

T&L MACHINE DETAIL for 03-31-2021 4:00 am to 04-01-2021 5:00 am

		--- per job in---			-suggested corrections				
JOB		RUN MACHINE		EFF	RUN MACHINE		EFF	WORK	
****	Special Assembly - Attn to: Cline Brown				****				
H04	!!!!	NO DATA		!!!!					
H06	!!!!	NO DATA		!!!!					
H08	!!!!	NO DATA		!!!!					
H10	6007	THOM NGUYEN	8.7	1300 D	.45	NO TRV	8.0	1300 D .49 015590	
H20	!!!!	NO DATA		!!!!					
H12	!!!!	NO DATA		!!!!					
H14	!!!!	NO DATA		!!!!					
H22	!!!!	NO DATA		!!!!					

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
Special Assembly	.49 D	.00 N	.49 C	8.0 D	0.0 N	0.0 S

T&L MACHINE DETAIL for 03-31-2021 4:00 am to 04-01-2021 5:00 am

--- per job in---											-suggested corrections				
JOB				RUN MACHINE			EFF	RUN MACHINE			EFF	WORK			
****	C-N-C - Attn to: Wayne Brown										****				
L04	!!!!	NO DATA		!!!!								L06 1hr.			
L06	0013	KEVIN STOKELIN	10.6	59 N	.06	NO TRV	10.0	59 N	.07	015120	low	QUANTITY			
Low EFF for Job 0013 rated 87/hr for SECO															
L08	DOWN	RP - Repair	24.0 hrs	BROWN,WAYNE C											
(360099055 4012 6074 151% Closed)															
L10	!!!!	NO DATA		!!!!	(680070174	3994	2108	)							
L12	!!!!	NO DATA		!!!!	(958011081	3897	2218	)							
L14	!!!!	NO DATA		!!!!	(678090253	2019	416	Closed)							
L16 job 0015 1hr.															
L16	0020	HOANG HO	5.3	202 D	.76	NO TRV	5.5	202 D	.73	015750					
	0015	HOANG HO	1.1	40 D	.71	NO TRV	5.0	40 D	.16	015740	low	Efficiency			
Low EFF for Job 0015 rated 50/hr for SECO															
L17	!!!!	NO DATA		!!!!	(665129162	787	534	)							
L18	!!!!	NO DATA		!!!!	(045021150	2061	2655	** Closed)							
L20	!!!!	NO DATA		!!!!	(680110023	3996	2470	)							
L22	6010	MICHAEL LAMB	10.4	796 N	1.10	2 trv	10.0	796 N	1.14	016260					
381031181 1162 963															
L24	!!!!	NO DATA		!!!!	(959080201	912	1018	* Closed No Tag)							
L26	6010	MICHAEL LAMB	10.4	718 N	.99	2 trv	10.0	718 N	1.03	016260					
381031182 1162 189															
L30	!!!!	NO DATA		!!!!											
L32	!!!!	NO DATA		!!!!											
L34	!!!!	NO DATA		!!!!											
L36	0555	STEPAN MALYK	10.2	364 D	.71	2 trv	9.5	364 D	.77	017840	DEP 25 0.7 hr				
>> TRAINING <<															
		KEVIN STOKELIN	0.0	381 N	*.**	NO TRV	0.0	381 N	*.**						
008010270 1928 456															
L38	!!!!	NO DATA		!!!!											

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
C-N-C	.61 D	1.00 N	.84 C	20.0 D	30.0 N	0.0 S

T&L MACHINE DETAIL for 03-31-2021 4:00 am to 04-01-2021 5:00 am

		--- per job in---			-suggested corrections			
JOB		RUN MACHINE		EFF	RUN MACHINE		EFF	WORK
****	CHARGING VALVE - Attn to: Tom Jackson & Birol Bozaci ****							
C58	!!!!	NO DATA	!!!!	(625031010	1834	158	)	
C60	!!!!	NO DATA	!!!!	(811031112	860	1419	165% Closed No Tag)	
C62	!!!!	NO DATA	!!!!	(581021220	2105	2934	** Closed No Tag)	
C64	0317	GERARDO NEGRON	9.7	5240 N	.42	8 trv	10.0	5240 N .41 009050
			725031220	2045	879		C66 7hrs 2nd shift	
C66	0459	THOMAS A JACKSON	1.4S	200 D		4 trv	1.5S	200 D 014520 DEP 19 8.1 hr
			1.3	1091 D	.95	3 trv	1.5	1091 D .79 DEP 19 8.1 hr
		GERARDO NEGRON	9.7	3225 N	.36	8 trv	10.0	3225 N .35
			586031220	2027	285			
C68	!!!!	NO DATA	!!!!	(003021010	2142	1395	)	
C70	!!!!	NO DATA	!!!!	(019021080	2064	2444	* Closed No Tag)	
C72	0478	DAMON P HASTINGS	10.2	6800 D	.72	11 trv	10.0	6800 D .74 014590
			583031080	1948	3302	170%		
C74	!!!!	NO DATA	!!!!	(005021010	1997	1547	Closed No Tag)	
C76	0433	DAMON P HASTINGS	10.2	7000 D	.61	12 trv	10.0	7000 D .62 018860
			634031151	2039	980			
C30	0244	BIROL BOZACI	8.8S	150 D		3 trv	8.5S	150 D 007990
			1.5	1300 D	.67	2 trv	1.5	1300 D .67
			717021220	2062	1803	Closed No Tag		
C32	!!!!	NO DATA	!!!!	(282050180	2022	2204	* Closed)	
C34	!!!!	NO DATA	!!!!	(097080180	2045	37	)	

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
CHARGING VALVE	.69 D	.38 N	.54 C	23.0 D	20.0 N	10.0 S

T&L MACHINE DETAIL for 03-31-2021 4:00 am to 04-01-2021 5:00 am

JOB			--- per job in---				-suggested corrections			
			RUN MACHINE		EFF		RUN MACHINE		EFF	WORK
****	MISC #2 - Attn to: Steve Sawdey					****				
C40	0121	EDWIN PAYNE	10.1	6300 N	.55	10 trv	10.0	6300 N	.56	019260
			336031220	2003		996				
C42	0306	STEVEN G SAWDEY	10.3	6600 D	.64	10 trv	10.0	6600 D	.66	019500
		EDWIN PAYNE	10.1	6900 N	.68	10 trv	10.0	6900 N	.69	
			339031290	2148		166				
C44	0253	CASEY KAYE	8.2	5300 N	.65	9 trv	10.0	5300 N	.53	019440
			638031221	2064		2001				
C46	!!!!	NO DATA !!!!	(243011110 1975 3323 168%)							
C48	0126	STEVEN G SAWDEY	10.3	6100 D	.53	10 trv	10.0	6100 D	.54	018480
		CASEY KAYE	8.2	6100 N	.66	10 trv	10.0	6100 N	.54	
			638031222	2066		2060				
C50	0022	GORDON CURLEY	10.2	5900 D	.55	10 trv	10.0	5900 D	.56	015240
			011110230	1893		780				
C52	0069	LARRY P RODWELL	9.8	3600 N	.24	6 trv	C52 7hrs.		10.0	3600 N .24 015710
			724031151	2067		871				
C54	0037	GORDON CURLEY	10.2	7430 D	.59	10 trv	10.0	7430 D	.60	015250
		LARRY P RODWELL	9.8	7400 N	.61	9 trv	10.0	7400 N	.60	
			624021220	1972		1515				
C56	!!!!	NO DATA !!!!	(721031080 2200 1726)							

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
MISC #2	.59 D	.53 N	.55 C	40.0 D	60.0 N	0.0 S

T&L MACHINE DETAIL for 03-31-2021 4:00 am to 04-01-2021 5:00 am

--- per job in---										-suggested corrections			
JOB		RUN MACHINE EFF				RUN MACHINE EFF WORK							
****	ACME NUT - Attn to: Kevin Rhone									****			
C02	!!!!	NO DATA		!!!!	(451043180 2159		2016 Closed)						
C04	!!!!	NO DATA		!!!!	(821100210 4044		3903 Closed No Tag)						
C06	!!!!	NO DATA		!!!!	(921050220 808		809 * Closed)						
C08	!!!!	NO DATA		!!!!	(001115170 1953223434		11441%)						
C10	!!!!	NO DATA		!!!!	(001115170 1953223434		114		C12 3hrs. 2nd shift count 2650 2nd shift				
C12	0757	RAYMOND E WOLF		8.2	3052 D	.62	9 trv	9.0	3052 D	.57	020020		
		GERALD D DAVIS		10.2	900 N	.15	10 trv	11.0	900 N	.14	low Efficiency		
				049031080	2061	4208	204%						
Low EFF for Job 0757 rated 600/hr for PRIM													
C14	!!!!	NO DATA		!!!!	(001020170 1984		573)		C16 count 900 4hrs.				
C16	0815	GERALD D DAVIS		10.2	2900 N	.46	5 trv	11.5	2900 N	.41	020500		
				049031080	2061	4208	204%						

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
ACME NUT	.57 D	.28 N	.36 C	9.0 D	22.5 N	0.0 S

T&L MACHINE DETAIL for 03-31-2021 4:00 am to 04-01-2021 5:00 am

JOB			--- per job in---				-suggested corrections			
			RUN MACHINE		EFF	RUN MACHINE		EFF	WORK	
****	ACME FITTING - Attn to: Kevin Rhone				****					
C18	0747	RAYMOND E WOLF	8.2	2489 D	.55	6 trv	9.0	2489 D	.50	017100
			701031220	2009	1637					
C20	!!!!	NO DATA !!!!	(	351079300	2269	1218)				
C22	!!!!	NO DATA !!!!	(	011039120	1062	2529	238% Closed No Tag	)		
C24	0755	ERIC D STANEK	9.6	3200 D	.54	5 trv	9.0	3200 D	.58	018650
			700031191	2424	285					
C26	0837	ERIC D STANEK	9.6	2700 D	.46	7 trv	9.0	2700 D	.49	020770
			001031151	2068	1809					

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
ACME FITTING	.52 D	.00 N	.52 C	27.0 D	0.0 N	0.0 S

T&L MACHINE DETAIL for 03-31-2021 4:00 am to 04-01-2021 5:00 am

		--- per job in---				-suggested corrections			
JOB		RUN MACHINE		EFF		RUN MACHINE		EFF WORK	
***** MISC #1 - Attn to: Kevin Rhone *****									
B02	0107	JAMIE FELMLEE	9.4	12000 D	.64	8 trv	9.5	12000 D	.63 018060
		PATRICK KELLY	9.0	12000 N	.67	8 trv	10.0	12000 N	.60
			724031150	2066	2200	*			
B04	0378	PATRICK KELLY	9.0	3500 N	.35	7 trv	10.0	3500 N	.31 019020
			326021080	1962	1784				
B06	!!!!	NO DATA !!!!	(	720020041	1695	1506	)		
B08	!!!!	NO DATA !!!!	(	074011192	2004	1528	)		
B10	!!!!	NO DATA !!!!	(	311031180	1724	1869	* Closed No Tag)		
B12	0100	JAMIE FELMLEE	9.4	6100 D	.51	9 trv	9.5	6100 D	.50 016950
			329021151	2014	1611				
B14	0300	ROBERT DURRANT	9.7	9300 N	.75	11 trv	9.5	9300 N	.76 020150
			721031081	2200	1541				
B16	0465	ROBERT DURRANT	9.7	9500 N	.60	10 trv	9.5	9500 N	.61 014720
			048031150	2004	64				
B18	0467	CAMERON BUDZISZEWS	0.0	350 D	*.**	1 trv	9.0	350 D	.05 019610 low QUANTITY
			719031011	2058	2316	* Closed No Tag			
Low EFF for Job 0467 rated 857/hr for PRIM									
B20	!!!!	NO DATA !!!!	(	311110090	2183	660	Closed)		
A50	!!!!	NO DATA !!!!	(	917048113	2604	2855	* Closed No Tag)		
A52	DOWN	MS - Material Shortage	24.0 hrs	DURRANT,ROBERT					
			(	190100300	2000	1922	Closed)		
A54	!!!!	NO DATA !!!!	(	083110090	2162	1559	)		

PROPOSED CORRECTIONS:

		EFFICIENCY			HOURS		
MISC #1		.40 D	.57 N	.50 C	28.0 D	39.0 N	0.0 S

T&L MACHINE DETAIL for 03-31-2021 4:00 am to 04-01-2021 5:00 am

				--- per job in---		-suggested corrections			
JOB				RUN MACHINE	EFF	RUN MACHINE		EFF	WORK
****	ACME	MISC	- Attn to: Ray Wolf	****					
A40	!!!!	NO DATA	!!!!	(	219106140	2745	1651	)	
A42	!!!!	NO DATA	!!!!	(	641080261	920	2779	302% Closed No Tag	)
A44	!!!!	NO DATA	!!!!	(	650100050	1082	431	)	
A46	!!!!	NO DATA	!!!!	(	471110190	2214	754	)	
A48	!!!!	NO DATA	!!!!	(	388061221	1168	243	Closed	)

T&L MACHINE DETAIL for 03-31-2021 4:00 am to 04-01-2021 5:00 am

		--- per job in---				-suggested corrections					
JOB		RUN MACHINE		EFF		RUN MACHINE		EFF WORK			
****	FITTING - Attn to: Kevin Rhone				****						
A86	!!!!	NO DATA !!!!		(582021080 1792 1020)							
A74	0403	ROOSEVELT KING JR		7.9	2550 N	.35	3 trv	7.5	2550 N	.37	020600
				002021220	1960		2474	** Closed No Tag			
A76	0142	ROOSEVELT KING JR		9.9	8175 N	.55	6 trv	9.5	8175 N	.57	018660
				311031181	690		253				
A24	!!!!	NO DATA !!!!									
A25	0253	HERMAN LEWIS		10.4	8025 D	.60	13 trv	10.0	8025 D	.62	019440
A26	!!!!	NO DATA !!!!									
A27	!!!!	NO DATA !!!!									

PROPOSED CORRECTIONS:

		EFFICIENCY			HOURS		
FITTING		.62 D	.48 N	.54 C	10.0 D	17.0 N	0.0 S

T&L MACHINE DETAIL for 03-31-2021 4:00 am to 04-01-2021 5:00 am

JOB		--- per job in---				-suggested corrections					
		RUN MACHINE		EFF		RUN MACHINE		EFF WORK			
****	HYDROMAT BLOCK CELL - Attn to: Chad Sommerfeldt										****
						A10 count 4408					
A10	0560	KOSTA TILA	9.3	8 D	.00	26 TRV				019970	
			0.6	4408 D	16.79	26 trv	10.0	4416 D	.98		
			511120044	1079	1262	*					
A12	!!!!	NO DATA !!!!	(	002089121	1966	2522	**	Closed	)		
A14	!!!!	NO DATA !!!!	(	005031220	2056	724	)				

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
HYDROMAT BLOCK CELL	.98 D	.00 N	.98 C	10.0 D	0.0 N	0.0 S

T&L MACHINE DETAIL for 03-31-2021 4:00 am to 04-01-2021 5:00 am

--- per job in---										-suggested corrections			
JOB		RUN MACHINE		EFF		RUN MACHINE		EFF		WORK			
****	BLOCK CELL - Attn to: Chad Sommerfeldt										****		
I26	0644	KEVIN MILLS	0.1	3000	N	*. **	12	trv	9.5	3000	N	1.00	017740 >> TRAINING <<
I27	0534	GERSON JAMES	8.1	1468	D	.40	NO	TRV	7.5	1468	D	.43	016390
I40	!!!!	NO DATA !!!!											
I41	0514	9907 DERRICK Wooda	0.1		N	-. --			I41 8.5 hrs 1st shift 5.5hrs. 2nd shift		>> TRAINING <<		
		KOSTAQ MIZAKU	0.0	1950	D	*. **	4	trv	0.0	1950	D	*. **	
		9907 DERRICK Wooda	1.3	192	N	.67	1	trv	>> TRAINING <<				
			6.0	945	N	.72	NO	TRV					
			0.0		N	-. --	1	TRV	7.0	1137	N	.74	
I42	!!!!	NO DATA !!!!											
I43	0642	KOSTA TILA	0.0		D	-. --			018120				
		BRIAN MALDONADO	10.3	2157	D	.88	3	trv	10.0	2157	D	.90	
		DAMION HAMILTON	0.0	2025	N	*. **	3	trv	9.5	2025	N	.89	
			I44 8rs. 2nd shift										
I44	0655	JUAN BRAVO	10.5	2116	D	1.01	7	trv	10.0	2116	D	1.06	019280
		CHARLES SCRIBNER	0.0	1600	N	*. **	3	trv	9.5	1600	N	.84	
			I45 9hrs. 2nd shift										
I45	0690	CHAD M SOMMERFELDT	8.7S	100	D		NO	TRV	9.5S	100	D		020170
		ZACHARY FELMLEE	0.1	920	D	13.80	2	trv	2.0	920	D	.92	
		ANTHONY BEARD	10.3	4512	N	.88	9	trv	10.0	4512	N	.90	>> TRAINING <<
			I46 1.5hrs.										
I46	0673	9907 DERRICK Wooda	2.6	736	N	.47	1	trv	2.5	736	N	.49	019680 >> TRAINING <<
I47	0672	LOUIS HOLT	1.5	4912	N	6.70	9	trv	9.5	4912	N	1.03	019700 >> TRAINING <<
I48	0609	BRIAN MALDONADO	0.1		D	-. --			I49 1.5hrs.		020210		
I49	0685	ZACHARY FELMLEE	2.5	648	D	.52	NO	TRV	2.5	648	D	.52	019730
I50	!!!!	NO DATA !!!!											
A87	0613	AVI CANTERO	8.0	9360	D	1.08	8	trv	017030				
			0.0		D	-. --	9	TRV	8.0	9360	D	1.07	
			001031290 2030		2470	** Closed No Tag							
A88	0685	AVI CANTERO	8.0	9936	D	.57	45	trv	8.0	9936	D	.56	019730
	0644	AVI CANTERO	3.1	7050	D	.70	20	trv	3.0	7050	D	.73	017740
			041088210 1511		811								

PROPOSED CORRECTIONS:

		EFFICIENCY			H O U R S		
BLOCK CELL		.98	D	.89	N	.93	C 51.0 D 57.5 N 9.5 S