

T&L MACHINE DETAIL for 03-31-2021 4:00 am to 04-01-2021 5:00 am

JOB			--- per job in---			-suggested corrections			
			RUN	MACHINE	EFF	RUN	MACHINE	EFF	WORK
****	Special Assembly - Attn to: Cline Brown								****
H04	!!!!	NO DATA	!!!!						
H06	!!!!	NO DATA	!!!!						
H08	!!!!	NO DATA	!!!!						
H10	6007	THOM NGUYEN	8.7	1300 D	.45	NO TRV	8.0	1300 D	.49 015590
H20	!!!!	NO DATA	!!!!						
H12	!!!!	NO DATA	!!!!						
H14	!!!!	NO DATA	!!!!						
H22	!!!!	NO DATA	!!!!						

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
Special Assembly	.49 D	.00 N	.49 C	8.0 D	0.0 N	0.0 S

T&L MACHINE DETAIL for 03-31-2021 4:00 am to 04-01-2021 5:00 am

--- per job in---												-suggested corrections			
JOB				RUN MACHINE		EFF	RUN MACHINE				EFF	WORK			
****	C-N-C - Attn to: Wayne Brown											****			
L04	!!!!	NO DATA										!!!!			
L06	0013	KEVIN STOKELIN	10.6	59	N	.06	NO TRV	10.0	59	N	.07	015120	low	QUANTITY	
Low EFF for Job 0013 rated 87/hr for SECO															
L08	DOWN	RP - Repair	24.0	hrs BROWN,WAYNE C											
(360099055 4012 6074 151% Closed)															
L10	!!!!	NO DATA	!!!!	(	680070174	3994	2108	)							
L12	!!!!	NO DATA	!!!!	(	958011081	3897	2218	)							
L14	!!!!	NO DATA	!!!!	(	678090253	2019	416	Closed	)						
L16	0020	HOANG HO	5.3	202	D	.76	NO TRV	5.5	202	D	.73	015750			
	0015	HOANG HO	1.1	40	D	.71	NO TRV	5.0	40	D	.16	015740	low	Efficiency	
Low EFF for Job 0015 rated 50/hr for SECO															
L17	!!!!	NO DATA	!!!!	(	665129162	787	534	)							
L18	!!!!	NO DATA	!!!!	(	045021150	2061	2655	**	Closed	)					
L20	!!!!	NO DATA	!!!!	(	680110023	3996	2470	)							
L22	6010	MICHAEL LAMB	10.4	796	N	1.10	2 trv	10.0	796	N	1.14	016260			
381031181 1162 963															
L24	!!!!	NO DATA	!!!!	(	959080201	912	1018	*	Closed	No Tag	)				
L26	6010	MICHAEL LAMB	10.4	718	N	.99	2 trv	10.0	718	N	1.03	016260			
381031182 1162 189															
L30	!!!!	NO DATA													
L32	!!!!	NO DATA													
L34	!!!!	NO DATA													
L36	0555	STEPAN MALYK	10.2	364	D	.71	2 trv	9.5	364	D	.77	017840	DEP 25 0.7 hr		
>> TRAINING <<															
		KEVIN STOKELIN	0.0	381	N	*,**	NO TRV	0.0	381	N	*,**				
008010270 1928 456															
L38	!!!!	NO DATA													

PROPOSED CORRECTIONS:

	EFFICIENCY			H O U R S		
C-N-C	.61	D	1.00 N	.84	C	20.0 D 30.0 N 0.0 S

T&L MACHINE DETAIL for 03-31-2021 4:00 am to 04-01-2021 5:00 am

		--- per job in---				-suggested corrections								
JOB		RUN MACHINE		EFF		RUN MACHINE		EFF		WORK				
****	CHARGING VALVE - Attn to: Tom Jackson & Birol Bozaci										****			
C58	!!!!	NO DATA		!!!!	(625031010	1834	158	)						
C60	!!!!	NO DATA		!!!!	(811031112	860	1419	165% Closed No Tag)						
C62	!!!!	NO DATA		!!!!	(581021220	2105	2934	** Closed No Tag)						
C64	0317	GERARDO NEGRON			9.7 5240 N	.42	8 trv	10.0	5240 N	.41	009050			
					725031220	2045	879							
C66	0459	THOMAS A JACKSON			1.4S 200 D		4 trv	1.5S	200 D		014520			
					1.3 1091 D	.95	3 trv	1.5	1091 D	.79	DEP 19 8.1 hr			
		GERARDO NEGRON			9.7 3225 N	.36	8 trv	10.0	3225 N	.35	DEP 19 8.1 hr			
					586031220	2027	285							
C68	!!!!	NO DATA		!!!!	(003021010	2142	1395	)						
C70	!!!!	NO DATA		!!!!	(019021080	2064	2444	* Closed No Tag)						
C72	0478	DAMON P HASTINGS			10.2 6800 D	.72	11 trv	10.0	6800 D	.74	014590			
					583031080	1948	3302	170%						
C74	!!!!	NO DATA		!!!!	(005021010	1997	1547	Closed No Tag)						
C76	0433	DAMON P HASTINGS			10.2 7000 D	.61	12 trv	10.0	7000 D	.62	018860			
					634031151	2039	980							
C30	0244	BIROL BOZACI			8.8S 150 D		3 trv	8.5S	150 D		007990			
					1.5 1300 D	.67	2 trv	1.5	1300 D	.67				
					717021220	2062	1803	Closed No Tag						
C32	!!!!	NO DATA		!!!!	(282050180	2022	2204	* Closed)						
C34	!!!!	NO DATA		!!!!	(097080180	2045	37	)						

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
CHARGING VALVE	.69 D	.38 N	.54 C	23.0 D	20.0 N	10.0 S

T&L MACHINE DETAIL for 03-31-2021 4:00 am to 04-01-2021 5:00 am

JOB			--- per job in---				-suggested corrections			
			RUN MACHINE		EFF		RUN MACHINE		EFF	WORK
****	MISC #2 - Attn to: Steve Sawdey					****				
C40	0121	EDWIN PAYNE	10.1	6300 N	.55	10 trv	10.0	6300 N	.56	019260
			336031220	2003		996				
C42	0306	STEVEN G SAWDEY	10.3	6600 D	.64	10 trv	10.0	6600 D	.66	019500
		EDWIN PAYNE	10.1	6900 N	.68	10 trv	10.0	6900 N	.69	
			339031290	2148		166				
C44	0253	CASEY KAYE	8.2	5300 N	.65	9 trv	10.0	5300 N	.53	019440
			638031221	2064		2001				
C46	!!!!	NO DATA !!!!	(243011110 1975 3323 168%)							
C48	0126	STEVEN G SAWDEY	10.3	6100 D	.53	10 trv	10.0	6100 D	.54	018480
		CASEY KAYE	8.2	6100 N	.66	10 trv	10.0	6100 N	.54	
			638031222	2066		2060				
C50	0022	GORDON CURLEY	10.2	5900 D	.55	10 trv	10.0	5900 D	.56	015240
			011110230	1893		780				
C52	0069	LARRY P RODWELL	9.8	3600 N	.24	6 trv	10.0	3600 N	.24	015710
			724031151	2067		871				
C54	0037	GORDON CURLEY	10.2	7430 D	.59	10 trv	10.0	7430 D	.60	015250
		LARRY P RODWELL	9.8	7400 N	.61	9 trv	10.0	7400 N	.60	
			624021220	1972		1515				
C56	!!!!	NO DATA !!!!	(721031080 2200 1726)							

PROPOSED CORRECTIONS:

	EFFICIENCY			H O U R S		
MISC #2	.59 D	.53 N	.55 C	40.0 D	60.0 N	0.0 S

T&L MACHINE DETAIL for 03-31-2021 4:00 am to 04-01-2021 5:00 am

		--- per job in---				-suggested corrections				
JOB		RUN MACHINE		EFF		RUN MACHINE		EFF WORK		
****	ACME NUT - Attn to: Kevin Rhone ****									
C02	!!!!	NO DATA	!!!!	(	451043180	2159	2016	Closed	)	
C04	!!!!	NO DATA	!!!!	(	821100210	4044	3903	Closed No Tag	)	
C06	!!!!	NO DATA	!!!!	(	921050220	808	809	* Closed	)	
C08	!!!!	NO DATA	!!!!	(	001115170	1953223434	11441%	)		
C10	!!!!	NO DATA	!!!!	(	001115170	1953223434	11441%	)		
C12	0757	RAYMOND E WOLF	8.2	3052 D	.62	9 trv	9.0	3052 D	.57	020020
		GERALD D DAVIS	10.2	900 N	.15	10 trv	11.0	900 N	.14	low Efficiency
				049031080		2061	4208	204%		
Low EFF for Job 0757 rated 600/hr for PRIM										
C14	!!!!	NO DATA	!!!!	(	001020170	1984	573	)		
C16	0815	GERALD D DAVIS	10.2	2900 N	.46	5 trv	11.5	2900 N	.41	020500
				049031080		2061	4208	204%		

PROPOSED CORRECTIONS:

		EFFICIENCY			HOURS		
ACME NUT		.57 D	.28 N	.36 C	9.0 D	22.5 N	0.0 S

T&L MACHINE DETAIL for 03-31-2021 4:00 am to 04-01-2021 5:00 am

JOB			--- per job in---				-suggested corrections			
			RUN MACHINE		EFF	RUN MACHINE		EFF	WORK	
****	ACME FITTING - Attn to: Kevin Rhone				****					
C18	0747	RAYMOND E WOLF	8.2	2489 D	.55	6 trv	9.0	2489 D	.50	017100
			701031220	2009	1637					
C20	!!!!	NO DATA !!!!	(	351079300	2269	1218)				
C22	!!!!	NO DATA !!!!	(	011039120	1062	2529	238% Closed No Tag	)		
C24	0755	ERIC D STANEK	9.6	3200 D	.54	5 trv	9.0	3200 D	.58	018650
			700031191	2424	285					
C26	0837	ERIC D STANEK	9.6	2700 D	.46	7 trv	9.0	2700 D	.49	020770
			001031151	2068	1809					

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
ACME FITTING	.52 D	.00 N	.52 C	27.0 D	0.0 N	0.0 S

T&L MACHINE DETAIL for 03-31-2021 4:00 am to 04-01-2021 5:00 am

		--- per job in---						-suggested corrections				
JOB		RUN MACHINE		EFF		RUN MACHINE		EFF	WORK			
****	MISC #1 - Attn to: Kevin Rhone ****											
B02	0107	JAMIE FELMLEE	9.4	12000	D	.64	8	trv	9.5	12000	D .63 018060	
		PATRICK KELLY	9.0	12000	N	.67	8	trv	10.0	12000	N .60	
			724031150	2066			2200	*				
B04	0378	PATRICK KELLY	9.0	3500	N	.35	7	trv	10.0	3500	N .31 019020	
			326021080	1962			1784					
B06	!!!!	NO DATA !!!!	(	720020041	1695		1506	)				
B08	!!!!	NO DATA !!!!	(	074011192	2004		1528	)				
B10	!!!!	NO DATA !!!!	(	311031180	1724		1869	*	Closed No Tag	)		
B12	0100	JAMIE FELMLEE	9.4	6100	D	.51	9	trv	9.5	6100	D .50 016950	
			329021151	2014			1611					
B14	0300	ROBERT DURRANT	9.7	9300	N	.75	11	trv	9.5	9300	N .76 020150	
			721031081	2200			1541					
B16	0465	ROBERT DURRANT	9.7	9500	N	.60	10	trv	9.5	9500	N .61 014720	
			048031150	2004			64					
B18	0467	CAMERON BUDZISZEWS	0.0	350	D	*.**	1	trv	9.0	350	D .05 019610 low QUANTITY	
			719031011	2058			2316	*	Closed No Tag			
Low EFF for Job 0467 rated 857/hr for PRIM												
B20	!!!!	NO DATA !!!!	(	311110090	2183		660	Closed	)			
A50	!!!!	NO DATA !!!!	(	917048113	2604		2855	*	Closed No Tag	)		
A52	DOWN	MS - Material Shortage	24.0	hrs	DURRANT,ROBERT							
			(	190100300	2000		1922	Closed	)			
A54	!!!!	NO DATA !!!!	(	083110090	2162		1559	)				

PROPOSED CORRECTIONS:

	EFFICIENCY			H O U R S		
MISC #1	.40	D	.57	N	.50	C 28.0 D 39.0 N 0.0 S

T&L MACHINE DETAIL for 03-31-2021 4:00 am to 04-01-2021 5:00 am

				--- per job in---		-suggested corrections			
JOB				RUN MACHINE	EFF	RUN MACHINE		EFF	WORK
****	ACME	MISC	- Attn to: Ray Wolf	****					
A40	!!!!	NO DATA	!!!!	(	219106140	2745	1651	)	
A42	!!!!	NO DATA	!!!!	(	641080261	920	2779	302% Closed No Tag	)
A44	!!!!	NO DATA	!!!!	(	650100050	1082	431	)	
A46	!!!!	NO DATA	!!!!	(	471110190	2214	754	)	
A48	!!!!	NO DATA	!!!!	(	388061221	1168	243	Closed	)

T&L MACHINE DETAIL for 03-31-2021 4:00 am to 04-01-2021 5:00 am

		--- per job in---				-suggested corrections				
JOB		RUN MACHINE		EFF		RUN MACHINE		EFF WORK		
****	FITTING - Attn to: Kevin Rhone				****					
A86	!!!!	NO DATA !!!!		(582021080 1792 1020)						
A74	0403	ROOSEVELT KING JR	7.9	2550 N	.35	3 trv	7.5	2550 N	.37	020600
			002021220	1960	2474	** Closed No Tag				
A76	0142	ROOSEVELT KING JR	9.9	8175 N	.55	6 trv	9.5	8175 N	.57	018660
			311031181	690	253					
A24	!!!!	NO DATA !!!!								
A25	0253	HERMAN LEWIS	10.4	8025 D	.60	13 trv	10.0	8025 D	.62	019440
A26	!!!!	NO DATA !!!!								
A27	!!!!	NO DATA !!!!								

PROPOSED CORRECTIONS:

		EFFICIENCY			HOURS		
FITTING		.62 D	.48 N	.54 C	10.0 D	17.0 N	0.0 S

T&L MACHINE DETAIL for 03-31-2021 4:00 am to 04-01-2021 5:00 am

JOB		--- per job in---			-suggested corrections			
		RUN	MACHINE	EFF	RUN	MACHINE	EFF	WORK
****	HYDROMAT BLOCK CELL -	Attn to: Chad Sommerfeldt ****						
A10	0560 KOSTA TILA	9.3	8 D	.00	26 TRV			019970
		0.6	4408 D	16.79	26 trv	10.0	4416 D	.98
		511120044	1079	1262	*			
A12	!!!! NO DATA !!!!	(	002089121	1966	2522	**	Closed	)
A14	!!!! NO DATA !!!!	(	005031220	2056	724	)		

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
HYDROMAT BLOCK CELL	.98 D	.00 N	.98 C	10.0 D	0.0 N	0.0 S

T&L MACHINE DETAIL for 03-31-2021 4:00 am to 04-01-2021 5:00 am													
JOB			--- per job in---				-suggested corrections						
			RUN	MACHINE	EFF		RUN	MACHINE	EFF	WORK			
****	BLOCK CELL - Attn to: Chad Sommerfeldt ****												
I26	0644	KEVIN MILLS	0.1	3000	N	*.**	12	trv	9.5	3000	N	1.00	017740 >> TRAINING <<
I27	0534	GERSON JAMES	8.1	1468	D	.40	NO	TRV	7.5	1468	D	.43	016390
I40	!!!!	NO DATA !!!!											
I41	0514	9907 DERRICK Wooda	0.1		N	-.--							015410 >> TRAINING <<
		KOSTAQ MIZAKU	0.0	1950	D	*.**	4	trv	0.0	1950	D	*.**	
		9907 DERRICK Wooda	1.3	192	N	.67	1	trv					>> TRAINING <<
			6.0	945	N	.72	NO	TRV					
			0.0		N	-.--	1	TRV	7.0	1137	N	.74	
I42	!!!!	NO DATA !!!!											
I43	0642	KOSTA TILA	0.0		D	-.--							018120
		BRIAN MALDONADO	10.3	2157	D	.88	3	trv	10.0	2157	D	.90	
		DAMION HAMILTON	0.0	2025	N	*.**	3	trv	9.5	2025	N	.89	
I44	0655	JUAN BRAVO	10.5	2116	D	1.01	7	trv	10.0	2116	D	1.06	019280
		CHARLES SCRIBNER	0.0	1600	N	*.**	3	trv	9.5	1600	N	.84	
I45	0690	CHAD M SOMMERFELDT	8.7S	100	D		NO	TRV	9.5S	100	D		020170
		ZACHARY FELMLEE	0.1	920	D	13.80	2	trv	2.0	920	D	.92	
		ANTHONY BEARD	10.3	4512	N	.88	9	trv	10.0	4512	N	.90	>> TRAINING <<
I46	0673	9907 DERRICK Wooda	2.6	736	N	.47	1	trv	2.5	736	N	.49	019680 >> TRAINING <<
I47	0672	LOUIS HOLT	1.5	4912	N	6.70	9	trv	9.5	4912	N	1.03	019700 >> TRAINING <<
I48	0609	BRIAN MALDONADO	0.1		D	-.--							020210
I49	0685	ZACHARY FELMLEE	2.5	648	D	.52	NO	TRV	2.5	648	D	.52	019730
I50	!!!!	NO DATA !!!!											
A87	0613	AVI CANTERO	8.0	9360	D	1.08	8	trv					017030
			0.0		D	-.--	9	TRV	8.0	9360	D	1.07	
				001031290	2030		2470	** Closed No Tag					
A88	0685	AVI CANTERO	8.0	9936	D	.57	45	trv	8.0	9936	D	.56	019730
	0644	AVI CANTERO	3.1	7050	D	.70	20	trv	3.0	7050	D	.73	017740
				041088210	1511		811						

PROPOSED CORRECTIONS:

		EFFICIENCY			H O U R S		
BLOCK CELL		.98	D	.89	N	.93	C 51.0 D 57.5 N 9.5 S