

T&L MACHINE DETAIL for 02-26-2021 4:00 am to 03-01-2021 5:00 am

	JOB	----- per job in---	-suggested corrections
		c/i RUN MACHINE EFF	RUN MACHINE EFF WORK
****	Special Assembly - Attn to: Cline Brown	****	

H04 !!!!! NO DATA !!!!!

H06 !!!!! NO DATA !!!!!

H08 !!!!! NO DATA !!!!!

H10 !!!!! NO DATA !!!!!

H20 !!!!! NO DATA !!!!!

H12 !!!!! NO DATA !!!!!

H14 !!!!! NO DATA !!!!!

H22 !!!!! NO DATA !!!!!

T&L MACHINE DETAIL for 02-26-2021 4:00 am to 03-01-2021 5:00 am

		----- per job in---			-suggested corrections		
JOB		c/i	RUN	MACHINE	EFF	RUN	MACHINE EFF WORK
****	C-N-C - Attn to: Wayne Brown	****					
L04	!!!!	NO DATA	!!!!				
L06	!!!!	NO DATA	!!!!				
L08	DOWN	RP - Repair	72.0 hrs	BROWN,WAYNE C			
				(360099055 4012 6074 151% Closed)			
L10	!!!!	NO DATA	!!!!	(680070174 3994 2108)			
L12	!!!!	NO DATA	!!!!	(958011084 3881 650)			
L14	!!!!	NO DATA	!!!!	(678090253 2019 416 Closed)			
L16	!!!!	NO DATA	!!!!				
L17	!!!!	NO DATA	!!!!	(017080170 2620 1178)			
L18	!!!!	NO DATA	!!!!	(045021150 2061 2655 ** Closed No Tag)			
L20	!!!!	NO DATA	!!!!	(680110022 3972 3697)			
L22	!!!!	NO DATA	!!!!	(017080170 2620 1178)			
L24	!!!!	NO DATA	!!!!	(017080170 2620 1178)			
L26	!!!!	NO DATA	!!!!	(017080170 2620 1178)			
L30	!!!!	NO DATA	!!!!				
L32	!!!!	NO DATA	!!!!				
L34	!!!!	NO DATA	!!!!				
L36	!!!!	NO DATA	!!!!	(? ? 0)			
L38	!!!!	NO DATA	!!!!				

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				----- per job in---			-suggested corrections		
	JOB		c/i	RUN MACHINE	EFF		RUN MACHINE	EFF	WORK
****	CHARGING VALVE - Attn	to: Tom Jackson & Birol Bozaci	****						
C58	!!!!	NO DATA	!!!!	(618110090	2000	1525	)		
C60	!!!!	NO DATA	!!!!	(871120091	1724	435	)		
C62	!!!!	NO DATA	!!!!	(578011110	1991	1947	)		
C64	!!!!	NO DATA	!!!!	(001021011	2076	2012	Closed No Tag)		
C66	!!!!	NO DATA	!!!!	(621021223	2024	432	)		
C68	!!!!	NO DATA	!!!!	(599011040	2073	1752	)		
C70	!!!!	NO DATA	!!!!	(019021080	2064	491	)		
C72	!!!!	NO DATA	!!!!	(616021082	2048	1108	)		
C74	!!!!	NO DATA	!!!!	(005021010	1997	490	Closed No Tag)		
C76	!!!!	NO DATA	!!!!	(621021222	2023	245	)		
C30	!!!!	NO DATA	!!!!	(016011110	1982	2083	* Closed No Tag)		
C32	!!!!	NO DATA	!!!!	(282050180	2022	2204	* Closed)		
C34	!!!!	NO DATA	!!!!	(097080180	2045	37	)		

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		----- per job in---			-suggested corrections		
JOB		c/i RUN MACHINE EFF			RUN MACHINE EFF WORK		
****	MISC #2 - Attn to: Steve Sawdey	****					
C40	!!!! NO DATA !!!!	(	329021150	2014	1146	)	
C42	!!!! NO DATA !!!!	(	330021220	2177	1160	)	
C44	!!!! NO DATA !!!!	(	621021220	2023	1086	)	
C46	!!!! NO DATA !!!!	(	243011110	1975	1785	)	
C48	!!!! NO DATA !!!!	(	618021150	1994	1432	)	
C50	!!!! NO DATA !!!!	(	017011180	1932	2979	154% Closed No Tag)	
C52	!!!! NO DATA !!!!	(	713021080	2079	2454	* Closed)	
C54	!!!! NO DATA !!!!	(	623021150	1936	570	)	
C56	!!!! NO DATA !!!!	(	716021151	2069	293	)	

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		----- per job in---			-suggested corrections		
JOB		c/i	RUN MACHINE	EFF	RUN MACHINE	EFF	WORK
****	ACME NUT - Attn to: Kevin Rhone	****					
C02	!!!! NO DATA !!!!	(	451043180	2159	2016	Closed	)
C04	!!!! NO DATA !!!!	(	821100210	4044	3903	Closed No Tag	)
C06	!!!! NO DATA !!!!	(	921050220	808	809	* Closed	)
C08	!!!! NO DATA !!!!	(	001115170	1953218171	11171%		)
C10	!!!! NO DATA !!!!	(	001115170	1953218171	11171%		)
C12	!!!! NO DATA !!!!	(	045021150	2061	2655	** Closed No Tag	)
C14	!!!! NO DATA !!!!	(	001020170	1984	573		)
C16	!!!! NO DATA !!!!	(	041011190	2003	2607	** Closed No Tag	)

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----- per job in---										-suggested corrections				
JOB		c/i		RUN MACHINE		EFF		RUN MACHINE		EFF		WORK		
****	ACME FITTING - Attn to: Kevin Rhone										****			
C18	!!!!	NO DATA !!!!		(	881088300	1015	1392	** Closed No Tag)						
C20	!!!!	NO DATA !!!!		(	351079300	2269	1218	)						
C22	!!!!	NO DATA !!!!		(	011039120	1062	2529	238% Closed No Tag)						
C24	0755	ERIC D STANEK		Fri	7.9	2000 D	.41	5	trv	7.5	2000 D	.43	018650	
					001021190	3000	2225							
C26	0837	ERIC D STANEK		Fri	7.9	1600 D	.33	6	trv	7.5	1600 D	.35	020770	
					001021160	2540	1803							

PROPOSED CORRECTIONS:

		EFFICIENCY			HOURS		
ACME FITTING		.39 D	.00 N	.39 C	15.0 D	0.0 N	0.0 S

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----- per job in----														-suggested corrections			
JOB		c/i		RUN MACHINE		EFF		RUN MACHINE		EFF		WORK					
***** MISC #1 - Attn to: Kevin Rhone *****																	
B02	0317	CAMERON BUDZISZEWS	Fri	2.8	3300 D	.91	5	trv	6.5	3300 D	.40	009050					
		GERARDO NEGRON		9.3	5200 N	.44	9	trv	9.0	5200 N	.45						
				713021081	2080	2699	**	Closed No Tag									
B04	!!!!	NO DATA	!!!!	(	326021080	1962	292	)	B06 2hrs. 1st shift								
B06	0235	CAMERON BUDZISZEWS	Fri	0.0	650 D	*.**	1	trv	4.5	650 D	.11	014700 low Efficiency					
		GERARDO NEGRON		3.3	1400 N	.33	4	trv	3.5	1400 N	.31						
				720020040	1696	2382	***	Closed									
Low EFF for Job 0235 rated 1285/hr for PRIM																	
									B08 10hrs. 1st shift								
B08	0060	CAMERON BUDZISZEWS	Fri	10.2	2150 D	.43	6	trv	11.0	2150 D	.40	015370					
		GERARDO NEGRON		6.0	900 N	.31	5	trv	5.5	900 N	.33						
				074011191	2002	2602	**										
B10	!!!!	NO DATA	!!!!	(	021021021	1709	2278	**	Closed)								
B12	!!!!	NO DATA	!!!!	(	329021151	2014	1409	)									
B14	!!!!	NO DATA	!!!!	(	716021150	2069	1932	)									
B16	!!!!	NO DATA	!!!!	(	002021080	2161	1385	)									
B18	!!!!	NO DATA	!!!!	(	016021091	903	687	)									
B20	!!!!	NO DATA	!!!!	(	311110090	2183	660	Closed)									
A50	!!!!	NO DATA	!!!!	(	289080318	2604	4327	166% Closed No Tag)									
A52	!!!!	NO DATA	!!!!	(	190100300	2000	1335	Closed)									
A54	!!!!	NO DATA	!!!!	(	083110090	2162	1559	)									

PROPOSED CORRECTIONS:

		EFFICIENCY			HOURS		
MISC #1		.34 D	.39 N	.36 C	22.0 D	18.0 N	0.0 S

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				----- per job in---			-suggested corrections		
JOB				c/i	RUN	MACHINE	EFF		
***** ACME MISC - Attn to: Ray Wolf *****								RUN	MACHINE EFF WORK
A40	!!!!	NO DATA	!!!!	(	219106140	2745	1651	)	
A42	!!!!	NO DATA	!!!!	(	641080261	920	2779	302% Closed No Tag	)
A44	!!!!	NO DATA	!!!!	(	650100050	1082	431	)	
A46	!!!!	NO DATA	!!!!	(	471110190	2214	754	)	
A48	!!!!	NO DATA	!!!!	(	388061221	1168	243	Closed	)

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JOB		c/i	RUN	MACHINE	EFF	RUN	MACHINE EFF WORK
****	FITTING - Attn to: Kevin Rhone	****					
A86	!!!! NO DATA !!!!	(	582021080	1792	277	)	
A74	!!!! NO DATA !!!!	(	001011110	1918	2061	* Closed No Tag)	
A76	!!!! NO DATA !!!!	(	021021110	988	737	)	
A24	!!!! NO DATA !!!!						
A25	!!!! NO DATA !!!!						
A26	!!!! NO DATA !!!!						
A27	!!!! NO DATA !!!!						

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		----- per job in---						-suggested corrections					
JOB		c/i	RUN MACHINE		EFF				RUN MACHINE		EFF WORK		
****	HYDROMAT BLOCK CELL -	Attn to: Chad Sommerfeldt						****					
								A10 6hrs. 1st shift					
A10	0647	KOSTA TILA	Fri	6.2	3000 D	1.34	6	trv	10.0	3000 D	.83	017920	
		ANTHONY BEARD		4.1	1704 N	1.15	3	trv	4.5	1704 N	1.05		
		011021251 1086 283											
A12	!!!!	NO DATA !!!!	(002089121 1966 1624 Closed)										
								A14 2hrs. 1st shift					
A14	0634	KOSTA TILA	Fri	1.9	535 D	.71	1	trv	4.5	535 D	.30	017520	
		ANTHONY BEARD		5.8	2140 N	.92	4	trv	5.5	2140 N	.97		
		003021160 2122 3991 188% Closed No Tag											

PROPOSED CORRECTIONS:

	EFFICIENCY				HOURS			
HYDROMAT BLOCK CELL	.67	D	1.01	N	.81	C	14.5	D 10.0 N 0.0 S

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----- per job in----										-suggested corrections				
JOB		c/i	RUN MACHINE		EFF		RUN MACHINE		EFF	WORK				
****	BLOCK CELL - Attn to: Chad Sommerfeldt										****			
I26	!!!!	NO DATA !!!!												
I27	!!!!	NO DATA !!!!												
I40	!!!!	NO DATA !!!!												
I41	!!!!	NO DATA !!!!												
I42	!!!!	NO DATA !!!!										KostaQ .5hrs 1st shift		
I43	0659	AVI CANTERO	Fri	6.4	2001	D	1.12	3	trv	6.0	2001	D	1.19	019050
		KOSTAQ MIZAKU		0.7	231	D	1.24	1	trv	1.5	231	D	.55	
		CHARLES SCRIBNER		0.0	2640	N	*.**	3	trv	9.5	2640	N	.99	
I44	0514	CHARLES SCRIBNER	Thu	0.0	2208	N	*.**	NO TRV	9.0	2208	N	1.12	015410	
I45	0690	HANSEL MAIQUEZ-HER	Fri	9.8	5200	D	1.06	12	trv	9.5	5200	D	1.09	020170
		9909 Louis Holt		0.2	4502	N	54.02	11	trv	9.5	4502	N	.95	>> TRAINING <
I46	!!!!	NO DATA !!!!												
I47	0672	KEVIN MILLS	Thu	0.0	6000	N	*.**	9	trv	9.0	6000	N	1.33	019700
		KOSTAQ MIZAKU	Fri	4.5	2560	D	1.15	5	trv	5.0	2560	D	1.02	>> TRAINING <
I48	0686	HANSEL MAIQUEZ-HER	Fri	0.1		D	-.--						019550	
		KOSTAQ MIZAKU		0.9	1000	D	2.47	2	trv	2.0	1000	D	1.11	>> TRAINING <
		KEVIN MILLS		0.0	4632	N	*.**	8	trv	9.5	4632	N	1.08	
I49	0689	9909 Louis Holt	Thu	0.0	5000	N	*.**	15	trv	9.5	5000	N	1.05	019840 >> TRAINING <
I50	!!!!	NO DATA !!!!												
A87	0687	CLINE BROWN	Sat	0.0		D	-.--	40 TRV					019510	DEP 14 6.4 hr
														>> TRAINING <
751010151 1736 5483 316%														
A88	!!!!	NO DATA !!!! (101120230 1188 1220 *)												

PROPOSED CORRECTIONS:

BLOCK CELL		EFFICIENCY			HOURS		
		1.07	D	1.09	N	1.08	C 24.0 D 56.0 N 0.0 S