

NO TIME OUT: 018920 02-18-21 08:33 am SECO A25 4989
NO TIME OUT: 019700 02-19-21 04:34 am SECO I47 3099

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T&L MACHINE DETAIL for 02-18-2021 4:00 am to 02-19-2021 5:00 am

		--- per job in---				-suggested corrections			
JOB		RUN MACHINE		EFF		RUN MACHINE		EFF	WORK
*****	Special Assembly - Attn to: Cline Brown *****								
H04	!!!!	NO DATA !!!!							
H06	6600	ARIEL DIAZ	2.5	835 D	.35	1 trv	2.5	835 D	.36 020640 DEP 7 3.7 hr >> TRAINING <<
H08	!!!!	NO DATA !!!!							
H10	!!!!	NO DATA !!!!							
H20	0503	THOM NGUYEN	8.2	1050 D	.73	NO TRV	7.5	1050 D	.80 017660
H12	!!!!	NO DATA !!!!							
H14	!!!!	NO DATA !!!!							
H22	0558	THOM NGUYEN	4.4	800 D	.92	NO TRV	4.5	800 D	.89 017800

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
Special Assembly	.75 D	.00 N	.75 C	14.5 D	0.0 N	0.0 S

T&L MACHINE DETAIL for 02-18-2021 4:00 am to 02-19-2021 5:00 am

JOB			--- per job in---				-suggested corrections			
*****	C-N-C	- Attn to: Wayne Brown	*****	RUN	MACHINE	EFF	RUN	MACHINE	EFF	WORK
L04	0009	KEVIN STOKELIN		9.9	501 N	.58	NO TRV	9.5	501 N	.61 015160
L06	0014	KEVIN STOKELIN		9.9	507 N	.59	NO TRV	9.5	507 N	.61 015130
L08	DOWN	RP - Repair	24.0 hrs	BROWN,WAYNE C (360099055 4012 6074 151% Closed)						
L10	!!!!	NO DATA !!!!		(680070174 3994 2108)						
L12	6007	GLENN DAVIS		9.5	922 D	1.08	24 trv	10.0	922 D	1.02 015590
				958011083	3880	3543				
L14	!!!!	NO DATA !!!!		(678090253 2019 416 Closed)						
L16	0015	STEPAN MALYK		10.4	325 D	.63	NO TRV	10.0	325 D	.65 015740 >> TRAINING <<
L17	6041	HOANG HO		10.2	481 D	.94	1 trv	10.0	481 D	.96 019740
				017080170	2620	542				
L18	!!!!	NO DATA !!!!		(002100190 1891 259)						
L20	!!!!	NO DATA !!!!		(680110022 3972 1719)						
L22	6010	HOANG HO		10.1	917 D	1.30	3 trv	10.0	917 D	1.31 016260
				017080170	2620	542				
L24	!!!!	NO DATA !!!!		(017080170 2620 542)						
L26	!!!!	NO DATA !!!!		(017080170 2620 542)						
L30	!!!!	NO DATA !!!!								
L32	!!!!	NO DATA !!!!								
L34	!!!!	NO DATA !!!!								
L36	!!!!	NO DATA !!!!		(? ? 0)						
L38	6511	JOHN A LEE		4.0S	D	1 TRV	4.0S	D		020780 DEP 12 6.7 hr

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
C-N-C	.99 D	.61 N	.87 C	40.0 D	19.0 N	4.0 S

T&L MACHINE DETAIL for 02-18-2021 4:00 am to 02-19-2021 5:00 am

		--- per job in---				-suggested corrections					
JOB		RUN MACHINE		EFF	RUN MACHINE		EFF	WORK			
****	CHARGING VALVE - Attn to: Tom Jackson & Birol Bozaci										****
C58	!!!!	NO DATA !!!!		(618110090 2000 1525)							
C60	0318	THOMAS A JACKSON PATRICK KELLY	9.1	7750 D	.57	6 trv	8.5	7750 D	.61	020450 DEP 19 1.4 hr	
			6.4	7000 N	.73	6 trv	7.5	7000 N	.62		
			621070220 1025		2167 211%						
C62	0474	PATRICK KELLY	4.3	2200 N	.55	6 trv	5.5	2200 N	.43	014540	
			002021010 1936		1072						
C64	0317	GERALD D DAVIS	0.7	N	-.--	5 TRV	1.0	N	-.--	009050	
			001021011 2076		2012 Closed	No Tag					
C66	0315	GERALD D DAVIS	2.5	1300 N	.52	5 trv	2.5	1300 N	.52	019620	
			578011110 1991		648						
C68	0470	GERALD D DAVIS	7.8	3850 N	.49	6 trv	7.5	3850 N	.51	014450	
			599011040 2073		1752						
C70	0404	GERALD D DAVIS	9.7	5250 N	.47	8 trv	9.0	5250 N	.50	018530	
			017011180 1932		1436	C72 2hrs					
C72	0251	GERARDO NEGRON	3.2	650 N	.18	2 trv	4.5	650 N	.13	019670 low Efficiency	
			616021082 2048		970						
Low EFF for Job 0251 rated 1125/hr for PRIM											
C74	!!!!	NO DATA !!!!		(005021010 1997 490 Closed No Tag)							
C76	0433	CAMERON BUDZISZEWS GERARDO NEGRON	9.3	7000 D	.67	14 trv	10.0	7000 D	.62	018860	
			9.2	5150 N	.50	10 trv	9.5	5150 N	.48		
			618021152 1996		1197	C30 6hrs. 1st shift					
C30	0036	CAMERON BUDZISZEWS GERARDO NEGRON	5.5	3800 D	.46	6 trv	10.0	3800 D	.25	018960	
			6.0	3435 N	.38	5 trv	5.5	3435 N	.42		
			016011110 1982		2083	*					
C32	!!!!	NO DATA !!!!		(282050180 2022 2204 * Closed)							
C34	!!!!	NO DATA !!!!		(097080180 2045 37)							

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
CHARGING VALVE	.49 D	.46 N	.47 C	28.5 D	52.5 N	0.0 S

T&L MACHINE DETAIL for 02-18-2021 4:00 am to 02-19-2021 5:00 am

JOB		--- per job in---					-suggested corrections				
		RUN MACHINE		EFF			RUN MACHINE		EFF		WORK
**** MISC #2 - Attn to: Steve Sawdey ****											
C40	0121	STEVEN G SAWDEY	9.1S	200 D		3 trv	8.5S	200 D		019260	
			1.0	800 D	.70	NO TRV	1.0	800 D	.71		
			329021150	2014		256					
C42	0138	BRYANT MAHON	9.7	6700 D	.59	10 trv	10.0	6700 D	.58	019340	
		EDWIN PAYNE	10.4	6100 N	.51	9 trv	10.0	6100 N	.53		
			329021151	2014		456					
C44	0316	BRYANT MAHON	9.7	6000 D	.62	11 trv	10.0	6000 D	.60	019630	
		EDWIN PAYNE	10.4	5000 N	.48	9 trv	10.0	5000 N	.50		
			618021151	1994		1659					
C46	!!!!	NO DATA !!!!	(	243011110	1975	1510)					
C48	0126	BIROL BOZACI	2.9	1250 D	.38	2 trv	3.0	1250 D	.37	018480	DEP 9 6.6 hr
			616021081	2048		2280	* Closed No Tag				
C50	!!!!	NO DATA !!!!	(	017011180	1932	1436)					
C52	0069	BIROL BOZACI	2.9	3650 D	.83	4 trv	3.0	3650 D	.81	015710	DEP 9 6.6 hr
		CASEY KAYE	7.3	2600 N	.24	4 trv	8.0	2600 N	.22		
			713021080	2079		1160					
C54	0016	GORDON CURLEY	10.1	5065 D	.54	7 trv	10.0	5065 D	.55	017810	
		PATRICK KELLY	2.0	1200 N	.64	2 trv	2.0	1200 N	.65		
		CASEY KAYE	1.9	1500 N	.88	2 trv	2.0	1500 N	.81		
			619110160	2013		2408	* Closed No Tag				
C56	0381	GORDON CURLEY	10.1	4900 D	.38	6 trv	10.0	4900 D	.38	011790	
		CASEY KAYE	9.1	6700 N	.57	8 trv	10.0	6700 N	.52		
			713021080	2079		1160					

PROPOSED CORRECTIONS:

		EFFICIENCY			HOURS		
MISC #2		.54 D	.48 N	.51 C	47.0 D	42.0 N	8.5 S

T&L MACHINE DETAIL for 02-18-2021 4:00 am to 02-19-2021 5:00 am

				--- per job in---			-suggested corrections			
JOB				RUN MACHINE		EFF	RUN MACHINE		EFF	WORK
****	ACME NUT - Attn to: Kevin Rhone				****					
C02	!!!!	NO DATA		!!!!	(	451043180	2159	2016	Closed	)
C04	!!!!	NO DATA		!!!!	(	821100210	4044	3903	Closed No Tag	)
C06	!!!!	NO DATA		!!!!	(	921050220	808	809	* Closed	)
C08	!!!!	NO DATA		!!!!	(	001115170	1953216639	11093%	)	
C10	0825	LARRY P	RODWELL		7.7	3800 N	.64	6 trv	7.5	3800 N .66 018570
					001115170	1953216639	11093%			
C12	0757	LARRY P	RODWELL		7.7	1600 N	.35	6 trv	7.5	1600 N .36 020020
					045021150	2061	971			
C14	!!!!	NO DATA		!!!!	(	001020170	1984	573	)	
C16	!!!!	NO DATA		!!!!	(	041011190	2003	1851	)	

PROPOSED CORRECTIONS:

		EFFICIENCY			HOURS		
ACME NUT		.00 D	.51 N	.51 C	0.0 D	15.0 N	0.0 S

T&L MACHINE DETAIL for 02-18-2021 4:00 am to 02-19-2021 5:00 am

		--- per job in---				-suggested corrections			
JOB		RUN MACHINE		EFF		RUN MACHINE		EFF WORK	
****	ACME FITTING - Attn to: Kevin Rhone				****				
C18	!!!!	NO DATA !!!!		(	881088300	1015	1392	** Closed No Tag)	
C20	!!!!	NO DATA !!!!		(	351079300	2269	1218	)	
C22	0890	ERIC D STANEK		4.4	1100 D	.28	6 trv	4.5	1100 D .27 014710 DEP 4 0.8 hr
				011039120	1062	2529	238%	Closed No Tag	
C24	0755	ERIC D STANEK		0.7	1100 D	2.49	NO TRV	5.5	1100 D .32 018650 DEP 4 0.8 hr
				001021190	3000		0		
C26	0837	ERIC D STANEK		9.8	2600 D	.43	7 trv	9.5	2600 D .44 020770 DEP 4 0.8 hr
				001021160	2540		0		

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
ACME FITTING	.37 D	.00 N	.37 C	19.5 D	0.0 N	0.0 S

T&L MACHINE DETAIL for 02-18-2021 4:00 am to 02-19-2021 5:00 am

JOB		--- per job in---				-suggested corrections				
		RUN MACHINE		EFF		RUN MACHINE		EFF WORK		
****	MISC #1 - Attn to: Kevin Rhone					****				
B02	0460	LEELAND FULLER	8.0	9325 D	.91	11 trv	10.0	9325 D	.73	014030
			713021081	2080	1470					
B04	!!!!	NO DATA !!!!	(	326021080	1962	187)				
B06	!!!!	NO DATA !!!!	(	720020040	1696	1516	Closed)			
							B08 2hrs. 2nd shift			
B08	0060	LEELAND FULLER	8.0	2500 D	.63	6 trv	10.0	2500 D	.51	015370
		ROBERT DURRANT	1.9	460 N	.48	4 trv	3.0	460 N	.31	
	DOWN	TS - Tooling Shortage		8.8 hrs	DURRANT, ROBERT					
			074011191	2002	521					
B10	0451	ROBERT DURRANT	6.7	7000 N	.69	6 trv	6.0	7000 N	.78	013650
			021021021	1709	1894	* Closed				
							B12 7hrs.			
B12	0100	JAMIE FELMLEE	6.7	3700 D	.43	7 trv	9.5	3700 D	.30	016950
			329021151	2014	456					
B14	!!!!	NO DATA !!!!	(	716021150	2069	590)				
B16	!!!!	NO DATA !!!!	(	002021080	2161	1385)				
							B18 4hrs. 1st shift			
B18	0463	JAMIE FELMLEE	3.0	2400 D	.86	7 trv	9.5	2400 D	.27	020380
		ROBERT DURRANT	8.7	4400 N	.55	9 trv	9.5	4400 N	.50	
			016021091	903	411					
B20	!!!!	NO DATA !!!!	(	311110090	2183	660	Closed)			
A50	!!!!	NO DATA !!!!	(	289080318	2604	4327	166% Closed No Tag)			
A52	!!!!	NO DATA !!!!	(	190100300	2000	1335	Closed)			
A54	!!!!	NO DATA !!!!	(	083110090	2162	1559)				

PROPOSED CORRECTIONS:

EFFICIENCY		HOURS		
MISC #1	.46 D .56 N .49 C	39.0 D	18.5 N	0.0 S

T&L MACHINE DETAIL for 02-18-2021 4:00 am to 02-19-2021 5:00 am

				---	per job in---					-suggested corrections
JOB				RUN MACHINE		EFF				
****	ACME	MISC	- Attn to: Ray Wolf	****			RUN MACHINE	EFF	WORK	
A40	!!!!	NO DATA	!!!!		(	219106140	2745	1651	)	
A42	!!!!	NO DATA	!!!!		(	641080261	920	2779	302% Closed No Tag	)
A44	!!!!	NO DATA	!!!!		(	650100050	1082	431	)	
A46	!!!!	NO DATA	!!!!		(	471110190	2214	754	)	
A48	!!!!	NO DATA	!!!!		(	388061221	1168	243	Closed	)

T&L MACHINE DETAIL for 02-18-2021 4:00 am to 02-19-2021 5:00 am

		--- per job in---				-suggested corrections			
JOB		RUN MACHINE		EFF		RUN MACHINE		EFF WORK	
****	FITTING - Attn to: Kevin Rhone	****							
A86	!!!! NO DATA !!!!	(	573110230	2039	2355	*	Closed	)	
A74	!!!! NO DATA !!!!	(	001011110	1918	1712	)			
A76	!!!! NO DATA !!!!	(	021021110	988	619	)			
A24	!!!! NO DATA !!!!	A25 job 2456 ran 5725 8hrs							
A25	!!!! NO DATA !!!!								
A26	0036 HERMAN LEWIS	1.4	1075 D	.53	1 trv	1.5	1075 D	.50	018960
A27	!!!! NO DATA !!!!								

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
FITTING	.50 D	.00 N	.50 C	1.5 D	0.0 N	0.0 S

T&L MACHINE DETAIL for 02-18-2021 4:00 am to 02-19-2021 5:00 am

JOB		--- per job in---				-suggested corrections			
		RUN	MACHINE	EFF		RUN	MACHINE	EFF	WORK
****	HYDROMAT BLOCK CELL - Attn to: Chad Sommerfeldt ****								
A10	0560	ANTHONY BEARD	2.2	911 N	.91	6 trv	2.5	911 N	.81 019970
			131011130	1436	1420				
A12	0661	CHAD M SOMMERFELDT	0.5S	100 D		1 trv	10.0S	100 D	018680
			002089121	1966	13				
A14	0634	DARIAN RUGER	10.4	4166 D	1.00	6 trv	10.0	4166 D	1.04 017520
			003021160	2122	779				

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
HYDROMAT BLOCK CELL	1.04 D	.81 N	1.00 C	10.0 D	2.5 N	10.0 S

T&L MACHINE DETAIL for 02-18-2021 4:00 am to 02-19-2021 5:00 am

--- per job in---										-suggested corrections										
JOB					RUN MACHINE EFF					RUN MACHINE EFF					WORK					
****	BLOCK CELL - Attn to: Chad Sommerfeldt										****									
I26	!!!!	NO DATA !!!!																		
I27	!!!!	NO DATA !!!!																		
I40	!!!!	NO DATA !!!!																		
I41	0503	HANSEL MAIQUEZ-HER	10.4	2463	D	1.03	5	trv		10.0	2463	D	1.07		017660					
										I42 9hrs. 2nd shift										
I42	0613	KOSTAQ MIZAKU	9.1	2310	D	1.26	4	trv		10.0	2310	D	1.16		017030					
		9909 Louis Holt	1.1	1902	N	8.92	3	trv		9.5	1902	N	1.00			>> TRAINING <<				
										I43 3.5hrs. 1st shift 3hrs. 2nd shift										
I43	0642	KOSTA TILA	4.1	900	D	.91	1	trv		5.0	900	D	.75		018120					
		JASON PATTON	0.0	888	N	*.**	2	trv		4.5	888	N	.82			>> TRAINING <<				
I44	0514	JUAN BRAVO	0.4	2142	D	27.82	4	trv		9.5	2142	D	1.02		015410					
		CHARLES SCRIBNER	0.0	2118	N	*.**	1	trv		9.0	2118	N	1.07							
										I45 4.5hrs										
I45	0691	ZACHARY FELMLEE	5.3	1968	D	.74	5	trv		5.5	1968	D	.72		020180					
										I46 4hrs. 1st shift										
I46	0697	ZACHARY FELMLEE	5.0	2152	D	.86	2	trv		5.0	2152	D	.86		019560					
		JASON PATTON	5.2	3848	N	1.49	4	trv		5.0	3848	N	1.54			>> TRAINING <<				
										I47 10hrs. 2nd shift										
I47	0672	BRIAN MALDONADO	10.4	5640	D	1.09	9	trv		10.0	5640	D	1.13		019700					
		9907 DERRICK Wooda	0.0	5448	N	*.**	11	trv		0.0	5448	N	*.**			>> TRAINING <<				
										I48 9hrs. 1st shift										
I48	0686	GERSON JAMES	10.4	3632	D	.78	10	trv		10.0	3632	D	.81		019550					
		9907 DERRICK Wooda	9.7		N	-.--				9.0		N	-.--			>> TRAINING <<				
		KEVIN MILLS	0.0	4120	N	*.**	8	trv		0.0	4120	N	*.**							
										I49 5hrs.										
I49	0685	KOSTA TILA	5.4	2200	D	.81	6	trv		5.5	2200	D	.80		019730					
I50	!!!!	NO DATA !!!!																		
A87	0651	AVI CANTERO	6.1	4738	D	.35	13	trv		6.0	4738	D	.36		018790					
		0696 AVI CANTERO	0.4	7673	D	14.95	6	trv		1.5	7673	D	3.65		020080	HI Efficiency				
		DONNELL LESANE	9.9	13354	N	.97	NO TRV			9.5	13354	N	1.00			>> TRAINING <<				
			481011070	1147	1036															
A88	0686	AVI CANTERO	8.4	15009	D	.82	50	trv		8.0	15009	D	.85		019550					
		0672 AVI CANTERO	0.4	3154	D	2.69	8	trv		1.5	3154	D	.66		019700					
		DONNELL LESANE	9.9	14630	N	.46	20	trv		9.5	14630	N	.48			>> TRAINING <<				
										431011070 1345 2138 159%										

PROPOSED CORRECTIONS:

		EFFICIENCY				HOURS			
BLOCK CELL		.95	D	1.16	N	1.03	C	87.5	D 56.0 N 0.0 S