

T&L MACHINE DETAIL for 04-01-2021 4:00 am to 04-02-2021 5:00 am

		--- per job in---				-suggested corrections				
JOB		RUN MACHINE		EFF		RUN MACHINE		EFF WORK		
****	Special Assembly - Attn to: Cline Brown					****				
H04	!!!!	NO DATA !!!!								
H06	!!!!	NO DATA !!!!								
H08	!!!!	NO DATA !!!!								
H10	!!!!	NO DATA !!!!								
H20	0503	THOM NGUYEN	9.2	1200 D	.75	NO TRV	8.5	1200 D	.81 017660	
H12	!!!!	NO DATA !!!!								
H14	!!!!	NO DATA !!!!								
H22	0558	THOM NGUYEN	1.1	200 D	.91	NO TRV	1.0	200 D	1.00 017800	

PROPOSED CORRECTIONS:

	EFFICIENCY			H O U R S		
Special Assembly	.83 D	.00 N	.83 C	9.5 D	0.0 N	0.0 S

T&L MACHINE DETAIL for 04-01-2021 4:00 am to 04-02-2021 5:00 am

		--- per job in---			-suggested corrections						
JOB		RUN MACHINE		EFF	RUN MACHINE		EFF	WORK			
****	C-N-C - Attn to: Wayne Brown										****
L04	!!!!	NO DATA !!!!									
L06	0013	KEVIN STOKELIN	0.0	609 N	*.**	NO TRV	9.5	609 N	.74	015120	
L08	DOWN	RP - Repair	24.0 hrs	BROWN,WAYNE C (360099055 4012 6074 151% Closed)							
L10	!!!!	NO DATA !!!! (680070174 3994 2108)									
L12	6007	GLENN DAVIS	9.7	880 D	1.01	18 trv	10.0	880 D	.98	015590	
			958011081	3897		2929					
L14	!!!!	NO DATA !!!! (678090253 2019 416 Closed)									
L16	0015	HOANG HO	10.5	263 D	.50	NO TRV	10.0	263 D	.53	015740	
L17	!!!!	NO DATA !!!! (665129162 787 534)									
L18	!!!!	NO DATA !!!! (045021150 2061 2655 ** Closed)									
L20	!!!!	NO DATA !!!! (680110023 3996 2470)									
L22	6010	MICHAEL LAMB	10.2	785 N	1.10	2 trv	9.5	785 N	1.18	016260	
			381031181	1162		1067					
L24	!!!!	NO DATA !!!! (959080201 912 1018 * Closed No Tag)									
L26	6010	MICHAEL LAMB	10.2	700 N	.99	2 trv	9.5	700 N	1.05	016260	
			381031182	1162		281					
L30	!!!!	NO DATA !!!!									
L32	!!!!	NO DATA !!!!									
L34	!!!!	NO DATA !!!!									
L36	0555	GLENN DAVIS	0.0	D	-.--	2 TRV	L36 4hrs. 1st shift			017840	
	0979	GLENN DAVIS	3.7	205 D	.08	1 trv	10.0	205 D	.03	020740 low QUANTITY	
		KEVIN STOKELIN	0.0	488 N	*.**	NO TRV	9.5	488 N	.07	low QUANTITY	
			630095220	1448		563					
Low EFF for Job 0979 rated 700/hr for PRIM											
L38	!!!!	NO DATA !!!!									

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
C-N-C	.51 D	.76 N	.65 C	30.0 D	38.0 N	0.0 S

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--- per job in---													
-suggested corrections													
JOB		RUN MACHINE		EFF		RUN MACHINE		EFF		WORK			
****	CHARGING VALVE - Attn			to: Tom Jackson & Birol Bozaci					****				
C58	!!!!	NO DATA	!!!!	(	625031010	1834	158	)					
C60	!!!!	NO DATA	!!!!	(	811031112	860	1419	165% Closed No Tag	)				
C62	!!!!	NO DATA	!!!!	(	581021220	2105	2934	** Closed No Tag	)				
C64	0317	THOMAS A JACKSON PATRICK KELLY	9.6	7050 D	.57	8 trv	9.0	7050 D	.61	009050	DEP	19	1.1 hr
			9.1	8500 N	.73	10 trv	10.0	8500 N	.66				
			725031220	2045	1265								
C66	0459	THOMAS A JACKSON	5.6	2660 D	.52	5 trv	5.5	2660 D	.52	014520	DEP	19	1.1 hr
			586031220	2027	452								
C68	0470	THOMAS A JACKSON PATRICK KELLY	1.9	1600 D	.85	6 trv	4.0	1600 D	.40	014450	DEP	19	1.1 hr
			9.1	5000 N	.55	8 trv	10.0	5000 N	.50				
			003021010	2142	1745								
C70	0404	GERARDO NEGRON	9.9	5000 N	.44	10 trv	10.0	5000 N	.43	018530			
			011110230	1893	965								
C72	!!!!	NO DATA	!!!!	(	583031080	1948	3302	170% Closed No Tag	)				
C74	!!!!	NO DATA	!!!!	(	005021010	1997	1547	Closed No Tag	)				
C76	0433	BIROL BOZACI	7.5	4000 D	.48	7 trv	7.0	4000 D	.51	018860	DEP	19	3.4 hr
			634031151	2039	1260								
C30	0244	BIROL BOZACI GERARDO NEGRON	7.5	5600 D	.58	7 trv	7.0	5600 D	.62	007990	DEP	19	3.4 hr
			9.9	6740 N	.53	10 trv	10.0	6740 N	.52				
			717021220	2062	2109	* Closed No Tag							
C32	!!!!	NO DATA	!!!!	(	282050180	2022	2204	* Closed	)				
C34	!!!!	NO DATA	!!!!	(	097080180	2045	37	)					

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
CHARGING VALVE	.55 D	.53 N	.54 C	32.5 D	40.0 N	0.0 S

T&L MACHINE DETAIL for 04-01-2021 4:00 am to 04-02-2021 5:00 am

JOB		--- per job in---				-suggested corrections				
		RUN MACHINE		EFF		RUN MACHINE		EFF WORK		
****	MISC #2 - Attn to: Steve Sawdey ****									
C40	0121	STEVEN G SAWDEY	5.4	3900 D	.64	6 trv	5.5	3900 D	.63	019260
			336031220	2003	1160					
C42	!!!!	NO DATA !!!!	(	339031290	2148	166)				
C44	0253	STEVEN G SAWDEY	5.4	3500 D	.65	6 trv	5.5	3500 D	.64	019440
			638031221	2064	2243 *					
							C46 9.5hrs 2nd shift			
C46	0075	GORDON CURLEY	7.9	4780 D	.71	6 trv	7.5	4780 D	.74	019200 TRN 55 3.4 hr
		EDWIN PAYNE	9.8	6300 D	.75	6 trv	13.0	6300 D	.57	
			243011110	1975	3655	185%				
							C48 9.5hrs			
C48	0126	EDWIN PAYNE	9.8	4200 D	.38	8 trv	13.0	4200 D	.29	018480
			643031290	2105	130					
C50	!!!!	NO DATA !!!!	(	011110230	1893	965)				
C52	!!!!	NO DATA !!!!	(	724031151	2067	871)				
C54	0037	GORDON CURLEY	7.9	5260 D	.54	6 trv	7.5	5260 D	.57	015250 TRN 55 3.4 hr
		LARRY P RODWELL	10.2	8000 N	.63	11 trv	10.0	8000 N	.64	
			624021220	1972	1913					
C56	0381	LARRY P RODWELL	10.2	6000 N	.46	7 trv	10.0	6000 N	.47	011790
			721031080	2200	1876					

PROPOSED CORRECTIONS:

EFFICIENCY		H O U R S		
MISC #2	.54 D .56 N .54 C	52.0 D	20.0 N	0.0 S

T&L MACHINE DETAIL for 04-01-2021 4:00 am to 04-02-2021 5:00 am

		--- per job in---				-suggested corrections			
JOB		RUN MACHINE		EFF		RUN MACHINE		EFF WORK	
****	ACME NUT	- Attn to: Kevin Rhone				****			
C02	!!!!	NO DATA	!!!!	(	451043180	2159	2016	Closed	)
C04	!!!!	NO DATA	!!!!	(	821100210	4044	3903	Closed No Tag	)
C06	!!!!	NO DATA	!!!!	(	921050220	808	809	* Closed	)
C08	!!!!	NO DATA	!!!!	(	001115170	1953223434	11441%	)	
C10	!!!!	NO DATA	!!!!	(	001115170	1953223434	11441%	)	
C12	0757	RAYMOND E WOLF	4.0	1826 D	.76	5 trv	12.0	1826 D	.25 020020
			052031290	2235		259			
C14	!!!!	NO DATA	!!!!	(	001020170	1984	573	)	
C16	!!!!	NO DATA	!!!!	(	049031080	2061	4208	204% Closed No Tag	)

C12 8hrs.

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
ACME NUT	.25 D	.00 N	.25 C	12.0 D	0.0 N	0.0 S

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		--- per job in---		-suggested corrections			
JOB		RUN MACHINE		EFF	RUN MACHINE		EFF WORK
***** ACME FITTING - Attn to: Kevin Rhone *****							
C18	0747	RAYMOND E WOLF	4.0	2843 D	1.29	6 trv	C18 8hrs.
			701031220	2009	2223	*	12.0 2843 D .43 017100
C20	0745	ERIC D STANEK	8.2S	D			7.5S D 017010 DEP 4 0.6 hr
			?		?	0	
C22	!!!!	NO DATA !!!!	(	011039120	1062	2529	238% Closed No Tag)
C24	!!!!	NO DATA !!!!	(	700031191	2424	285	)
C26	!!!!	NO DATA !!!!	(	001031151	2068	1840	)

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
ACME FITTING	.43 D	.00 N	.43 C	12.0 D	0.0 N	7.5 S

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		--- per job in---				-suggested corrections			
JOB		RUN MACHINE EFF				RUN MACHINE EFF WORK			
****	MISC #1 - Attn to: Kevin Rhone	****							
B02	!!!!	NO DATA	!!!!	(724031150 2066 2200	* Closed No Tag)				
B04	!!!!	NO DATA	!!!!	(326021080 1962 1784	)				
B06	!!!!	NO DATA	!!!!	(720020041 1695 1506	)				
B08	!!!!	NO DATA	!!!!	(074011192 2004 1528	)				
B10	!!!!	NO DATA	!!!!	(311031180 1724 1869	* Closed No Tag)				
B12	!!!!	NO DATA	!!!!	(329021151 2014 1611	) B14 8hrs.				
B14	0300	ROBERT DURRANT	7.9 5900 D .58 9 trv	10.0 5900 D .46 020150					
			721031081 2200 1695						
B16	0465	ROBERT DURRANT	7.9 10100 D .78 9 trv	10.0 10100 D .62 014720					
			048031150 2004 337						
B18	!!!!	NO DATA	!!!!	(719031011 2058 2316	* Closed No Tag)				
B20	!!!!	NO DATA	!!!!	(311110090 2183 660	Closed)				
A50	!!!!	NO DATA	!!!!	(917048113 2604 3064	* Closed No Tag)				
A52	DOWN	MS - Material Shortage	24.0 hrs DURRANT,ROBERT						
			(190100300 2000 1922	Closed)					
A54	!!!!	NO DATA	!!!!	(083110090 2162 1559	)				

B14 8hrs.

PROPOSED CORRECTIONS:

		EFFICIENCY			H O U R S		
MISC #1		.54 D	.00 N	.54 C	20.0 D	0.0 N	0.0 S

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				---	per job in---					-suggested corrections
JOB				RUN MACHINE		EFF				
****	ACME	MISC	- Attn to: Ray Wolf	****			RUN MACHINE	EFF	WORK	
A40	!!!!	NO DATA	!!!!		(	219106140	2745	1651	)	
A42	!!!!	NO DATA	!!!!		(	641080261	920	2779	302% Closed No Tag	)
A44	!!!!	NO DATA	!!!!		(	650100050	1082	431	)	
A46	!!!!	NO DATA	!!!!		(	471110190	2214	754	)	
A48	!!!!	NO DATA	!!!!		(	388061221	1168	243	Closed	)

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--- per job in---										-suggested corrections			
JOB		RUN MACHINE		EFF		RUN MACHINE		EFF		WORK			
**** FITTING - Attn to: Kevin Rhone ****													
										A86 8hrs.			
A86	0320	ROOSEVELT KING JR	9.5	3925 D	.28	7 trv	12.5	3925 D	.21	020240			
			582021080	1792	1193								
A74	!!!!	NO DATA !!!!	(	002021220	1960	2474	** 010001 No Data						
										A76 9.5hrs.			
A76	0142	ROOSEVELT KING JR	9.5	6800 D	.48	5 trv	12.5	6800 D	.36	018660			
			311031181	690	464								
A24	!!!!	NO DATA !!!!											
A25	0253	HERMAN LEWIS	1.8	1075 D	.46	2 trv	2.0	1075 D	.42	019440			
A26	0036	HERMAN LEWIS	1.3	D	-.--					018960			
			7.3	6400 D	.61	7 trv	8.0	6400 D	.56				
A27	!!!!	NO DATA !!!!											

PROPOSED CORRECTIONS:

		EFFICIENCY			HOURS		
FITTING		.36 D	.00 N	.36 C	35.0 D	0.0 N	0.0 S

T&L MACHINE DETAIL for 04-01-2021 4:00 am to 04-02-2021 5:00 am

--- per job in---										-suggested corrections									
JOB				RUN MACHINE			EFF			RUN MACHINE				EFF			WORK		
**** HYDROMAT BLOCK CELL -				Attn to: Chad Sommerfeldt						****				A10 8.5hrs. 2nd shift					
A10	0560	DARIAN RUGER		10.4	4507	D	.96	36	trv	10.0	4507	D	1.00	019970			>> TRAINING <<		
		DAMION HAMILTON		1.3	3825	N	6.38	34	trv	10.0	3825	N	.85						
511120044 1079 2454										227% Closed No Tag									
A12	!!!!	NO DATA !!!!		(002089121			1966	2522	** Closed)										
A14	!!!!	NO DATA !!!!		(005031220			2056	724	)										

PROPOSED CORRECTIONS:

EFFICIENCY										HOURS									
HYDROMAT BLOCK CELL				1.00	D	.85	N	.93	C	10.0	D	10.0	N	0.0	S				

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--- per job in---										-suggested corrections										
JOB					RUN MACHINE EFF					RUN MACHINE EFF					WORK					
****	BLOCK CELL - Attn to: Chad Sommerfeldt										****									
I26	!!!!	NO DATA !!!!																		
I27	!!!!	NO DATA !!!!																		
I40	!!!!	NO DATA !!!!																		
I41	0514	SAMIL CANTERO	0.0		D	-.--	1	TRV		2.0		D	-.--		015410					
I42	!!!!	NO DATA !!!!																		
I43	0642	KOSTAQ MIZAKU	9.5	2670	D	1.17	4	trv		I43 9hrs. 2nd shift						018120				
		DONNELL LESANE	0.0	2250	N	*.**	3	trv		10.0	2670	D	1.11			>> TRAINING <<				
I44	0655	JUAN BRAVO	10.6	2060	D	.97	8	trv		I44 9hrs. 2nd shift						019280				
		CHARLES SCRIBNER	0.0	1752	N	*.**	NO	TRV		9.5	2250	N	.99							
I45	0690	KOSTA TILA	10.1	4720	D	.93	11	trv		9.5	4720	D	.99		020170					
		KEVIN MILLS	0.0	5100	N	*.**	10	trv		9.0	2060	D	1.03							
I46	0673	SAMIL CANTERO	0.0		D	-.--	1	TRV		5.0		D	-.--		019680					
		LOUIS HOLT	2.5	4600	N	3.13	5	trv		9.0	4720	D	.99			>> TRAINING <<				
I47	0672	GERSON JAMES	10.3	5352	D	1.04	11	trv		10.0	5352	D	1.07		019700					
I48	0609	BRIAN MALDONADO	10.3	1609	D	?..?	3	trv		10.0	1609	D	?..?		020210					
Missing Efficiency Rating for Job 0609 for SECO on I48										I49 8.5hrs										
I49	0685	SAMIL CANTERO	0.0		D	-.--	3	TRV		0.5		D	-.--		019730	>> TRAINING <<				
		9907 DERRICK Wooda	10.0	3896	N	.78	8	trv		9.5	1609	D	?..?			>> TRAINING <<				
I50	!!!!	NO DATA !!!!																		
A87	!!!!	NO DATA !!!! (001031290 2030 2470 ** Closed)																		
A88	0644	AVI CANTERO	1.2	2250	D	.60	20	trv		1.0	2250	D	.70		017740					
		0690 AVI CANTERO	9.2	12060	D	.59	64	trv		8.5	2250	D	.70		020170					
091021040 1386 2404 173%																				

PROPOSED CORRECTIONS:

		EFFICIENCY			H O U R S				
BLOCK CELL		.85	D	.94	N	.89	C	56.5	D 46.5 N 0.0 S