

T&L MACHINE DETAIL for 03-22-2021 4:00 am to 03-23-2021 5:00 am

--- per job in---						-suggested corrections					
JOB			RUN MACHINE		EFF	RUN MACHINE			EFF	WORK	
****	Special Assembly - Attn to: Cline Brown					****					
H04	!!!!	NO DATA !!!!									
H06	!!!!	NO DATA !!!!									
H08	!!!!	NO DATA !!!!									
H10	6007	THOM NGUYEN	4.4	800 D	.55	NO TRV	4.5	800 D	.53	015590	
H20	0503	THOM NGUYEN	5.8	750 D	.74	NO TRV	5.5	750 D	.78	017660	
H12	!!!!	NO DATA !!!!									
H14	!!!!	NO DATA !!!!									
H22	!!!!	NO DATA !!!!									

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
Special Assembly	.67 D	.00 N	.67 C	10.0 D	0.0 N	0.0 S

T&L MACHINE DETAIL for 03-23-2021 4:00 am to 03-23-2021 5:00 am

JOB			--- per job in---				-suggested corrections				
			RUN	MACHINE	EFF		RUN	MACHINE	EFF	WORK	
*****	C-N-C - Attn to: Wayne Brown					*****					
L04	0012	KEVIN STOKELIN	10.4	605 N	.67	NO TRV	10.0	605 N	.70	015110	
L06	0013	KEVIN STOKELIN	10.4	596 N	.66	NO TRV	10.0	596 N	.69	015120	
L08	DOWN	RP - Repair	24.0 hrs BROWN,WAYNE C (360099055 4012 6074 151% Closed)								
L10	!!!!	NO DATA !!!!	(680070174 3994 2108)								
L12	6007	GLENN DAVIS	9.1	787 D	.96	19 trv	10.0	787 D	.87	015590	
			958011085	3881	3152						
L14	!!!!	NO DATA !!!!	(678090253 2019 416 Closed)								
L16	0070	JOSE RIVERA	6.8	212 D	.63	NO TRV	6.5	212 D	.65	015950 DEP 17 2.7 hr	
L17	!!!!	NO DATA !!!!	(665129162 787 535)								
L18	!!!!	NO DATA !!!!	(045021150 2061 2655 ** Closed)								
L20	!!!!	NO DATA !!!!	(680110023 3996 2470)								
L22	6010	MICHAEL LAMB	10.3	826 N	1.14	3 trv	10.0	826 N	1.18	016260	
			381031181	1162	109						
L24	6010	MICHAEL LAMB	10.3	723 N	1.00	2 trv	10.0	723 N	1.03	016260	
			959080201	912	455						
L26	!!!!	NO DATA !!!!	(665129160 787 1024 ** Closed No Tag)								
L30	!!!!	NO DATA !!!!									
L32	!!!!	NO DATA !!!!									
L34	!!!!	NO DATA !!!!									
							L36 job 406 count 203				
L36	0947	GLENN DAVIS	3.4	D	-.--		8.0	D	-.--	013100	
			630095220	1448	542						
L38	!!!!	NO DATA !!!!									

L36 job 406 count 203

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
C-N-C	.53 D	.90 N	.76 C	24.5 D	40.0 N	0.0 S

T&L MACHINE DETAIL for 03-22-2021 4:00 am to 03-23-2021 5:00 am

		--- per job in---				-suggested corrections				
JOB		RUN MACHINE		EFF	RUN MACHINE		EFF	WORK		
****	CHARGING VALVE - Attn to: Tom Jackson & Birol Bozaci ****									
C58	!!!!	NO DATA !!!!		(	618110090	2000	2308	* Closed No Tag)		
C60 8hrs. 2nd shift										
C60	0327	GORDON CURLEY	10.0	5500 D	.64	6 trv	10.0	5500 D	.64	018040
		LARRY P RODWELL	10.1	4000 N	.46	6 trv	10.0	4000 N	.47	
			811031112	860	644					
C62	!!!!	NO DATA !!!!		(	581021220	2105	1549	)		
C64	0317	DAMON P HASTINGS	9.6	7600 D	.62	10 trv	10.0	7600 D	.59	009050
		LARRY P RODWELL	10.1	8000 N	.62	9 trv	10.0	8000 N	.62	
			725031220	2045	198					
C66	0302	DAMON P HASTINGS	9.6	8000 D	.74	12 trv	10.0	8000 D	.71	018620
		GERARDO NEGRON	10.1	7260 N	.64	11 trv	10.0	7260 N	.65	
			638031222	2066	498					
C68	!!!!	NO DATA !!!!		(	599011040	2073	2074	* Closed)		
C70 8hrs. 2nd shift										
C70	0404	GERARDO NEGRON	10.0	4395 N	.38	9 trv	10.0	4395 N	.38	018530
			019021080	2064	1303					
C72	!!!!	NO DATA !!!!		(	583031080	1948	1354	)		
C74	!!!!	NO DATA !!!!		(	005021010	1997	1547	Closed No Tag)		
C76	0433	BIROL BOZACI	10.4	6400 D	.55	11 trv	10.0	6400 D	.57	018860
			048031010	2050	1989					
C30 3hrs. 2nd shift										
C30	0200	BIROL BOZACI	9.7	6800 D	.55	9 trv	9.0	6800 D	.59	012630
		GERALD D DAVIS	5.8	1300 N	.18	8 trv	5.5	1300 N	.18	low Efficiency
			717021220	2062	1273					
Low EFF for Job 0200 rated 1285/hr for PRIM										
C32	!!!!	NO DATA !!!!		(	282050180	2022	2204	* Closed)		
C34	!!!!	NO DATA !!!!		(	097080180	2045	37	)		

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
CHARGING VALVE	.62 D	.49 N	.56 C	49.0 D	45.5 N	0.0 S

T&L MACHINE DETAIL for 03-22-2021 4:00 am to 03-23-2021 5:00 am

		--- per job in---					-suggested corrections				
JOB		RUN MACHINE EFF					RUN MACHINE EFF WORK				
****	MISC #2 - Attn to: Steve Sawdey ****										
C40	0146	STEVEN G SAWDEY	10.0	4500 D	.40	7 trv	10.0	4500 D	.40	019290	
		EDWIN PAYNE	10.3	5200 N	.45	8 trv	10.0	5200 N	.46		
			333031080	2022		1374					
C42	0306	STEVEN G SAWDEY	10.0	4100 D	.41	7 trv	10.0	4100 D	.41	019500	
		EDWIN PAYNE	10.3	5800 N	.56	9 trv	10.0	5800 N	.58		
			334031150	2031		1286					
C44	0314	CASEY KAYE	8.8	5300 N	.60	9 trv	10.0	5300 N	.53	020850	
			634031150	2039		0					
C46	!!!!	NO DATA !!!!	(	243011110	1975	3001	152%	)			
C48	0126	CASEY KAYE	3.2	3100 N	.86	5 trv	5.0	3100 N	.55	018480	
			629031081	2062		502	C50 3hrs.				
C50	0022	CASEY KAYE	3.4	1000 N	.28	3 trv	5.5	1000 N	.17	015240	low Efficiency
			019021080	2064		1303					
Low EFF for Job 0022 rated 1058/hr for PRIM											
C52	!!!!	NO DATA !!!!	(	?		?	0	)			
C54	!!!!	NO DATA !!!!	(	623021150	1936	2239	* Closed)				
C56	0381	GORDON CURLEY	10.0	5000 D	.39	6 trv	10.0	5000 D	.39	011790	
			721031080	2200		1074					

PROPOSED CORRECTIONS:

		EFFICIENCY			HOURS		
MISC #2		.40 D	.48 N	.45 C	30.0 D	40.5 N	0.0 S

T&L MACHINE DETAIL for 03-22-2021 4:00 am to 03-23-2021 5:00 am

		--- per job in---				-suggested corrections				
JOB		RUN MACHINE		EFF		RUN MACHINE		EFF WORK		
****	ACME NUT - Attn to: Kevin Rhone				****					
C02	!!!!	NO DATA	!!!!	(	451043180	2159	2016	Closed	)	
C04	!!!!	NO DATA	!!!!	(	821100210	4044	3903	Closed No Tag	)	
C06	!!!!	NO DATA	!!!!	(	921050220	808	809	* Closed	)	
C08	0700	RAYMOND E WOLF	7.8	3230 D	.54	9 trv	9.5	3230 D	.44 018220	
001115170 1953222994 11418%										
C10	!!!!	NO DATA	!!!!	(	001115170	1953222994	11418%	)		
C12	0757	RAYMOND E WOLF	7.8	2356 D	.51	7 trv	9.5	2356 D	.41 020020	
049031080 2061 1289										
C14	!!!!	NO DATA	!!!!	(	001020170	1984	573	)		
C16	!!!!	NO DATA	!!!!	(	049031080	2061	1289	)		

PROPOSED CORRECTIONS:

		EFFICIENCY			HOURS		
ACME NUT		.43 D	.00 N	.43 C	19.0 D	0.0 N	0.0 S

T&L MACHINE DETAIL for 03-22-2021 4:00 am to 03-23-2021 5:00 am

		--- per job in---		-suggested corrections			
JOB		RUN MACHINE		EFF	RUN MACHINE		EFF WORK
**** ACME FITTING - Attn to: Kevin Rhone ****							
C18	!!!! NO DATA !!!!	(881088300	1015	1392	** Closed No Tag)		
C20	!!!! NO DATA !!!!	(351079300	2269	1218	)		
C22	!!!! NO DATA !!!!	(011039120	1062	2529	238% Closed No Tag)		
C24	0755 ERIC D STANEK	0.4 1200 D 4.86	NO TRV		5.5 1200 D	.35	018650 DEP 4 4.1 hr
		001021190 3000	3515	* Closed No Tag			
C26	0837 ERIC D STANEK	5.3 1000 D .30	6 trv	5.5 1000 D	.29	020770 DEP 4 4.1 hr	
	GERALD D DAVIS	5.8 2200 N .62	5 trv	6.0 2200 N	.59		
		001021220 2584	688	Closed			

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
ACME FITTING	.32 D	.59 N	.42 C	11.0 D	6.0 N	0.0 S

T&L MACHINE DETAIL for 03-22-2021 4:00 am to 03-23-2021 5:00 am

		--- per job in---						-suggested corrections			
JOB		RUN MACHINE EFF						RUN MACHINE EFF WORK			
**** MISC #1 - Attn to: Kevin Rhone ****								B02 9hrs. 1st shift 8hrs. 2nd shift			
B02	0460	JAMIE FELMLEE	9.9	3400	D	.27	4 trv	10.0	3400	D	.26 014030
		PATRICK KELLY	10.0	3000	N	.23	6 trv	10.0	3000	N	.23
			724031150	2066			637				
B04	!!!!	NO DATA !!!!	(	326021080	1962		1289)				
B06	!!!!	NO DATA !!!!	(	720020041	1695		984)				
B08	!!!!	NO DATA !!!!	(	074011192	2004		1528)	B10 6hrs. 1st shift			
B10	0451	JAMIE FELMLEE	9.9	5000	D	.34	4 trv	9.5	5000	D	.35 013650
		PATRICK KELLY	10.0	9400	N	.63	8 trv	10.0	9400	N	.63
	DOWN	MS - Material Shortage	2.2 hrs	FELMLEE, JAMIE							
			311031180	1724			504				
B12	!!!!	NO DATA !!!!	(	329021151	2014		1409)				
B14	0300	ROBERT DURRANT	9.4	6700	N	.56	9 trv	9.5	6700	N	.55 020150
			719031011	2058			1919				
B16	0465	ROBERT DURRANT	9.4	10000	N	.65	9 trv	9.5	10000	N	.64 014720
			047021221	2149			1183				
B18	!!!!	NO DATA !!!!	(	719031011	2058		1919)				
B20	!!!!	NO DATA !!!!	(	311110090	2183		660 Closed)				
A50	!!!!	NO DATA !!!!	(	289080318	2604		4515 173% Closed No Tag)				
A52	!!!!	NO DATA !!!!	(	190100300	2000		1726 Closed)				
A54	!!!!	NO DATA !!!!	(	083110090	2162		1559)				

PROPOSED CORRECTIONS:

		EFFICIENCY			HOURS		
MISC #1		.31 D	.51 N	.44 C	19.5 D	39.0 N	0.0 S

T&L MACHINE DETAIL for 03-22-2021 4:00 am to 03-23-2021 5:00 am

				---	per job in---					-suggested corrections
JOB				RUN MACHINE		EFF				
****	ACME	MISC	- Attn to: Ray Wolf	****			RUN MACHINE	EFF	WORK	
A40	!!!!	NO DATA	!!!!		(	219106140	2745	1651	)	
A42	!!!!	NO DATA	!!!!		(	641080261	920	2779	302% Closed No Tag	)
A44	!!!!	NO DATA	!!!!		(	650100050	1082	431	)	
A46	!!!!	NO DATA	!!!!		(	471110190	2214	754	)	
A48	!!!!	NO DATA	!!!!		(	388061221	1168	243	Closed	)

T&L MACHINE DETAIL for 03-22-2021 4:00 am to 03-23-2021 5:00 am

JOB		--- per job in---				-suggested corrections				
		RUN MACHINE		EFF		RUN MACHINE		EFF	WORK	
****	FITTING - Attn to: Kevin Rhone					****				
A86	!!!!	NO DATA !!!!		(582021080 1792		1020)				
A74	0403	ROOSEVELT KING JR	9.9	5250 N	.58	6 trv	9.5	5250 N	.60 020600	
			002021220		1960	1234				
A76	0142	ROOSEVELT KING JR	9.9	8175 N	.55	6 trv	9.5	8175 N	.57 018660	
			811031111		1720	736				
A24	!!!!	NO DATA !!!!								
A25	!!!!	NO DATA !!!!								
A26	0036	HERMAN LEWIS	10.4	7300 D	.49	9 trv	10.0	7300 D	.51 018960	
A27	!!!!	NO DATA !!!!								

PROPOSED CORRECTIONS:

		EFFICIENCY			HOURS		
FITTING		.51 D	.59 N	.56 C	10.0 D	19.0 N	0.0 S

T&L MACHINE DETAIL for 03-22-2021 4:00 am to 03-23-2021 5:00 am

JOB		--- per job in---			-suggested corrections			
		RUN	MACHINE	EFF	RUN	MACHINE	EFF	WORK
****	HYDROMAT BLOCK CELL -	Attn to: Chad Sommerfeldt						****
A10	0560 DARIAN RUGER	10.4	4312 D	.93	26 trv	10.0	4312 D	.96 019970
		151021180	1306	1363	*			
A12	!!!! NO DATA !!!!	(	002089121	1966	2522	**	Closed)	
A14	0573 KOSTA TILA	9.6	4900 D	1.14	4 trv	10.0	4900 D	1.09 019800
	ANTHONY BEARD	10.3	5007 N	1.08	6 trv	10.0	5007 N	1.11
		003031080	1960	1220				

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
HYDROMAT BLOCK CELL	1.02 D	1.11 N	1.05 C	20.0 D	10.0 N	0.0 S

T&L MACHINE DETAIL for 03-22-2021 4:00 am to 03-23-2021 5:00 am

--- per job in---								-suggested corrections			
JOB		RUN MACHINE		EFF		RUN MACHINE		EFF		WORK	
****	BLOCK CELL - Attn to: Chad Sommerfeldt										****
I26 9hrs. 2nd shift											
I26	0644	HANSEL MAIQUEZ-HER	10.2	2848	D	.89	7	trv	9.5	2848	D .95 017740
		KEVIN MILLS	0.0	2876	N	*. **	6	trv	9.5	2876	N .96 >> TRAINING <<
I27 7.5hrs.											
I27	0534	GERSON JAMES	8.9	1836	D	.46	4	trv	8.5	1836	D .48 016390
I40	!!!!	NO DATA !!!!									
I41	0503	9907 DERRICK Wooda	9.9	2502	N	1.10	5	trv	9.5	2502	N 1.15 017660 >> TRAINING <<
I42	0613	BRIAN MALDONADO	2.1	465	D	1.11	NO TRV		2.0	465	D 1.16 017030
		KOSTAQ MIZAKU	0.2	345	D	7.39	NO TRV		1.5	345	D 1.15
		CHARLES SCRIBNER	10.0	2100	N	1.06	3	trv	9.5	2100	N 1.11
I43	0643	KOSTAQ MIZAKU	3.2	1192	D	1.25	1	trv	018110		
			4.9	1760	D	1.20	2	trv	8.5	2952	D 1.16
I44	!!!!	NO DATA !!!!									
I45	!!!!	NO DATA !!!!									
I46	0673	BRIAN MALDONADO	0.3		D	-. --	019680				
		7.9	4264	D	.90	5	trv	8.0	4264	D .89	
		JASON PATTON	10.5	5320	N	.84	5	trv	10.0	5320	N .89 >> TRAINING <<
I47	0695	JUAN BRAVO	0.5		D	-. --	I47 10hrs. 2nd shift				
			5.2	5464	D	2.78	11	trv	9.5	5464	D 1.53
		LOUIS HOLT	3.4	5600	N	4.35	11	trv	9.0	5600	N 1.66 >> TRAINING <<
I48	!!!!	NO DATA !!!!									
I49	!!!!	NO DATA !!!!									
I50	!!!!	NO DATA !!!!									
A87	0643	AVI CANTERO	7.0	6764	D	.69	8	trv	8.0	6764	D .60 018110
	0642	AVI CANTERO	2.4	4780	D	.89	12	trv	2.5	4780	D .87 018120
		DONNELL LESANE	7.0	10918	N	.71	35	trv	9.5	10918	N .52 >> TRAINING <<
031021110 1409 2009 ***											
A88	0695	AVI CANTERO	4.0	6960	D	.79	20	trv	5.5	6960	D .58 019830
	0655	AVI CANTERO	4.4	7830	D	.80	25	trv	4.5	7830	D .79 019280
	0644	AVI CANTERO	1.0	2574	D	.85	6	trv	1.0	2574	D .80 017740
		DONNELL LESANE	3.5	15471	N	1.37	20	trv	6.0	15471	N .81 >> TRAINING <<
	0514	DONNELL LESANE	0.3	3674	N	13.02	10	trv	3.5	3674	N .99 015410 >> TRAINING <<
111021180 1722 1010											

PROPOSED CORRECTIONS:

BLOCK CELL		EFFICIENCY		HOURS	
		.92 D	1.02 N .97 C	69.0 D	66.5 N 0.0 S