

T&L MACHINE DETAIL for 03-18-2021 4:00 am to 03-19-2021 5:00 am

		--- per job in---				-suggested corrections				
JOB		RUN MACHINE		EFF		RUN MACHINE		EFF WORK		
****	Special Assembly - Attn to: Cline Brown					****				
H04	!!!!	NO DATA !!!!								
H06	!!!!	NO DATA !!!!								
H08	!!!!	NO DATA !!!!								
H10	6007	THOM NGUYEN	10.5	1700 D	.48	NO TRV	10.0	1700 D	.51 015590	
H20	!!!!	NO DATA !!!!								
H12	!!!!	NO DATA !!!!								
H14	!!!!	NO DATA !!!!								
H22	!!!!	NO DATA !!!!								

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
Special Assembly	.51 D	.00 N	.51 C	10.0 D	0.0 N	0.0 S

T&L MACHINE DETAIL for 03-18-2021 4:00 am to 03-19-2021 5:00 am

JOB			--- per job in---				-suggested corrections				
			RUN	MACHINE	EFF		RUN	MACHINE	EFF	WORK	
***** C-N-C - Attn to: Wayne Brown *****											
L04	0012	KEVIN STOKELIN	10.4	611 N	.68	NO TRV	10.0	611 N	.70	015110	
L06	0013	KEVIN STOKELIN	10.4	623 N	.69	NO TRV	10.0	623 N	.72	015120	
L08	DOWN	RP - Repair	24.0 hrs BROWN,WAYNE C (360099055 4012 6074 151% Closed)								
L10	!!!!	NO DATA !!!!	(680070174 3994 2108)								
L12	!!!!	NO DATA !!!!	(958011085 3881 2517)								
L14	!!!!	NO DATA !!!!	(678090253 2019 416 Closed)								
L16	0017	STEPAN MALYK	8.1	274 D	.68	NO TRV	7.5	274 D	.73	015760	>> TRAINING <<
	0070	STEPAN MALYK	2.1	55 D	.53	NO TRV	3.0	55 D	.37	015950	>> TRAINING <<
L17 count 468 2nd shift											
L17	6041	HOANG HO	10.4	486 D	.94	1 trv	10.0	486 D	.97	019740	
		MICHAEL LAMB	10.2	478 N	.94	1 trv	9.5	478 N	1.01		
			665129162	787	535						
L18	!!!!	NO DATA !!!!	(045021150 2061 2655 ** Closed)								
L20	6028	JOSE RIVERA	8.1	1323 D	1.77	1 trv	7.5	1323 D	1.90	018980	
			680110023	3996	2470						
L22	6010	HOANG HO	10.4	833 D	1.15	3 trv	10.0	833 D	1.19	016260	
		MICHAEL LAMB	10.2	790 N	1.10	NO TRV	9.5	790 N	1.19		
			665129160	787	1024	** Closed No Tag					
L24	!!!!	NO DATA !!!!	(959080201 912 359)								
L26	!!!!	NO DATA !!!!	(665129160 787 1024 ** Closed No Tag)								
L30	0181	JOSE RIVERA	2.6	108 D	.48	NO TRV	2.5	108 D	.50	016880	>> TRAINING <<
L32	!!!!	NO DATA !!!!									
L34	!!!!	NO DATA !!!!									
L36	!!!!	NO DATA !!!!	(630095220 1448 542)								
L36 job 406 count 54											
L38	!!!!	NO DATA !!!!									

PROPOSED CORRECTIONS:

		EFFICIENCY			HOURS		
C-N-C		1.08 D	.90 N	.99 C	40.5 D	39.0 N	0.0 S

T&L MACHINE DETAIL for 03-18-2021 4:00 am to 03-19-2021 5:00 am

		--- per job in---				-suggested corrections			
JOB		RUN MACHINE		EFF	RUN MACHINE		EFF	WORK	
**** CHARGING VALVE - Attn to: Tom Jackson & Birol Bozaci ****									
C58	0052	LARRY P RODWELL	7.3	1420 N	.17	6 trv	7.0	1420 N .18	018230 low Efficiency
						618110090	2000	2308	* Closed No Tag
Low EFF for Job 0052 rated 1125/hr for PRIM									
C60	0327	DAMON P HASTINGS	7.9	2350 D	.35	5 trv	10.0	2350 D .27	018040
		LARRY P RODWELL	10.5	5300 N	.59	8 trv	10.0	5300 N .62	
			811031112	860	312				
C62	!!!!	NO DATA !!!!	(	581021220	2105	1549			
C64	0317	GERALD D DAVIS	11.2	8650 N	.60	10 trv	10.5	8650 N .64	009050
			719031010	2057	1645				
C66	0302	THOMAS A JACKSON	5.7	4850 D	.76	7 trv	5.5	4850 D .78	018620 DEP 19 3.5 hr
		GERARDO NEGRON	9.1	5540 N	.54	10 trv	9.0	5540 N .55	
			629031080	2062	2132	*			
C68	0470	GERARDO NEGRON	9.1	440 N	.05	3 trv	9.0	440 N .05	014450 low QUANTITY
			599011040	2073	2074	*	Closed		
Low EFF for Job 0470 rated 1000/hr for PRIM									
C70	0404	GERALD D DAVIS	11.2	4350 N	.33	7 trv	10.5	4350 N .36	018530
			019021080	2064	1103				
C72	!!!!	NO DATA !!!!	(	583031080	1948	1354			
C74	!!!!	NO DATA !!!!	(	005021010	1997	1547	Closed No Tag)		
C76	0433	BIROL BOZACI	3.1	2250 D	.66	4 trv	5.0	2250 D .40	018860
			048031010	2050	1541				
C30	0200	BIROL BOZACI	5.4S	150 D		4 trv	5.5S	150 D	012630
			4.0	3200 D	.62	5 trv	4.0	3200 D .62	
		GERALD D DAVIS	0.5	500 N	.86	6 trv	0.5	500 N .78	
			717021220	2062	1065				
C32	!!!!	NO DATA !!!!	(	282050180	2022	2204	* Closed)		
C34	!!!!	NO DATA !!!!	(	097080180	2045	37			

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
CHARGING VALVE	.47 D	.42 N	.43 C	24.5 D	56.5 N	5.5 S

T&L MACHINE DETAIL for 03-18-2021 4:00 am to 03-19-2021 5:00 am

			--- per job in---				-suggested corrections				
JOB			RUN MACHINE EFF				RUN MACHINE EFF WORK				
****	MISC #2 - Attn to: Steve Sawdey				****						
C40	0146	GORDON CURLEY	10.3	4600 D	.40	8 trv	10.0	4600 D	.41	019290	
		EDWIN PAYNE	10.3	5600 N	.48	9 trv	10.0	5600 N	.50		
			333031080	2022		967					
C42	0306	GORDON CURLEY	10.3	5900 D	.57	9 trv	10.0	5900 D	.59	019500	
			334031150	2031		554					
C44	0314	EDWIN PAYNE	10.3	5900 N	.57	10 trv	10.0	5900 N	.59	020850	
			634031150	2039		0					
C46	0075	STEVEN G SAWDEY	8.0S	200 D		2 trv	8.0S	200 D		019200	
			1.6	2000 D	1.43	2 trv	1.5	2000 D	1.56		
		CASEY KAYE	9.7	7200 N	.87	7 trv	10.0	7200 N	.84		
			243011110	1975		2815	***				
C48	0126	CASEY KAYE	9.7	5000 N	.46	8 trv	10.0	5000 N	.44	018480	
			629031081	2062		310					
C50	!!!!	NO DATA !!!!	(	019021080	2064	1103	)				
C52	!!!!	NO DATA !!!!	(	?		?	0	)			
C54	!!!!	NO DATA !!!!	(	623021150	1936	2239	* Closed)				
C56	0381	DAMON P HASTINGS	7.9	6700 D	.66	8 trv	10.0	6700 D	.52	011790	
		LARRY P RODWELL	3.2	1700 N	.42	6 trv	3.0	1700 N	.44		
			721031080	2200		949					

PROPOSED CORRECTIONS:

		EFFICIENCY			HOURS		
MISC #2		.56 D	.58 N	.57 C	31.5 D	43.0 N	8.0 S

T&L MACHINE DETAIL for 03-18-2021 4:00 am to 03-19-2021 5:00 am

		--- per job in---				-suggested corrections				
JOB		RUN MACHINE		EFF		RUN MACHINE		EFF WORK		
****	ACME NUT - Attn to: Kevin Rhone ****									
C02	!!!!	NO DATA !!!!		(451043180 2159		2016 Closed)				
C04	!!!!	NO DATA !!!!		(821100210 4044		3903 Closed No Tag)				
C06	!!!!	NO DATA !!!!		(921050220 808		809 * Closed)				
C08	0700	RAYMOND E WOLF		13.1	4863 D	.49	10	trv	14.0	4863 D .45 018220
				001115170	1953222758		11406%			
C10	0825	RAYMOND E WOLF		13.1	5774 D	.58	10	trv	14.0	5774 D .54 018570
				001115170	1953222758		11406%			
C12	0757	ERIC D STANEK		4.7	1300 D	.47	8	trv	4.5	1300 D .48 020020
				049031080	2061		954			
C14	!!!!	NO DATA !!!!		(001020170 1984		573)				
C16	0815	ERIC D STANEK		4.7	1000 D	?.??	7	trv	4.5	1000 D ?.?? 020500
				049031080	2061		954			
Missing Efficiency Rating for Job 0815 for PRIM on C16										

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
ACME NUT	.49 D	.00 N	.49 C	32.5 D	0.0 N	0.0 S

T&L MACHINE DETAIL for 03-18-2021 4:00 am to 03-19-2021 5:00 am

			--- per job in---			-suggested corrections		
JOB			RUN MACHINE		EFF	RUN MACHINE	EFF	WORK
****	ACME	FITTING - Attn to: Kevin Rhone	****					
C18	!!!!	NO DATA !!!!	(	881088300	1015	1392	**	Closed No Tag)
C20	!!!!	NO DATA !!!!	(	351079300	2269	1218	)	
C22	!!!!	NO DATA !!!!	(	011039120	1062	2529	238%	Closed No Tag)
C24	!!!!	NO DATA !!!!	(	001021190	3000	3515	*	Closed No Tag)
C26	0837	GERALD D DAVIS	0.2	N	-.--	2 TRV	0.5	N -.-- 020770
				001021220	2584	429	Closed	

PROPOSED CORRECTIONS:

			EFFICIENCY			HOURS		
ACME	FITTING		.00 D	.00 N	.00 C	0.0 D	0.5 N	0.0 S

T&L MACHINE DETAIL for 03-18-2021 4:00 am to 03-19-2021 5:00 am

--- per job in---										-suggested corrections			
JOB		RUN MACHINE		EFF		RUN MACHINE		EFF		WORK			
****	MISC #1 - Attn to: Kevin Rhone										****		
B02	0460	CAMERON BUDZISZEWS	8.3	6200 D	.58	7	trv	8.0	6200 D	.60	014030		
		PATRICK KELLY	5.6	8000 N	1.11	9	trv	10.0	8000 N	.62			
			724031150	2066		471		B04 7hrs.					
B04	0378	PATRICK KELLY	5.6	3500 N	.55	5	trv	10.0	3500 N	.31	019020		
			326021080	1962		1289							
B06	!!!!	NO DATA !!!!	(	720020041	1695	984	)						
B08	0060	CAMERON BUDZISZEWS	8.8	1900 D	.44	4	trv	8.5	1900 D	.45	015370		
			074011192	2004		1528							
B10	DOWN	MS - Material Shortage		24.0 hrs	FELMLEE, JAMIE								
			(	811031110	1720	1935	* Closed No Tag)						
B12	!!!!	NO DATA !!!!	(	329021151	2014	1409	)						
B14	0300	JAMIE FELMLEE	10.0	8000 D	.62	11	trv	10.0	8000 D	.62	020150		
			719031011	2058		1745							
B16	0465	ROBERT DURRANT	8.9	8800 N	.60	8	trv	9.5	8800 N	.57	014720	DEP 6	2.8 hr
			047021221	2149		913							
B18	0467	JAMIE FELMLEE	10.0	3400 D	.40	7	trv	10.0	3400 D	.40	019610		
		ROBERT DURRANT	0.8	N	-.--	6	TRV						
			5.4	3100 N	.67	NO	TRV	6.5	3100 N	.56		DEP 6	2.8 hr
	DOWN	RP - Repair	2.8 hrs	DURRANT, ROBERT									
			719031011	2058		1745							
B20	!!!!	NO DATA !!!!	(	311110090	2183	660	Closed)						
A50	!!!!	NO DATA !!!!	(	289080318	2604	4515	173% Closed No Tag)						
A52	!!!!	NO DATA !!!!	(	190100300	2000	1726	Closed)						
A54	!!!!	NO DATA !!!!	(	083110090	2162	1559	)						

PROPOSED CORRECTIONS:

		EFFICIENCY			HOURS		
MISC #1		.52 D	.51 N	.51 C	36.5 D	36.0 N	0.0 S

T&L MACHINE DETAIL for 03-18-2021 4:00 am to 03-19-2021 5:00 am

				--- per job in---			-suggested corrections		
JOB				RUN MACHINE		EFF	RUN MACHINE EFF WORK		
****	ACME	MISC	- Attn to: Ray Wolf	****					
A40	!!!!	NO DATA	!!!!	(	219106140	2745	1651	)	
A42	!!!!	NO DATA	!!!!	(	641080261	920	2779	302% Closed No Tag	)
A44	!!!!	NO DATA	!!!!	(	650100050	1082	431	)	
A46	!!!!	NO DATA	!!!!	(	471110190	2214	754	)	
A48	!!!!	NO DATA	!!!!	(	388061221	1168	243	Closed	)

T&L MACHINE DETAIL for 03-18-2021 4:00 am to 03-19-2021 5:00 am

--- per job in---										-suggested corrections			
JOB		RUN MACHINE		EFF		RUN MACHINE		EFF		WORK			
****	FITTING - Attn to: Kevin Rhone										****		
A86	!!!!	NO DATA !!!!		(582021080 1792 1020)									
A74	0403	KEVIN RHONE	0.0S	125 D		1	trv	0.0S	125 D		020600	DEP 6 9.8 hr	
		ROOSEVELT KING JR	9.9	4325 N	.48	5	trv	9.5	4325 N	.49			
			002021220	1960		972							
A76	0142	ROOSEVELT KING JR	9.9	8175 N	.55	6	trv	9.5	8175 N	.57	018660		
			811031111	1720		483							
A24	!!!!	NO DATA !!!!											
A25	0253	HERMAN LEWIS	7.0	3975 D	.44	7	trv	6.5	3975 D	.48	019440		
A26	0036	GLENN DAVIS	4.2	4680 D	.78	6	trv	6.5	4680 D	.50	018960		
		HERMAN LEWIS	1.3	600 D	.32	1	trv	1.5	600 D	.28			
A27	!!!!	NO DATA !!!!											

PROPOSED CORRECTIONS:

EFFICIENCY		HOURS		
FITTING	.47 D .53 N .50 C	14.5 D	19.0 N	0.0 S

T&L MACHINE DETAIL for 03-18-2021 4:00 am to 03-19-2021 5:00 am

JOB		--- per job in---					-suggested corrections				
		RUN MACHINE		EFF			RUN MACHINE		EFF		WORK
****	HYDROMAT BLOCK CELL - Attn to: Chad Sommerfeldt										****
A10	0560	KOSTA TILA	9.5	4200 D	.99	26 trv	10.0	4200 D	.93	019970	
		ANTHONY BEARD	10.3	4409 N	.95	26 trv	10.0	4409 N	.98		
			151021180	1306		746					
A12	!!!!	NO DATA !!!!	(	002089121	1966	2522	** Closed \	A14 9hrs.			
A14	0573	DAMION HAMILTON	0.0	4035 N	*.**	4 trv	9.5	4035 N	.94	019800 >> TRAINING <<	
			003031080	1960		705					

PROPOSED CORRECTIONS:

		EFFICIENCY			HOURS		
HYDROMAT BLOCK CELL		.93	D	.96	N	.95	C 10.0 D 19.5 N 0.0 S

T&L MACHINE DETAIL for 03-18-2021 4:00 am to 03-19-2021 5:00 am

		--- per job in---				-suggested corrections			
JOB		RUN MACHINE		EFF		RUN MACHINE		EFF WORK	
***** BLOCK CELL - Attn to: Chad Sommerfeldt *****									
I26	0644	KEVIN MILLS	0.0	N	-.--	12	TRV		017740 >> TRAINING <<
			0.0	3116	N *.**	2	trv	9.0 3116 N 1.10	COUNT CORRECT!
I27	0534	GERSON JAMES	4.1	640	D .35	2	trv	I27 5hrs.	016390
			1.8	480	D .59	NO	TRV	6.0 1120 D .41	
I40	!!!!	NO DATA !!!!							
I41	0503	JASON PATTON	0.7	2202	N13.36	4	trv	9.0 2202 N 1.06	017660 >> TRAINING <<
I42	!!!!	NO DATA !!!!							
I43	0643	KOSTAQ MIZAKU	0.0	3600	D *.**	4	trv	10.0 3600 D 1.20	018110
		9907 DERRICK Wooda	9.7	3304	N 1.14	4	trv	9.0 3304 N 1.22	>> TRAINING <<
								I44 9hrs. 2nd shift	
I44	0688	JUAN BRAVO	10.6	3700	D .88	9	trv	10.0 3700 D .93	019520
		DONNELL LESANE	9.9	3404	N .86	7	trv	9.5 3404 N .90	>> TRAINING <<
I45	0623	JASON PATTON	1.2	560	N 1.55	1	trv	1.0 560 N 1.81	018200 >> TRAINING <<
		HANSEL MAIQUEZ-HER	0.3		D -.--			10.5 D -.--	
								I46 10hrs. 2nd shift	
I46	0673	BRIAN MALDONADO	10.5	5800	D .92	7	trv	10.0 5800 D .97	019680
		CHARLES SCRIBNER	0.0	6000	N *.**	8	trv	9.5 6000 N 1.05	>> TRAINING <<
I47	0695	LOUIS HOLT	0.0	5216	N *.**	11	trv	9.5 5216 N 1.46	019830 >> TRAINING <<
I48	DOWN	RP - Repair 11.8 hrs	HURLBURT,DEREK						
								I49 4hrs. 1st shift	
I49	0689	HANSEL MAIQUEZ-HER	4.3	2096	D .97	7	trv	4.5 2096 D .93	019840 >> TRAINING <<
		GERSON JAMES	3.6	1656	D .92	4	trv	3.5 1656 D .95	>> TRAINING <<
I50	!!!!	NO DATA !!!!							
A87	0609	AVI CANTERO	9.3	7680	D .75	25	trv	10.0 7680 D .70	020210
				412108300	1105	1256	*		
A88	0695	AVI CANTERO	9.3	12110	D .59	25	trv	10.0 12110 D .55	019830
				081021030	1321	1933	*** Closed		

PROPOSED CORRECTIONS:

	EFFICIENCY	HOURS
BLOCK CELL	.72 D 1.15 N .90 C	74.5 D 56.5 N 0.0 S