

T&L MACHINE DETAIL for 03-09-2021 4:00 am to 03-10-2021 5:00 am

		--- per job in---				-suggested corrections				
JOB		RUN MACHINE		EFF		RUN MACHINE		EFF WORK		
****	Special Assembly - Attn to: Cline Brown					****				
H04	!!!!	NO DATA !!!!								
H06	!!!!	NO DATA !!!!								
H08	!!!!	NO DATA !!!!								
H10	6007	THOM NGUYEN	6.2	900 D	.44	NO TRV	6.0	900 D	.45 015590	
H20	!!!!	NO DATA !!!!								
H12	!!!!	NO DATA !!!!								
H14	!!!!	NO DATA !!!!								
H22	0558	THOM NGUYEN	4.3	800 D	.94	NO TRV	4.5	800 D	.89 017800	

PROPOSED CORRECTIONS:

	EFFICIENCY			H O U R S		
Special Assembly	.64 D	.00 N	.64 C	10.5 D	0.0 N	0.0 S

T&L MACHINE DETAIL for 03-09-2021 4:00 am to 03-10-2021 5:00 am

JOB			--- per job in---				-suggested corrections					
			RUN	MACHINE	EFF		RUN	MACHINE	EFF	WORK		
****	C-N-C - Attn to: Wayne Brown					****	L04 8.5hrs.					
L04	0011	KEVIN STOKELIN	9.8	495 N	.58	NO TRV	9.5	495 N	.60	015140		
L06	0013	KEVIN STOKELIN	9.8	615 N	.73	NO TRV	9.5	615 N	.74	015120		
L08	DOWN	RP - Repair	24.0 hrs BROWN,WAYNE C (360099055 4012 6074 151% Closed)									
L10	!!!!	NO DATA !!!!	(680070174 3994 2108)									
L12	6007	GLENN DAVIS	9.9	840 D	.94	22 trv	10.0	840 D	.93	015590		
			958011085	3881	1130							
L14	!!!!	NO DATA !!!!	(678090253 2019 416 Closed)									
L16	!!!!	NO DATA !!!!										
L17	6042	HOANG HO	10.4	491 D	.94	1 trv	10.0	491 D	.98	019750		
			959080202	512	961	188% Closed	No Tag					
L18	!!!!	NO DATA !!!!	(045021150 2061 2655 ** Closed)									
L20	!!!!	NO DATA !!!!	(680110023 3996 882)									
L22	6010	HOANG HO	10.4	836 D	1.15	1 trv	10.0	836 D	1.19	016260		
		MICHAEL LAMB	10.2	811 N	1.13	3 trv	9.5	811 N	1.22			
			959080200	912	649							
L24	6010	JOSE RIVERA	10.7	715 D	.96	2 trv	10.0	715 D	1.02	016260		
		MICHAEL LAMB	10.2	711 N	.99	3 trv	9.5	711 N	1.07			
			959080202	512	961	188% Closed	No Tag					
L26	0651	JOSE RIVERA	0.4	D	---		1.0	D	---	018790		
	6010	JOSE RIVERA	9.5	704 D	1.06	2 trv	9.0	704 D	1.12	016260		
			665129161	787	753							
L30	!!!!	NO DATA !!!!										
L32	!!!!	NO DATA !!!!										
L34	!!!!	NO DATA !!!!										
L36	0870	GLENN DAVIS	9.9	379 D	.05	NO TRV	10.0	379 D	.05	007220	low QUANTITY	
			611036140	2011	351							
	Low EFF for Job 0870 rated 831/hr for PRIM											
L38	!!!!	NO DATA !!!!										

PROPOSED CORRECTIONS:

			EFFICIENCY			HOURS		
C-N-C	.86	D	.91	N	.88	C	60.0	D 38.0 N 0.0 S

T&L MACHINE DETAIL for 03-09-2021 4:00 am to 03-10-2021 5:00 am

		--- per job in---				-suggested corrections			
JOB		RUN MACHINE		EFF	RUN MACHINE		EFF	WORK	
****	CHARGING VALVE - Attn	to: Tom Jackson & Birol Bozaci				****			
C58	!!!! NO DATA !!!!	(	618110090	2000	1525	)	C60 8hrs.		
C60	0327 THOMAS A JACKSON	6.9	6000 D	1.02	5 trv		6.5	6000 D 1.08 018040 DEP 19 3.8 hr	
		511011151	1724	1679	Closed		C62 8hrs. 1st shift 3.5hrs. 2nd shift		
C62	0474 THOMAS A JACKSON	6.9	5400 D	.85	9 trv		6.5	5400 D .90 014540 DEP 19 3.8 hr	
	GERARDO NEGRON	6.4	1860 N	.32	5 trv		6.0	1860 N .34	
		581021220	2105	899			C64 3.5hrs. 1st shift 3hrs. 2nd shift		
C64	0317 DAMON P HASTINGS	1.7	2000 D	.92	2 trv		1.5	2000 D 1.04 009050	
	GERARDO NEGRON	3.9	1420 N	.28	5 trv		4.0	1420 N .28	
		719031010	2057	328			C66 2.5hrs. 1st shift		
C66	0302 DAMON P HASTINGS	1.7	1700 D	.90	3 trv		1.5	1700 D 1.01 018620	
	GERARDO NEGRON	10.3	5170 N	.45	10 trv		10.0	5170 N .46	
		048031012	2050	763					
C68	!!!! NO DATA !!!!	(	599011040	2073	1876	)			
C70	!!!! NO DATA !!!!	(	019021080	2064	719	)			
C72	!!!! NO DATA !!!!	(	616021082	2048	2408	* Closed)			
C74	!!!! NO DATA !!!!	(	005021010	1997	1316	Closed No Tag)			
C76	!!!! NO DATA !!!!	(	048031010	2050	552	)			
C30	!!!! NO DATA !!!!	(	011110230	1893	161	)			
C32	!!!! NO DATA !!!!	(	282050180	2022	2204	* Closed)			
C34	!!!! NO DATA !!!!	(	097080180	2045	37	)			

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
CHARGING VALVE	.99 D	.39 N	.66 C	16.0 D	20.0 N	0.0 S

T&L MACHINE DETAIL for 03-09-2021 4:00 am to 03-10-2021 5:00 am

		--- per job in---						-suggested corrections			
JOB		RUN MACHINE EFF						RUN MACHINE EFF WORK			
**** MISC #2 - Attn to: Steve Sawdey ****											
C40	0121	BRYANT MAHON	10.4	5100	D	.44	8 trv	10.0	5100	D	.45 019260
		EDWIN PAYNE	9.9	5800	N	.52	9 trv	9.5	5800	N	.54
			332031010	2015			1327				
C42	0247	STEVEN G SAWDEY	1.2S	200	D		1 trv	2.0S	200	D	019780
		BRYANT MAHON	7.6	5400	D	.63	9 trv	8.0	5400	D	.60
		EDWIN PAYNE	9.9	6400	N	.58	10 trv	9.5	6400	N	.60
			332031011	2016			480				
C44 6.5hrs. 1st shift 8hrs. 2nd shift											
C44	0314	GORDON CURLEY	9.9	3220	D	.32	6 trv	10.0	3220	D	.32 020850
		CASEY KAYE	5.6	4100	N	.74	7 trv	10.0	4100	N	.41
			048031013	2053			0 Closed				
C46	0324	STEVEN G SAWDEY	7.5S		D			7.5S		D	013900
			?			?	0				
C48	0126	GORDON CURLEY	9.9	4875	D	.44	8 trv	10.0	4875	D	.43 018480
			048031011	2050			1638				
C50	0022	LARRY P RODWELL	9.7	6000	N	.58	9 trv	10.0	6000	N	.57 015240
			019021080	2064			719				
C52 5hrs.											
C52	0069	CASEY KAYE	5.6	1800	N	.22	3 trv	10.0	1800	N	.12 015710 low Efficiency
			717021220	2062			423				
Low EFF for Job 0069 rated 1500/hr for PRIM											
C54 count 7200 2nd shift											
C54	0037	BIROL BOZACI	9.8	6500	D	.54	8 trv	10.0	6500	D	.52 015250
		LARRY P RODWELL	9.7	7400	N	.61	10 trv	10.0	7400	N	.60
			623021150	1936			1601				
C56	0381	BIROL BOZACI	9.8	6400	D	.51	8 trv	10.0	6400	D	.50 011790
			716021151	2069			1535				

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
MISC #2	.47 D	.47 N	.47 C	58.0 D	59.0 N	9.5 S

T&L MACHINE DETAIL for 03-09-2021 4:00 am to 03-10-2021 5:00 am

		--- per job in---				-suggested corrections					
JOB		RUN MACHINE		EFF		RUN MACHINE		EFF WORK			
****	ACME NUT - Attn to: Kevin Rhone				****						
C02	!!!!	NO DATA !!!!		(451043180 2159		2016 Closed)					
C04	!!!!	NO DATA !!!!		(821100210 4044		3903 Closed No Tag)					
C06	!!!!	NO DATA !!!!		(921050220 808		809 * Closed)					
C08	0700	RAYMOND E WOLF		5.9	2205 D	.49	7 trv	9.0	2205 D	.32	018220
				001115170		1953219380		11233%			
C10	0825	RAYMOND E WOLF		5.9	2483 D	.55	7 trv	9.0	2483 D	.36	018570
		GERALD D DAVIS		11.5	4400 N	.50	11 trv	11.0	4400 N	.52	
				001115170		1953219380		11233%			
C12	!!!!	NO DATA !!!!		(047021220 2003		1900)					
C14	!!!!	NO DATA !!!!		(001020170 1984		573)					
C16	!!!!	NO DATA !!!!		(047021220 2003		1900)					

PROPOSED CORRECTIONS:

		EFFICIENCY			HOURS		
ACME NUT		.34 D	.52 N	.41 C	18.0 D	11.0 N	0.0 S

T&L MACHINE DETAIL for 03-09-2021 4:00 am to 03-10-2021 5:00 am

		--- per job in---			-suggested corrections		
JOB		RUN MACHINE		EFF	RUN MACHINE		EFF WORK
****	ACME FITTING - Attn to: Kevin Rhone			****			
C18	!!!! NO DATA !!!!	(881088300	1015	1392	** Closed No Tag)		
C20	!!!! NO DATA !!!!	(351079300	2269	1218	)		
C22	!!!! NO DATA !!!!	(011039120	1062	2529	238% Closed No Tag)		
C24	0755 ERIC D STANEK	9.1 2200 D	.39	4 trv	8.5 2200 D	.42	018650 DEP 4 0.4 hr
		001021190	3000	3515	* Closed No Tag		
C26	0837 ERIC D STANEK	9.1 1500 D	.27	7 trv	8.5 1500 D	.29	020770 DEP 4 0.4 hr
		001021160	2540	4220	166% Closed No Tag		

PROPOSED CORRECTIONS:

		EFFICIENCY			HOURS		
ACME FITTING		.35 D	.00 N	.35 C	17.0 D	0.0 N	0.0 S

T&L MACHINE DETAIL for 03-09-2021 4:00 am to 03-10-2021 5:00 am

		--- per job in---				-suggested corrections			
JOB		RUN MACHINE		EFF		RUN MACHINE		EFF WORK	
****	MISC #1 - Attn to: Kevin Rhone				****				
B02	!!!!	NO DATA	!!!!	(	717021221	2062	1514	Closed	)
B04	!!!!	NO DATA	!!!!	(	326021080	1962	860	)	
B06	0235	PATRICK KELLY	4.9	1900	N	.30	NO TRV	5.5	1900 N .27 014700
			720020042	1695		2560	151%	Closed	No Tag
B08	!!!!	NO DATA	!!!!	(	074011192	2004	1131	)	
B10	0451	LEELAND FULLER	4.6	2200	D	.32	2 trv	5.0	2200 D .29 013650
			021021110	988		1192	**	Closed	No Tag
B12	!!!!	NO DATA	!!!!	(	329021151	2014	1409	)	
B14	0300	LEELAND FULLER	10.1	8500	D	.66	10 trv	10.0	8500 D .66 020150
		PATRICK KELLY	6.9	7000	N	.79	8 trv	10.0	7000 N .54
			719031011	2058		182			
							B16 2hrs 2nd shift		
B16	0465	LEELAND FULLER	3.5	5000	D	.87	8 trv	5.5	5000 D .56 014720
		PATRICK KELLY	1.2	2000	N	1.01	4 trv	4.5	2000 N .27
			002021080	2161		2319	*	Closed	
							B18 5.5hrs. count 2400		
B18	0463	JAMIE FELMLEE	5.3	2500	D	.52	8 trv	6.5	2500 D .42 020380
			016021091	903		851			
B20	!!!!	NO DATA	!!!!	(	311110090	2183	660	Closed	)
A50	0012	JAMIE FELMLEE	3.4	1200	D	.56	3 trv	3.5	1200 D .55 015110
			289080318	2604		4503	173%	Closed	No Tag
							A52 9hrs.		
A52	0448	JAMIE FELMLEE	8.7	2500	D	.57	4 trv	10.0	2500 D .49 013540
			190100300	2000		1443	Closed		
A54	!!!!	NO DATA	!!!!	(	083110090	2162	1559	)	

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
MISC #1	.51	D	.41 N	.48	C	40.5 D 20.0 N 0.0 S

T&L MACHINE DETAIL for 03-09-2021 4:00 am to 03-10-2021 5:00 am

				--- per job in---			-suggested corrections		
JOB				RUN MACHINE		EFF	RUN MACHINE EFF WORK		
****	ACME	MISC	- Attn to: Ray Wolf	****					
A40	!!!!	NO DATA	!!!!	(	219106140	2745	1651	)	
A42	!!!!	NO DATA	!!!!	(	641080261	920	2779	302% Closed No Tag	)
A44	!!!!	NO DATA	!!!!	(	650100050	1082	431	)	
A46	!!!!	NO DATA	!!!!	(	471110190	2214	754	)	
A48	!!!!	NO DATA	!!!!	(	388061221	1168	243	Closed	)

T&L MACHINE DETAIL for 03-09-2021 4:00 am to 03-10-2021 5:00 am

		--- per job in---				-suggested corrections				
JOB		RUN MACHINE		EFF	RUN MACHINE		EFF	WORK		
****	FITTING - Attn to: Kevin Rhone									****
A86	0320	ROOSEVELT KING JR	9.8	6350 N	.43	8 trv	9.5	6350 N	.45	020240
			582021080	1792		741				
A74	0462	DAMON P HASTINGS	8.4S	200 D		1 trv	8.0S	200 D		020560
		ROOSEVELT KING JR	7.7	3185 N	.45	5 trv	7.5	3185 N	.46	
			002021220	1960		159				
A76	!!!!	NO DATA !!!!	(	021021110	988	1192	** Closed	No Tag)		
A24	!!!!	NO DATA !!!!								
A25	0315	KEVIN RHONE	0.0S	125 D		1 trv	0.0S	125 D		019620 DEP 6 6.3 hr
A26	0235	HERMAN LEWIS	10.4	8000 D	.54	10 trv	10.0	8000 D	.56	014700
A27	!!!!	NO DATA !!!!								

PROPOSED CORRECTIONS:

		EFFICIENCY			HOURS		
FITTING		.56 D	.45 N	.49 C	10.0 D	17.0 N	8.0 S

T&L MACHINE DETAIL for 03-09-2021 4:00 am to 03-10-2021 5:00 am

JOB		--- per job in---			-suggested corrections			
		RUN	MACHINE	EFF	RUN	MACHINE	EFF	WORK
****	HYDROMAT BLOCK CELL - Attn to: Chad Sommerfeldt ****							
A10	0560	DARIAN RUGER	10.4	4328 D	.93	34 trv	10.0	4328 D .96 019970
			061021250	1306	1277			
A12	!!!!	NO DATA !!!!	(	002089121	1966	2522	** Closed)	
A14	0573	KOSTA TILA	10.6	4730 D	1.00	25 trv	10.0	4730 D 1.05 019800
		ANTHONY BEARD	10.5	4680 N	1.00	5 trv	10.0	4680 N 1.04
			002021150	1795	663			

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
HYDROMAT BLOCK CELL	1.01 D	1.04 N	1.02 C	20.0 D	10.0 N	0.0 S

```
-suggested corrections
  RUN MACHINE  EFF  WORK
```

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
BLOCK CELL	.91 D	1.07 N	.98 C	82.5 D	64.5 N	0.0 S