

NO TIME OUT: 019560 02-11-21 04:51 pm SECO I46 3336
NO TIME OUT: 019730 02-11-21 04:55 pm SECO I49 6795
NO TIME OUT: 018120 02-11-21 05:01 pm SECO I43 9907
NO TIME OUT: 014030 02-11-21 05:07 pm PRIM B02 4317
NO TIME OUT: 015370 02-11-21 05:07 pm PRIM B08 4317
NO TIME OUT: 015160 02-11-21 05:14 pm SECO L04 5129
NO TIME OUT: 015130 02-11-21 05:15 pm SECO L06 5129
NO TIME OUT: 019970 02-11-21 05:22 pm PRIM A10 3533
NO TIME OUT: 019750 02-11-21 05:25 pm PRIM L17 6095
NO TIME OUT: 020460 02-11-21 05:25 pm PRIM L18 6095
NO TIME OUT: 019290 02-11-21 05:25 pm PRIM C40 5689
NO TIME OUT: 019500 02-11-21 05:25 pm PRIM C42 5689
NO TIME OUT: 018530 02-11-21 05:28 pm PRIM C70 3995
NO TIME OUT: 018860 02-11-21 05:28 pm PRIM C76 3995
NO TIME OUT: 018220 02-11-21 05:34 pm PRIM C08 1191
NO TIME OUT: 020020 02-11-21 05:34 pm PRIM C12 1191
NO TIME OUT: 011790 02-11-21 06:57 pm PRIM C56 7495
NO TIME OUT: 015710 02-11-21 06:57 pm PRIM C52 7495
NO TIME OUT: 020180 02-11-21 11:33 pm SECO I45 3350

T&L MACHINE DETAIL for 02-11-2021 4:00 am to 02-12-2021 5:00 am

		--- per job in---				-suggested corrections				
JOB		RUN MACHINE		EFF		RUN MACHINE		EFF WORK		
****	Special Assembly - Attn to: Cline Brown					****				
H04	!!!!	NO DATA !!!!								
H06	!!!!	NO DATA !!!!								
H08	!!!!	NO DATA !!!!								
H10	!!!!	NO DATA !!!!								
H20	0503	THOM NGUYEN	10.6	1350 D	.73	NO TRV	10.0	1350 D	.77 017660	
H12	!!!!	NO DATA !!!!								
H14	!!!!	NO DATA !!!!								
H22	!!!!	NO DATA !!!!								

PROPOSED CORRECTIONS:

	EFFICIENCY			H O U R S		
Special Assembly	.77 D	.00 N	.77 C	10.0 D	0.0 N	0.0 S

T&L MACHINE DETAIL for 02-11-2021 4:00 am to 02-12-2021 5:00 am

		--- per job in---					-suggested corrections					
JOB		RUN MACHINE		EFF			RUN MACHINE		EFF		WORK	
****	C-N-C - Attn to: Wayne Brown											****
L04	0009	JOSE RIVERA	10.7	577 D	.62	NO TRV	10.0	577 D	.66	015160		
		KEVIN STOKELIN	10.3	491 N	.55	NO TRV	10.0	491 N	.56			
L06	0014	JOSE RIVERA	10.7	605 D	.65	NO TRV	10.0	605 D	.70	015130		
		KEVIN STOKELIN	10.3	609 N	.68	NO TRV	10.0	609 N	.70			
L08	DOWN	RP - Repair	24.0 hrs BROWN,WAYNE C									
			(360099055 4012 6074 151% Closed)									
L10	!!!!	NO DATA !!!!	(680070174 3994 2108)									
L12	!!!!	NO DATA !!!!	(958011083 3880 1992)									
L14	!!!!	NO DATA !!!!	(678090253 2019 416 Closed)									
L16	0017	STEPAN MALYK	10.8	335 D	.62	NO TRV	10.5	335 D	.64	015760	>> TRAINING <<	
L17	6042	HOANG HO	7.1	432 D	1.22	4 trv	10.0	432 D	.86	019750		
		MICHAEL LAMB	9.8	463 N	.95	1 trv	9.5	463 N	.97			
			959080202 512 61									
L18	6200	HOANG HO	10.1	575 D	.76	1 trv	9.5	575 D	.81	020460		
		MICHAEL LAMB	9.8	537 N	.73	1 trv	9.5	537 N	.75			
			002100190 1891 0									
L20	!!!!	NO DATA !!!!	(680110022 3972 1719)									
L22	!!!!	NO DATA !!!!	(089010150 1162 1557 ** Closed No Tag)									
L24	!!!!	NO DATA !!!!	(089010150 1162 1557 ** Closed No Tag)									
L26	!!!!	NO DATA !!!!	(089010150 1162 1557 ** Closed No Tag)									
L30	!!!!	NO DATA !!!!										
L32	!!!!	NO DATA !!!!										
L34	!!!!	NO DATA !!!!										
L36	0414	GLENN DAVIS	9.9	355 D	.92	NO TRV	10.0	355 D	.91	018450		
			001021010 2075 1830									
L38	0610	GLENN DAVIS	9.9	368 D	.19	2 trv	10.0	368 D	.19	020220	>> TRAINING << low Efficiency	

PROPOSED CORRECTIONS:

		EFFICIENCY			H O U R S		
C-N-C		.68 D	.75 N	.70 C	70.0 D	39.0 N	0.0 S

T&L MACHINE DETAIL for 02-11-2021 4:00 am to 02-12-2021 5:00 am

		--- per job in---						-suggested corrections			
JOB		RUN MACHINE		EFF		RUN MACHINE		EFF		WORK	
****	CHARGING VALVE - Attn to: Tom Jackson & Birol Bozaci ****										
C58	!!!!	NO DATA !!!!		(618110090 2000 1525)							
C60	0327	DAMON P HASTINGS	7.4	6200 D	.98	5	trv	10.0	6200 D	.72	018040
		PATRICK KELLY	1.8	7200 N	4.58	6	trv	10.0	7200 N	.84	
			511011151 1724 1007								
C62	0474	DAMON P HASTINGS	7.4	2200 D	.32	5	trv	10.0	2200 D	.24	014540
			002021010 1936 356								
C64	0317	THOMAS A JACKSON	10.1	5400 D	.42	8	trv	9.5	5400 D	.44	009050 DEP 19 0.5 hr
		GERALD D DAVIS	4.5	5150 N	.88	6	trv	5.0	5150 N	.80	
			001021011 2076 1543								
C66	0479	THOMAS A JACKSON	10.1	6200 D	.62	10	trv	9.5	6200 D	.65	016970 DEP 19 0.5 hr
		GERALD D DAVIS	4.5	4200 N	.93	6	trv	5.0	4200 N	.84	
			003021010 2142 734								
C68	0470	PATRICK KELLY	1.8	5000 N	2.73	8	trv	10.0	5000 N	.50	014450
			599011040 2073 1283								
C70	0404	GERARDO NEGRON	9.9	6700 N	.59	11	trv	10.0	6700 N	.58	018530
			015011040 1932 2190		* Closed No Tag						
C72	0251	BIROL BOZACI	9.0	5300 D	.52	9	trv	10.0	5300 D	.47	019670
			616021082 2048 924								
C74	!!!!	NO DATA !!!!		(005021010 1997 490 Closed No Tag)							
C76	0433	BIROL BOZACI	9.0	5150 D	.51	9	trv	10.0	5150 D	.46	018860
		GERARDO NEGRON	9.9	5160 N	.47	10	trv	10.0	5160 N	.46	
			616021083 2048 1406								
C30	!!!!	NO DATA !!!!		(016011110 1982 1462)							
C32	!!!!	NO DATA !!!!		(282050180 2022 2204		* Closed)					
C34	!!!!	NO DATA !!!!		(097080180 2045 37)							

PROPOSED CORRECTIONS:

	EFFICIENCY			H O U R S		
CHARGING VALVE	.50 D	.64 N	.56 C	59.0 D	50.0 N	0.0 S

T&L MACHINE DETAIL for 02-11-2021 4:00 am to 02-12-2021 5:00 am

JOB			--- per job in---				-suggested corrections				
****	MISC #2	- Attn to: Steve Sawdey	****	RUN	MACHINE	EFF	RUN	MACHINE	EFF	WORK	
C40	0146	EDWIN PAYNE		9.9	5700 N	.51	9 trv	10.0	5700 N	.51	019290
				005021011	1998		2030 *				
C42	0306	BRYANT MAHON		9.9	7500 D	.76	11 trv	9.5	7500 D	.79	019500
		EDWIN PAYNE		9.9	6900 N	.70	10 trv	10.0	6900 N	.69	
				326021081	1962		1151				
C44	0302	BRYANT MAHON		9.9	7000 D	.63	10 trv	9.5	7000 D	.65	018620
				616021080	2048		1246				
C46	!!!!	NO DATA !!!!		(	243011110	1975	1314)				
C48	0126	STEVEN G SAWDEY		2.8S	200 D		1 trv	10.0S	200 D		018480
				616021081	2048		440				
C50	!!!!	NO DATA !!!!		(	017011180	1932	687)				
C52	0069	GORDON CURLEY		10.3	6150 D	.40	8 trv	10.0	6150 D	.41	015710
		CASEY KAYE		8.5	7300 N	.57	9 trv	10.0	7300 N	.49	
				699110230	2136		2287 * Closed				
C54	!!!!	NO DATA !!!!		(	619110160	2013	1967 Closed No Tag)				
C56	0381	GORDON CURLEY		10.3	6580 D	.50	9 trv	10.0	6580 D	.51	011790
		CASEY KAYE		8.5	3200 N	.29	4 trv	10.0	3200 N	.25	
				001021010	2075		1830				

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
MISC #2	.59 D	.48 N	.54 C	39.0 D	40.0 N	10.0 S

T&L MACHINE DETAIL for 02-11-2021 4:00 am to 02-12-2021 5:00 am

JOB		--- per job in---				-suggested corrections						
		RUN MACHINE		EFF		RUN MACHINE		EFF WORK				
****	ACME NUT - Attn to: Kevin Rhone					****						
C02	!!!!	NO DATA		!!!!	(451043180	2159	2016 Closed)					
C04	!!!!	NO DATA		!!!!	(821100210	4044	3903 Closed No Tag)					
C06	!!!!	NO DATA		!!!!	(921050220	808	809	* Closed)				
C08	0700	LARRY P RODWELL			9.9	3500 N	.46	9 trv	10.0	3500 N	.46	018220
					001115170	1953215163	11017%					
C10	!!!!	NO DATA		!!!!	(001115170	1953215163	11017%)					
C12	0757	RAYMOND E WOLF			4.8	1962 D	.69	6 trv	5.0	1962 D	.65	020020
		LARRY P RODWELL			7.0	1400 N	.33	6 trv	7.0	1400 N	.33	
					044021080	2081	1656					
C14	!!!!	NO DATA		!!!!	(001020170	1984	573)					
C16	0758	RAYMOND E WOLF			0.0	232 D	*.**	1 trv	0.0	232 D	*.**	020340
		LARRY P RODWELL			1.7	40 N	.04	NO TRV	1.5	40 N	.04	low Efficiency
					041011190	2003	1851					
Low EFF for Job 0758 rated 600/hr for PRIM												

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
ACME NUT	.73 D	.38 N	.45 C	5.0 D	18.5 N	0.0 S

T&L MACHINE DETAIL for 02-11-2021 4:00 am to 02-12-2021 5:00 am

		--- per job in---			-suggested corrections		
JOB		RUN MACHINE		EFF	RUN MACHINE		EFF WORK
***** ACME FITTING - Attn to: Kevin Rhone *****							
C18	!!!! NO DATA !!!!	(881088300	1015	1392	** Closed No Tag)		
C20	!!!! NO DATA !!!!	(351079300	2269	1218	)		
C22	0890 ERIC D STANEK	0.8S 200 D		3 trv	1.0S 200 D		014710 DEP 4 8.4 hr
		1.9 1000 D .59		2 trv	2.0 1000 D .56		DEP 4 8.4 hr
		011039120 1062	1652	156%			
C24	!!!! NO DATA !!!!	(905108090	1094	4171	381% Closed No Tag)		
C26	!!!! NO DATA !!!!	(001011183	1273	1404	* Closed No Tag)		

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
ACME FITTING	.56 D	.00 N	.56 C	2.0 D	0.0 N	1.0 S

T&L MACHINE DETAIL for 02-11-2021 4:00 am to 02-12-2021 5:00 am

JOB			--- per job in---				-suggested corrections			
****	MISC	#1 - Attn to: Kevin Rhone	****	RUN	MACHINE	EFF	RUN	MACHINE	EFF	WORK
B02	0460	LEELAND FULLER	8.5	9800 D	.90	12 trv	10.0	9800 D	.76	014030
		ROBERT DURRANT	9.8	4250 N	.34	11 trv	9.5	4250 N	.35	
			713021081	2080		653				
B04	!!!!	NO DATA !!!!	(	326021080	1962	187)				
B06	!!!!	NO DATA !!!!	(	720020040	1696	1509 Closed)				
B08	0060	LEELAND FULLER	8.5	2775 D	.66	7 trv	10.0	2775 D	.56	015370
		ROBERT DURRANT	9.8	2100 N	.44	6 trv	9.5	2100 N	.45	
			074011190	2000		1634				
B10	!!!!	NO DATA !!!!	(	021021021	1709	1072 Closed)				
B12	!!!!	NO DATA !!!!	(	322011181	1986	2068 * Closed)				
B14	0300	CAMERON BUDZISZEWS	10.2	6000 D	.46	7 trv	10.0	6000 D	.47	020150
			709011251	2083		2130 *				
B16	0465	CAMERON BUDZISZEWS	10.2	10000 D	.60	8 trv	10.0	10000 D	.61	014720
			002021080	2161		1115				
B18	0496	JAMIE FELMLEE	9.6	5300 D	.60	9 trv	10.0	5300 D	.57	020130
			016021091	903		74				
B20	!!!!	NO DATA !!!!	(	311110090	2183	660 Closed)				
A50	0009	JAMIE FELMLEE	9.6	4100 D	.60	9 trv	10.0	4100 D	.57	015160
			917048113	2604		2386				
A52	!!!!	NO DATA !!!!	(	190100300	2000	1335 Closed)				
A54	!!!!	NO DATA !!!!	(	083110090	2162	1559)				

PROPOSED CORRECTIONS:

		EFFICIENCY			H O U R S		
MISC #1		.59 D	.40 N	.54 C	60.0 D	19.0 N	0.0 S

T&L MACHINE DETAIL for 02-11-2021 4:00 am to 02-12-2021 5:00 am

				---	per job in---				-suggested corrections
JOB				RUN MACHINE		EFF	RUN MACHINE		
***** ACME MISC - Attn to: Ray Wolf *****							EFF	WORK	
A40	!!!!	NO DATA	!!!!	(	219106140	2745	1651	)	
A42	!!!!	NO DATA	!!!!	(	641080261	920	2779	302% Closed No Tag	)
A44	!!!!	NO DATA	!!!!	(	650100050	1082	431	)	
A46	!!!!	NO DATA	!!!!	(	471110190	2214	754	)	
A48	!!!!	NO DATA	!!!!	(	388061221	1168	243	Closed	)

T&L MACHINE DETAIL for 02-11-2021 4:00 am to 02-12-2021 5:00 am

			--- per job in---				-suggested corrections				
JOB			RUN MACHINE		EFF	RUN MACHINE		EFF	WORK		
****	FITTING - Attn to: Kevin Rhone					****					
A86	!!!!	NO DATA	!!!!	(	573110230	2039	2133	* Closed)			
A74	!!!!	NO DATA	!!!!	(	001011110	1918	1517	)			
A76	!!!!	NO DATA	!!!!	(	021021022	313	920	294% Closed No Tag)			
A24	!!!!	NO DATA	!!!!								
A25	0315	HERMAN LEWIS		1.3	900 D	.56	2 trv	1.5	900 D	.47	019620
	0456	KEVIN RHONE		0.0S	125 D		1 trv	0.0S	125 D		018920 DEP 6 9.9 hr
A26	0036	HERMAN LEWIS		9.1	7125 D	.54	9 trv	8.5	7125 D	.58	018960
A27	!!!!	NO DATA	!!!!								

PROPOSED CORRECTIONS:

			EFFICIENCY			HOURS		
FITTING			.56 D	.00 N	.56 C	10.0 D	0.0 N	0.0 S

T&L MACHINE DETAIL for 02-11-2021 4:00 am to 02-12-2021 5:00 am

		--- per job in---					-suggested corrections				
JOB		RUN MACHINE		EFF			RUN MACHINE		EFF WORK		
****	HYDROMAT BLOCK CELL -	Attn to: Chad Sommerfeldt					****				
A10	0560	DARIAN RUGER	10.4	4116	D	.88	26	trv	10.0	4116	D .91 019970
		ANTHONY BEARD	10.1	4508	N	1.00	26	trv	10.0	4508	N 1.00
			851021030			364		0			
A12	!!!!	NO DATA !!!!	(	001011182	1961	2819	*** Closed No Tag)				
A14	!!!!	NO DATA !!!!	(	276099099	1942	4078	210% Closed No Tag)				

PROPOSED CORRECTIONS:

	EFFICIENCY			H O U R S		
HYDROMAT BLOCK CELL	.91	D	1.00	N	.96	C 10.0 D 10.0 N 0.0 S

T&L MACHINE DETAIL for 02-11-2021 4:00 am to 02-12-2021 5:00 am

--- per job in---										-suggested corrections				
JOB			RUN MACHINE		EFF		RUN MACHINE		EFF		WORK			
****	BLOCK CELL - Attn to: Chad Sommerfeldt										****			
I26	0643	HANSEL MAIQUEZ-HER	10.5	2700 D	.86	5	trv	10.0	2700 D	.90	018110			
		KEVIN MILLS	0.0	2700 N	*.**	4	trv	9.5	2700 N	.95		>> TRAINING <<		
I27	0534	GERSON JAMES	10.5	2480 D	.52	NO TRV		10.0	2480 D	.55	016390			
I40	!!!!	NO DATA !!!!												
I41	0503	KOSTAQ MIZAKU	2.1	585 D	1.19	1	trv	2.0	585 D	1.27	017660			
		9909 Louis Holt	0.0	132 N	*.**	1	trv	0.5	132 N	1.15		>> TRAINING <<		
I42	0613	KOSTAQ MIZAKU	6.5	1554 D	1.19	4	trv	7.5	1554 D	1.04	017030			
		9909 Louis Holt	3.1	1755 N	2.88	3	trv	9.0	1755 N	.98		>> TRAINING <<		
I43	0642	KOSTA TILA	10.7	2502 D	.98	4	trv	10.0	2502 D	1.04	018120	>> TRAINING <<		
		9907 DERRICK Wooda	10.0	2472 N	1.03	4	trv	9.5	2472 N	1.08		>> TRAINING <<		
I44	!!!!	NO DATA !!!!												
I45	0691	DONNELL LESANE	0.5		N -.--						020180	>> TRAINING <<		
			3.4	4464 N	2.60	10	trv	4.0	4464 N	2.23		HI Efficiency		
I46	0697	JUAN BRAVO	9.2	6032 D	1.31	8	trv	10.0	6032 D	1.21	019560			
		JASON PATTON	10.2	7000 N	1.37	7	trv	9.5	7000 N	1.47		>> TRAINING <<		
I47	0695	DONNELL LESANE	6.0		N -.--			5.5		N -.--	019830	>> TRAINING <<		
I48	0688	BRIAN MALDONADO	10.4	3588 D	.86	8	trv	10.0	3588 D	.90	019520			
I49	0685	ZACHARY FELMLEE	0.0	3808 D	*.**	12	trv	10.0	3808 D	.76	019730			
		CHARLES SCRIBNER	9.8	4304 N	.88	12	trv	9.5	4304 N	.91		>> TRAINING <<		
I50	!!!!	NO DATA !!!!												
A87	0613	AVI CANTERO	6.8	7814 D	1.06	15	trv	8.0	7814 D	.90	017030			
	0514	AVI CANTERO	0.6	2745 D	4.32	10	trv	2.5	2745 D	1.04	015410			
			811021031	1076		755								
A88	0697	AVI CANTERO	9.4	17442 D	.84	25	trv	11.0	17442 D	.72	019560			
			?			?	0							

PROPOSED CORRECTIONS:

	EFFICIENCY	HOURS
BLOCK CELL	.90 D 1.06 N .96 C	91.0 D 57.0 N 0.0 S