

T&L MACHINE DETAIL for 03-03-2021 4:00 am to 03-04-2021 5:00 am

		--- per job in---				-suggested corrections				
JOB		RUN MACHINE		EFF		RUN MACHINE		EFF WORK		
****	Special Assembly - Attn to: Cline Brown					****				
H04	!!!!	NO DATA !!!!								
H06	!!!!	NO DATA !!!!								
H08	!!!!	NO DATA !!!!								
H10	6007	THOM NGUYEN	10.5	1600 D	.46	NO TRV	10.0	1600 D	.48 015590	
H20	!!!!	NO DATA !!!!								
H12	!!!!	NO DATA !!!!								
H14	!!!!	NO DATA !!!!								
H22	!!!!	NO DATA !!!!								

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
Special Assembly	.48 D	.00 N	.48 C	10.0 D	0.0 N	0.0 S

T&L MACHINE DETAIL for 03-03-2021 4:00 am to 03-04-2021 5:00 am

--- per job in---										-suggested corrections			
JOB		RUN MACHINE		EFF		RUN MACHINE		EFF		WORK			
****	C-N-C - Attn to: Wayne Brown										****	L04 9hrs.	
L04	0009	KEVIN STOKELIN	10.3	492 N	.55	NO TRV	10.0	492 N	.57	015160			
L06	0013	KEVIN STOKELIN	10.3	608 N	.68	NO TRV	10.0	608 N	.70	015120			
L08	DOWN	RP - Repair	24.0 hrs BROWN,WAYNE C (360099055 4012 6074 151% Closed)										
L10	!!!!	NO DATA !!!!	(680070174 3994 2108)										
L12	6007	GLENN DAVIS	8.6	799 D	1.03	16 trv	10.0	799 D	.89	015590			
			958011084	3881	2709								
L14	!!!!	NO DATA !!!!	(678090253 2019 416 Closed)										
L16	!!!!	NO DATA !!!!											
L17	6042	JOSE RIVERA	10.2	470 D	.92	1 trv	10.0	470 D	.94	019750			
			959080202	512	380								
L18	!!!!	NO DATA !!!!	(045021150 2061 2655 ** Closed)										
L20	6028	HOANG HO	10.4	1800 D	1.87	2 trv	10.0	1800 D	1.94	018980			
		MICHAEL LAMB	10.2	1731 N	1.82	NO TRV	9.5	1731 N	1.96				
			680110023	3996	882								
L22	6010	JOSE RIVERA	10.2	840 D	1.18	3 trv	10.0	840 D	1.20	016260			
			017080170	2620	1501								
L24	!!!!	NO DATA !!!!	(959080202 512 380)										
L26	!!!!	NO DATA !!!!	(017080170 2620 1501)										
L30	!!!!	NO DATA !!!!											
L32	!!!!	NO DATA !!!!											
L34	!!!!	NO DATA !!!!											
L36	6510	GLENN DAVIS	0.0	26 D	*.**	NO TRV	2.0	26 D	.31	020790			
	0953	GLENN DAVIS	2.1	110 D	.70	2 trv	8.0	110 D	.18	016570 low Efficiency			
			611036140	2011	335								
Low EFF for Job 0953 rated 75/hr for PRIM													
L38	6511	STEPAN MALYK	4.9	104 D	?..?	1 trv	5.0	104 D	?..?	020780	DEP 17 5.6 hr		
										>> TRAINING <<			
Missing Efficiency Rating for Job 6511 for SECO on L38													

PROPOSED CORRECTIONS:

		EFFICIENCY			HOURS		
C-N-C		1.03 D	1.06 N	1.04 C	50.0 D	29.5 N	0.0 S

T&L MACHINE DETAIL for 03-03-2021 4:00 am to 03-04-2021 5:00 am

JOB		--- per job in---				-suggested corrections			
RUN MACHINE		EFF		RUN MACHINE		EFF		WORK	
*****	CHARGING VALVE - Attn	to: Tom Jackson & Birol Bozaci				*****			
C58	!!!!	NO DATA !!!!		(618110090 2000 1525)					
C60	!!!!	NO DATA !!!!		(871120091 1724 691)		C62 7hrs.			
C62	0474	LARRY P RODWELL		10.1 2500 N .27	6 trv	10.0 2500 N .27	014540		
		578011110 1991		2624	** Closed No Tag				
C64	!!!!	NO DATA !!!!		(001021011 2076 2012 Closed No Tag)					
C66	0302	DAMON P HASTINGS		2.2S 200 D	5 trv	7.5S 200 D	018620		
				2.5 2200 D .78	4 trv	2.5 2200 D .78			
		PATRICK KELLY		9.4 7200 N .68	17 trv	10.0 7200 N .64			
		621021223 2024		1349					
C68	!!!!	NO DATA !!!!		(599011040 2073 1876)					
C70	!!!!	NO DATA !!!!		(019021080 2064 491)					
C72	0145	PATRICK KELLY		9.4 5000 N .47	10 trv	10.0 5000 N .44	019810		
		616021082 2048		2401	*				
C74	0099	BIROL BOZACI		0.7 500 D .68	1 trv	0.5 500 D .89	020310 DEP 19 7.9 hr		
		GERARDO NEGRON		10.0 5000 N .44	10 trv	10.0 5000 N .44			
		005021010 1997		941	Closed No Tag				
C76	0433	BIROL BOZACI		8.6 4030 D .42	7 trv	9.0 4030 D .40	018860 DEP 19 7.9 hr		
		GERARDO NEGRON		10.0 5720 N .51	10 trv	10.0 5720 N .51			
		621021222 2023		2275	*				
C30	0036	GERALD D DAVIS		9.6 6100 N .43	8 trv	10.0 6100 N .41	018960		
		016011110 1982		2665	** Closed No Tag				
C32	!!!!	NO DATA !!!!		(282050180 2022 2204		* Closed)			
C34	!!!!	NO DATA !!!!		(097080180 2045 37)					

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
CHARGING VALVE	.50 D	.45 N	.46 C	12.0 D	60.0 N	7.5 S

T&L MACHINE DETAIL for 03-03-2021 4:00 am to 03-04-2021 5:00 am

--- per job in---										-suggested corrections			
JOB		RUN MACHINE		EFF		RUN MACHINE		EFF		WORK			
**** MISC #2 - Attn to: Steve Sawdey ****													
C40	0121	EDWIN PAYNE	9.9	5400 N	.49	8	trv	10.0	5400 N	.48	019260		
	DOWN	RP - Repair	9.9	hrs SAWDEY,STEVEN G									
			332031010	2015	113								
C42	0306	STEVEN G SAWDEY	8.0	4100 D	.51	12	trv	8.0	4100 D	.51	019500		
		EDWIN PAYNE	9.9	4000 N	.41	6	trv	10.0	4000 N	.40			
			330021220	2177	1696								
								C44 2.5hrs. 1st shift					
C44	0314	BRYANT MAHON	6.2	1000 D	.16	3	trv	10.5	1000 D	.10	020850	low	QUANTITY
		CASEY KAYE	9.6	5200 N	.54	9	trv	9.5	5200 N	.55			
			048031013	2053	0								
Low EFF for Job 0314 rated 1000/hr for PRIM													
C46	!!!!	NO DATA !!!!	(	243011110	1975	2046	*	)					
									C48 10hrs. 1st shift				
C48	0126	BRYANT MAHON	6.2	5500 D	.79	9	trv	10.5	5500 D	.47	018480		
		CASEY KAYE	9.6	5500 N	.51	9	trv	9.5	5500 N	.51			
			621021221	2023	2172	*							
C50	!!!!	NO DATA !!!!	(	017011180	1932	3177	164% Closed No Tag)						
C52	0069	GORDON CURLEY	10.1	6865 D	.45	10	trv	10.0	6865 D	.46	015710		
			717021220	2062	172								
C54	!!!!	NO DATA !!!!	(	623021150	1936	978	)						
								C56 6hrs. 1st shift					
C56	0381	GORDON CURLEY	10.1	5500 D	.42	7	trv	10.0	5500 D	.43	011790		
		LARRY P RODWELL	10.1	2730 N	.21	6	trv	10.0	2730 N	.21			
			716021151	2069	1147								

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
MISC #2	.38 D	.43 N	.41 C	49.0 D	49.0 N	0.0 S

T&L MACHINE DETAIL for 03-03-2021 4:00 am to 03-04-2021 5:00 am

		--- per job in---				-suggested corrections			
JOB		RUN MACHINE		EFF		RUN MACHINE		EFF WORK	
****	ACME NUT - Attn to: Kevin Rhone				****				
C02	!!!!	NO DATA	!!!!	(	451043180	2159	2016	Closed	)
C04	!!!!	NO DATA	!!!!	(	821100210	4044	3903	Closed No Tag	)
C06	!!!!	NO DATA	!!!!	(	921050220	808	809	* Closed	)
C08	0700	RAYMOND E WOLF		4.7	2867 D	.79	6 trv	9.0	2867 D .42 018220
					001115170	1953218586	11192%		
C10	!!!!	NO DATA	!!!!	(	001115170	1953218586	11192%		)
C12	0757	RAYMOND E WOLF		4.7	2434 D	.86	6 trv	9.0	2434 D .45 020020
					047021220	2003	630		
C14	!!!!	NO DATA	!!!!	(	001020170	1984	573		)
C16	!!!!	NO DATA	!!!!	(	041011190	2003	2607	** Closed No Tag	)

PROPOSED CORRECTIONS:

		EFFICIENCY			HOURS		
ACME NUT		.43 D	.00 N	.43 C	18.0 D	0.0 N	0.0 S

T&L MACHINE DETAIL for 03-03-2021 4:00 am to 03-04-2021 5:00 am

		--- per job in---				-suggested corrections			
JOB		RUN MACHINE		EFF	RUN MACHINE		EFF	WORK	
****	ACME FITTING - Attn to: Kevin Rhone				****				
C18	!!!!	NO DATA !!!!		(881088300	1015	1392	** Closed No Tag)		
C20	!!!!	NO DATA !!!!		(351079300	2269	1218	)		
C22	!!!!	NO DATA !!!!		(011039120	1062	2529	238%	Closed No Tag)	
C24	0755	ERIC D STANEK		0.6	700 D 2.00	1 trv	7.0	700 D .16 018650 DEP 4 2.4 hr	
				001021190	3000	2358	low Efficiency		
Low EFF for Job 0755 rated 617/hr for PRIM									
C26	0837	ERIC D STANEK		7.3	2000 D .44	14 trv	7.0	2000 D .46 020770 DEP 4 2.4 hr	
		GERALD D DAVIS		9.6	3150 N .53	8 trv	10.0	3150 N .51	
				001021160	2540	3165	** Closed No Tag		

C24 2.5hrs.

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
ACME FITTING	.31 D	.51 N	.39 C	14.0 D	10.0 N	0.0 S

T&L MACHINE DETAIL for 03-03-2021 4:00 am to 03-04-2021 5:00 am

JOB			--- per job in---				-suggested corrections				
			RUN MACHINE		EFF	RUN MACHINE		EFF	WORK		
****	MISC #1 - Attn to: Kevin Rhone										****
B02	0317	JAMIE FELMLEE	9.3	7700 D	.65	11 trv	10.0	7700 D	.60	009050	
		ROBERT DURRANT	9.5	9400 N	.77	11 trv	9.5	9400 N	.77		
			717021221	2062		625					
B04	!!!!	NO DATA !!!!	(	326021080	1962	562)					
B06	0235	ROBERT DURRANT	9.5	3600 N	.29	7 trv	9.5	3600 N	.29	014700	
			720020042	1695		2026 *					
B08	0060	JAMIE FELMLEE	9.3	1900 D	.42	8 trv	10.0	1900 D	.39	015370	
			074011192	2004		876					
B10	!!!!	NO DATA !!!!	(	021021021	1709	2278	** Closed)				
B12	!!!!	NO DATA !!!!	(	329021151	2014	1409)					
B14	!!!!	NO DATA !!!!	(	716021150	2069	2587	** Closed No Tag)				
B16	!!!!	NO DATA !!!!	(	002021080	2161	1825)					
B18	0463	KEVIN RHONE	1.0	400 D	.42	2 trv	1.0	400 D	.43	020380 DEP 6 5.6 hr	
			016021091	903		784					
B20	!!!!	NO DATA !!!!	(	3111110090	2183	660 Closed)					
A50	!!!!	NO DATA !!!!	(	289080318	2604	4327	166% Closed No Tag)				
A52	!!!!	NO DATA !!!!	(	190100300	2000	1335 Closed)					
A54	!!!!	NO DATA !!!!	(	0831110090	2162	1559)					

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
MISC #1	.49 D	.53 N	.51 C	21.0 D	19.0 N	0.0 S

T&L MACHINE DETAIL for 03-03-2021 4:00 am to 03-04-2021 5:00 am

				--- per job in---			-suggested corrections		
JOB				RUN MACHINE		EFF	RUN MACHINE EFF WORK		
****	ACME	MISC	- Attn to: Ray Wolf	****					
A40	!!!!	NO DATA	!!!!	(	219106140	2745	1651	)	
A42	!!!!	NO DATA	!!!!	(	641080261	920	2779	302% Closed No Tag	)
A44	!!!!	NO DATA	!!!!	(	650100050	1082	431	)	
A46	!!!!	NO DATA	!!!!	(	471110190	2214	754	)	
A48	!!!!	NO DATA	!!!!	(	388061221	1168	243	Closed	)

T&L MACHINE DETAIL for 03-03-2021 4:00 am to 03-04-2021 5:00 am

			--- per job in---			-suggested corrections			
JOB			RUN MACHINE		EFF	RUN MACHINE		EFF	WORK
****	FITTING - Attn to: Kevin Rhone					****			
A86	!!!!	NO DATA	!!!!	(	582021080	1792	277	)	
A74	!!!!	NO DATA	!!!!	(	001011110	1918	2255	* Closed No Tag)	
A76	!!!!	NO DATA	!!!!	(	021021110	988	951	Closed No Tag)	
A24	!!!!	NO DATA	!!!!						
A25	0253	HERMAN LEWIS		10.2	8150 D	.62	14 trv	9.5	8150 D .67 019440
A26	!!!!	NO DATA	!!!!						
A27	!!!!	NO DATA	!!!!						

PROPOSED CORRECTIONS:

			EFFICIENCY			HOURS		
FITTING			.67 D	.00 N	.67 C	9.5 D	0.0 N	0.0 S

T&L MACHINE DETAIL for 03-03-2021 4:00 am to 03-04-2021 5:00 am

		--- per job in---					-suggested corrections				
JOB		RUN MACHINE		EFF			RUN MACHINE		EFF WORK		
****	HYDROMAT BLOCK CELL - Attn to: Chad Sommerfeldt										****
A10	0560	DARIAN RUGER	10.4	4284 D	.92	36 trv	10.0	4284 D	.95	019970	
		ANTHONY BEARD	10.1	4190 N	.92	25 trv	10.0	4190 N	.93		
			051090251	1459		599					
A12	!!!!	NO DATA !!!!	(	002089121	1966	2522	**	Closed	)		
A14	0573	CHAD M SOMMERFELDT	1.0S	100 D		3 trv	9.5S	100 D		019800	
			002021150	1795		5					

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
HYDROMAT BLOCK CELL	.95 D	.93 N	.94 C	10.0 D	10.0 N	9.5 S

T&L MACHINE DETAIL for 03-03-2021 4:00 am to 03-04-2021 5:00 am

--- per job in---										-suggested corrections					
JOB		RUN MACHINE		EFF		RUN MACHINE		EFF		WORK					
****	BLOCK CELL - Attn to: Chad Sommerfeldt										****	I26 5.5hrs.			
I26	0651	KEVIN MILLS	0.0	1525	N *.**	5	trv	9.0	1525	N .65	018790	>>	TRAINING	<<	
I27	!!!!	NO DATA !!!!													
I40	!!!!	NO DATA !!!!													
										I41 4hrs. 2nd shift					
I41	0503	KOSTAQ MIZAKU	0.0	2550	D *.**	5	trv	10.0	2550	D 1.11	017660				
		9907 DERRICK Wooda	4.7	887	N .82	2	trv	4.5	887	N .86		>>	TRAINING	<<	
I42	!!!!	NO DATA !!!!													
I43	0659	KOSTA TILA	10.3	3150	D 1.09	4	trv	10.0	3150	D 1.13	019050				
I44	0514	SAMIL CANTERO	0.0		D -.--	1	TRV	6.0		D -.--	015410				
I45	0623	HANSEL MAIQUEZ-HER	10.2	5000	D 1.58	8	trv	9.5	5000	D 1.70	018200				
		CHARLES SCRIBNER	0.0	5024	N *.**	8	trv	9.5	5024	N 1.71		>>	TRAINING	<<	
										I46 5hrs. 2nd shift					
I46	0696	ZACHARY FELMLEE	10.3	6840	D 1.33	5	trv	10.0	6840	D 1.37	020080				
		9907 DERRICK Wooda	5.4	2144	N .80	2	trv	5.5	2144	N .78		>>	TRAINING	<<	
I47	0671	BRIAN MALDONADO	10.4	6128	D 1.17	12	trv	10.0	6128	D 1.23	019690				
		9909 Louis Holt	1.7	6200	N 7.37	10	trv	10.0	6200	N 1.24		>>	TRAINING	<<	
I48	0686	JUAN BRAVO	10.5	4960	D 1.05	11	trv	10.0	4960	D 1.10	019550				
		JASON PATTON	10.0	4504	N 1.00	9	trv	9.5	4504	N 1.05		>>	TRAINING	<<	
I49	0689	HANSEL MAIQUEZ-HER	0.1		D -.--						019840	>>	TRAINING	<<	
I50	!!!!	NO DATA !!!!													
A87	0660	AVI CANTERO	10.7	13490	D .88	31	trv	11.0	13490	D .85	019060				
		DONNELL LESANE	4.0	7169	N 1.24	NO	TRV	6.0	7169	N .83		>>	TRAINING	<<	
	0503	DONNELL LESANE	3.6	3060	N .40	15	trv	3.5	3060	N .41	017660	>>	TRAINING	<<	
										621120161 365 624 171%					
A88	0671	AVI CANTERO	1.4		D -.--	13	TRV				019690				
	0659	AVI CANTERO	0.0		D -.--	18	TRV				019050				
			0.0		D -.--	9	TRV								
	0671	AVI CANTERO	3.3		D -.--	35	TRV				019690				
			0.5	9374	D 5.86	10	trv	5.5	9374	D .53					
	0623	AVI CANTERO	5.3	10533	D .91	54	trv	5.5	10533	D .87	018200				
		DONNELL LESANE	3.3	12903	N 1.77	52	trv	5.5	12903	N 1.07		>>	TRAINING	<<	
	0686	DONNELL LESANE	3.6	7164	N .91	NO	TRV	3.5	7164	N .93	019550	>>	TRAINING	<<	
										? ? 0					

PROPOSED CORRECTIONS:

BLOCK CELL		EFFICIENCY		HOURS	
		1.06	D 1.02 N 1.04 C	87.5	D 66.5 N 0.0 S