

NO TIME OUT: 019560 02-11-21 04:51 pm SECO I46 3336
NO TIME OUT: 019730 02-11-21 04:55 pm SECO I49 6795
NO TIME OUT: 018120 02-11-21 05:01 pm SECO I43 9907
NO TIME OUT: 014030 02-11-21 05:07 pm PRIM B02 4317
NO TIME OUT: 015370 02-11-21 05:07 pm PRIM B08 4317
NO TIME OUT: 015160 02-11-21 05:14 pm SECO L04 5129
NO TIME OUT: 015130 02-11-21 05:15 pm SECO L06 5129
NO TIME OUT: 019970 02-11-21 05:22 pm PRIM A10 3533
NO TIME OUT: 019750 02-11-21 05:25 pm PRIM L17 6095
NO TIME OUT: 020460 02-11-21 05:25 pm PRIM L18 6095
NO TIME OUT: 019290 02-11-21 05:25 pm PRIM C40 5689
NO TIME OUT: 019500 02-11-21 05:25 pm PRIM C42 5689
NO TIME OUT: 018530 02-11-21 05:28 pm PRIM C70 3995
NO TIME OUT: 018860 02-11-21 05:28 pm PRIM C76 3995
NO TIME OUT: 018220 02-11-21 05:34 pm PRIM C08 1191
NO TIME OUT: 020020 02-11-21 05:34 pm PRIM C12 1191
NO TIME OUT: 011790 02-11-21 06:57 pm PRIM C56 7495
NO TIME OUT: 015710 02-11-21 06:57 pm PRIM C52 7495
NO TIME OUT: 020180 02-11-21 11:33 pm SECO I45 3350

T&L MACHINE DETAIL for 02-11-2021 4:00 am to 02-12-2021 5:00 am

		--- per job in---				-suggested corrections				
JOB		RUN MACHINE		EFF		RUN MACHINE		EFF WORK		
****	Special Assembly - Attn to: Cline Brown					****				
H04	!!!!	NO DATA !!!!								
H06	!!!!	NO DATA !!!!								
H08	!!!!	NO DATA !!!!								
H10	!!!!	NO DATA !!!!								
H20	0503	THOM NGUYEN	10.6	1350 D	.73	NO TRV	10.0	1350 D	.77 017660	
H12	!!!!	NO DATA !!!!								
H14	!!!!	NO DATA !!!!								
H22	!!!!	NO DATA !!!!								

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
Special Assembly	.77 D	.00 N	.77 C	10.0 D	0.0 N	0.0 S

T&L MACHINE DETAIL for 02-11-2021 4:00 am to 02-12-2021 5:00 am

--- per job in---						-suggested corrections					
JOB	RUN MACHINE EFF					RUN MACHINE EFF WORK					
****	C-N-C - Attn to: Wayne Brown ****					L04 9hrs 2nd shift					
L04	0009	JOSE RIVERA	10.7	577 D	.62	NO TRV	10.0	577 D	.66	015160	
		KEVIN STOKELIN	10.3	491 N	.55	NO TRV	10.0	491 N	.56		
L06	0014	JOSE RIVERA	10.7	605 D	.65	NO TRV	10.0	605 D	.70	015130	
		KEVIN STOKELIN	10.3	609 N	.68	NO TRV	10.0	609 N	.70		
L08	DOWN	RP - Repair	24.0	hrs	BROWN,WAYNE C						
					(360099055 4012 6074 151% Closed)						
L10	!!!!	NO DATA !!!!		(680070174 3994 2108)							
L12	!!!!	NO DATA !!!!		(958011083 3880 1992)							
L14	!!!!	NO DATA !!!!		(678090253 2019 416 Closed)							
L16	0017	STEPAN MALYK	10.8	335 D	.62	NO TRV	10.5	335 D	.64	015760	>> TRAINING <<
L17	6042	HOANG HO	7.1	432 D	1.22	4 trv	10.0	432 D	.86	019750	
		MICHAEL LAMB	9.8	463 N	.95	1 trv	9.5	463 N	.97		
			959080202	512	61						
L18	6200	HOANG HO	10.1	575 D	.76	1 trv	9.5	575 D	.81	020460	
		MICHAEL LAMB	9.8	537 N	.73	1 trv	9.5	537 N	.75		
			002100190	1891	0						
L20	!!!!	NO DATA !!!!		(680110022 3972 1719)							
L22	!!!!	NO DATA !!!!		(089010150 1162 1557 ** Closed No Tag)							
L24	!!!!	NO DATA !!!!		(089010150 1162 1557 ** Closed No Tag)							
L26	!!!!	NO DATA !!!!		(089010150 1162 1557 ** Closed No Tag)							
L30	!!!!	NO DATA !!!!									
L32	!!!!	NO DATA !!!!									
L34	!!!!	NO DATA !!!!									
L36	0414	GLENN DAVIS	9.9	355 D	.92	NO TRV	10.0	355 D	.91	018450	
			001021010	2075	1830						
L38	0610	GLENN DAVIS	9.9	368 D	.19	2 trv	10.0	368 D	.19	020220	>> TRAINING << low Efficiency

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
C-N-C	.68 D	.75 N	.70 C	70.0 D	39.0 N	0.0 S

T&L MACHINE DETAIL for 02-11-2021 4:00 am to 02-12-2021 5:00 am

		--- per job in---				-suggested corrections				
JOB		RUN MACHINE		EFF		RUN MACHINE		EFF WORK		
****	CHARGING VALVE - Attn	to: Tom Jackson & Birol Bozaci				****				
C58	!!!! NO DATA !!!!	(	618110090	2000	1525	)	C60 8.5hrs 1st shift			
C60	0327 DAMON P HASTINGS	7.4	6200 D	.98	5	trv	10.0	6200 D	.72 018040	
	PATRICK KELLY	1.8	7200 N	4.58	6	trv	10.0	7200 N	.84	
		511011151	1724	1007	C62 5hrs					
C62	0474 DAMON P HASTINGS	7.4	2200 D	.32	5	trv	10.0	2200 D	.24 014540	
		002021010	1936	356	C64 8hrs 2nd shift					
C64	0317 THOMAS A JACKSON	10.1	5400 D	.42	8	trv	9.5	5400 D	.44 009050 DEP 19 0.5 hr	
	GERALD D DAVIS	4.5	5150 N	.88	6	trv	5.0	5150 N	.80	
		001021011	2076	1543	C66 8hrs 2nd shift					
C66	0479 THOMAS A JACKSON	10.1	6200 D	.62	10	trv	9.5	6200 D	.65 016970 DEP 19 0.5 hr	
	GERALD D DAVIS	4.5	4200 N	.93	6	trv	5.0	4200 N	.84	
		003021010	2142	734						
C68	0470 PATRICK KELLY	1.8	5000 N	2.73	8	trv	10.0	5000 N	.50 014450	
		599011040	2073	1283						
C70	0404 GERARDO NEGRON	9.9	6700 N	.59	11	trv	10.0	6700 N	.58 018530	
		015011040	1932	2190	* Closed No Tag					
C72	0251 BIROL BOZACI	9.0	5300 D	.52	9	trv	10.0	5300 D	.47 019670	
		616021082	2048	924						
C74	!!!! NO DATA !!!!	(	005021010	1997	490	Closed No Tag)				
C76	0433 BIROL BOZACI	9.0	5150 D	.51	9	trv	10.0	5150 D	.46 018860	
	GERARDO NEGRON	9.9	5160 N	.47	10	trv	10.0	5160 N	.46	
		616021083	2048	1406						
C30	!!!! NO DATA !!!!	(	016011110	1982	1462	)				
C32	!!!! NO DATA !!!!	(	282050180	2022	2204	* Closed)				
C34	!!!! NO DATA !!!!	(	097080180	2045	37	)				

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
CHARGING VALVE	.50 D	.64 N	.56 C	59.0 D	50.0 N	0.0 S

T&L MACHINE DETAIL for 02-11-2021 4:00 am to 02-12-2021 5:00 am

JOB			--- per job in---				-suggested corrections			
			RUN MACHINE		EFF		RUN MACHINE		EFF	WORK
****	MISC #2 - Attn to: Steve Sawdey					****				
C40	0146	EDWIN PAYNE	9.9	5700 N	.51	9 trv	10.0	5700 N	.51	019290
			005021011	1998		2030 *				
C42	0306	BRYANT MAHON	9.9	7500 D	.76	11 trv	9.5	7500 D	.79	019500
		EDWIN PAYNE	9.9	6900 N	.70	10 trv	10.0	6900 N	.69	
			326021081	1962		1151				
C44	0302	BRYANT MAHON	9.9	7000 D	.63	10 trv	9.5	7000 D	.65	018620
			616021080	2048		1246				
C46	!!!!	NO DATA !!!!	(	243011110	1975	1314)				
C48	0126	STEVEN G SAWDEY	2.8S	200 D		1 trv	10.0S	200 D		018480
			616021081	2048		440				
C50	!!!!	NO DATA !!!!	(	017011180	1932	687)				
C52	0069	GORDON CURLEY	10.3	6150 D	.40	8 trv	10.0	6150 D	.41	015710
		CASEY KAYE	8.5	7300 N	.57	9 trv	10.0	7300 N	.49	
			699110230	2136		2287 * Closed				
C54	!!!!	NO DATA !!!!	(	619110160	2013	1967 Cl	C56 5hrs 2nd shift			
C56	0381	GORDON CURLEY	10.3	6580 D	.50	9 trv	10.0	6580 D	.51	011790
		CASEY KAYE	8.5	3200 N	.29	4 trv	10.0	3200 N	.25	
			001021010	2075		1830				

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
MISC #2	.59 D	.48 N	.54 C	39.0 D	40.0 N	10.0 S

T&L MACHINE DETAIL for 02-11-2021 4:00 am to 02-12-2021 5:00 am

JOB		--- per job in---				-suggested corrections					
		RUN MACHINE		EFF		RUN MACHINE		EFF WORK			
****	ACME NUT - Attn to: Kevin Rhone					****					
C02	!!!!	NO DATA		!!!!	(451043180	2159	2016 Closed)				
C04	!!!!	NO DATA		!!!!	(821100210	4044	3903 Closed No Tag)				
C06	!!!!	NO DATA		!!!!	(921050220	808	809	* Closed)			
C08	0700	LARRY P RODWELL		9.9	3500 N	.46	9 trv	10.0	3500 N	.46	018220
				001115170	1953215163	11017%					
C10	!!!!	NO DATA		!!!!	(001115170	1953215163	11017%)				
C12	0757	RAYMOND E WOLF		4.8	1962 D	.69	6 trv	5.0	1962 D	.65	020020
		LARRY P RODWELL		7.0	1400 N	.33	6 trv	7.0	1400 N	.33	
				044021080	2081	1656					
C14	!!!!	NO DATA		!!!!	(001020170	1984	573)				
C16	0758	RAYMOND E WOLF		0.0	232 D	*.**	1 trv	0.0	232 D	*.**	020340
		LARRY P RODWELL		1.7	40 N	.04	NO TRV	1.5	40 N	.04	low Efficiency
				041011190	2003	1851					
Low EFF for Job 0758 rated 600/hr for PRIM											

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
ACME NUT	.73 D	.38 N	.45 C	5.0 D	18.5 N	0.0 S

T&L MACHINE DETAIL for 02-11-2021 4:00 am to 02-12-2021 5:00 am

		--- per job in---			-suggested corrections		
JOB		RUN MACHINE		EFF	RUN MACHINE		EFF WORK
***** ACME FITTING - Attn to: Kevin Rhone *****							
C18	!!!! NO DATA !!!!	(881088300	1015	1392	** Closed No Tag)		
C20	!!!! NO DATA !!!!	(351079300	2269	1218	)		
C22	0890 ERIC D STANEK	0.8S 200 D		3 trv	1.0S 200 D		014710 DEP 4 8.4 hr
		1.9 1000 D .59		2 trv	2.0 1000 D .56		DEP 4 8.4 hr
		011039120 1062	1652	156%			
C24	!!!! NO DATA !!!!	(905108090	1094	4171	381% Closed No Tag)		
C26	!!!! NO DATA !!!!	(001011183	1273	1404	* Closed No Tag)		

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
ACME FITTING	.56 D	.00 N	.56 C	2.0 D	0.0 N	1.0 S

T&L MACHINE DETAIL for 02-11-2021 4:00 am to 02-12-2021 5:00 am

		--- per job in---						-suggested corrections			
JOB		RUN MACHINE EFF						RUN MACHINE EFF WORK			
****	MISC #1 - Attn to: Kevin Rhone						****	B02 5hrs 2nd shift			
B02	0460	LEELAND FULLER	8.5	9800 D	.90	12 trv	10.0	9800 D	.76	014030	
		ROBERT DURRANT	9.8	4250 N	.34	11 trv	9.5	4250 N	.35		
			713021081	2080	653						
B04	!!!!	NO DATA !!!!	(	326021080	1962	187)					
B06	!!!!	NO DATA !!!!	(	720020040	1696	1509 Closed)					
B08	0060	LEELAND FULLER	8.5	2775 D	.66	7 trv	10.0	2775 D	.56	015370	
		ROBERT DURRANT	9.8	2100 N	.44	6 trv	9.5	2100 N	.45		
			074011190	2000	1634						
B10	!!!!	NO DATA !!!!	(	021021021	1709	1072 Closed)					
B12	!!!!	NO DATA !!!!	(	322011181	1986	2068 * Closed)					
B14	0300	CAMERON BUDZISZEWS	10.2	6000 D	.46	7 trv	10.0	6000 D	.47	020150	
			709011251	2083	2130 *						
B16	0465	CAMERON BUDZISZEWS	10.2	10000 D	.60	8 trv	10.0	10000 D	.61	014720	
			002021080	2161	1115						
B18	0496	JAMIE FELMLEE	9.6	5300 D	.60	9 trv	10.0	5300 D	.57	020130	
			016021091	903	74						
B20	!!!!	NO DATA !!!!	(	311110090	2183	660 Closed)					
A50	0009	JAMIE FELMLEE	9.6	4100 D	.60	9 trv	10.0	4100 D	.57	015160	
			917048113	2604	2386						
A52	!!!!	NO DATA !!!!	(	190100300	2000	1335 Closed)					
A54	!!!!	NO DATA !!!!	(	083110090	2162	1559)					

PROPOSED CORRECTIONS:

		EFFICIENCY			HOURS		
MISC #1		.59 D	.40 N	.54 C	60.0 D	19.0 N	0.0 S

T&L MACHINE DETAIL for 02-11-2021 4:00 am to 02-12-2021 5:00 am

				---	per job in---				-suggested corrections
JOB				RUN MACHINE		EFF			
****	ACME	MISC	- Attn to: Ray Wolf	****			RUN MACHINE	EFF	WORK
A40	!!!!	NO DATA	!!!!	(	219106140	2745	1651	)	
A42	!!!!	NO DATA	!!!!	(	641080261	920	2779	302% Closed No Tag	)
A44	!!!!	NO DATA	!!!!	(	650100050	1082	431	)	
A46	!!!!	NO DATA	!!!!	(	471110190	2214	754	)	
A48	!!!!	NO DATA	!!!!	(	388061221	1168	243	Closed	)

T&L MACHINE DETAIL for 02-11-2021 4:00 am to 02-12-2021 5:00 am

			--- per job in---				-suggested corrections				
JOB			RUN MACHINE		EFF	RUN MACHINE		EFF	WORK		
****	FITTING - Attn to: Kevin Rhone					****					
A86	!!!!	NO DATA	!!!!	(	573110230	2039	2133	* Closed)			
A74	!!!!	NO DATA	!!!!	(	001011110	1918	1517	)			
A76	!!!!	NO DATA	!!!!	(	021021022	313	920	294% Closed No Tag)			
A24	!!!!	NO DATA	!!!!								
A25	0315	HERMAN LEWIS		1.3	900 D	.56	2 trv	1.5	900 D	.47	019620
	0456	KEVIN RHONE		0.0S	125 D		1 trv	0.0S	125 D		018920 DEP 6 9.9 hr
A26	0036	HERMAN LEWIS		9.1	7125 D	.54	9 trv	8.5	7125 D	.58	018960
A27	!!!!	NO DATA	!!!!								

PROPOSED CORRECTIONS:

			EFFICIENCY			HOURS			
FITTING			.56 D	.00 N	.56 C	10.0 D	0.0 N	0.0 S	

T&L MACHINE DETAIL for 02-11-2021 4:00 am to 02-12-2021 5:00 am

		--- per job in---					-suggested corrections				
JOB		RUN MACHINE		EFF			RUN MACHINE		EFF WORK		
****	HYDROMAT BLOCK CELL -	Attn to: Chad Sommerfeldt					****				
A10	0560	DARIAN RUGER	10.4	4116	D	.88	26	trv	10.0	4116	D .91 019970
		ANTHONY BEARD	10.1	4508	N	1.00	26	trv	10.0	4508	N 1.00
			851021030			364		0			
A12	!!!!	NO DATA !!!!	(	001011182	1961	2819	*** Closed No Tag)				
A14	!!!!	NO DATA !!!!	(	276099099	1942	4078	210% Closed No Tag)				

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
HYDROMAT BLOCK CELL	.91	D	1.00	N	.96	C 10.0 D 10.0 N 0.0 S

T&L MACHINE DETAIL for 02-11-2021 4:00 am to 02-12-2021 5:00 am

--- per job in---										-suggested corrections				
JOB		RUN MACHINE		EFF		RUN MACHINE		EFF		WORK				
***** BLOCK CELL - Attn to: Chad Sommerfeldt *****														
I26	0643	HANSEL MAIQUEZ-HER	10.5	2700	D	.86	5	trv	10.0	2700	D	.90	018110	
		KEVIN MILLS	0.0	2700	N	*.**	4	trv	9.5	2700	N	.95		>> TRAINING <<
I27	0534	GERSON JAMES	10.5	2480	D	.52	NO TRV		10.0	2480	D	.55	016390	
I40	!!!!	NO DATA !!!!												
I41	0503	KOSTAQ MIZAKU	2.1	585	D	1.19	1	trv	2.0	585	D	1.27	017660	
		9909 Louis Holt	0.0	132	N	*.**	1	trv	0.5	132	N	1.15		>> TRAINING <<
									I42 8hrs 2nd shift					
I42	0613	KOSTAQ MIZAKU	6.5	1554	D	1.19	4	trv	7.5	1554	D	1.04	017030	
		9909 Louis Holt	3.1	1755	N	2.88	3	trv	9.0	1755	N	.98		>> TRAINING <<
I43	0642	KOSTA TILA	10.7	2502	D	.98	4	trv	10.0	2502	D	1.04	018120	>> TRAINING <<
		9907 DERRICK Wooda	10.0	2472	N	1.03	4	trv	9.5	2472	N	1.08		>> TRAINING <<
I44	!!!!	NO DATA !!!!												
I45	0691	DONNELL LESANE	0.5		N	-.--			I45 8hrs			020180	>> TRAINING <<	
			3.4	4464	N	2.60	10	trv	4.0	4464	N	2.23		HI Efficiency
									I46 9hrs 1st shift 10hrs 2nd shift					
I46	0697	JUAN BRAVO	9.2	6032	D	1.31	8	trv	10.0	6032	D	1.21	019560	
		JASON PATTON	10.2	7000	N	1.37	7	trv	9.5	7000	N	1.47		>> TRAINING <<
I47	0695	DONNELL LESANE	6.0		N	-.--			5.5		N	-.--	019830	>> TRAINING <<
									I48 9hrs					
I48	0688	BRIAN MALDONADO	10.4	3588	D	.86	8	trv	10.0	3588	D	.90	019520	
									I49 8hrs 1st shift					
I49	0685	ZACHARY FELMLEE	0.0	3808	D	*.**	12	trv	10.0	3808	D	.76	019730	
		CHARLES SCRIBNER	9.8	4304	N	.88	12	trv	9.5	4304	N	.91		>> TRAINING <<
I50	!!!!	NO DATA !!!!												
A87	0613	AVI CANTERO	6.8	7814	D	1.06	15	trv	8.0	7814	D	.90	017030	
	0514	AVI CANTERO	0.6	2745	D	4.32	10	trv	2.5	2745	D	1.04	015410	
			811021031 1076 755											
A88	0697	AVI CANTERO	9.4	17442	D	.84	25	trv	11.0	17442	D	.72	019560	
			?					?	0					

PROPOSED CORRECTIONS:

BLOCK CELL		EFFICIENCY		HOURS	
		.90 D	1.06 N .96 C	91.0 D	57.0 N 0.0 S