

T&L MACHINE DETAIL for 03-11-2021 4:00 am to 03-12-2021 5:00 am

		--- per job in---			-suggested corrections			
JOB		RUN MACHINE		EFF	RUN MACHINE		EFF	WORK
****	Special Assembly - Attn to: Cline Brown				****			
H04	!!!!	NO DATA		!!!!				
H06	!!!!	NO DATA		!!!!				
H08	!!!!	NO DATA		!!!!				
H10	!!!!	NO DATA		!!!!				
H20	!!!!	NO DATA		!!!!				
H12	!!!!	NO DATA		!!!!				
H14	!!!!	NO DATA		!!!!				
H22	0558	THOM NGUYEN	10.6	1800 D	.85	NO TRV	10.0	1800 D .90 017800

PROPOSED CORRECTIONS:

	EFFICIENCY			H O U R S		
Special Assembly	.90 D	.00 N	.90 C	10.0 D	0.0 N	0.0 S

T&L MACHINE DETAIL for 03-11-2021 4:00 am to 03-12-2021 5:00 am

JOB				--- per job in---				-suggested corrections			
				RUN	MACHINE	EFF		RUN	MACHINE	EFF	WORK
***** C-N-C - Attn to: Wayne Brown *****											
L04	0011	KEVIN STOKELIN		10.2	560 N	.63	NO TRV	9.5	560 N	.68	015140
L06	0013	KEVIN STOKELIN		10.2	632 N	.71	NO TRV	9.5	632 N	.76	015120
L08	DOWN	RP - Repair	24.0 hrs	BROWN,WAYNE C (360099055 4012 6074 151% Closed)							
L10	!!!!	NO DATA !!!!		(680070174 3994 2108)							
L12	6007	GLENN DAVIS		9.1	840 D	1.03	22 trv	10.0	840 D	.93	015590
				958011085	3881		2517				
L14	!!!!	NO DATA !!!!		(678090253 2019 416 Closed)							
L16	0015	STEPAN MALYK		10.8	330 D	.61	NO TRV	10.5	330 D	.63	015740 >> TRAINING <<
L17	6042	HOANG HO		10.5	481 D	.92	1 trv	10.0	481 D	.96	019750
		MICHAEL LAMB		10.3	475 N	.93	1 trv	10.0	475 N	.95	
				665129162	787		136				
L18	!!!!	NO DATA !!!!		(045021150 2061 2655 ** Closed)							
L20	6028	HOANG HO		0.0	D -.--			0.5	D -.--		018980
				680110023	3996		882				
L22	6010	HOANG HO		0.0	D -.--						016260
				10.0	803 D	1.15	3 trv	9.5	803 D	1.21	
		MICHAEL LAMB		10.3	820 N	1.14	2 trv	10.0	820 N	1.17	
				665129160	787		308				
L24	6010	JOSE RIVERA		10.6	719 D	.97	3 trv	10.0	719 D	1.03	016260
				959080201	912		265				
L26	6010	JOSE RIVERA		10.6	707 D	.96	2 trv	10.0	707 D	1.01	016260
				665129160	787		308				
L30	!!!!	NO DATA !!!!									
L32	!!!!	NO DATA !!!!									
L34	!!!!	NO DATA !!!!									
				L36 5hrs.							
L36	0870	GLENN DAVIS		5.4	222 D	.05	1 trv	6.5	222 D	.04	007220 low QUANTITY
				611036140	2011		408				
Low EFF for Job 0870 rated 831/hr for PRIM											
L38	!!!!	NO DATA !!!!									

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
C-N-C	.86 D	.90 N	.87 C	67.0 D	39.0 N	0.0 S

T&L MACHINE DETAIL for 03-11-2021 4:00 am to 03-12-2021 5:00 am

		--- per job in---				-suggested corrections			
JOB		RUN MACHINE		EFF	RUN MACHINE		EFF	WORK	
****	CHARGING VALVE - Attn to: Tom Jackson & Birol Bozaci ****								
C58	!!!!	NO DATA !!!!		(618110090 2000 1750)		C60 5hrs.			
C60	0327	LARRY P RODWELL	10.1	1500 N	.17	5 trv	10.0	1500 N .18 018040 low Efficiency	
			511011151	1724	1819	* Closed			
	Low EFF for Job 0327 rated 857/hr for PRIM								
C62	!!!!	NO DATA !!!!		(581021220 2105 1068)					
C64	0317	THOMAS A JACKSON	1.6	2056 D	1.01	4 trv	1.5	2056 D 1.07 009050 DEP 19 9.2 hr	
		GERARDO NEGRON	10.2	7000 N	.54	10 trv	9.5	7000 N .57	
			719031010	2057	552				
C66	0302	THOMAS A JACKSON	1.6	2000 D	1.12	4 trv	1.5	2000 D 1.19 018620 DEP 19 9.2 hr	
			048031012	2050	1319				
C68	!!!!	NO DATA !!!!		(599011040 2073 1876)					
C70	!!!!	NO DATA !!!!		(019021080 2064 942)					
C72	0478	BIROL BOZACI	9.6S	150 D		2 trv	9.0S	150 D 014590	
			0.8	750 D	.99	1 trv	1.0	750 D .81	
		GERARDO NEGRON	10.2	5930 N	.63	10 trv	10.0	5930 N .64	
			583031080	1948	369				
C74	!!!!	NO DATA !!!!		(005021010 1997 1316 Closed No Tag)					
C76	!!!!	NO DATA !!!!		(048031010 2050 552)					
C30	!!!!	NO DATA !!!!		(011110230 1893 161)					
C32	!!!!	NO DATA !!!!		(282050180 2022 2204 * Closed)					
C34	!!!!	NO DATA !!!!		(097080180 2045 37)					

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
CHARGING VALVE	1.05 D	.46 N	.53 C	4.0 D	29.5 N	9.0 S

T&L MACHINE DETAIL for 03-11-2021 4:00 am to 03-12-2021 5:00 am

--- per job in---										-suggested corrections									
JOB				RUN MACHINE				EFF		RUN MACHINE				EFF		WORK			
**** MISC #2 - Attn to: Steve Sawdey ****																			
C40	0673	STEVEN G SAWDEY	4.7S		D				1 TRV	5.0S		D				019210			
	0146	STEVEN G SAWDEY	1.8S	200	D				4 trv	2.0S	200	D				019290			
			3.7	3000	D		.73		5 trv	3.5	3000	D		.76					
		EDWIN PAYNE	5.1	1900	N		.33		4 trv	5.0	1900	N		.34					
			332031010				2015		1894										
C42	0247	GORDON CURLEY	10.4	5700	D		.49		11 trv	10.0	5700	D		.51		019780			
		EDWIN PAYNE	5.1	1900	N		.33		4 trv	5.0	1900	N		.34					
			332031011				2016		1172										
C44	0314	GORDON CURLEY	10.4	4650	D		.45		10 trv	10.0	4650	D		.47		020850			
		CASEY KAYE	5.0	3500	N		.70		6 trv	6.5	3500	N		.54					
			629031083				2064		0										
C46	0324	DAMON P HASTINGS	9.2	6000	D		.76		5 trv	9.0	6000	D		.78		013900			
			243011110				1975		2533	**									
										C48 2.5hrs.									
C48	0126	CASEY KAYE	5.0	1100	N		.20		2 trv	6.5	1100	N		.15		018480	low	Efficiency	
			048031011				2050		1707										
Low EFF for Job 0126 rated 1125/hr for PRIM																			
C50	!!!!	NO DATA !!!!	(	019021080			2064		942)										
C52	0069	DAMON P HASTINGS	10.1	8200	D		.54		9 trv	10.0	8200	D		.55		015710			
			717021220				2062		628										
C54	!!!!	NO DATA !!!!	(	623021150			1936		1862)										
C56	0381	LARRY P RODWELL	10.1	6300	N		.48		9 trv	10.0	6300	N		.49		011790			
			716021151				2069		2109	*									

PROPOSED CORRECTIONS:

		EFFICIENCY			HOURS				
MISC #2		.58 D	.39 N	.50 C	42.5 D	33.0 N	7.0 S		

T&L MACHINE DETAIL for 03-11-2021 4:00 am to 03-12-2021 5:00 am

		--- per job in---				-suggested corrections								
JOB		RUN MACHINE		EFF		RUN MACHINE		EFF WORK						
****	ACME NUT - Attn to: Kevin Rhone				****									
C02	!!!!	NO DATA		!!!!	(	451043180	2159	2016 Closed)						
C04	!!!!	NO DATA		!!!!	(	821100210	4044	3903 Closed No Tag)						
C06	!!!!	NO DATA		!!!!	(	921050220	808	809	* Closed)					
C08	0700	RAYMOND E WOLF		4.0	2892	D	.96	7	trv	9.0	2892	D	.42	018220
		GERALD D DAVIS		11.3	3500	N	.40	12	trv	11.0	3500	N	.42	
				001115170		1953220871		11309%						
C10	0825	RAYMOND E WOLF		3.7	2089	D	.75	6	trv	9.0	2089	D	.30	018570
		GERALD D DAVIS		11.6	4300	N	.49	12	trv	11.0	4300	N	.51	
				001115170		1953220871		11309%						
C12	0757	ERIC D STANEK		9.1	2100	D	.38	8	trv	8.5	2100	D	.41	020020 DEP 4 0.5 hr
				047021220		2003	2384	* Closed No Tag						
C14	!!!!	NO DATA		!!!!	(	001020170	1984	573	)					
C16	0758	ERIC D STANEK		9.1	1400	D	.26	7	trv	8.5	1400	D	.27	020340 DEP 4 0.5 hr
				047021220		2003	2384	* Closed No Tag						

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
ACME NUT	.35 D	.46 N	.40 C	35.0 D	22.0 N	0.0 S

T&L MACHINE DETAIL for 03-11-2021 4:00 am to 03-12-2021 5:00 am

				--- per job in---		-suggested corrections		
JOB				RUN MACHINE		EFF	RUN MACHINE	
ACME FITTING - Attn to: Kevin Rhone							EFF	WORK

C18	!!!!	NO DATA	!!!!	(	881088300	1015	1392	** Closed No Tag)
C20	!!!!	NO DATA	!!!!	(	351079300	2269	1218	)
C22	!!!!	NO DATA	!!!!	(	011039120	1062	2529	238% Closed No Tag)
C24	!!!!	NO DATA	!!!!	(	001021190	3000	3515	* Closed No Tag)
C26	!!!!	NO DATA	!!!!	(	001021220	2584	173	Closed)

T&L MACHINE DETAIL for 03-11-2021 4:00 am to 03-12-2021 5:00 am

		--- per job in---				-suggested corrections			
JOB		RUN MACHINE		EFF		RUN MACHINE		EFF WORK	
***** MISC #1 - Attn to: Kevin Rhone *****									
B02	0002	CAMERON BUDZISZEWS	8.5	8800 D	.52	6 trv	10.0	8800 D	.44 016850
			618110090	2000	1750				
B04	!!!!	NO DATA !!!!	(	326021080	1962	957)			
B06	!!!!	NO DATA !!!!	(	720020041	1695	651)			
B08	!!!!	NO DATA !!!!	(	074011192	2004	1131)			
							B10 4hrs. 1st shift		
B10	0451	CAMERON BUDZISZEWS	3.9	3500 D	.60	4 trv	10.0	3500 D	.23 013650
		PATRICK KELLY	0.9	7500 N	5.36	6 trv	9.5	7500 N	.53
			811031110	1720	385				
B12	!!!!	NO DATA !!!!	(	329021151	2014	1409)			
							B14 3.5hrs. 1st shift		
B14	0300	JAMIE FELMLEE	3.5	2500 D	.56	4 trv	10.0	2500 D	.19 020150 low Efficiency
		PATRICK KELLY	1.3	7000 N	4.30	8 trv	10.0	7000 N	.54
			719031011	2058	603				
Low EFF for Job 0300 rated 1285/hr for PRIM									
B16	0465	JAMIE FELMLEE	3.5	5000 D	.88	4 trv	10.0	5000 D	.31 014720
			047021221	2149	135				
B18	!!!!	NO DATA !!!!	(	016021091	903	851 Closed No Tag)			
B20	!!!!	NO DATA !!!!	(	311110090	2183	660 Closed)			
A50	!!!!	NO DATA !!!!	(	289080318	2604	4515 173% Closed No Tag)			
A52	!!!!	NO DATA !!!!	(	190100300	2000	1499 Closed)			
A54	!!!!	NO DATA !!!!	(	083110090	2162	1559)			

PROPOSED CORRECTIONS:

		EFFICIENCY			HOURS		
MISC #1		.29 D	.54 N	.37 C	40.0 D	19.5 N	0.0 S

T&L MACHINE DETAIL for 03-11-2021 4:00 am to 03-12-2021 5:00 am

	JOB		---	per job in---			-suggested corrections		
	ACME	MISC	- Attn to:	Ray Wolf	****		RUN MACHINE	EFF	WORK
A40	!!!!	NO DATA	!!!!	(	219106140	2745	1651	)	
A42	!!!!	NO DATA	!!!!	(	641080261	920	2779	302% Closed No Tag	)
A44	!!!!	NO DATA	!!!!	(	650100050	1082	431	)	
A46	!!!!	NO DATA	!!!!	(	471110190	2214	754	)	
A48	!!!!	NO DATA	!!!!	(	388061221	1168	243	Closed	)

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		--- per job in---				-suggested corrections					
JOB		RUN MACHINE		EFF		RUN MACHINE		EFF		WORK	
****	FITTING - Attn to: Kevin Rhone										****
A86	!!!!	NO DATA !!!!		(582021080 1792 1020)							
A74	0462	ROOSEVELT KING JR		9.8	5100 N	.57	6 trv	9.5	5100 N	.58 020560	
				002021220	1960		587				
A76	0142	ROOSEVELT KING JR		9.7	5500 N	.38	6 trv	9.5	5500 N	.39 018660	
				811031111	1720		170				
A24	!!!!	NO DATA !!!!									
A25	0315	HERMAN LEWIS		6.7	4075 D	.48	8 trv	6.0	4075 D	.53 019620	
A26	0235	HERMAN LEWIS		3.8	3700 D	.69	5 trv	4.0	3700 D	.64 014700	
A27	!!!!	NO DATA !!!!									

PROPOSED CORRECTIONS:

		EFFICIENCY			HOURS		
FITTING		.57 D	.48 N	.51 C	10.0 D	19.0 N	0.0 S

T&L MACHINE DETAIL for 03-11-2021 4:00 am to 03-12-2021 5:00 am

JOB		--- per job in---			-suggested corrections			
		RUN	MACHINE	EFF	RUN	MACHINE	EFF	WORK
****	HYDROMAT BLOCK CELL - Attn to: Chad Sommerfeldt				****			
					A10 9hrs.			
A10	0560 KOSTA TILA	9.1	4130 D	1.01	26	trv	10.0	4130 D .92 019970
		061021252	1067	591				
A12	!!!! NO DATA !!!!	(	002089121	1966	2522	** Closed)		
A14	0573 ANTHONY BEARD	9.9	4410 N	.99	5	trv	9.5	4410 N 1.03 019800
KOSTA TILA		0.5	D	-.--			2.0	D -.--
		002021150	1795	1144				

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
HYDROMAT BLOCK CELL	.76	D	1.03 N .88 C	12.0	D	9.5 N 0.0 S

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--- per job in---												
-suggested corrections												
JOB		RUN MACHINE		EFF		RUN MACHINE		EFF		WORK		
****	BLOCK CELL - Attn to: Chad Sommerfeldt ****											
I26	!!!!	NO DATA !!!!										
I27	0534	GERSON JAMES	10.5	2280	D	.48	6	trv	10.0	2280	D	.51 016390
I40	!!!!	NO DATA !!!!										
I41	!!!!	NO DATA !!!!										
I42	0613	CHARLES SCRIBNER	0.0	2013	N	*.**	3	trv	9.0	2013	N	1.12 017030
I43	!!!!	NO DATA !!!!										
I44	0688	KOSTAQ MIZAKU	9.6	3800	D	.99	9	trv	10.0	3800	D	.95 019520
		9907 DERRICK Wooda	10.0	3720	N	.93	8	trv	9.5	3720	N	.98 >> TRAINING <<
I45	!!!!	NO DATA !!!!										
I46	0696	BRIAN MALDONADO	0.3	7467	D	56.00	NO TRV	I46 9.5hrs 1st shift count 5816				
		HANSEL MAIQUEZ-HER	8.2	4712	D	1.15	4	trv	7.5	4712	D	1.26
		ZACHARY FELMLEE	1.5	1104	D	1.46	1	trv	1.5	1104	D	1.47
		JASON PATTON	2.2	1176	N	1.08	1	trv	2.0	1176	N	1.18 >> TRAINING <<
I47	0671	BRIAN MALDONADO	10.3	6000	D	1.16	12	trv	10.0	6000	D	1.20 019690
I48	0686	JUAN BRAVO	10.5	4960	D	1.05	11	trv	10.0	4960	D	1.10 019550
		JASON PATTON	7.6	3456	N	1.01	8	trv	7.0	3456	N	1.10 >> TRAINING <<
	DOWN	RP - Repair	3.4	hrs	HURLBURT,DEREK							
									I49 8hrs. 1st shift			
I49	0689	ZACHARY FELMLEE	8.8	4016	D	.91	14	trv	8.5	4016	D	.94 019840
		LOUIS HOLT	0.0	4248	N	*.**	13	trv	9.0	4248	N	.94 >> TRAINING <<
I50	!!!!	NO DATA !!!!										
A87	0696	AVI CANTERO	0.0	1087	D	*.**	NO TRV	2.0	1087	D	.39 020080	
	0643	AVI CANTERO	9.5	9900	D	.75	15	trv	9.0	9900	D	.79 018110
			511080	182	686	624						
A88	0695	AVI CANTERO	7.0	10752	D	.70	29	trv	8.0	10752	D	.61 019830
	0689	AVI CANTERO	2.5	3680	D	.67	20	trv	2.5	3680	D	.67 019840
			851031	112	897	1223	**					

PROPOSED CORRECTIONS:

BLOCK CELL	EFFICIENCY			HOURS		
	1.09	D	1.04	N	1.07	C 79.5 D 36.5 N 0.0 S