK	
****	ACME FITTING - Attn to: Kevin Rhone						****			
C18	0747	RAYMOND E WOLF	4.0	2843 D	1.29	6 trv	12.0	2843 D	.43	017100
			701031220	2009		2223 *				
C20	0745	ERIC D STANEK	8.2S		D		7.5S		D	017010 DEP 4 0.6 hr
			?		?	0				
C22	!!!!	NO DATA !!!!	(011039120 1062 2529 238% Closed No Tag)							
C24	!!!!	NO DATA !!!!	(700031191 2424 285)							
C26	!!!!	NO DATA !!!!	(001031151 2068 1840)							

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
ACME FITTING	.43 D	.00 N	.43 C	12.0 D	0.0 N	7.5 S

T&L MACHINE DETAIL for 04-01-2021 4:00 am to 04-02-2021 5:00 am

		--- per job in---				-suggested corrections			
JOB		RUN MACHINE		EFF		RUN MACHINE		EFF WORK	
****	MISC #1 - Attn to: Kevin Rhone	****							
B02	!!!!	NO DATA	!!!!	(724031150	2066	2200	* Closed No Tag)		
B04	!!!!	NO DATA	!!!!	(326021080	1962	1784	)		
B06	!!!!	NO DATA	!!!!	(720020041	1695	1506	)		
B08	!!!!	NO DATA	!!!!	(074011192	2004	1528	)		
B10	!!!!	NO DATA	!!!!	(311031180	1724	1869	* Closed No Tag)		
B12	!!!!	NO DATA	!!!!	(329021151	2014	1611	)		
B14	0300	ROBERT DURRANT		7.9 5900 D	.58	9 trv	10.0	5900 D	.46 020150
				721031081	2200	1695			
B16	0465	ROBERT DURRANT		7.9 10100 D	.78	9 trv	10.0	10100 D	.62 014720
				048031150	2004	337			
B18	!!!!	NO DATA	!!!!	(719031011	2058	2316	* Closed No Tag)		
B20	!!!!	NO DATA	!!!!	(311110090	2183	660	Closed)		
A50	!!!!	NO DATA	!!!!	(917048113	2604	3064	* Closed No Tag)		
A52	DOWN	MS - Material Shortage		24.0 hrs	DURRANT,ROBERT				
				(190100300	2000	1922	Closed)		
A54	!!!!	NO DATA	!!!!	(083110090	2162	1559	)		

PROPOSED CORRECTIONS:

		EFFICIENCY			HOURS		
MISC #1		.54 D	.00 N	.54 C	20.0 D	0.0 N	0.0 S

T&L MACHINE DETAIL for 04-01-2021 4:00 am to 04-02-2021 5:00 am

				---	per job in---					-suggested corrections
JOB				RUN MACHINE		EFF				
****	ACME	MISC	- Attn to: Ray Wolf	****			RUN MACHINE	EFF	WORK	
A40	!!!!	NO DATA	!!!!		(	219106140	2745	1651	)	
A42	!!!!	NO DATA	!!!!		(	641080261	920	2779	302% Closed No Tag	)
A44	!!!!	NO DATA	!!!!		(	650100050	1082	431	)	
A46	!!!!	NO DATA	!!!!		(	471110190	2214	754	)	
A48	!!!!	NO DATA	!!!!		(	388061221	1168	243	Closed	)

T&L MACHINE DETAIL for 04-01-2021 4:00 am to 04-02-2021 5:00 am

		--- per job in---						-suggested corrections					
JOB		RUN MACHINE		EFF				RUN MACHINE		EFF		WORK	
****	FITTING - Attn to: Kevin Rhone												****
A86	0320	ROOSEVELT KING JR	9.5	3925 D	.28	7 trv		12.5	3925 D	.21	020240		
			582021080	1792	1193								
A74	!!!!	NO DATA !!!!	(	002021220	1960	2474	** Closed	No Tag	)				
A76	0142	ROOSEVELT KING JR	9.5	6800 D	.48	5 trv		12.5	6800 D	.36	018660		
			311031181	690	464								
A24	!!!!	NO DATA !!!!											
A25	0253	HERMAN LEWIS	1.8	1075 D	.46	2 trv		2.0	1075 D	.42	019440		
A26	0036	HERMAN LEWIS	1.3	D	-.--						018960		
			7.3	6400 D	.61	7 trv		8.0	6400 D	.56			
A27	!!!!	NO DATA !!!!											

PROPOSED CORRECTIONS:

		EFFICIENCY		HOURS			
FITTING		.36 D	.00 N	.36 C	35.0 D	0.0 N	0.0 S

T&L MACHINE DETAIL for 04-01-2021 4:00 am to 04-02-2021 5:00 am

		--- per job in---						-suggested corrections							
JOB		RUN		MACHINE		EFF		RUN		MACHINE		EFF		WORK	
****		HYDROMAT BLOCK CELL - Attn to: Chad Sommerfeldt												****	
A10	0560	DARIAN RUGER		10.4	4507 D	.96	36 trv	10.0	4507 D	1.00	019970				
		DAMION HAMILTON		1.3	3825 N	6.38	34 trv	10.0	3825 N	.85	>> TRAINING <<				
		511120044 1079 2454 227% Closed No Tag													
A12	!!!!	NO DATA !!!!		(	002089121	1966	2522	** Closed)							
A14	!!!!	NO DATA !!!!		(	005031220	2056	724	)							

PROPOSED CORRECTIONS:

		EFFICIENCY			HOURS		
HYDROMAT BLOCK CELL		1.00 D	.85 N	.93 C	10.0 D	10.0 N	0.0 S

T&L MACHINE DETAIL for 04-01-2021 4:00 am to 04-02-2021 5:00 am

		--- per job in---					-suggested corrections					
JOB		RUN MACHINE		EFF			RUN MACHINE		EFF		WORK	
****	BLOCK CELL - Attn to: Chad Sommerfeldt										****	
I26	!!!!	NO DATA !!!!										
I27	!!!!	NO DATA !!!!										
I40	!!!!	NO DATA !!!!										
I41	0514	SAMIL CANTERO	0.0		D	-.--	1 TRV	2.0		D	-.--	015410
I42	!!!!	NO DATA !!!!										
I43	0642	KOSTAQ MIZAKU	9.5	2670	D	1.17	4 trv	10.0	2670	D	1.11	018120
		DONNELL LESANE	0.0	2250	N	*.**	3 trv	9.5	2250	N	.99	>> TRAINING <<
I44	0655	JUAN BRAVO	10.6	2060	D	.97	8 trv	10.0	2060	D	1.03	019280
		CHARLES SCRIBNER	0.0	1752	N	*.**	NO TRV	9.5	1752	N	.92	
I45	0690	KOSTA TILA	10.1	4720	D	.93	11 trv	9.5	4720	D	.99	020170
		KEVIN MILLS	0.0	5100	N	*.**	10 trv	9.0	5100	N	1.13	
I46	0673	SAMIL CANTERO	0.0		D	-.--	1 TRV	5.0		D	-.--	019680
		LOUIS HOLT	2.5	4600	N	3.13	5 trv	9.0	4600	N	.85	>> TRAINING <<
I47	0672	GERSON JAMES	10.3	5352	D	1.04	11 trv	10.0	5352	D	1.07	019700
I48	0609	BRIAN MALDONADO	10.3	1609	D	?..?	3 trv	10.0	1609	D	?..?	020210
Missing Efficiency Rating for Job 0609 for SECO on I48												
I49	0685	SAMIL CANTERO	0.0		D	-.--	3 TRV	0.5		D	-.--	019730 >> TRAINING <<
		9907 DERRICK Wooda	10.0	3896	N	.78	8 trv	9.5	3896	N	.82	>> TRAINING <<
I50	!!!!	NO DATA !!!!										
A87	!!!!	(001031290 2030 2470 ** Closed)										
A88	0644	AVI CANTERO	1.2	2250	D	.60	20 trv	1.0	2250	D	.70	017740
	0690	AVI CANTERO	9.2	12060	D	.59	64 trv	8.5	12060	D	.64	020170
			091021040	1386	2404	173%						

PROPOSED CORRECTIONS:

		EFFICIENCY			H O U R S		
BLOCK CELL		.85 D	.94 N	.89 C	56.5 D	46.5 N	0.0 S