

T&L MACHINE DETAIL for 03-04-2021 4:00 am to 03-05-2021 5:00 am

		--- per job in---				-suggested corrections				
JOB		RUN MACHINE		EFF		RUN MACHINE		EFF WORK		
****	Special Assembly - Attn to: Cline Brown					****				
H04	!!!!	NO DATA !!!!								
H06	!!!!	NO DATA !!!!								
H08	!!!!	NO DATA !!!!								
H10	!!!!	NO DATA !!!!								
H20	0503	THOM NGUYEN	5.7	750 D	.75	NO TRV	5.5	750 D	.78 017660	
H12	!!!!	NO DATA !!!!								
H14	!!!!	NO DATA !!!!								
H22	0558	THOM NGUYEN	4.3	800 D	.93	NO TRV	4.5	800 D	.89 017800	

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
Special Assembly	.83 D	.00 N	.83 C	10.0 D	0.0 N	0.0 S

T&L MACHINE DETAIL for 03-04-2021 4:00 am to 03-05-2021 5:00 am

JOB			--- per job in---				-suggested corrections				
*****	C-N-C	- Attn to: Wayne Brown	*****	RUN	MACHINE	EFF		RUN	MACHINE	EFF	WORK
L04	0009	KEVIN STOKELIN		4.8	195 N	.47	NO TRV	5.0	195 N	.45	015160
L06	0013	KEVIN STOKELIN		4.8	238 N	.57	NO TRV	5.0	238 N	.55	015120
L08	DOWN	RP - Repair	24.0 hrs	BROWN,WAYNE C (360099055 4012 6074 151% Closed)							
L10	!!!!	NO DATA !!!!		(680070174 3994 2108)							
L12	6007	GLENN DAVIS		10.4	822 D	.88	24 trv	10.0	822 D	.91	015590
				958011084	3881	3372					
L14	!!!!	NO DATA !!!!		(678090253 2019 416 Closed)							
L16	!!!!	NO DATA !!!!									
L17	6042	JOSE RIVERA		10.7	477 D	.90	1 trv	10.0	477 D	.95	019750
				959080202	512	540	*				
L18	!!!!	NO DATA !!!!		(045021150 2061 2655 ** Closed)							
L20	!!!!	NO DATA !!!!		(680110023 3996 882)							
L22	6010	JOSE RIVERA		10.6	826 D	1.11	2 trv	10.0	826 D	1.18	016260
		MICHAEL LAMB		10.3	805 N	1.12	3 trv	10.0	805 N	1.15	
				959080200	912	215					
L24	6010	MICHAEL LAMB		10.3	695 N	.96	2 trv	10.0	695 N	.99	016260
				959080202	512	540	*				
L26	!!!!	NO DATA !!!!		(017080170 2620 1501 Closed)							
L30	!!!!	NO DATA !!!!									
L32	!!!!	NO DATA !!!!									
L34	!!!!	NO DATA !!!!									
L36	0953	GLENN DAVIS		10.4	625 D	.80	NO TRV	10.0	625 D	.83	016570
				611036140	2011	335					
L38	!!!!	NO DATA !!!!									

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
C-N-C	.97 D	.88 N	.93 C	40.0 D	30.0 N	0.0 S

T&L MACHINE DETAIL for 03-04-2021 4:00 am to 03-05-2021 5:00 am

		--- per job in---				-suggested corrections							
JOB		RUN MACHINE		EFF		RUN MACHINE		EFF		WORK			
***** CHARGING VALVE - Attn to: Tom Jackson & Birol Bozaci *****													
C58	!!!!	NO DATA !!!!		(618110090 2000 1525)									
C60	!!!!	NO DATA !!!!		(871120091 1724 691)									
C62	0474	DAMON P HASTINGS	9.9	6000 D	.66	10 trv	10.0	6000 D	.65	014540			
		LARRY P RODWELL	5.0	2150 N	.47	6 trv	5.0	2150 N	.47				
			581021220	2105		278							
C64	0317	BIROL BOZACI	1.1	1700 D	1.17	2 trv	1.0	1700 D	1.32	009050	DEP 19 8.8 hr		
		PATRICK KELLY	1.8	2500 N	1.09	3 trv							
			0.0	N	-.--		3.5	2500 N	.56				
			001021011	2076		2116	* Closed No Tag						
			C66 8.5hrs. 2nd shift										
C66	0302	DAMON P HASTINGS	9.9	8200 D	.74	12 trv	10.0	8200 D	.73	018620			
		PATRICK KELLY	8.9	6400 N	.64	9 trv	10.0	6400 N	.57				
			621021223	2024		2196	*						
C68	!!!!	NO DATA !!!!		(599011040 2073 1876)									
C70	!!!!	NO DATA !!!!		(019021080 2064 491)									
C72	0145	PATRICK KELLY	0.0	N	-.--		C72 .5hrs.				019810		
			6.3	100 N	.01	1 trv	6.5	100 N	.01	low QUANTITY			
			616021082	2048		2408	* Closed No Tag						
Low EFF for Job 0145 rated 1125/hr for PRIM													
			C74 1hr. 2nd shift										
C74	0099	CAMERON BUDZISZEWS	8.8	7300 D	.74	14 trv	8.5	7300 D	.76	020310			
		GERARDO NEGRON	4.6	520 N	.10	5 trv	5.0	520 N	.09	low QUANTITY			
			005021010	1997		1316	Closed No Tag						
Low EFF for Job 0099 rated 1125/hr for PRIM													
			C76 3hrs. 2nd shift										
C76	0433	CAMERON BUDZISZEWS	9.0	5100 D	.50	9 trv	8.5	5100 D	.53	018860			
		GERARDO NEGRON	4.6	1590 N	.31	5 trv	5.0	1590 N	.28				
			048031010	2050		468							
C30	0036	GERALD D DAVIS	10.2	5950 N	.39	8 trv	10.0	5950 N	.40	018960			
			011110230	1893		161							
C32	!!!!	NO DATA !!!!		(282050180 2022 2204		* Closed)							
C34	!!!!	NO DATA !!!!		(097080180 2045 37)									

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
CHARGING VALVE	.69 D	.35 N	.51 C	38.0 D	45.0 N	0.0 S

T&L MACHINE DETAIL for 03-04-2021 4:00 am to 03-05-2021 5:00 am

		--- per job in---						-suggested corrections				
JOB		RUN MACHINE EFF						RUN MACHINE EFF WORK				
**** MISC #2 - Attn to: Steve Sawdey ****												
C40	0121	STEVEN G SAWDEY	10.5	5800	D	.49	9 trv	10.0	5800	D	.52	019260
		EDWIN PAYNE	10.0	5800	N	.51	9 trv	10.0	5800	N	.52	
			332031010	2015			601					
C42	0306	STEVEN G SAWDEY	10.5	6100	D	.58	9 trv	10.0	6100	D	.61	019500
		EDWIN PAYNE	10.0	6800	N	.68	10 trv	10.0	6800	N	.68	
			330021220	2177			2212 *					
C44	0314	BRYANT MAHON	10.3	4600	D	.45	8 trv	10.0	4600	D	.46	020850
		CASEY KAYE	8.0	5200	N	.65	9 trv	10.0	5200	N	.52	
			048031013	2053			0					
C46	!!!!	NO DATA !!!!	(	243011110	1975		2046 *	)				
C48	0126	BRYANT MAHON	10.3	6100	D	.52	10 trv	10.0	6100	D	.54	018480
		CASEY KAYE	8.0	5000	N	.56	8 trv	10.0	5000	N	.44	
			048031011	2050			688					
C50	!!!!	NO DATA !!!!	(	017011180	1932		3177	164% Closed No Tag)				
C52	!!!!	NO DATA !!!!	(	717021220	2062		172	)				
C54	0037	GORDON CURLEY	10.0	6870	D	.56	10 trv	10.0	6870	D	.55	015250
			623021150	1936			1184					
								C56 3hrs. 2nd shift				
C56	0381	GORDON CURLEY	10.0	6855	D	.54	8 trv	10.0	6855	D	.53	011790
		LARRY P RODWELL	5.0	1000	N	.16	6 trv	5.0	1000	N	.16	low Efficiency
			716021151	2069			1343					
Low EFF for Job 0381 rated 1285/hr for PRIM												

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
MISC #2	.54 D	.50 N	.52 C	60.0 D	45.0 N	0.0 S

T&L MACHINE DETAIL for 03-04-2021 4:00 am to 03-05-2021 5:00 am

		--- per job in---				-suggested corrections				
JOB		RUN MACHINE		EFF		RUN MACHINE		EFF WORK		
****	ACME NUT - Attn to: Kevin Rhone				****					
C02	!!!!	NO DATA	!!!!	(	451043180	2159	2016	Closed	)	
C04	!!!!	NO DATA	!!!!	(	821100210	4044	3903	Closed No Tag	)	
C06	!!!!	NO DATA	!!!!	(	921050220	808	809	* Closed	)	
C08	0700	RAYMOND E WOLF	10.1	4428 D	.57	12 trv	12.0	4428 D	.48 018220	
001115170 1953218909 11209%										
C10	!!!!	NO DATA	!!!!	(	001115170	1953218909	11209%	)		
C12	0757	RAYMOND E WOLF	10.1	3812 D	.63	10 trv	12.0	3812 D	.53 020020	
047021220 2003 1171										
C14	!!!!	NO DATA	!!!!	(	001020170	1984	573	)		
C16	!!!!	NO DATA	!!!!	(	041011190	2003	2607	** Closed No Tag	)	

PROPOSED CORRECTIONS:

		EFFICIENCY			HOURS		
ACME NUT		.51 D	.00 N	.51 C	24.0 D	0.0 N	0.0 S

T&L MACHINE DETAIL for 03-04-2021 4:00 am to 03-05-2021 5:00 am

		--- per job in---			-suggested corrections		
JOB		RUN MACHINE		EFF	RUN MACHINE		EFF WORK
**** ACME FITTING - Attn to: Kevin Rhone ****							
C18	!!!! NO DATA !!!!	(881088300	1015	1392	** Closed No Tag)		
C20	!!!! NO DATA !!!!	(351079300	2269	1218	)		
C22	!!!! NO DATA !!!!	(011039120	1062	2529	238% Closed No Tag)		
C24	0755 ERIC D STANEK	9.3 2000 D	.35	6 trv	9.0 2000 D	.36	018650
		001021190	3000	2536			
C26	0837 ERIC D STANEK	8.7 1500 D	.28	7 trv	8.0 1500 D	.30	020770
	GERALD D DAVIS	10.2 3200 N	.51	8 trv	10.0 3200 N	.52	
		001021160	2540	3544	** Closed No Tag		

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
ACME FITTING	.33 D	.52 N	.40 C	17.0 D	10.0 N	0.0 S

T&L MACHINE DETAIL for 03-04-2021 4:00 am to 03-05-2021 5:00 am

JOB		--- per job in---					-suggested corrections				
		RUN MACHINE		EFF			RUN MACHINE		EFF	WORK	
****	MISC #1 - Attn to: Kevin Rhone					****					
							B02 8hrs. 1st shift				
B02	0317	LEELAND FULLER	10.2	5150	D	.39	8	trv	10.0	5150	D .40 009050
		ROBERT DURRANT	9.3	7700	N	.64	9	trv	9.0	7700	N .67
			717021221	2062			961				
B04	0378	LEELAND FULLER	5.1	2800	D	.48	6	trv	5.5	2800	D .45 019020
		ROBERT DURRANT	9.3	4850	N	.46	7	trv	9.0	4850	N .48
			326021080	1962			860				
B06	!!!!	NO DATA !!!!	(	720020042	1695	2026	* Closed No Tag)				
							B08 4hrs.				
B08	0060	LEELAND FULLER	4.3	925	D	.44	2	trv	5.0	925	D .38 015370
			074011192	2004			970				
B10	!!!!	NO DATA !!!!	(	021021021	1709	2379	** Closed)				
B12	!!!!	NO DATA !!!!	(	329021151	2014	1409	)				
B14	0300	JAMIE FELMLEE	10.0	10100	D	.78	13	trv	10.0	10100	D .79 020150
			716021150	2069			2849	**			
B16	0465	JAMIE FELMLEE	10.0	11300	D	.69	10	trv	10.0	11300	D .69 014720
			002021080	2161			2130				
B18	!!!!	NO DATA !!!!	(	016021091	903	784	)				
B20	!!!!	NO DATA !!!!	(	311110090	2183	660	Closed)				
A50	!!!!	NO DATA !!!!	(	289080318	2604	4327	166% Closed No Tag)				
A52	!!!!	NO DATA !!!!	(	190100300	2000	1335	Closed)				
A54	!!!!	NO DATA !!!!	(	083110090	2162	1559	)				

PROPOSED CORRECTIONS:

		EFFICIENCY			HOURS		
MISC #1		.57	D	.57	N	.57	C 40.5 D 18.0 N 0.0 S

T&L MACHINE DETAIL for 03-04-2021 4:00 am to 03-05-2021 5:00 am

				---	per job in---					-suggested corrections
JOB				RUN MACHINE		EFF				
****	ACME	MISC	- Attn to: Ray Wolf	****			RUN MACHINE	EFF	WORK	
A40	!!!!	NO DATA	!!!!		(	219106140	2745	1651	)	
A42	!!!!	NO DATA	!!!!		(	641080261	920	2779	302% Closed No Tag	)
A44	!!!!	NO DATA	!!!!		(	650100050	1082	431	)	
A46	!!!!	NO DATA	!!!!		(	471110190	2214	754	)	
A48	!!!!	NO DATA	!!!!		(	388061221	1168	243	Closed	)

T&L MACHINE DETAIL for 03-04-2021 4:00 am to 03-05-2021 5:00 am

			--- per job in---			-suggested corrections			
JOB			RUN MACHINE		EFF	RUN MACHINE		EFF	WORK
****	FITTING - Attn to: Kevin Rhone ****								
A86	!!!!	NO DATA	!!!!	(	582021080	1792	277	)	
A74	!!!!	NO DATA	!!!!	(	001011110	1918	2255	* Closed No Tag	)
A76	!!!!	NO DATA	!!!!	(	021021110	988	951	Closed No Tag	)
A24	!!!!	NO DATA	!!!!						
A25	0253	HERMAN LEWIS		10.6	8025 D	.59	12 trv	10.0	8025 D .62 019440
A26	!!!!	NO DATA	!!!!						
A27	!!!!	NO DATA	!!!!						

PROPOSED CORRECTIONS:

			EFFICIENCY			HOURS		
FITTING			.62 D	.00 N	.62 C	10.0 D	0.0 N	0.0 S

T&L MACHINE DETAIL for 03-04-2021 4:00 am to 03-05-2021 5:00 am

		--- per job in---					-suggested corrections				
JOB		RUN MACHINE		EFF			RUN MACHINE		EFF WORK		
****	HYDROMAT BLOCK CELL - Attn to: Chad Sommerfeldt										****
							A10 9hrs. 1st shift				
A10	0560	DARIAN RUGER	10.4	4180 D	.90	26 trv	10.0	4180 D	.93	019970	
		ANTHONY BEARD	10.3	4610 N	.99	29 trv	10.0	4610 N	1.02		
			061021251	1306	636						
A12	!!!!	NO DATA !!!!	(	002089121	1966	2522	**	Closed	)		
A14	0573	DAMION HAMILTON	0.8	3233 N	8.80	4 trv	10.0	3233 N	.72	019800 >> TRAINING <<	
			002021150	1795	173						

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
HYDROMAT BLOCK CELL	.93 D	.87 N	.89 C	10.0 D	20.0 N	0.0 S

T&L MACHINE DETAIL for 03-04-2021 4:00 am to 03-05-2021 5:00 am

--- per job in---										-suggested corrections			
JOB		RUN MACHINE		EFF		RUN MACHINE		EFF		WORK			
****	BLOCK CELL - Attn to: Chad Sommerfeldt										****		
I26	!!!!	NO DATA !!!!											
I27	!!!!	NO DATA !!!!											
I40	!!!!	NO DATA !!!!										I41 4hrs 2nd shift	
I41	0503	KOSTA TILA	10.4	2601 D	1.09	5	trv	10.0	2601 D	1.13	017660	>> TRAINING <<	
		DONNELL LESANE	4.6	576 N	.54	1	trv						
			3.0	450 N	.65	1	trv	7.0	1026 N	.64			
I42	0613	CHARLES SCRIBNER	9.8	1830 N	.93	NO TRV		9.5	1830 N	.96	017030		
I43	0660	JUAN BRAVO	0.0	2900 D	*.**	5	trv	I43 7.5hrs. 2nd shift		10.0	2900 D	1.04	019060
		9907 DERRICK Wooda	9.8	2121 N	.77	3	trv	9.5	2121 N	.80		>> TRAINING <<	
I44	!!!!	NO DATA !!!!											
I45	0623	HANSEL MAIQUEZ-HER	10.3	5040 D	1.58	10	trv	10.0	5040 D	1.63	018200	>> TRAINING <<	
		DONNELL LESANE	2.3		N -.-			2.5		N -.-			
I46	0696	KEVIN MILLS	0.0	6776 N	*.**	5	trv	I46 10hrs.		9.5	6776 N		1.43
I47	0671	BRIAN MALDONADO	10.5	5864 D	1.11	9	trv	I47 10hrs. 2nd shift		10.0	5864 D	1.17	019690
		9909 Louis Holt	0.0	6200 N	*.**	10	trv	9.5	6200 N	1.31		>> TRAINING <<	
I48	0686	ZACHARY FELMLEE	10.5	4648 D	.99	11	trv	I48 2nd shift count 4568		10.0	4648 D	1.03	019550
		JASON PATTON	10.4	4504 N	.96	9	trv	10.0	4504 N	1.00		>> TRAINING <<	
I49	!!!!	NO DATA !!!!											
I50	!!!!	NO DATA !!!!											
A87	0503	AVI CANTERO	10.9	11960 D	.51	30	trv	11.0	11960 D	.51	017660		
			621120160	1825	1220								
A88	0686	AVI CANTERO	8.1	10602 D	.59	44	trv	8.0	10602 D	.60	019550		
	0671	AVI CANTERO	2.8	4514 D	.50	25	trv	3.0	4514 D	.47	019690		
			481090103	863	514								

PROPOSED CORRECTIONS:

BLOCK CELL		EFFICIENCY		HOURS	
		1.00 D	.99 N	1.00 C	72.0 D 57.5 N 0.0 S