

T&L MACHINE DETAIL for 02-22-2021 4:00 am to 02-23-2021 5:00 am

		--- per job in---				-suggested corrections				
JOB		RUN MACHINE		EFF		RUN MACHINE		EFF WORK		
****	Special Assembly - Attn to: Cline Brown					****				
H04	!!!!	NO DATA !!!!								
H06	!!!!	NO DATA !!!!								
H08	!!!!	NO DATA !!!!								
H10	!!!!	NO DATA !!!!								
H20	0503	THOM NGUYEN	10.7	1350 D	.72	NO TRV	10.0	1350 D	.77 017660	
H12	!!!!	NO DATA !!!!								
H14	!!!!	NO DATA !!!!								
H22	!!!!	NO DATA !!!!								

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
Special Assembly	.77 D	.00 N	.77 C	10.0 D	0.0 N	0.0 S

T&L MACHINE DETAIL for 02-22-2021 4:00 am to 02-23-2021 5:00 am

JOB				--- per job in---				-suggested corrections							
				RUN	MACHINE	EFF		RUN	MACHINE	EFF	WORK				
****	C-N-C - Attn to: Wayne Brown						****	L04 9hrs.							
L04	0009	KEVIN STOKELIN		10.5	471 N	.52	NO TRV	10.0	471 N	.54	015160				
L06	0014	KEVIN STOKELIN		10.5	601 N	.66	NO TRV	10.0	601 N	.69	015130				
L08	DOWN	RP - Repair	24.0 hrs	BROWN,WAYNE C (360099055 4012 6074 151% Closed)											
L10	!!!!	NO DATA	!!!!	(680070174 3994 2108)											
L12	6007	GLENN DAVIS		9.6	915 D	1.06	24 trv	10.0	915 D	1.02	015590				
				958011084 3881				0							
L14	!!!!	NO DATA	!!!!	(678090253 2019 416 Closed)											
L16	!!!!	NO DATA	!!!!												
L17	6041	HOANG HO		10.4	481 D	.93	1 trv	10.0	481 D	.96	019740				
				017080170 2620				710							
L18	0704	GLENN DAVIS		7.8	468 D	.10	2 trv	10.0	468 D	.08	020830				
								>> TRAINING << low QUANTITY							
				045021150 2061 1792											
Low EFF for Job 0704 rated 618/hr for PRIM															
L20	6028	JOSE RIVERA		10.7	1788 D	1.79	1 trv	10.0	1788 D	1.92	018980				
				680110022 3972				2155							
L22	6010	HOANG HO		10.3	835 D	1.16	3 trv	10.0	835 D	1.19	016260				
				017080170 2620				710							
L24	!!!!	NO DATA	!!!!	(017080170 2620 710)											
L26	!!!!	NO DATA	!!!!	(017080170 2620 710)											
L30	!!!!	NO DATA	!!!!												
L32	!!!!	NO DATA	!!!!												
L34	!!!!	NO DATA	!!!!												
L36	6510	STEPAN MALYK		9.4	200 D	.51	2 trv	9.0	200 D	.53	020790				
								DEP 23 0.5 hr							
				?				>> TRAINING <<							
				?				0							
L38	!!!!	NO DATA	!!!!												

PROPOSED CORRECTIONS:

EFFICIENCY				HOURS		
C-N-C	.96 D	.62 N	.87 C	59.0 D	20.0 N	0.0 S

T&L MACHINE DETAIL for 02-22-2021 4:00 am to 02-23-2021 5:00 am

--- per job in---										-suggested corrections				
JOB		RUN MACHINE		EFF		RUN MACHINE		EFF		WORK				
****	CHARGING VALVE - Attn to: Tom Jackson & Birol Bozaci										****			
C58	!!!!	NO DATA !!!!		(618110090 2000 1525)		C60 9hrs. 1st shift 7hrs. 2nd shift								
C60	0318	THOMAS A JACKSON		7.2	8000 D	.74	6 trv	6.5	8000 D	.82	020450	DEP 19	3.5 hr	
		PATRICK KELLY		8.7	5700 N	.44	4 trv	10.0	5700 N	.38				
				621070220	1025	2915	284%							
C62	!!!!	NO DATA !!!!		(002021010 1936 1072)										
C64	!!!!	NO DATA !!!!		(001021011 2076 2012 Closed No Tag)										
C66	!!!!	NO DATA !!!!		(578011110 1991 995)										
C68	!!!!	NO DATA !!!!		(599011040 2073 1752)		C70 8hrs. 1st shift								
C70	0404	DAMON P HASTINGS		9.1	4400 D	.42	7 trv	10.0	4400 D	.38	018530			
		GERARDO NEGRON		7.7	4400 N	.49	10 trv	7.5	4400 N	.51				
				017011180	1932	2187	*	C72 1.5hrs.						
C72	0251	GERARDO NEGRON		7.1	457 N	.06	3 trv	7.0	457 N	.06	019670	low	QUANTITY	
				616021082	2048	1001								
Low EFF for Job 0251 rated 1125/hr for PRIM														
C74	!!!!	NO DATA !!!!		(005021010 1997 490 Closed No Tag)										
C76	0433	DAMON P HASTINGS		9.1	6850 D	.67	12 trv	10.0	6850 D	.61	018860			
				618021152	1996	1677								
C30	!!!!	NO DATA !!!!		(016011110 1982 2083 *)										
C32	!!!!	NO DATA !!!!		(282050180 2022 2204 * Closed)										
C34	!!!!	NO DATA !!!!		(097080180 2045 37)										

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
CHARGING VALVE	.57 D	.33 N	.46 C	26.5 D	24.5 N	0.0 S

T&L MACHINE DETAIL for 02-22-2021 4:00 am to 02-23-2021 5:00 am

		--- per job in---						-suggested corrections			
JOB		RUN MACHINE EFF						RUN MACHINE EFF WORK			
**** MISC #2 - Attn to: Steve Sawdey ****											
C40	0121	BRYANT MAHON	10.4	6900	D	.59	11 trv	10.0	6900	D	.61 019260
		EDWIN PAYNE	10.2	6300	N	.55	10 trv	10.0	6300	N	.56
		329021150 2014 810									
C42	0138	BRYANT MAHON	10.4	6500	D	.54	10 trv	10.0	6500	D	.56 019340
		EDWIN PAYNE	10.3	7500	N	.63	11 trv	10.0	7500	N	.65
		329021151 2014 1163									
C44	0253	STEVEN G SAWDEY	2.3S	200	D		3 trv	8.5S	200	D	019440
			1.3	900	D	.70	2 trv	1.5	900	D	.60
		618021151 1994 1735									
C46	0075	GORDON CURLEY	10.4	6440	D	.73	6 trv	10.0	6440	D	.75 019200
		243011110 1975 1704									
C48	0126	CASEY KAYE	8.4	5600	N	.60	9 trv	10.0	5600	N	.50 018480
		618021150 1994 0									
C50	0022	GORDON CURLEY	10.4	5220	D	.48	10 trv	10.0	5220	D	.49 015240
		CASEY KAYE	8.4	6000	N	.68	10 trv	10.0	6000	N	.57
		017011180 1932 2187 *						C52 2hrs.			
C52	0069	BIROL BOZACI	2.0	1000	D	.33	3 trv				
		713021080 2079 1395									
C54	0037	BIROL BOZACI	6.3S	150	D		4 trv	6.5S	150	D	015250
			3.2	2400	D	.61	3 trv	3.0	2400	D	.64
		623021150 1936 76									
C56	0381	PATRICK KELLY	8.7	8400	N	.76	14 trv	10.0	8400	N	.65 011790
		713021080 2079 1395									

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
MISC #2	.58 D	.58 N	.58 C	47.5 D	50.0 N	15.0 S

T&L MACHINE DETAIL for 02-22-2021 4:00 am to 02-23-2021 5:00 am

		--- per job in---				-suggested corrections				
JOB		RUN MACHINE		EFF		RUN MACHINE		EFF WORK		
****	ACME NUT - Attn to: Kevin Rhone ****									
C02	!!!!	NO DATA !!!!		(451043180 2159		2016 Closed)				
C04	!!!!	NO DATA !!!!		(821100210 4044		3903 Closed No Tag)				
C06	!!!!	NO DATA !!!!		(921050220 808		809 * Closed \		C08 1.5 hrs.		
C08	0700	LARRY P RODWELL		3.3	300 N .12	6 trv	4.0	300 N .10	018220 low Efficiency	
				001115170 1953216661		11094%				
Low EFF for Job 0700 rated 765/hr for PRIM										
C10	!!!!	NO DATA !!!!		(001115170 1953216661		11094%)				
C12	0757	RAYMOND E WOLF		6.1	2367 D .65	6 trv	9.5	2367 D .42	020020	
		LARRY P RODWELL		8.3	3050 N .61	8 trv	10.0	3050 N .51		
				045021150 2061		1792				
C14	!!!!	NO DATA !!!!		(001020170 1984		573)		C16 1.5 hrs. 2nd shift		
C16	0758	RAYMOND E WOLF		6.1	1850 D .51	6 trv	9.5	1850 D .32	020340	
		LARRY P RODWELL		2.0	275 N .23	4 trv	4.5	275 N .10	low Efficiency	
				041011190 2003		2134 *				
Low EFF for Job 0758 rated 600/hr for PRIM										

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
ACME NUT	.37 D	.32 N	.35 C	19.0 D	18.5 N	0.0 S

T&L MACHINE DETAIL for 02-22-2021 4:00 am to 02-23-2021 5:00 am

		--- per job in---				-suggested corrections					
JOB		RUN MACHINE		EFF		RUN MACHINE		EFF WORK			
****	ACME FITTING - Attn to: Kevin Rhone ****										
C18	!!!!	NO DATA !!!!		(	881088300 1015	1392	** Closed No Tag)				
C20	!!!!	NO DATA !!!!		(	351079300 2269	1218	)				
C22	!!!!	NO DATA !!!!		(	011039120 1062	2529	238% Closed No Tag)				
C24	0755	ERIC D STANEK		9.3	2200 D	.38	6 trv	9.0	2200 D	.40	018650
		KEMAL TIRNOVA		6.6	2440 D	.60	4 trv	6.0	2440 D	.66	DEP 17 4.2 hr
				001021190	3000	638					
C26	0837	ERIC D STANEK		9.3	2600 D	.45	7 trv	9.0	2600 D	.47	020770
		KEMAL TIRNOVA		6.6	2370 D	.58	5 trv	6.0	2370 D	.64	DEP 17 4.2 hr
				001021160	2540	600					

PROPOSED CORRECTIONS:

		EFFICIENCY			HOURS		
ACME FITTING		.52 D	.00 N	.52 C	30.0 D	0.0 N	0.0 S

T&L MACHINE DETAIL for 02-22-2021 4:00 am to 02-23-2021 5:00 am

		--- per job in---				-suggested corrections			
JOB		RUN MACHINE		EFF		RUN MACHINE		EFF	WORK
**** MISC #1 - Attn to: Kevin Rhone ****									
B02	0317	KEVIN RHONE	0.0S	200 D	1 trv	0.0S	200 D		009050 DEP 6 10.1 hr
		GERALD D DAVIS	10.2	6550 N .50	10 trv	10.0	6550 N .51		
			713021081	2080	1637				
B04	!!!!	NO DATA !!!!	(	326021080	1962	187	)		
B06	!!!!	NO DATA !!!!	(	720020040	1696	1516	Closed)		
						B08 10hrs 1st shift			
B08	0060	LEELAND FULLER	6.1	2350 D .79	6 trv	5.5	2350 D .87		015370
		GERALD D DAVIS	10.2	2300 N .46	5 trv	10.0	2300 N .47		
	DOWN	TS - Tooling Shortage	5.7 hrs	DURRANT, ROBERT					
			074011191	2002	991				
B10	!!!!	NO DATA !!!!	(	021021021	1709	1894	* Closed)		
B12	0100	LEELAND FULLER	6.6	4050 D .48	8 trv	10.0	4050 D .32		016950
			329021151	2014	1163				
						B14 10hrs. 2nd shift			
B14	0300	JAMIE FELMLEE	10.1	8500 D .66	12 trv	10.0	8500 D .66		020150
		ROBERT DURRANT	9.4	9300 N .77	11 trv	9.5	9300 N .76		
			716021150	2069	1053				
B16	!!!!	NO DATA !!!!	(	002021080	2161	1385	)		
B18	0463	JAMIE FELMLEE	10.0	4300 D .46	11 trv	10.0	4300 D .47		020380
		ROBERT DURRANT	9.4	4150 N .48	11 trv	9.5	4150 N .47		
			016021091	903	639				
B20	!!!!	NO DATA !!!!	(	311110090	2183	660	Closed)		
A50	!!!!	NO DATA !!!!	(	289080318	2604	4327	166% Closed No Tag)		
A52	!!!!	NO DATA !!!!	(	190100300	2000	1335	Closed)		
A54	!!!!	NO DATA !!!!	(	083110090	2162	1559	)		

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
MISC #1	.54 D	.55 N	.55 C	35.5 D	39.0 N	0.0 S

T&L MACHINE DETAIL for 02-22-2021 4:00 am to 02-23-2021 5:00 am

				--- per job in---			-suggested corrections		
JOB				RUN MACHINE		EFF	RUN MACHINE EFF WORK		
****	ACME	MISC	- Attn to: Ray Wolf	****					
A40	!!!!	NO DATA	!!!!	(	219106140	2745	1651	)	
A42	!!!!	NO DATA	!!!!	(	641080261	920	2779	302% Closed No Tag	)
A44	!!!!	NO DATA	!!!!	(	650100050	1082	431	)	
A46	!!!!	NO DATA	!!!!	(	471110190	2214	754	)	
A48	!!!!	NO DATA	!!!!	(	388061221	1168	243	Closed	)

T&L MACHINE DETAIL for 02-22-2021 4:00 am to 02-23-2021 5:00 am

			--- per job in---			-suggested corrections			
JOB			RUN MACHINE		EFF	RUN MACHINE		EFF	WORK
****	FITTING - Attn to: Kevin Rhone								****
A86	!!!!	NO DATA	!!!!	(	573110230	2039	2355	* Closed)	
A74	!!!!	NO DATA	!!!!	(	001011110	1918	1712	)	
A76	!!!!	NO DATA	!!!!	(	021021110	988	619	)	
A24	!!!!	NO DATA	!!!!						
A25	0456	HERMAN LEWIS		10.1	8075 D	.55	14 trv	9.5	8075 D .59 018920
A26	!!!!	NO DATA	!!!!						
A27	!!!!	NO DATA	!!!!						

PROPOSED CORRECTIONS:

			EFFICIENCY			HOURS		
FITTING			.59 D	.00 N	.59 C	9.5 D	0.0 N	0.0 S

T&L MACHINE DETAIL for 02-22-2021 4:00 am to 02-23-2021 5:00 am

JOB		--- per job in---						-suggested corrections					
		RUN	MACHINE	EFF				RUN	MACHINE	EFF	WORK		
****	HYDROMAT BLOCK CELL -	Attn to: Chad Sommerfeldt						****					
A10	0560	DARIAN RUGER	10.5	4086	D	.87	24	trv	10.0	4086	D	.91	019970
		ANTHONY BEARD	10.2	4341	N	.95	26	trv	10.0	4341	N	.96	
			851021031	1436		1205	A12 5hrs.						
A12	0661	KOSTA TILA	4.4	2000	D	1.24	5	trv	10.0	2000	D	.54	018680
			002089121	1966		279	A14 9hrs.						
A14	0634	KOSTA TILA	5.6	3816	D	1.72	6	trv	10.0	3816	D	.95	017520
			003021160	2122		1493							

A12 5hrs.

A14 9hrs.

PROPOSED CORRECTIONS:

		EFFICIENCY			HOURS		
HYDROMAT BLOCK CELL		.80	D	.96	N	.84	C 30.0 D 10.0 N 0.0 S

T&L MACHINE DETAIL for 02-22-2021 4:00 am to 02-23-2021 5:00 am

--- per job in---															-suggested corrections				
JOB			RUN MACHINE			EFF		RUN MACHINE			EFF		WORK						
****	BLOCK CELL - Attn to: Chad Sommerfeldt															****			
I26	!!!!	NO DATA !!!!																	
I27	!!!!	NO DATA !!!!																	
I40	!!!!	NO DATA !!!!																	
I41	0503	HANSEL MAIQUEZ-HER	0.1		D	-.--								017660					
		9909 Louis Holt	0.1	2001	N	*.**	4	trv	8.0	2001	N	1.09		>> TRAINING <<					
I42	0613	KOSTAQ MIZAKU	9.3	2340	D	1.25	4	trv	10.0	2340	D	1.17	017030						
		CHARLES SCRIBNER	0.0	2100	N	*.**	3	trv	9.5	2100	N	1.11							
I43	0642	JUAN BRAVO	10.5	2604	D	1.03	4	trv	10.0	2604	D	1.09	018120						
		9907 DERRICK Wooda	9.8	2652	N	1.13	4	trv	9.5	2652	N	1.16		>> TRAINING <<					
I44	0514	9909 Louis Holt	0.0	240	N	*.**	1	trv	1.0	240	N	1.09	015410	>> TRAINING <<					
I45	0690	ZACHARY FELMLEE	10.4	4536	D	.87	NO TRV		10.0	4536	D	.91	020170						
I46	!!!!	NO DATA !!!!																	
I47	0672	BRIAN MALDONADO	10.4	5800	D	1.11	11	trv	10.0	5800	D	1.16	019700						
		KEVIN MILLS	0.0	6245	N	*.**	11	trv	9.0	6245	N	1.39							
I48	0686	HANSEL MAIQUEZ-HER	10.3	4264	D	.92	10	trv	10.0	4264	D	.95	019550						
		JASON PATTON	9.9	4440	N	.99	9	trv	9.5	4440	N	1.04		>> TRAINING <<					
I49	!!!!	NO DATA !!!!																	
I50	!!!!	NO DATA !!!!																	
A87	0696	AVI CANTERO	10.3	14404	D	1.00	30	trv	10.5	14404	D	.98	020080						
		DONNELL LESANE	6.2	11144	N	1.28	NO TRV		8.5	11144	N	.94		>> TRAINING <<					
	0659	DONNELL LESANE	0.8	1019	N	.91	NO TRV		1.0	1019	N	.73	019050	>> TRAINING <<					
			?				?	0											
A88	0672	AVI CANTERO	3.2	3556	D	.35	29	trv	4.0	3556	D	.28	019700						
	0689	AVI CANTERO	6.0	9206	D	.70	45	trv	6.5	9206	D	.64	019840						
		DONNELL LESANE	7.0	14998	N	.97	35	trv	9.5	14998	N	.72		>> TRAINING <<					
			191011130	1763			0												

I47 10hrs. 2nd shift

PROPOSED CORRECTIONS:

BLOCK CELL	EFFICIENCY	HOURS
	.96 D 1.06 N 1.01 C	71.0 D 65.5 N 0.0 S