

NO TIME OUT: 017660 02-09-21 06:15 am SECO H20 5269
NO TIME OUT: 018120 02-09-21 04:52 pm SECO I43 9907
NO TIME OUT: 019280 02-09-21 04:52 pm SECO I44 6795
NO TIME OUT: 019750 02-09-21 04:59 pm PRIM L17 6095
NO TIME OUT: 020460 02-09-21 04:59 pm PRIM L18 6095
NO TIME OUT: 017030 02-09-21 05:01 pm SECO I42 3336
NO TIME OUT: 015110 02-09-21 05:05 pm SECO L04 5129
NO TIME OUT: 015130 02-09-21 05:05 pm SECO L06 5129
NO TIME OUT: 019290 02-09-21 05:10 pm PRIM C40 5689
NO TIME OUT: 019500 02-09-21 05:11 pm PRIM C42 5689
NO TIME OUT: 011790 02-09-21 05:28 pm PRIM C56 4506
NO TIME OUT: 018040 02-09-21 05:28 pm PRIM C60 4506
NO TIME OUT: 018220 02-09-21 05:33 pm PRIM C08 1191
NO TIME OUT: 020020 02-09-21 05:33 pm PRIM C12 1191

T&L MACHINE DETAIL for 02-09-2021 4:00 am to 02-10-2021 5:00 am

		--- per job in---				-suggested corrections				
JOB		RUN MACHINE		EFF		RUN MACHINE		EFF WORK		
****	Special Assembly - Attn to: Cline Brown					****				
H04	!!!!	NO DATA !!!!								
H06	!!!!	NO DATA !!!!								
H08	!!!!	NO DATA !!!!								
H10	!!!!	NO DATA !!!!								
H20	0503	THOM NGUYEN	12.5	1650 D	.75	NO TRV	12.0	1650 D	.79 017660	
H12	!!!!	NO DATA !!!!								
H14	!!!!	NO DATA !!!!								
H22	!!!!	NO DATA !!!!								

PROPOSED CORRECTIONS:

	EFFICIENCY			H O U R S		
Special Assembly	.79 D	.00 N	.79 C	12.0 D	0.0 N	0.0 S

T&L MACHINE DETAIL for 02-09-2021 4:00 am to 02-10-2021 5:00 am

		--- per job in---					-suggested corrections						
JOB		RUN MACHINE		EFF		RUN MACHINE		EFF		WORK			
****	C-N-C - Attn to: Wayne Brown												****
L04	0012	JOSE RIVERA	10.7	554 D	.60	NO TRV	10.0	554 D	.64	015110			
		KEVIN STOKELIN	10.4	521 N	.58	NO TRV	10.0	521 N	.60				
L06	0014	JOSE RIVERA	10.7	618 D	.67	NO TRV	10.0	618 D	.71	015130			
		KEVIN STOKELIN	10.4	602 N	.67	NO TRV	10.0	602 N	.69				
L08	DOWN	RP - Repair	24.0	hrs BROWN,WAYNE C									
				(360099055 4012 6074 151% Closed)									
L10	!!!!	NO DATA !!!!		(680070174 3994 2108)									
L12	!!!!	NO DATA !!!!		(958011083 3880 1992)									
L14	!!!!	NO DATA !!!!		(678090253 2019 416 Closed)									
L16	!!!!	NO DATA !!!!											
L17	6042	MICHAEL LAMB	1.4	15 N	.21	NO TRV	14.5	15 N	.02	019750	low QUANTITY		
			089010150	1162	1557	**	Closed	No Tag					
		Low EFF for Job 6042 rated 50/hr for PRIM											
L18	6200	MICHAEL LAMB	10.4	585 N	.75	1 trv	23.5	585 N	.33	020460			
			002100190	1891	0								
L20	6028	HOANG HO	10.3	1802 D	1.89	1 trv	10.0	1802 D	1.94	018980			
			680110022	3972	1286								
L22	6010	MICHAEL LAMB	8.9	664 N	1.06	NO TRV	8.5	664 N	1.12	016260			
			089010150	1162	1557	**	Closed	No Tag					
L24	!!!!	NO DATA !!!!		(089010150 1162 1557 ** Closed No Tag)									
L26	!!!!	NO DATA !!!!		(089010150 1162 1557 ** Closed No Tag)									
L30	!!!!	NO DATA !!!!											
L32	!!!!	NO DATA !!!!											
L34	!!!!	NO DATA !!!!											
L36	0414	GLENN DAVIS	9.4	359 D	.98	NO TRV	10.0	359 D	.92	018450			
			001021010	2075	1343								
L38	0610	GLENN DAVIS	9.4	384 D	.21	1 trv	10.0	384 D	.20	020220	>> TRAINING <<		
			low Efficiency										

PROPOSED CORRECTIONS:

		EFFICIENCY			H O U R S		
C-N-C		.88 D	.46 N	.64 C	50.0 D	66.5 N	0.0 S

T&L MACHINE DETAIL for 02-09-2021 4:00 am to 02-10-2021 5:00 am

		--- per job in---					-suggested corrections					
JOB		RUN MACHINE		EFF			RUN MACHINE		EFF		WORK	
****	CHARGING VALVE - Attn to: Tom Jackson & Birol Bozaci											****
C58	!!!!	NO DATA !!!!		(618110090		2000		1525		)		
C60	0327	GORDON CURLEY	10.2	D		-.-		10.0		D -.-		018040
		PATRICK KELLY	4.6	200	N	.05	NO TRV	5.0	200	N	.05	low QUANTITY
			511011151		1724		519					
Low EFF for Job 0327 rated 857/hr for PRIM												
C62	0478	DAMON P HASTINGS	0.0S	D		2 TRV		6.5S	D		014590	
	0474	DAMON P HASTINGS	2.3S	200	D	3 trv		2.5S	200	D	014540	
			1.2	D -.-		2 TRV		1.0	D -.-			
		GERARDO NEGRON	2.7	N -.-		5 TRV		3.5	N -.-			
			002021010		1936		11					
C64	0317	GERARDO NEGRON	7.0	3400	N	.38	5 trv	6.5	3400	N	.41	009050
			001021011		2076		854					
C66	0486	THOMAS A JACKSON	0.1	D -.-		2 TRV						014810 DEP 19 10.7 hr
			003021010		2142		0					DEP 19 0.4 hr
C68	!!!!	NO DATA !!!!		(599011040		2073		1283		)		
C70	0404	GERARDO NEGRON	9.7	5480	N	.49	9 trv	23.0	5480	N	.21	018530
			015011040		1932		1910					
C72	0251	BIROL BOZACI	9.8	5900	D	.54	10 trv	10.0	5900	D	.52	019670
			616021082		2048		553					
C74	!!!!	NO DATA !!!!		(005021010		1997		490		)		
C76	0433	BIROL BOZACI	9.8	5700	D	.52	10 trv	10.0	5700	D	.51	018860
			616021083		2048		723					
C30	!!!!	NO DATA !!!!		(016011110		1982		1277		)		
C32	!!!!	NO DATA !!!!		(282050180		2022		2204		* Closed)		
C34	!!!!	NO DATA !!!!		(097080180		2045		37		)		

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
CHARGING VALVE	.33 D	.20 N	.26 C	31.0 D	38.0 N	9.0 S

T&L MACHINE DETAIL for 02-09-2021 4:00 am to 02-10-2021 5:00 am

		--- per job in---						-suggested corrections			
JOB		RUN MACHINE		EFF				RUN MACHINE	EFF	WORK	
**** MISC #2 - Attn to: Steve Sawdey ****											
C40	0146	STEVEN G SAWDEY	10.3	5000 D	.43	9	trv	10.0	5000 D	.44	019290
		EDWIN PAYNE	10.2	5700 N	.50	9	trv	10.0	5700 N	.51	
			005021011	1998		1790					
C42	0306	STEVEN G SAWDEY	1.5	1300 D	.89	2	trv	1.5	1300 D	.87	019500
		EDWIN PAYNE	10.2	6200 N	.61	9	trv	10.0	6200 N	.62	
	DOWN	RP - Repair	8.8	hrs	SAWDEY,STEVEN G						
			326021081	1962		63					
C44	0302	CAMERON BUDZISZEWS	9.8	4400 D	.40	8	trv	10.0	4400 D	.39	018620
			616021080	2048		486					
C46	0075	CAMERON BUDZISZEWS	9.8	6700 D	.80	7	trv	10.0	6700 D	.78	019200
			243011110	1975		969					
C48	0105	BRYANT MAHON	10.6	3600 D	.34	7	trv	10.5	3600 D	.34	017880
		CASEY KAYE	8.7	5000 N	.57	9	trv	9.5	5000 N	.53	
			616021081	2048		83					
C50	0022	CASEY KAYE	8.7	4200 N	.46	7	trv	23.0	4200 N	.17	015240 low Efficiency
			017011180	1932		330					
Low EFF for Job 0022 rated 1058/hr for PRIM											
C52	!!!!	NO DATA !!!!	(	699110230	2136	2133	Closed)				
C54	0016	BRYANT MAHON	10.6	6300 D	.64	8	trv	10.5	6300 D	.65	017810
			619110160	2013		1847					
C56	0381	GORDON CURLEY	10.2	3800 D	.29	6	trv	10.0	3800 D	.30	011790
		PATRICK KELLY	10.0	9000 N	.70	11	trv	10.0	9000 N	.70	
			001021010	2075		1343					

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
MISC #2	.49 D	.44 N	.46 C	62.5 D	62.5 N	0.0 S

T&L MACHINE DETAIL for 02-09-2021 4:00 am to 02-10-2021 5:00 am

JOB		--- per job in---				-suggested corrections			
****	ACME NUT	- Attn to: Kevin Rhone	****	RUN MACHINE	EFF	RUN MACHINE	EFF	WORK	
C02	!!!!	NO DATA	!!!!	(451043180	2159	2016 Closed	)		
C04	0847	RAYMOND E WOLF		7.8 1624 D	.52 4 trv	9.0 1624 D	.45	020370	
				821100210	4044 3796				
C06	!!!!	NO DATA	!!!!	(921050220	808	809 *	Closed	)	
C08	0700	RAYMOND E WOLF		7.8 2631 D	.44 8 trv	9.0 2631 D	.38	018220	
		LARRY P RODWELL		9.9 3300 N	.43 7 trv	11.0 3300 N	.39		
				001115170	1953214922	11005%			
C10	!!!!	NO DATA	!!!!	(001115170	1953214922	11005%	)		
C12	0757	LARRY P RODWELL		9.9 3155 N	.53 8 trv	23.0 3155 N	.23	020020	
				044021080	2081 61				
C14	!!!!	NO DATA	!!!!	(001020170	1984	573	)		
C16	!!!!	NO DATA	!!!!	(041011190	2003	1533	)		

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
ACME NUT	.42 D	.28 N	.33 C	18.0 D	34.0 N	0.0 S

T&L MACHINE DETAIL for 02-09-2021 4:00 am to 02-10-2021 5:00 am

		--- per job in---				-suggested corrections			
JOB		RUN MACHINE		EFF		RUN MACHINE		EFF WORK	
****	ACME FITTING - Attn to: Kevin Rhone				****				
C18	!!!!	NO DATA !!!!		(	881088300	1015	1392	** Closed No Tag)	
C20	!!!!	NO DATA !!!!		(	351079300	2269	1218	)	
C22	!!!!	NO DATA !!!!		(	?	?	0	)	
C24	0755	ERIC D STANEK		10.8	3500 D	.52	6 trv	10.5	3500 D .54 018650
					905108090	1094	3957	362% Closed No Tag	
C26	0855	ERIC D STANEK		10.8	3000 D	.46	8 trv	10.5	3000 D .48 020270
					001011183	1273	1116		

PROPOSED CORRECTIONS:

		EFFICIENCY			HOURS		
ACME FITTING		.51 D	.00 N	.51 C	21.0 D	0.0 N	0.0 S

T&L MACHINE DETAIL for 02-09-2021 4:00 am to 02-10-2021 5:00 am

		--- per job in---				-suggested corrections							
JOB		RUN MACHINE EFF				RUN MACHINE EFF				WORK			
****	MISC #1 - Attn to: Kevin Rhone											****	
B02	!!!!	NO DATA	!!!!	(	713021081	2080	221	)					
B04	!!!!	NO DATA	!!!!	(	326021080	1962	187	)					
B06	!!!!	NO DATA	!!!!	(	720020040	1696	1510	Closed	)				
B08	0060	LEELAND FULLER	8.7	1000	D	.23	7	trv	10.0	1000	D	.20	015370
		GERALD D DAVIS	9.5	900	N	.19	3	trv	10.0	900	N	.18	low Efficiency
			074011190	2000			793						
Low EFF for Job 0060 rated 493/hr for PRIM													
B10	!!!!	NO DATA	!!!!	(	021021021	1709	943	Closed	)				
B12	0100	LEELAND FULLER	8.7	3400	D	.30	7	trv	10.0	3400	D	.26	016950
			322011181	1986			1975	Closed					
B14	0300	GERALD D DAVIS	9.6	1800	N	.15	6	trv	23.0	1800	N	.06	020150 low QUANTITY
			709011251	2083			1585						
Low EFF for Job 0300 rated 1285/hr for PRIM													
B16	0465	JAMIE FELMLEE	8.4	4500	D	.33	4	trv	8.0	4500	D	.34	014720
		ROBERT DURRANT	8.0	11200	N	.86	10	trv	9.5	11200	N	.72	
	DOWN	MS - Material Shortage	3.4	hrs	FELMLEE, JAMIE								
			002021080	2161			0						
B18	!!!!	NO DATA	!!!!	(	880011130	1003	1133	* Closed	)				
B20	!!!!	NO DATA	!!!!	(	311110090	2183	660	Closed	)				
A50	0009	JAMIE FELMLEE	8.4	3400	D	.56	8	trv	10.0	3400	D	.47	015160
		ROBERT DURRANT	8.0	4400	N	.77	10	trv	9.5	4400	N	.64	>> TRAINING <<
			917048113	2604			248						
A52	!!!!	NO DATA	!!!!	(	190100300	2000	1335	Closed	)				
A54	!!!!	NO DATA	!!!!	(	083110090	2162	1559	)					

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
MISC #1	.32 D	.31 N	.31 C	38.0 D	52.0 N	0.0 S

T&L MACHINE DETAIL for 02-09-2021 4:00 am to 02-10-2021 5:00 am

				---	per job in---					-suggested corrections
JOB				RUN MACHINE		EFF				
****	ACME	MISC	- Attn to: Ray Wolf	****			RUN MACHINE	EFF	WORK	
A40	!!!!	NO DATA	!!!!		(	219106140	2745	1651	)	
A42	!!!!	NO DATA	!!!!		(	641080261	920	2779	302% Closed No Tag	)
A44	!!!!	NO DATA	!!!!		(	650100050	1082	431	)	
A46	!!!!	NO DATA	!!!!		(	471110190	2214	754	)	
A48	!!!!	NO DATA	!!!!		(	388061221	1168	243	Closed	)

T&L MACHINE DETAIL for 02-09-2021 4:00 am to 02-10-2021 5:00 am

JOB			--- per job in---			-suggested corrections										
*****	FITTING	- Attn to: Kevin Rhone	*****	RUN	MACHINE	EFF	RUN	MACHINE	EFF	WORK						
A86	!!!!	NO DATA	!!!!	(	573110230	2039	2133	*	Closed	)						
A74	!!!!	NO DATA	!!!!	(	001011110	1918	1323	)								
A76	!!!!	NO DATA	!!!!	(	021021022	313	868	277%	)							
A24	!!!!	NO DATA	!!!!													
A25	0315	KEVIN RHONE		0.0S	150	D	1	trv	0.0S	150	D	019620	DEP 6	7.6	hr	
A26	0036	HERMAN LEWIS		10.6	7800	D	.51	10	trv	10.0	7800	D	.54	018960		
A27	!!!!	NO DATA	!!!!													

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
FITTING	.54 D	.00 N	.54 C	10.0 D	0.0 N	0.0 S

T&L MACHINE DETAIL for 02-09-2021 4:00 am to 02-10-2021 5:00 am

JOB			--- per job in---				-suggested corrections			
			RUN MACHINE		EFF		RUN MACHINE		EFF	WORK
****	HYDROMAT BLOCK CELL - Attn to: Chad Sommerfeldt						****			
A10	0560	DARIAN RUGER	10.5	4702 D	1.00	28 trv	10.0	4702 D	1.04	019970
		ANTHONY BEARD	4.1	1418 N	.78	10 trv	4.0	1418 N	.79	
			851021032	1436	672					
A12	!!!!	NO DATA !!!!	(	001011182	1961	2819	***	Closed	No Tag	)
A14	!!!!	NO DATA !!!!	(	276099099	1942	4078	210%	Closed	No Tag	)

PROPOSED CORRECTIONS:

			EFFICIENCY			HOURS		
HYDROMAT BLOCK CELL			1.04 D	.79 N	.97 C	10.0 D	4.0 N	0.0 S

T&L MACHINE DETAIL for 02-09-2021 4:00 am to 02-10-2021 5:00 am													
JOB			--- per job in---					-suggested corrections					
			RUN MACHINE EFF					RUN MACHINE EFF WORK					
***** BLOCK CELL - Attn to: Chad Sommerfeldt *****													
I26	0643	HANSEL MAIQUEZ-HER	10.3	2760	D	.90	5	trv	10.0	2760	D	.92	018110
I27	0534	GERSON JAMES	10.5	2168	D	.46	5	trv	10.0	2168	D	.48	016390
I40	!!!!	NO DATA !!!!											
I41	0503	KOSTAQ MIZAKU	7.9	1800	D	1.00	4	trv	7.5	1800	D	1.04	017660
		9909 Louis Holt	0.9	2280	N	10.81	4	trv	9.0	2280	N	1.10	>> TRAINING <<
I42	0613	KOSTAQ MIZAKU	0.0	567	D	*. **	1	trv	3.0	567	D	.95	017030
		JASON PATTON	9.8	2100	N	1.07	3	trv	17.0	2100	N	.62	>> TRAINING <<
I43	0642	9907 DERRICK Wooda	10.1	2295	D	.95	3	trv	23.0	2295	D	.42	018120 >> TRAINING <<
I44	0655	JUAN BRAVO	0.1		D	-. --							019280
			0.0	708	D	*. **	3	trv					
			0.2	396	D	9.14	1	trv	7.0	1104	D	.79	
		CHARLES SCRIBNER	10.1	1836	N	.91	1	trv	9.5	1836	N	.97	
I45	!!!!	NO DATA !!!!											
I46	0673	KOSTA TILA	10.4	5904	D	.95	6	trv	10.0	5904	D	.98	019680 >> TRAINING <<
I47	0695	JUAN BRAVO	0.0	1416	D	*. **	3	trv	2.5	1416	D	1.51	019830
		KEVIN MILLS	0.0	5750	N	*. **	12	trv	17.5	5750	N	.88	
I48	0688	BRIAN MALDONADO	10.4	3668	D	.89	8	trv	10.0	3668	D	.92	019520
I49	0689	ZACHARY FELMLEE	10.3	4328	D	.84	29	trv	10.0	4328	D	.87	019840
		ANTHONY BEARD	0.0	2984	N	*. **	9	trv	6.0	2984	N	.99	>> TRAINING <<
I50	!!!!	NO DATA !!!!											
A87	0503	AVI CANTERO	10.4	9640	D	.44	30	trv	10.5	9640	D	.43	017660
	0642	AVI CANTERO	0.0	1136	D	*. **	2	trv	0.5	1136	D	1.03	018120
		DONNELL LESANE	9.3	11108	N	.55	10	trv	10.0	11108	N	.50	>> TRAINING <<
			031021031	1415			145						
A88	0685	AVI CANTERO	10.9	13766	D	.58	62	trv	11.0	13766	D	.57	019730
		DONNELL LESANE	7.3	11170	N	.70	45	trv	8.0	11170	N	.63	>> TRAINING <<
	0697	DONNELL LESANE	1.7	2596	N	.69	6	trv	2.0	2596	N	.59	019560 >> TRAINING <<
			571011191	924			0						

PROPOSED CORRECTIONS:

	EFFICIENCY			H O U R S		
BLOCK CELL	.72	D	.79	N	.75	C 115.0 D 79.0 N 0.0 S